

National Correctional Industries Association www.nationalcia.org

2012 Directory



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PRESIDENT'S MESSAGE



National Correctional Industries Association

As I worked my way through the management ranks of Correctional Industries, I learned the art of delegation ... assigning responsibilities and holding staff accountable for their actions. I'm sure you've learned this art as well, as our organizations are large, diverse and complex and in order to effectively manage them, you delegate and follow-up. That's how we get things done in CI.

I also learned to celebrate the achievements of staff. Not just the headquarters staff, but the plant managers, shop supervisors, inmate workers ... everyone who deserved recognition. As you probably know, delegation, accountability and recognition all go together. When done correctly, a team environment is created where everyone who "pulls their weight" feels like they are an important part of the organization.

So, now I want to ask each of you reading this message to start "delegating your NCIA membership" to everyone in your organization. Give the people who report to you the opportunity to submit articles for NCIA News, to participate in the new educational Webinar series and to be presenters at the national or regional conferences. Everyone in your organization has expertise, skills and insight that I'm sure you share with others within your own organization. Now is the time to expand this sharing of knowledge throughout CI, by allowing and encouraging your staff to fully participate in NCIA.

And remember, your agency membership is for everyone in your organization. There's a wealth of knowledge and information being shared through NCIA ... and NCIA is making it easier for your staff to gain access. The new Webinar series allows staff at your plant and shop level to access world-class education without leaving the office, and while you may only receive a couple of copies of the NCIA News, everyone with an e-mail address can get the e-version of NCIA News as well as the new Member Brief.

Make sure to share recognition of staff with everyone in CI. Share your promotions, new hires and other staff milestones with NCIA for the "People on the Move" column. Nominate your superstar employees for the NCIA Staff Award. When a local or national media outlet covers your agency, share it with NCIA. Make it a point to reward high achieving staff with a trip to the National Training Conference. Trust me – the benefits of what they learn will far outwelgh the cost of the trip.

This request is not just limited to Correctional Industries, but to our important Corporate Members as well. I urge each Corporate Member to become more involved in NCIA. Partner with a Correctional Industry and write an article for NCIA News are participate in the new educational Webinars (yes, you're a corporate member – you're invited too!) ... share your staff achievements and media coverage with NCIA.

So where do you start? This Directory has a list of NCIA staff members ... contact any one of them and ask how you can receive more value from your membership and how you can get more involved with NCIA. See who is writing articles or presenting at conferences and give them a call, shoot them an e-mail or network with them at the next conference. Ask them for help and I'm confident they will give it to you.

There are over 6,612 CI staff working in 1,022 industries, and 102 corporate member companies nationwide. Our industry can achieve excellence when everyone is involved and taking full advantage of everything offered by NCIAI

Brian Connett President

2012 NCIA OFFICERS

Don Guillory, Chairman of the Board



CEO
Virginia Correctional Enterprises
8030 White Bark Terrace
Richmond, VA 23237
Phone: (804) 743-4101
Fax: (804) 743-2252
Email: don.guillory@vadoc.virginia.gov

A native of Louisiana, Don Guillory earned a Bachelor's Degree in Psychology and began his extensive career in corrections as a Probation and Parole Agent. Continuing with his education, Guillory later earned a Master's Degree and held additional positions in Louisiana's Department of Corrections Internal Affairs Division and later as an Assistant Warden. In 1979, he was appointed Warden of the Wade Correctional Center, where he served until 1987 when he accepted a position in the private sector. In 1989, Guillory relocated to Virginia and Joined the state's Department of Corrections as

Superintendent of Unit #3 and later transferred to the Southampton Correctional Center. He then served as Warden at the Powhatan Correctional Center until 1997 when he was selected to lead Virginia Correctional Enterprises as their Chief Executive Officer. Guillory, now Past President of NCIA, will serve as Chairman of the Board of Directors. He also serves as a member of the Governor's Task Force on Reentry. He has served as a Board Member of the Virginia Correctional Association and earned his Certification with the American Correctional Association as a Corrections Executive.

Brian Connett, President



Deputy Director Industrial Programs Nevada Department of Corrections Silver State Industries 3955 W. Russell Road Las Vegas, NV 89118 Phone: (702) 486-9997 Fax: (702) 486-9908 Email: bconnett@doc.nv.gov

Brian Connett is the Deputy Director for the Nevada Department of Corrections, responsible for operating businesses within the prisons and called Silver State Industries. Connett has also directed Nevada's offender re-entry program called "Going Home Prepared." He has 20-plus years of operations management experience in the correctional industries

field and has served on the Board of Directors of the National Correctional Industries Association for the past 10 years. Prior to joining the Nevada Department of Corrections, Connett spent almost 18 years with the State of Florida's prison industry program in increasing capacities and positions including contracts administrator, new business development, special projects manager and sales manager of national accounts. Connett's additional experience includes serving as the Florida Marketing Director for Butler National Corp. and as president of an investment and construction firm. Connett holds a Bachelor of Arts in Marketing with a Minor in Finance from the University of South Florida. He is a current member of the American Correctional Association and the National Correctional Industries Association. He is past president of the Southeast Correctional Industries Association and has served as NCIA's Vice President of Marketing for the past two years after several years as an at-large Board member. He currently serves as the President of NCIA's Board of Directors.

Gayle Lambert, President Elect



Administrator
Montana Correctional Enterprises
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Deer Lodge, MT 59722
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Fax: (406) 846-2957
Email: glambert@mt.gov

A Montana native, Gayle Lambert is the Administrator of the Montana Department of Correction's correctional enterprise division. Lambert received her education from the University of Montana in Butte and began her employment with the Department of Correction's prison division in 1997 as an accountant. One year later, Lambert was promoted to fiscal director of the Montana Correctional Enterprise division. In 2003 she was promoted to her current position of administrator. Through her tenure at Montana Correctional Enterprises she has been active with the state legislature,

local chamber of commerce, and service organizations educating the public about the benefits of correctional enterprises. As administrator, Lambert oversees the Department's reentry program and is co-chair of the Montana Reentry Initiative. Lambert has held the positions of Vice President, Secretary and Treasurer of the Western Correctional Industries Association and Vice President of Program Development for the National Correctional Industries Association. She has chaired or served on the program development, ways and means, by-laws and audit committees.

2012 NCIA OFFICERS

Andrew Farquhar, Vice President of Program Development



Director
Alabama Correctional Industries
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Andy Farquhar is Director of Alabama Correctional Industries, a division of the Department of Corrections. His duties also include the management of all Departmental lands, and he currently serves as ADOC's Energy Officer. He has been employed with ADOC since September of 1985. He started his tenure as Assistant Director of the Agriculture Division and was later assigned the additional duties of ACI's Information Systems Manager. In 1993 he was promoted to Director over the Agriculture Division and in 1999, was appointed to his current position as ACI Director. Dr. Farquhar

has served as both Vice President and President of the Southeast Region Correctional Industries Association and as appointee to the Board of Directors for the National Correctional Industries Association. Dr. Farquhar holds B.S. and M.S. degrees from Auburn University and a Ph.D. from Iowa State University.

Susan Cunningham, Vice President of Warketing



Director of Workforce Development TRICOR 240 Great Circle Road, Suite 310 Nashville, TN 37228-1790 Phone: (615) 741-5705 Fax: (615) 741-2696 Email: susan.d.cunningham@tn.gov

Susan Cunningham, OWDS, LCSW, LADAC, TRICOR's General Manager of Operational Support Services, graduated from the University of Tennessee's Graduate School of Social Work with a Master's of Science in Social Work. She is licensed by the State of Tennessee as an Alcohol & Drug Counselor and Clinical Supervisor and as a Licensed Clinical Social Worker. She holds a national certification as a Global Career Development Facilitator with a specialty in Offender Workforce Development. Cunningham, on behalf of TRICOR, was the lead for the Tennessee OWDS State Team and is a

member of the Correctional Industry OWDS Team. She is also certified as an OWDS Instructor. She has worked in clinical and administrative social work for over 20 years, including work with criminal justice clients, in a range of settings including transitional housing and non-profits, county government, psychiatric hospitals, and state government. During the last number of years she has been a speaker on offender reentry on the state and national level. Cunningham is a member of Tennessee's Re-entry Collaborative (TREC) and Chair for the Sub-Committee on Offender Employment from 2006 to 2010. Cunningham has been a member of the National Correctional Industries Association Board of Directors since 2007 as an At-Large Member and currently serves on the Executive Committee as the Vice-President of Marketing and Chair of the Marketing Committee. She has also served as Chair of the Membership Committee. Cunningham was selected in 2010 by the National Institute of Corrections to participate in the Correctional Leadership Development Program and, in 2011, was selected to participate in LEAD TN, the State of Tennessee's leadership development program.

Karen A. Brown, Treasurer



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Karen A. Brown has 20 years experience working with the North Carolina Department of Correction. She was promoted to her current position of Director of Correction Enterprises on June 1, 2002. As director, Brown oversees the operation of 16 different industries located at 31 plants across the state. Brown has a BA degree from the University of NC at

Chapel Hill in Economics and International Studies and a MBA from Meredith College in Raleigh, NC. In addition, Brown is a Certified Professional Manager and a graduate of the NC Department of Corrections' Correctional Leadership Development Program. Prior to working for the Department of Correction, Brown managed a finance company. Brown was the track chair for the Sales and Marketing track at the NCIA Enterprise 2007 Conference in Jacksonville. She hosted the Southeast Regional Conference in the fall of 2008. She has served as an NCIA Board Member since 2007 and has been NCIA Treasurer since January 2009.

2012 NCIA BOARD OF DIRECTORS



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2012 REGIONAL APPOINTEES TO THE BOARD

WESTERN REGION



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NORTHEAST REGION



Joseph Flaherty Associate Director Rhode Island Correctional Industries 33 Power Road Cranston, RI 02920 Phone: (401) 462-1444 Fax: (401) 462-2135 Email: iflaherty @doc.state.ri.us

SOUTHEAST REGION



Betty Slack Deputy Director West Virginia Correctional Industries 617 Leon Sullivan Way Charleston, WV 25301 Phone: (304) 558-6054 Fax: (304) 558-6056 Email: betty.k.slack@wv.gov

CENTRAL REGION



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SOUTH CENTRAL REGION



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REGIONAL OFFICERS

CENTRAL REGION

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Vice President

Jay Ketcik Operations Manager Michigan State Industries 5656 South Cedar St., Ste. 100 Lansing, MI 48911 Phone: (517) 378-4610 Fax: (517) 373-6697 Email: ketcikir@mi.gov

Secretary

Becky Deeb New Enterprise Manager PEN Products/IN DOC 2010 East New York St. Indianapolis, IN 46201 Phone: (317) 955-6800 Fax: (317) 234-7635 Email: bdeeb@idoc.in.gov

MORTHEAST REGION

Chairman

Joe Flaherty Associate Director Rhode Island Correctional Industries 33 Power Road Cranston, RI 02920 Phone: (401) 462-1444 Fax: (401) 462-2135 Email: jflaherty@doc.state.rl.us

Vice Chairman

Michael Hurt Director of Correctional Industries Corcraft 550 Broadway Albany, NY 12204 Phone: 518-436-6321 Fax: 518-434-7435 Email: michael.hurt@corcraft. docs.state.ny.us

Treasurer

Position to be elected at upcoming regional business meeting

SOUTHEAST REGION

President

Betty Slack Deputy Director West Virginia Correctional Industries 617 Leon Sullivan Way Charleston, WV 25301 Phone: (304) 558-6054 Fax: (304) 558-6056 Email: betty.k.slack@wv.gov

Vice President

Gall McLamb Customer Service Manager **NC Correction Enterprises** 2020 Yonkers Road, 4240 MSC Raleigh, NC 27699-4240 Phone: (919) 716-3600 Fax: (919) 716-3974 Email: gail.mclamb@doc. nc.gov

Secretary/Treasurer

Julie Perrey Chief Administrative Officer TRICOR 240 Great Circle Rd. Ste. 310 Nashville, TN 37228 Phone: (615) 741-5705 Fax: (615) 741-2696 Email: julie.perrey@tn.gov

SOUTH CENTRAL REGION

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Vice Chair Michael Moore Director Louisiana Prison Enterprises 1060 Nicholson Drive Baton Rouge, LA 70802 Phone: (225) 342-6633 Fax: (225) 342-5556 Email: micmoore@corrections. state.la.us

Secretary

John Scott Assistant Division Director Missouri Vocational Enterprises 1717 Industrial Drive Jefferson City, MO 65102 Phone: (573) 522-2905 Fax: (573) 522-2923 Email John.scott@doc.mo.gov

WESTERN REGION

President

Alan James Division Director **Utah Correctional Industries** 14702 South Pony Express Drive Draper, UT 84020 Phone: (801) 576-7771 Fax: (801) 576-0115 Email: alan.james@utah.gov

Vice President

Anna Martinez Deputy Director New Mexico Corrections Industries 4337 State Road 14 Santa Fe, NM 87508 Phone: (505) 827-8819 Fax: (505) 827-8998 Email: anna.martinez@state. nm.us

Secretary/Treasurer

Linda Trolliey **Business Manager** Rough Rider Industries P.O. Box 5521 Bismarck, ND 58506-5521 Phone: (701) 328-6129 Fax: (701) 328-6164 Email: Itrolliey@nd.gov

ABOUT NCIA

Who is MCIA?

The National Correctional Industries Association (NCIA) is an international nonprofit professional association whose members represent all 50 state correctional industry agencies, Federal Prison Industries, foreign correctional industry agencies, numerous county jail industry programs, and private sector companies that work in partnership with correctional industries both as suppliers/vendors and as partners in apprenticeship and work programs.

NCIA provides many services that are designed to support professional development of correctional industries personnel at all levels. Through an annual national training conference, regional and local workshops, a comprehensive website and informative publications, NCIA keeps the field abreast of emerging technology, sales and marketing techniques, re-entry strategies, the legislative climate, and the many success stories experienced every day by those associated with correctional industries.

In addition, NCIA administers the Training and Technical Assistance Project of the Private Sector/Prison Industry Enhancement Certification Program (PIECP) for the U.S. Department of Justice, Bureau of Justice Assistance. Activities under the PIECP grant program include: conducting reviews of PIECP programs and cost accounting centers; compiling and publishing quarterly statistical reports; providing technical support to PIECP certificate holders via an annual training forum and through electronic means and the NCIA website.

What are Correctional Industries?

Correctional industries are the work programs in correctional facilities that provide real world work experience to inmates, teaching them transferable job skills and work ethic to help them prepare for post-release reentry and employment. They are the only self-funded reentry support program in corrections — no appropriated funds are required for their operation since they rely on revolving funds from the income generated by the sale of the products and services they produce through the program.

Correctional Industries— The Reentry Program That Works

Correctional Industries is by its very nature a reentry program.

Correctional Industries programs provide offenders with occupational skills training and soft skills enhancement while they are incarcerated; this experience then enables offenders to return to society with the tools necessary for success. In addition to offenders having a job and learning a trade while employed in the correctional industries program, they acquire solid work ethic traits, such as coming to work on time, being accountable for their work, following instruction



NATIONAL CORRECTIONAL INDUSTRIES ASSOCIATION, INC.

1202 North Charles Street Baltimore, MD 21201 Phone: (410) 230-3972 Fax: (410) 230-3981 Email: info@nationalcia.org www.nationalcia.org from supervisors, being respectful to co-workers, and much more. Many correctional industries programs have incorporated a life skills curriculum and other reentry services within their programs to give offenders an even better chance for successful reentry upon release to society.

NCIA created a Reentry Task Force in 2004 with the following goals and objectives:

- Raise public awareness and support for correctional industry programs and their contributions to an individual's successful reentry back into society
- Develop "best practice" standards for correctional industry programs in the area(s) of job skill training, life skills training, etc.
- Offer consultation and guidelines for correctional industry programs that are interested in adopting these practices and standards

The NCIA Reentry Task Force meets annually in conjunction with the NCIA national conference to further these goals and objectives.

Gina Honeycutt, Executive Director

Gina Honeycutt became the National Correctional Industries Association's Executive Director in August of 2006. In her capacity as Executive Director, Ms. Honeycutt serves as NCIA's Chief Operating Officer and is responsible for directing the Bureau of Justice Assistance Prison Industry Enhancement Certification Program (PIECP) Training and Technical Assistance Grant.



Prior to taking over as Executive Director, Ms. Honeycutt worked as NCIA's Director of Administrative Services for six years, overseeing NCIA's daily operations as well as managing its conferences and publications, Prior to that, Ms. Honeycutt worked for the American Correctional Association (ACA) for 12 years as Assistant Director of their Conference, Advertising and Corporate Relations Department.

Ms. Honeycutt heads up a staff of five at the National Office. She welcomes your input, feedback and suggestions for improving NCIA's services to its members and to the field overall.

NCIA National Office Staff

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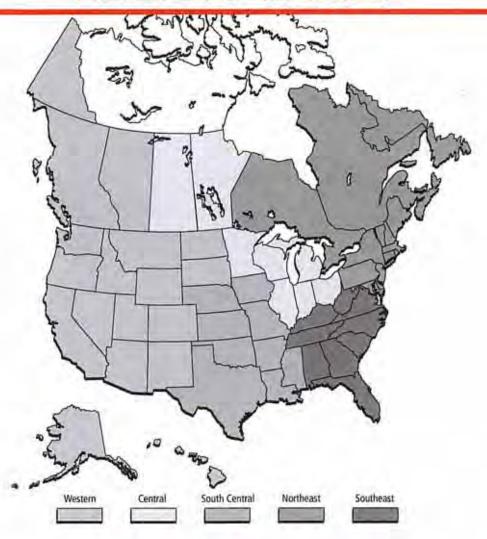
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REGIONAL MAP



NCIA REGIONS

Northeast

Connecticut New Jersey
CORCAN Sites New York
Delaware Ontario
District of Columbia Pennsylvania
Maine Quebec
Maryland Rhode Island

Massachusetts UNICOR Sites New Hampshire Vermont

Central

CORCAN Sites Minnesota
Illinois Ohio
Indiana Saskatchewan
Manitoba UNICOR Sites
Michigan Wisconsin

Western

Nevada Alaska Alberta New Mexico North Dakota Arizona **British Columbia** Oregon South Dakota California **UNICOR Sites** Colorado **CORCAN Sites** Utah Washington Hawaii Idaho Wyoming Montana

South Central

Arkansas Missouri Iowa Nebraska Kansas Oklahoma Louisiana Texas Mississippi UNICOR Sites

Southeast

Alabama South Carolina Florida Tennessee Georgia UNICOR Sites Kentucky Virginia North Carolina West Virginia

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THE 2011 RODLI AWARD

The Rodli Award honors Gib and Bob Rodli, who worked tirelessly to assist the National Correctional Industries Association for many years. This award, established in 1978, is designed to recognize outstanding contributions in the field of correctional industries.

For his contributions to correctional industries, the 2011 Rodli Award was presented to:

2011 Recipient

John Miller CEO Mississippi Prison Industries Corporation



Past Recipients:

2010 Steve Shiloh Chief Executive Officer

2009 Roger Baysden Director

Maryland Correctional Enterprises

2008 Jerry Campbell

Iowa Prison Industries

Industry Administrator Arkansas Correctional Industries

2007 Wilbur (Bill) Gooch Jr. Administrator Missouri Vocational Enterprises

2006
Patricia Weiland
Chief Executive Officer
TRICOR (Tennessee Rehabilitative
Initiative in Correction)

2005 Chris Faulhaber Former Director Badger State Industries 2004
Daniel A. Ferrise
Chairman of the Board
MINNCOR

2003 Robert Grieser Chief Administrative Officer UNICOR

2002 Paul Petit Former Associate Director Rhode Island Correctional Industries

2001
Pamela Jo Davis
President & CEO
PRIDE Enterprises
Florida

2000 John Conroy Director Corcraft

New York

1999
Leonard L. Ewell
Director
Kansas Correctional Industries
Kansas

1998
Tony Ellis
Director
Division of Industries
South Carolina

1997 Thomas G.F. Townsend CEO CORCAN Canada

1996 Lynn McAuley Division Administrator Correctional Industries Hawaii

1995 Leonard S. Black Chief Bureau of State Use Industries New Jersey

> 1994 Howard Skolnik Assistant Director Prison Industries Nevada

1993
Robert M. Martineau
Director
Correctional Industries
Vermont

1992 Larry L. Kyle Assistant Director Correctional Industries Texas

1991
Tommy Herring
Associate Commissioner
Correctional Industries
Alabama

1990
Daniel J. Moore
General Manager
State Use Industries
Maryland

1989
LeVern Meades
Under-Secretary
Department of Corrections
Louisiana

1988 Gerald M. Farkas Associate Commissioner Federal Prison Industries, Inc. Washington, D.C.

1987 Lucas J. Filipponi Chief Bureau of State Use Industries New Jersey

THE MCLAUGHLIN AWARD

The McLaughlin Award recognizes significant national contributions by an individual or organization not working directly in correctional industries who has contributed to enhancing its image, development and professionalism. The award was named in honor of James A. McLaughlin. Mr. McLaughlin had a long and distinguished career with the Canadian Penitentiary Service. He served as the Assistant Commissioner for Industries and Training and was instrumental in the changing of prison work from an activity designed to occupy prisoners, to a well-managed program of job training.

2011 Recipient

The McLaughlin Award was not presented in 2011.

Past Recipients:

2009

John Moore

Chief, Workforce Development Division, National Institute of Corrections

2005

Richard Mayer

President

Mayer Fabrics, Inc

2004

Kent Allin

Assistant Commissioner Minnesota Department of Administration

2003

Rod Miller

Project Director, CRS, Inc. Gettysburg, Pennsylvania

2000

Warren I. Cikins

Criminal Justice Consultant

1998

Thomas Albrecht

Chief, Corrections Branch Bureau of Justice Assistance (retired)

1997

The John R. Wald Company Huntingdon, PA

1995

Chief Justice Warren E. Burger U.S. Supreme Court

DISTINGUISHED SERVICE AWARD

The Distinguished Service Award recognizes life-long distinguished service outside the realm of NCIA's other annual awards.

2011 Recipient

Barbara Auerbach



Past Recipients:

2010

Patricia Weiland

Chief Executive Officer TRICOR (Tennessee Rehabilitative Initiative in Correction)

2008

Tony R. Ellis

Former Director South Carolina Prison Industries

NATIONAL STAFF AWARD AND NCIA HONOR ROLL

The Staff Award was originally established in 1980 to recognize the quality of correctional industries staff personnel. In 2004, the NCIA Board of Directors revised the award to encourage submissions of staff award nominations from every state. NCIA regions are encouraged to solicit candidates from every state within their region (all of whom automatically become a member of the NCIA Honor Roll for that year) and then select a final candidate to represent the region in the competition for the National Staff Award. The NCIA Board of Directors then selects the National Staff Award winner from among the five Regional Staff Award winners.

The criteria for the National Staff Award is to recognize superior performance of a correctional industries staff member, below the senior level executive, who has made a significant contribution to a correctional industries program.

2011 NATIONAL STAFF AWARD RECIPIENT:

Gail Boese
Administrative
Officer
Montana
Correctional
Enterprises



Past Recipients:

2010

Brad Basehore

Freight Logistics Manager Pennsylvania Correctional Industries

2009

Sharon Jones

Assistant Plant Manager Scotland Sewing Plant North Carolina Correction Enterprises

2008

Jay Ketcik

Operations Manager Michigan State Industries

2011 NCIA HONOR ROLL

The NCIA Honor Roll acknowledges all of the hard working correctional industries employees nominated to receive the 2010 National Staff Award.

Tim Adolf (ND)

John Lawrence (RI)*

Mike Thompson (FPI)

Gerald Arasin (PA)

Gary Lopac (IL)

Larry Thornton (TN)

Heidi Atwood (WY)

Janice Parrish (FL)

Bob Tomlinson (OK)*

Heidi Atwood (WY)

Janice Parrish (FL)

Bob Tomlinson (OK)*

Gail Boese (MT)* Pam Powell (IN)* Alberto Wagner (FPI)

Lucinda Cobia (WY) Susan Powers (NC) Charles Wallington (MD)

Rudy Cordero (FPI) Kellie Siegfried (CO) Donna Walker (MS)

Glen Davis (AZ) Pete Spartz (FPI) Scott Walker (CA)

Brian Heintz (WI) Dawn Spriggs (FPI) Mike Young (MN)

Robert Starkey (OH)

* Bolded names represent Regional Staff Award winners

Frank Johnson (AL)*



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JAIL INDUSTRIES AWARD

The Jail Industries Award recognizes superior performance and supervisory excellence of a jail industries staff member who has made a significant and sustained contribution to a jail industries program.

2011 Recipient

The Jail Industries Award was not presented in 2011.

Past Recipients:

2009 Jan Williams **Production Supervisor** Strafford County, New Hampshire

MARKETING & SALES PERSON OF THE YEAR AWARD

The Marketing & Sales Person of the Year Award recognizes a marketing and/or sales person who inspires trust and knows how to build relationships with customers, support and manufacturing personnel.

2011 Recipient

Wike Grisham Sales Representative Arkansas Correctional Industries



Past Recipients:

2010 John Lyon Account Representative

Ohio Penal Industries

2009 **Larry Wells**

Sales and Marketing Supervisor Wisconsin Bureau of Correctional Enterprises

2008

Ann Baughman Marketing Manager Iowa Prison Industries

2007 Michael Tuck

Sales Manager Virginia Correctional Enterprises

2006

Patsy Grooms Senior Customer Support Manager

TRICOR

2005

Robert Fairfax Director, Sales & Marketing

Iowa Prison Industries

Phil Burckhalter

Program Coordinator II South Carolina Prison Industries

2003

Tracey Meyers

Sales/Marketing Representative PA Correctional Industries

Louis "Eddie" Lister

Marketing Coordinator MO Vocational Enterprises

ANNUAL REPORT AWARD



The Annual Report Award honors the Prison Industry that demonstrates excellence in design, content and in-house printing of their annual report.

2011 Recipient

PRIDE Enterprises

Past Recipients:

2010 PRIDE Enterprises

2009 Federal Prison Industries

CORPORATE MEMBER AWARD

The Corporate Member Award recognizes significant contributions by a corporate member to NCIA and/ or the field of correctional industries that result in the technological, professional and/or legislative advancement of the field.

2011 Recipient

Keefe Group

Past Recipients:

2010 3M

2009 O.E.I.



PAST PRESIDENTS

	2000-20	10		1960-19	69
2007-10	Donald R. Guillory	Virginia	1969	Ralph Odom	South Carolina
2007	Giles Spaulding	Colorado	1968	Joseph E. Vining	Illinois
2005-6	Roger Baysden	fowa	1967	Paul A. Skelton, Jr.	Florida
2003-4	Patricia Weiland	Tennessee	1966	G. Jack Narigon	lowa
2001-2	Tony Ellis	South Carolina	1965	John R. Lazar	Federal
2001	Tom Grissom	Kentucky	1964	Carrol R. Proctor	Virginia
2001	Paul Petit	Rhode Island	1963	Joseph Moore	Pennsylvania
2000	Chris Faulhaber	Wisconsin	1962	Jack P. Olgart	California
			1961	C. William White	Maryland
	1990-199	99	1960	Earl R. Sturdevant	lowa
1111	A STATE OF THE STA				
1999	Wilbur Gooch Robert C. Grieser	Missouri Federal		1950-19	59
1998		Florida	1959	T Minda Madday	Federal
1997	Pamela Jo Davis	1101100	The lead	T. Wade Markley	Pennsylvania
1996	Jerry Campbell	Arkansas	1958 1957	John R. Smith	
1995	Thomas G.F. Townsend	Canada		Joseph G. lanneli	Rhode Island
1994	Lynn McAuley	Hawaii	1956	Warren Parson	New Hampshire
1993	Leonard S. Black	New Jersey	1955	James A. McLaughlin	Canada
1992	Robert M. Martineau	Vermont	1954	Burton G. Adams	California
1991	Larry Kyle	Texas	1953	Erwin J. Schweizer	Illinois
1990	Larry Kyle	Texas	1952	Charles V. Jenkinson	Federal
			1951	Charles V. Jenkinson	Federal
	1980-198	89	1950	Edward M. Haight	Michigan
1989	Mel Johnson	Idaho		1942-19	10
1988	Dan Moore	Maryland		1542-15	•5
1987	LeVern Meades	Louisiana	1949	Harley H. Randolph	Indiana
1986	Jack C. Keene	Ohio	1948	Clinton T. Duffy	California
1985	Howard Skolnik	Illinois	1947	James W. Curran	Maryland
1984	Jim Johnson	North Dakota	1946	James W. Curran	Maryland
1983	Robert A. Thomas	Massachusetts	1945	Richard R. Bangham	Ohio
1982	Robert A. Thomas	Massachusetts	1944	Richard A. Wall	Indiana
1981	Tom J. Crim	Federal	1943	Thomas Bergan	New York
1980	Tam J. Crim	Federal	1942	William H. Burke	Michigan
	1970-197	79			
1979	Frank Beetham	Michigan			
1978	Edwin H. Dermit	Idaho			
1977	Sammie D. Bradley	Texas			
1976	Donald G. Tomsche	Minnesota			
1975	Ray J. Thompson	Canada			
1974	Vernon Crangle	South Dakota			
1973	Duane J. Barrington	Wisconsin			
1972	Ritchie M. Turner	Oregon			
1971	Albert A. Urie	Colorado			
1070	Charles I Walff Is	Mahasaka			

1970

Charles L. Wolff, Jr.

Nebraska

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> Roger L. Baysden Deputy Director, Iowa Prison Industries



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(continued from page 20)

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NCIA thanks
PRIDE Enterprises
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printing of this
edition of the
NCIA
Directory!



NCIA AFFILIATES

THE WORKMAN FUND

(affiliated August 1996)

The Workman Fund encourages the expansion of private sector prison industries by supporting selected companies which provide training and employment to inmates. It was organized as a not-for-profit, publicly supported foundation in 1990. The fund provides capital, in the form of debt or equity, to qualified private sector applicants. Such applicants must first contract with a correctional agency to train and employ a predetermined number of inmates. The funds rate of return is adjusted to reflect the special circumstances and risks of each enterprise, but in all cases the loan or investment shall be repaid in full by the company.

Fred Braun, President Contact:

The Workman Fund

P.O. Box 708

Leavenworth, KS 66048 Phone (913) 651-7949 Fax (913) 680-1163 Email: fbraun@kc.rr.com



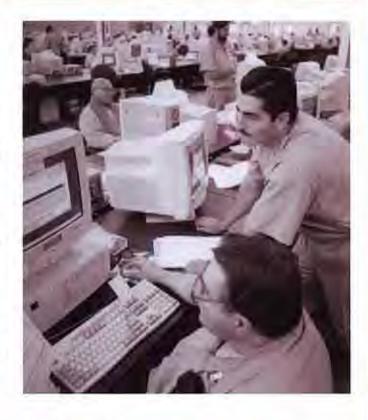
CORRECTIONAL INDUSTRIES ISSUES

Why Correctional Industries?

As one of the most important public safety programs in corrections, correctional industries provide multiple benefits to prison and jail administrators, correctional staff, the general public, the economy, victims, inmates' families and the inmates themselves. Correctional industries:

- Contribute to inmate rehabilitation, fewer inmate infractions, lower recidivism rates due to job skills training, and higher success rates in post-release employment. While learning good work habits, inmates are also actively involved in restorative/reparative justice which has been shown to contribute to rehabilitation.
- Serve as an effective management tool for reducing inmate idleness, thus maintaining a safe and secure work environment for both staff and inmates.
- Provide inmate training with less supervision and at a lower cost than alternative programs.
- Generate revenue dollars by investing back into the community through the purchase of raw materials, supplies, equipment and services from the private sector. In fact, several economists believe that the U.S. economy is strengthened by the participation of all able-bodied citizens, including inmates.
- Operate as self-sustaining programs with little or no cost to taxpayers.
- Provide a means for inmates to reimburse some of the costs of their incarceration.
- Satisfy society's mandate that inmates be put to work to pay back their debt to society by earning wages to pay fines, court costs and victims' restitution, and by sending money home to support their own families, rather than possibly relying on public assistance.

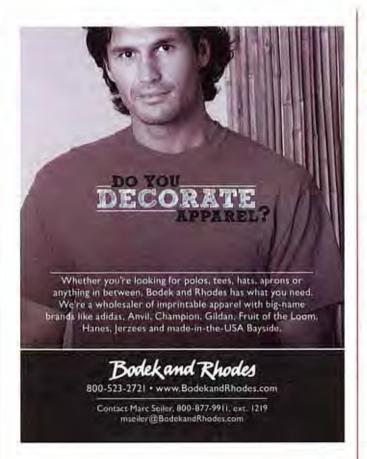




Challenges to Correctional Industries

Along with the benefits of correctional industries come challenges. The challenges of operating correctional industries include:

- Balancing operating a profitable business with the goal of operating a correctional job training program mandated to employ as many inmates as possible.
- Providing realistic work environments while contending with logistical problems unique to the correctional environment. These can include twice-daily tool checks, strip searches, shakedowns, lockdowns, callouts for attorney visits, and "sally port" security checks.
- Working within a multitude of federal, state and local policies that
 may be confusing and contradictory. As examples, states may or
 may not be required to pay their inmates, or some may be able to
 sell on the open market within their state while others cannot.
- Dispelling the myths formed by long-held perceptions of some adversaries that inmate labor is on a par with sweat shops.
- Contending with economic issues beyond their control, such as a faltering economy. This could include educating the general public and policy-makers that inmates are part of the same workforce continuum as the U.S. labor force, and as such, not creating displacement issues.





CORRECTIONAL INDUSTRIES ISSUES

The Future of Correctional Industries

Correctional industries have provided economic and operational benefits at the federal, state and local levels for many years. Recently, many of the nation's 3,300 local jails have developed industry programs. In 2011, over 70,500 inmates at the state level, and more than 14,600 at the federal level were employed in "traditional" correctional industries — those that offer products and services primarily to the public sector.

Correctional industries that serve private sector customers have been consistently expanding at the federal, state and local levels. As of June 30, 2011, over 4,800 inmates were involved with certified private sector prison industry programs in 44 jurisdictions. These projects operate under the federally authorized "PIE" (Prison Industry Enhancement) program. In the 30 years since such PIE projects were first authorized in 1979, over \$337 million have been collected from inmate-workers' wages for room and board, victim assistance, family support, and taxes. A total of 190 cost accounting centers, also known as private sector partnerships, were active as of June 30, 2011.

Given that the funds received through PIE programs are returned to the individual Certificate Holder's agency (whether state or county), these programs provide a direct benefit to that government entity. Non-PIE inmate wages provide some reimbursement for such things as incarceration costs; PIE wages offer an opportunity for the agencies to regain more substantial amounts. Between the program's inception and June 30, 2011, PIE inmate workers paid over \$171 million in room and board. This means a "win" for the states, taxpayers and inmates.



CORRECTIONAL INDUSTRIES ISSUES

Work for offenders is a popular concept among many factions from the liberal to conservative-minded, to those who favor restorative justice. Whether one views work...

- · as a way to reduce the idleness created by the rapidly increasing numbers in our correctional facilities; OR
- · as a management tool to create incentives for good behavior, OR
- · as a means of punishment make them work in place of recreational activities; OR
- · for the benefits of the economic return to society through wage deductions for room/board, taxes, contributions to victims' funds, and family support

... work is an important part of the answer.

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More and more, correctional industry agencies are expanding services to assist in the reentry of offenders through the creation of offender job linkage programs and job placement efforts. However, without the support of the community in accepting ex-offenders into the workforce, the ability of correctional industries, or any correctional program, to have lasting positive effects on individuals is limited. Providing employers with well-trained, reliable, disciplined workers is one of correctional industries' long term goals-a goal that needs to be incorporated into the mainstream of society's values if our system is to fully succeed.





For more information please contact Dana

PROUD NCIA MEMBER

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STATE INDUSTRY PROFILES

ALABAMA

Industries

Andy Farquhar Director

Alabama Correctional Industries 1400 Lloyd Street Montgomery, AL 36107 Phone (334) 261-3636 Fax (334) 240-3162

Email: Andy.Farquhar@doc.alabama.gov Website: www.aci.alabama.gov Years in Industries: 26

Corrections

Kim Thomas Commissioner

Alabama Department of Corrections 301 S. Ripley Street Montgomery, AL 36104 Phone (334) 353-3870 Fax (334) 353-3967 Email: Kim.Thomas@doc.alabama.gov Website: www.doc.state.al.us Years in Corrections: 28

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David Smith	.(334) 261-3640
Manufacturing/Ope	rations
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Public Information	
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Purchasing Bids/Cor	
MaryAnn Wingard	.(334) 261-3619
Sales/Marketing	
Forrest Farmer	. (334) 261-3623

Industry	Location	Phone
Office furniture, wooden seals, fleet services	Draper—Elmore	(334) 567-1582
Fleet services	Fountain—Atmore	(334) 368-8122
License plates, sewing	Holman—Atmore	(334) 368-8173
Decals, printing, signage, laser engraving	Kilby—Mt. Meigs	(334) 215-8414
Warehousing, product distribution, moving services, construction and remodeling	Central Office & Warehouse—Montgomery	(334) 261-3600
Systems furniture, janitorial products, mattresses, pillows, powder paint, furniture restoration and re-upholstery, fleet services and vehicle restoration	St. Clair—Odenville	(205) 467-2364
Inmate clothing	Tutwiler—Wetumpka	(334) 567-4108
Ergonomic seating	Ventress—Clayton	(334) 775-7400

Proposed Industries: Sewing plant New Industries: None

Closed Industries: Metal fabrication plant; Insufficient sales

Industry Profile

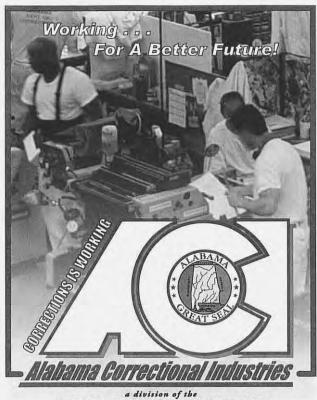
Total Net Sales for the Current Year: \$16,938,000	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE): N/A
5 Year Growth:5.03%	Number of Inmate Workers (Other):
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: N/A	Wages Paid to Inmate Workers (Traditional):\$410,300
Percentage of Sales from Other State Agencies: 39%	Wages Paid to Inmate Workers (PIE):
Percentage of Sales from Local Government:	Wages Paid to Inmate Workers (Other):N/A
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees:	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan: N/R
Percentage of Sales from Other:	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):

Industry Hours Worked

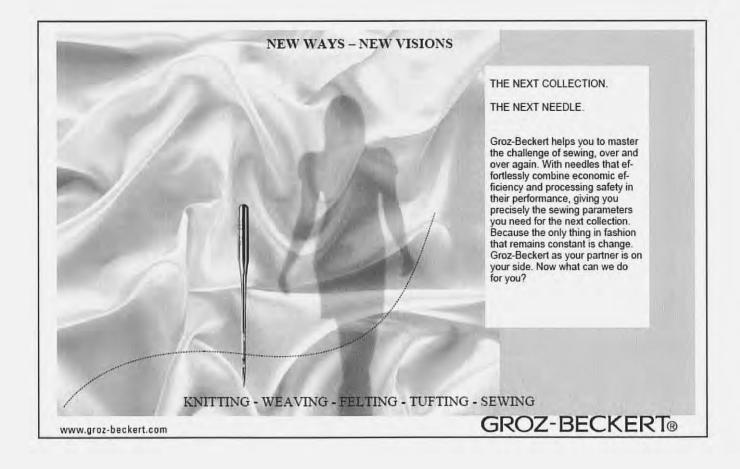
Ergonomic seating
Janitorial chemicals
Inmate clothing
Construction/remodeling87,293
Office furniture (wood)
Furniture restoration
Mattresses11,159

Metal fabrication	.31,200
Modular office systems	.43,593
Printing/graphic arts	
Fleet services	
Warehousing/distribution	.36,785
License plates	.67,827





ALABAMA DEPARTMENT OF CORRECTIONS
1400 Lloyd Street, Montgomery, AL 36107 • 334-261-3600 • 1-800-ACI-7007



ALASKA

Industries

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Director, Administrative Services

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Years in Industries: 4

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Bryan Brandenburg Director of Institutions

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New Industries: None

Closed Industries: None

P.I.E.: See page 125.

Industry Profile

Total Net Sales for the Current Year: N/R	
1 Year Growth: N/R	
5 Year Growth: N/R	
Percentage of Sales from State DOC: N/R	
Percentage of Sales from PIE: N/R	
Percentage of Sales from Other State Agencies: N/R	
Percentage of Sales from Local Government: N/R	
Percentage of Sales from Non-profit: N/R	
Percentage of Sales from State Employees:	
Percentage of Sales from Education: N/R	
Percentage of Sales from Other: N/R	
Number of Industry Facilities: N/R	
Number of Industries or Operations	
(including PIE and Services): N/R	

Number of Inmate Workers (Traditional): N/F
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): N/F
Wages Paid to Inmate Workers (PIE): N/i
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization:
Amount Spent on Raw Materials, Supplies and Services
(including PIE): N/i

ARIZONA

Industries

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Reentry
Glen Davis(602) 272-7600
Sales/Marketing
Glen Davis(602) 272-7600

industry	Location	Phone
Metal fabrication, wood/metal refurbishing, office furniture/seating, sewing, farm, labor contracts: agriculture	ASPC Florence—Florence	(520) 868-4011
Cardboard boxes, plastic bags, bakery, license plates	ASPC Eyman—Florence	(520) 868-0201
Sewing, labor contracts: agriculture	ASPC Douglas—Douglas	(520) 364-7521
Labor contracts: truck/trailer refurbishing, telemarketing/call center	ASPC Lewis—Buckeye	(623) 386-6160
Printing, sewing, small business center, labor contracts: telemarketing, call center, agriculture	ASPC Perryville—Goodyear	(623) 853-0304
Labor contract: agriculture	ASPC Safford—Safford/Ft, Grant	(928) 428-4698
Sign shop, vehicle graphics, plaques and awards, labor contracts: call center	ASPC Tucson—Tucson	(520) 574-0024
Labor contracts: telemarketing	ASPC Yuma—Yuma	(928) 627-8871
Inmate arts and crafts, alfalfa	Retail Store—Florence	(520) 868-3014
Labor contract: PIECP (trailer manufacturing)	MTC Private—Kingman	(602) 272-7600
Mattresses, upholstery	GEO Private—Florence	(520) 868-4809
Labor contract: modular offices	MTC Private Marana	(602) 272-7600

Proposed Industries: Additional BZB call center, wild horse program, assembly, agriculture harvesting, embroidery, produce

packaging, recycling

Labor contract: telemarketing, ASPC Lewis; Labor contract: agriculture, ASPC Perryville; Additional New Industries:

sewing shop, ASPC Florence

Closed Industries: Labor contract: B28 telemarketing; External factors

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:	Number of Inmate Workers (Other):
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: < 1.0%	Wages Paid to Inmate Workers (Traditional): \$788,914
Percentage of Sales from Other State Agencies: 14.0%	Wages Paid to Inmate Workers (PIE):\$146,135
Percentage of Sales from Local Government: 1.0%	Wages Paid to Inmate Workers (Other): \$8,032,714
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees:	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan: July 2010
Percentage of Sales from Private 72%	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):

Inmate Hours Worked Per Industry

Trailer manufacturing (PIE)	Signage63,676
Labor (Non-PIE)	Printing80,927
License plates	Bakery252,731
Metal fabrication	Mattresses/upholstery
Office furniture/refurbishing	Commodity products
Sewing	Composite the Committee of the Committee

ARKANSAS

Industries

Jerry Campbell Industry Administrator Arkansas Correctional Industries

2403 East Harding Street Pine Bluff, AR 71601 Phone (870) 850-8430 Fax (870) 850-8440 Email: jerry.campbell@arkansas.gov Website: www.acicatalog.com Years in Industries: 28

Corrections

Ray Hobbs Director

Arkansas Department of Corrections PO Box 8707 Pine Bluff, AR 71611 Phone (870) 267-6200 Fax (870) 267-6244 Email: ray.hobbs@arkansas.gov Website: www.adc.arkansas.gov Years in Corrections: 36

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Manufacturing/Operations
Mike Grimes (870) 692-2240
PIE Program
Steve Edwards (870) 550-0336
Public Information
Mary Ann Hart (870) 850-8431
Purchasing Bids/Contracts
Bryan Crow (870) 550-8668
Quality
Mike Grimes (870) 692-2240
Reentry
Mike Grimes (870) 692-2240
Sales/Marketing
Bryan Crow (870) 550-8668

Industry	Location	Phone
Metal fabrication, mattresses, upholstery, folding tables, recreation, vehicle repairs, chairs	Tucker Unit/Bus Barn—Tucker	(501) 842-2519
Oak furniture, dorm furniture, panel systems, custom furniture	Wrightsville/Furniture—Wrightsville	(501) 897-2927
Printing services, engraving	Wrightsville/Graphic Arts—Wrightsville	(501) 897-2936
Digital imaging	Wrightsville/Digital Imaging—Wrightsville	(501) 897-9053
Product deliveries, moving services	Wrightsville/Warehouse—Wrightsville	(501) 897-5122
Janitorial products	Delta Unit/Janitorial—Dermott	(870) 538-2086
Inmate clothing, linens, golf shirts, jail clothing	Cummins Unit/Garment—Grady	(870) 850-8726
Vinyl products, aluminum signs, vinyl binders/ folders, screen printing	Cummins Unit/Vinyl—Grady	(870) 850-8725
Wiring harnesses	McPherson Unit—Newport	(870) 550-0336

Proposed Industries: Plastics New Industries: None

Closed Industries: Glove Corporation; External factors

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	
1 Year Growth:	
5 Year Growth:10.77%	
Percentage of Sales from State DOC:	
Percentage of Sales from PIE:	
Percentage of Sales from Other State Agencies: 29%	
Percentage of Sales from Local Government:	
Percentage of Sales from Non-profit:	
Percentage of Sales from State Employees: 1%	
Percentage of Sales from Education:	
Percentage of Sales from Other:	
Number of Industry Facilities:	
Number of Industries or Operations	
(including PIE and Services):	

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: \$4,068,145
Wages Paid to Inmate Workers (Traditional):\$0
Wages Paid to Inmate Workers (PIE): \$4,068,145
Wages Paid to Inmate Workers (Other):50
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$3,349,800

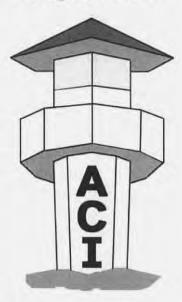
Inmate Hours Worked Per Industry

Furniture	.131,027
Vinyl/sign	
Garment	
Glove corporation	.108,000
Actronix	
Graphic art	
Digital imaging	22,860
Janitorial	

Warehouse	15,360
Auto/body	26,710
Chairs	23,112
Office/inventory	23,368
Recreation/upholstery	21,628
Welding	



Compliments of



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CALIFORNIA

Industries

Charles L. Pattillo General Manager

California Prison Industry Authority 560 East Natoma Folsom, CA 95630-2200 Phone (916) 358-2677 Fax (916) 358-1498 Email: Phyllisguare@pia.ca.gov

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Corrections

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Website: www.cdcr.ca.gov
Years in Corrections: 3

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Marcus Dawson	(916) 358-1788
Reentry	
Regina Banks	(916) 358-1986
Sales/Marketing	

Carla Young (916) 358-1768

Industry	Location	Phone
Laundry	Pelican Bay State Prison—Cresent City	(707) 465-1000 ext. 7205
Metal products, metal signs, license plates, printing, laundry, modular building construction, construction services enterprise, support services, ironworking, toner cartridge remanufacturing, digital services and assistive technologies, pre-apprentice programs (carpentry, labor, ironworking)	Folsom State Prison/CSP Sacramento— Repressa	(916) 985-2561 ext. 428
Meat cutting, coffee roasting, fabric products, laundry, support services	Mule Creek State Prison—Ione	(209) 274-4911 ext. 597
Fabric products	Sierra Conservation Center—Jamestown	(209) 984-5291 ext. 608
Dairy, food and beverage packaging, laundry, support services, distribution center	CSP Corcoran/SATF—Corcoran	(559) 992-8800 ext. 6160
Laundry	Wasco State Prison—Wasco	(559) 992-8800 ext. 616
Fabric products, support services	California Correctional Institution—Tehachapi	(760) 348-7000
Laundry	Chuckawalla Valley State Prison—Blythe	(760) 922-9705
Laundry, food and beverage packaging, support services, marine technology training center	California Institution for Men—Chino	(909) 597-1821 ext. 703
Fabric products	Centinela State Prison—Centinela	(760) 337-7900 ext. 729
Bakery, shoes, laundry, support services	Richard J. Donovan Correctional Facility— San Diego	(619) 661-8500 ext. 616
Fabric products, pre-apprentice program (carpentry)	California Institution for Women—Corona	(909) 597-1771
Cleaning products, laundry, support services	CSP Los Angeles County—Lancaster	(661) 729-2000
Knitting mill, fabric products, shoes, printing, laundry, support services	California Men's Colony—San Luis Obispo	(805) 547-7994
Furniture, poultry, egg production, general fabrication, laundry, support services	Avenal State Prison—Avenal	(559) 386-0587 ext. 704
Furniture, fabric products, support services	Correctional Training Facility—Soledad	(831) 678-9351
Crops, fabric products, dental lab, optical, laundry, support services	Central California Women's Facility/Valley State Prison for Women—Chowchilla	(559) 665-5531
Furniture, mattress, support services	CSP San Quentin—San Quentin	(415) 454-1460 ext. 501
Dairy, support services	Deuel Vocational Institution—Tracy	(209) 835-4141
Metal products, bindery, laundry, optical, support services	CSP Solano—Vacaville	(707) 451-0182

Proposed Industries: NFPA certified wildland firefighters gear, canteen sales—instant coffee, recycled mattresses, moisture

wicking t-shirt, maple syrup

New Industries: Tactile maps for institutions, Folsom State Prison; telemedicine modular buildings, Folsom State Prison

Closed Industries: None

P.I.E.: See page 125

(continued on page 36)

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CALIFORNIA (continued)

(continued from page 34)

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate V
1 Year Growth:	Number of Inmate V
5 Year Growth:20.29%	Number of Inmate V
Percentage of Sales from State DOC:	Wages Paid to Inma
Percentage of Sales from PIE:	Wages Paid to Inma
Percentage of Sales from Other State Agencies: 37%	Wages Paid to Inma
Percentage of Sales from Local Government:	Wages Paid to Inma
Percentage of Sales from Non-profit:	Number of Civilian 5
Percentage of Sales from State Employees:	Annual Report Publi
Percentage of Sales from Education:	Most Current Busine
Percentage of Sales from Other: N/A	Most Current Long-
Number of Industry Facilities:	Type of Organizatio
Number of Industries or Operations	Amount Spent on R
(including PIE and Services): 65	(including PIF):

Number of Inmate Workers (Traditional): 5,193
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: \$4,783,077
Wages Paid to Inmate Workers (Traditional): \$3,888,000
Wages Paid to Inmate Workers (PIE): \$895,077
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: February 2011
Most Current Business Plant
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

STREET, STORY OF STREET	
Bakery97,419	Laundry1,054,854
Book bindery116,554	License plates
Cleaning products	Maintenance and repair
Coffee roasting	Mattress factory
Crops27,195	Meat cutting
Dairy	Metal products
Dental lab	Metal signs
Digital services	Modular building construction
Distribution24,314	Office and administrative services
Egg production	Optical252,157
Fabric products	Poultry/abattoir
Food and beverage packaging204,367	Shoe factory
Furniture571,740	Specialty printing
General fabrication	Tool and die
Knitting mill	Warehouse



COLORADO

Industries

Steve Smith Director

Colorado Correctional Industries 2862 S. Circle Drive Colorado Springs, CO 80906 Phone (719) 226-4208 Fax (719) 226-4220 Email: steve.smith@doc.state.co.us Website: www.coloradoci.com Years in Industries: 26

Corrections

Tom Clements Executive Director

Colorado Department of Corrections 2862 S. Circle Drive Colorado Springs, CO 80906 Phone (719) 579-9580 Fax (719) 226-4728 Email: executivedirector@doc.state.co.us Website: www.doc.state.co.us

Years in Corrections: 32

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Quality
Willie Viljoen (719) 226-4210
Reentry
Karl Gilge (719) 226-4924
Sales/Marketing
The state of the s

Richard Curry. (303) 370-2206

Industry	Location	Phone
CAD/GIS, customer service information, DMV public information, electronic catalog design, farming, modular office systems, fulfillment services, panel refurbishing, plastic bag manufacturing	Arkansas Valley Correctional Facility— Crowley	(719) 267-5140
Fire fighting and reclamation, K-9 adoption and training, mountain trail building, ranching, saddles (PIECP), strap goods, trout farming	Buena Vista Correctional Center— Buena Vista	(719) 395-7260
Apple orchard, apple processing (cider production), canteen, compost, culinary arts, customer service south, dairy, dairy processing, deconstruction of buildings, delivery and installation, farming, fire fighting and reclamation, fish farming and processing, fly rod and spinning rod manufacturing, goat dairy, greenhouse, heavy equipment, honey production, international training center, K-9 adoption and training, landscape maintenance and beautification, mountain trail building, moving services, musical instruments, orchard, pheasant farming, recycling, service station, shrimp farming, transportation, vineyard, warehousing, water buffalo dairy, wild horse program	Canon Minimum Centers (3 facilities)— Canon City	(719) 269-4500
Auto repair/painting, carpentry, construction services, parage, highway barrier fencing, highway beautification and mowing, moving services, systems furniture and office furniture installation	Colorado Correctional Center—Golden	(303) 273-1621
Banners, inmate phone systems, K-9 adoption and training, license plates, license tabs, recycled printer cartridges, signage and plaques, vehicle graphic wraps (auto skins)	Colorado Territorial Correctional Facility— Canon City	(719) 269-4205
Canteen, garments, K-9 adoption and training, printing services, warehousing	Denver Women's Correctional Facility— Denver	(303) 371-4804
Bear-proof dumpsters, detention furniture, dorm furniture, fiberglass products (PIECP), furniture, metal products, redwood canpes, roll off dumpsters, solar panels, steel cell manufacturing (PIECP), stuffed animals	Fremont Correctional Facility—Canon City	(719) 269-4513
Computer help desk, construction, farming, firewood, heavy equipment, moving services, office assistance, painting, waste site maintenance	La Vista Correctional Facility—Pueblo	(719) 583-5740
Banners, embroidery, flags, garments, linens, screen printing, uniforms	Limon Correctional Facility—Limon	(719) 775-7672
Customer service north, delivery and installation, eBay fleet services, fingerprinting, general maintenance, moving, mowing services, office assistance, sales, forms distribution, surplus property, warehousing	Oakland Sales/Warehouse—Denver	(303) 370-2200
Culinary arts and food production, fire fighting and reclamation, mountain trail building	Rifle Correctional Center—Rifle	(970) 625-7578
Furniture refurbishing and upholstery, K-9 adoption and training, mattresses, seating	Sterling Correctional Facility—Sterling	(970) 521-8551
Air filters, K-9 adoption and training	Trinidad Correctional Facility—Trinidad	(719) 845-3238

(continued on page 38)

COLORADO (continued)

(continued from page 37)

Proposed Industries: Electronics assembly, fiberglass helmets, blodiesel, used car assembly line, pop-up campers, facility

de-construction

New Industries:

Water buffalo dairy, Canon Minimum Centers; solar panels, Fremont Correctional Facility; fulfillment services, Arkansas Valley Correctional; international training center, Canon Minimum Centers; redwood canoes, Fremont Correctional Facility; musical instruments, Canon Minimum Centers;

stuffed animals, Fremont Correctional Facility

Closed Industries: None

P.I.E.: See page 125

Imdustry Profile

1 Year Growth: 18.47% Number of Inmate Workers (PIE): 5 Year Growth: 26.12% Number of Inmate Workers (Other):		
Percentage of Sales from State Employees:	1 Year Growth: 18.47% 5 Year Growth: 26.12% Percentage of Sales from State DOC: 13.5% Percentage of Sales from PIE: 2% Percentage of Sales from Other State Agencies: 43.7% Percentage of Sales from Local Government: 5% Percentage of Sales from Non-profit: <1% Percentage of Sales from State Employees: <1% Percentage of Sales from Education: 32.3% Percentage of Sales from Other: Agri-business, manufacturing, and services sectors 9.3% Number of Industry Facilities: 15	Number of Inmate Workers (Traditional):

E		Traditional Non-PIE		
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Air Filters Bear-Proof Dumpsters

Bedding & Linens

Detention Furniture

Dormitory Furniture Fiberglass Products

Filing & Storage Systems

Fishing Rods

Flags & Banners

Garments

License Plates & Tabs

Leather Products

Mattresses

Metal Fabrication

Modular Jail Cells

Modular Office Systems

Office Furniture

Plastic Bags

Seating

Signs

Vehicle Graphics

Agriculture

Avian Farming
Cheese Processing

Composting

Cow Dairy

Farming

Fish Farming & Processing

Goat Dairy

Greenhouse Products

Honey Production

Landscaping

Orchard

Pheasants

Vineyard

Wild Horse Inmate Program (WHIP) Services

Autobody

CAD/GIS

Canteen

Construction & Maintenance Services

Culinary Arts

Customer Service

Delivery & Installation

DMV Public Information Services

Embroidery & Screen Printing

Fleet Services

Forms Distribution

Heavy Equipment

Highway Beautification

K-9 Adoption & Training

Printing Services

Recycling

Reupholstery

Sales & Marketing

State & Federal Surplus Property

Trail Construction

Transportation

Web Design

Wildland Firefighting & Forest Management



CONNECTICUT

Industries

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Corrections

Leo Arnone

Commissioner

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Manufacturing/Ope		
David Brown	.(860)	263-6839
PIE Program		
Bruce Gardner	. (860)	263-6844
Public Information		
Brian Garnett		
Purchasing Bids/Cor		
Jane Pelletier	. (860)	692-7847
Reentry		
John Duffy	. (860)	692-7551
Sales/Marketing		200
Jim Gaglione	.(860)	263-6848

Industry	Location	Phone
Marker shop, plastic bag shop, silk screen, graphic arts, sign shops	Cheshire CI—Cheshire	(203) 651-6292
Furniture refinishing, upholstery, metal fabrication, wheelchair refurbishing, custom wood products	MacDougall Walker CI—Suffield	(860) 627-2284
Textile manufacturing, print shop, laundry operations, embroidery shop, mattress manufacturing	Osborn CI—Somers	(860) 814-4751
Data processing, optical imaging, mailing services, tee shirt shop	York CI—Niantic	(860) 691-6819

Proposed Industries: None
New Industries: None
Closed Industries: None
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:15.92%
5 Year Growth:
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 13%
Percentage of Sales from Local Government: 10%
Percentage of Sales from Non-profit
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):
A Section of the Control of the Cont

DELAWARE

Industries

Carl Barker Director

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Corrections

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Ed Bower,	.(302) 857-5361
PIE Program	
Ed Bower	.(302) 857-5361
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Reentry	The age of the Control
Carl Barker	.(302) 857-5411
Sales/Marketing	The state of the
Richard Senato	.(302) 857-5413
	the second of th

Industry	Location	Phone
Auto repair, garment shop, print shop, sign shop, furniture shop/repairs, manufacturing, upholstering, office systems, embroidery shop, silk screen shop, concrete precast manufacturing	J.T. Vaughan Correctional Center—Smyrna	(302) 653-9261
Garment Shop	Sussex Correctional Institution—Georgetown	(302) 856-5162

Proposed Industries: None **New Industries:** None Closed Industries: None

Industry Profile

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Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional): 279
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:12.54%	Number of Inmate Workers (Other):
Percentage of Sales from State DOC: 40%	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: N/A	Wages Paid to Inmate Workers (Traditional):\$138,688
Percentage of Sales from Other State Agencies: 28%	Wages Paid to Inmate Workers (PIE): N/A
Percentage of Sales from Local Government: 10%	Wages Paid to Inmate Workers (Other):
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees: 0%	Annual Report Published: N/A
Percentage of Sales from Education:	Most Current Business Plan:
Percentage of Sales from Other:	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):\$1,482,540

Embroidering	Precast
Furniture refurbishing	Printing
Garments	Silk screening
Vehicle maintenance	Warehouse

FLORIDA

Industries

Jack Edgemon President

Prison Rehabilitative Industries and Diversified Enterprises, Inc. (PRIDE) 9400 4th Street North, Ste. 200 St. Petersburg, FL 33702 Phone (727) 556-3300 Fax (727) 570-3366 Email: info@pride-enterprises.org Website: www.pride-enterprises.org Years in Industries: 16

Corrections

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Carol Tortarelli	(727) 556-3307
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Purchasing Bids/Co	
Carol Orioski	(727) 556-3324
Dee Kiminki	
Reentry	
Carol Tortarelli	(727) 556-3307
Sales/Marketing	100000000000000000000000000000000000000
Gary Keen	(813) 890-2175

Industry	Location	Phone
Cattle, bedding supplies, warehousing	Apalachee Correctional Institution—Sneads	(850) 718-0851
Tire retreading, sanitary maintenance chemicals, brooms	Avon Park Correctional Institution—Avon Park	(813) 890-6594
Traffic paint	Baker Correctional Institution—Sanderson	(386) 758-0666
Optical lab	Broward Correctional Institution—Ft. Lauderdale	(813) 890-6670
Graphics, commercial printing	Calhoun Correctional Institution—Blountstown	(813) 890-6644
Sales support and bids	Cross City Correctional Institution—Cross City	(813) 890-2131
Sugarcane	Glades Correctional Institution—Belle Glade	(561) 996-1091
Cattle, citrus	Hendry Correctional Institution—Immokalee	(239) 657-5164
Digital services-scanning, digitizing, Indexing	Liberty Correctional Institution—Bristol	(813) 890-6652
Sewn products, uniforms, cutting and distribution, corrugated box	Lowell and Marion Correctional Institutions— Lowell	(813) 890-6584
Footwear	Madison Correctional Institution—Madison	(813) 890-6675
Sewn products, uniforms	New River West Correctional Institution—Raiford	(813) 890-6539
IT support, chairs, office furniture	Polk Correctional Institution—Polk City	(813) 890-6529
Graphics, printing	South Bay Correctional Institution— South Bay	(813) 890-6509
Furniture, printing, signage, binders, banners and mailing	Sumter Correctional Institution—Bushnell	(813) 890-6616
Heavy vehicle renovation	Tomoka Correctional Institution— Daytona Beach	(813) 890-6579
Lumber, cattle, dental lab, auto tags, metal furniture, food processing	Union Correctional Institution—Raiford	(813) 890-6556

Proposed Industries: None

New Industries: None

Closed Industries: None

P.I.E: See page 125

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:
5 Year Growth:17.49%
Percentage of Sales from State DOC: 24%
Percentage of Sales from PIE: N/R
Percentage of Sales from Other State Agencies: 16%
Percentage of Sales from Local Government: 14.6%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees:N/A
Percentage of Sales from Education:
Percentage of Sales from Other: Private sector 34%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,333,651
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff:
Annual Report Published: June 2011
Most Current Business Plan: N/R
Most Current Long-term Plan: April 2010
Type of Organization: Private, Non-Profit
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

(continued on page 43)

FLORIDA (continued)

(continued from page 42)

Immate Hours Worked Per Industry

Cattle	Vinyl products/decals/banners307,864
Citrus	Stationery products/forms270,761
Sugarcane	Dental lab145,043
Metal products	Food processing
Seating & panel systems	Heavy vehicle renovation
Wood furniture	Tire retreading145,658
Furniture admin14,774	Warehouse services
Laundry services	Bedding supplies
Lumber products	Footwear
Traffic paint	Uniforms/garment
Tag/license plates	Institutional products
Sanitary maintenance & supply	Sewn products cutting/distribution
Corrugated box	Sewn products admin
Digital services	Sales support, bids & in-house design
Commercial printing252,673	IT support



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GEORGIA

Industries

Norman Wilson **Executive Director**

Georgia Correctional Industries 2984 Clifton Springs Road Decatur, GA 30034 Phone (404) 244-5107 Fax (404) 244-5180 Email: newilson@gci-ga.com Website: www.gci-ga.com Years in Industries: 19

Corrections

Brian Owens Commissioner

Georgia Department of Corrections 300 Patrol Road Forsyth, GA 31029 Phone (478) 992-5246 Website: www.dcor.state.ga.us Years in Corrections: 13

CONTRACTOR OF	
Main Office	(404) 244-5100
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Accounting	
Richard Moore	(404) 244-2951
Customer Service	
Barbara Godlewski	(404) 244-5122
Human Resources	
Christine Yawn	(404) 244-5132
Manufacturing/Ope	
John Howard	(404) 244-2998
PIE Program	
John Howard	(404) 244-5733
Public Information	
Scott Stallings	(404) 244-5103
Purchasing Bids/Co	
Marcella Sawyer	(404) 244-5131
Sales/Marketing	
Barry Boalch	(404) 244-5110

Industry	Location	Phone
Shoes, boots	Autry State Prison—Pelham	(229) 294-6514
Garments	Central State Prison—Macon	(478) 757-2515
Wood furniture	Dodge State Prison—Chester	(478) 358-7001
Embroidery, garments	Hancock State Prison—Sparta	(706) 444-1149
Eyeglasses, mattresses	Hays State Prison—Trion	(706) 857-0487
Chemicals	Valdosta State Prison—Valdosta	(229) 333-6270
Upholstered furniture, farm	Montgomery State Prison—Mt. Vernon	(912) 583-3635
Printing	Phillips State Prison—Buford	(770) 932-4718
Garments	Pulaski State Prison—Hawkinsville	(478) 783-6117
Signs, decals	Smith State Prison—Glennville	(912) 654-5255
Modular panel systems, sign reclamation, paint	Georgia State Prison—Reidsville	(912) 557-7907
Engraving	Decatur Central—Decatur	(404) 244-5100
File Cabinets, metal fabrication	Walker State Prison—Rock Springs	(706) 764-3578
Garments, farm	Washington State Prison—Davisboro	(478) 348-4208
Warehouse, inmate release packages, silk screen garments	Colony Farm Warehouse—Milledgeville	(478) 445-5411

Proposed Industries:

New Industries: Food and farm services, Rogers State Prison; food and farm services, Lee Arrendale State Prison; food

and farm services, Food Distribution Unit; food and farm services, Middle Georgia Regional Farm; food and farm services, Joe Kennedy Farm; food and farm services, Dooly State Prison

Closed Industries:

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$25,913,854
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 42%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 25%
Percentage of Sales from Local Government: 16%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other: Contractors 11%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): 1,030
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):50
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan:
Most Current Long-term Plan: N/R
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$14,245,811
And the same of th

Industry Hours Worked Per Industry

Chemicals	Garments
Mattresses	Optical71,810
Printing76,840	Furniture-wood upholstery and modular
Signs and decals	Metal furniture and cabinets
Tags	Construction and transportation



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Georgia Correctional

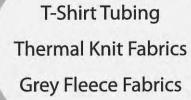
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Industries

Deanna Espinas Division Administrator

Department of Public Safety
Correctional Industries
99-902 Moanalua Road
Aiea, HI 96701
Phone (808) 485-5163
Fax (808) 485-3581
Email: deanna.l.espinas@hawaii.gov
Website: www.hcihawaii.com
Years in Industries: 1

Corrections

Joe T. Booker, Jr. Deputy Director of Corrections

Department of Public Safety 919 Ala Moana Boulevard Honolulu, HI 96814 Phone (808) 587-1340 Fax (808) 587-1282 Website: www.hawaii.gov/psd

Contacts

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Deanna Espinas	(808) 485-516
Fav	(808) 485-358

Industry	Location	Phone
Printing, canteen, construction, sewing, chemical/ cleaning products, office modular systems	Halawa Correctional Facility—Alea	(808) 485-5163
Service worklines	Oahu Community Correctional Center—Honolulu	(808) 485-5163
Service worklines	Waiawa Correctional Facility—Walpahu	(808) 485-5163
Service worklines	Women's Community Correctional Center— Kaneohe	(808) 485-5163
Service worklines	Hawaii Community Correctional Center—Hilo	(808) 485-5163

Proposed Industries: None New Industries: None

Closed Industries: Furniture and woodworking shop; Population change/prison closure, external factors

P.I.E.: See page 125

Industry Profile

numerous en la passance	
Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:	Number of Inmate Workers (Other): N/R
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE:	Wages Paid to Inmate Workers (Traditional):\$37,691
Percentage of Sales from Other State Agencies: 30%	Wages Paid to Inmate Workers (PIE):
Percentage of Sales from Local Government: 5%	Wages Paid to Inmate Workers (Other):
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees: 0%	Annual Report Published: October 2010
Percentage of Sales from Education:	Most Current Business Plan: January 2009
Percentage of Sales from Other: N/R	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services): 6	(including PIE):\$3,180,811

Printing11,323	Sewing
Canteen	Service worklines

IDAHO

Industries

Martin Thomas General Manager Idaho Correctional Industries 1301 North Orchard Street, Ste. 110 Boise, ID 83706 Phone (208) 577-5550 Fax (208) 577-5545 Email: mathomas@ci.idaho.gov Website: www.ci.idaho.gov

Corrections

Years in Industries: 11

Brent Reinke Director

Idaho Department of Corrections 1299 North Orchard Street, Suite 110 Boise, ID 83706 Phone (208) 658-2000 Fax (208) 327-7407 Email: breinke@idoc.idaho.gov Website: www.idoc.idaho.gov Years in Corrections: 4

Contacts Main Office

main office		
Jamie Richmond	.(208)	577-5550
Fax	.(208)	577-5545

Industry	Location	Phone
Furniture, print	Idaho State Correctional Institution—Kuna	(208) 577-5550
Labor and move services	South Idaho Correctional Institution—Kuna	(208) 577-5550
Garment	Pocatello Women's Correctional Center— Pocatello	(208) 577-5550
PIE	St Anthony Work Camp—St Anthony	(208) 624-3775

Proposed Industries: Warehouse/fulfillment center
New Industries: Garment shop, PWCC
Closed Industries: None
P.I.E.: See page 125

Industry Profile

industry Profile
Total Net Sales for the Current Year: \$7,512,588
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 3%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 43%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education: 6%
Percentage of Sales from Other: Vendors & wholesalers. 25%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

DESCRIPTION OF THE PERSON OF T	CH. BUNGALOS OF DE
Warehouse	Upholstery
Sign8,482	Carpentry95,955
Print9,955	Transportation
Decal	Business center
Metal24,100	PIE
Drafting	Garment
Tag 11 049	

ILLINOIS

Industries

Tim Gleason

Chief Executive Officer

Illinois Correctional Industries 1301 Concordia Court PO Box 19277 Springfield, IL 62794-9277 Phone (217) 558-2200 ext. 7001 Fax (217) 522-9642

Email: tim.gleason@doc.illinois.gov Website: www.icicatalog.illinois.gov Years in Industries: 2

Corrections

S.A. Godinez Director

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Human Resources	
Michelle Wethington (217) 5	558-2200
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Manufacturing/Operations	

Rich Mautino (217) 558-2200	
	ext. 7020
Public Informatio	n
Franz Bader	(217) 558-2200

	ext. /U61
Purchasing Bids/Contracts	
Rich Root (217)	558-2200

Quality George Bowen.....(217) 558-2200

Robin Riggs (217) 558-2200 ext. 3610

Sales/Marketing

Neil Rossi. (217) 558-2200 ext. 7011

Industry	Location	Phone
Mattresses, pillows, pillow cases, men's boxer shorts, sheets	Centralia Correctional Center—Centralia	(618) 533-4111 ext. 2772
Custom embroidery, silk screening, custom banners, cardboard boxes	Danville Correctional Center—Danville	(217) 446-0441 ext. 448
Garment sewing, safety tee shirts, safety sweat shirts, bib and duck type outer garments	Decatur Correctional Center—Decatur	(217) 788-0353 ext. 270
Eyewear, poly carb lenses, law enforcement gas mask inserts	Dixon Correctional Center—Dixon	(800) 523-1487
Garment sewing, "Helping Paws" service dog training, animal grooming	Dwight Correctional Center—Dwight	(815) 584-2806 ext. 2269
Metal filing cabinet production, commercial laundry, dry cleaning service	East Moline Correctional Center—East Moline	(309) 755-4511 ext. 224
Wood office furniture, dormitory furniture, hand engraved state seals, custom furniture, cedar log cabins	Graham Correctional Center—Hillsboro	(217) 532-6961 ext. 2772
Meat processing (beef), milk and juice processing	Hill Correctional Center—Galesburg	(309) 343-4212 ext. 522
Bakery - bread, buns, cookies, breakfast foods, pancakes, french toast, waffles	Illinois River Correctional Center—Canton	(309) 647-7030 ext. 482
Sales center, order processing, auto cad (custom office design), 3-D laser engraving, graphic arts	Jacksonville Correctional Center—Jacksonville	(217) 243-2542
Garment sewing, office chair production, office chair repair	Lincoln Correctional Center—Lincoln	(217) 735-5411 ext. 575, 576
Furniture re-finishing, furniture re-upholstering services	Logan Correctional Center—Lincoln	(217) 735-5581 ext. 331
Brooms, brushes, buffing pads, floor finishing products, green (environmentally friendly) cleaning products, pork processing, waste removal, recycling center, bio-diesel production knit shop	Menard Correctional Center—Chester	(618) 826-1135
Warehouse, central distribution center, trucking dispatch, orders processing	Lincoln Correctional Center—Lincoln	(217) 735-6026
Metal furniture, outdoor products, camping grills, correctional and institutional furniture, fire station accessories, squad car K-9 cages, recycling plastic outdoor furniture, custom metal production	Shawnee Correctional Center—Vienna	(618) 658-8331 ext. 2245
Garment cutting service	Sheridan Correctional Center—Sheridan	(815) 496-2436
Wood office furniture, modular components, personal hygiene products, laundry and cleaning products	Stateville Correctional Center—Joliet	(815) 727-3607 ext. 5562
Meat processing, fruit juice processing, cooking oil distribution	Vandalia Correctional Center—Vandalia	(618) 283-4170
Beef, chicken, turkey processing, convenience	Western Illinois Correctional Center—	(217) 773-4441 evt 669

Mount Sterling

Proposed Industries: Custom emergency/police vehicle decals

New Industries: None Closed Industries: None

food products

(continued on page 49)

ext. 669

ILLINOIS (continued)

(continued from page 48)

Industry Profile

	and the state of t
Total Net Sales for the Current Year: \$47,196,300	Number of Inma
1 Year Growth:	Number of Inmi
5 Year Growth:	Number of Inma
Percentage of Sales from State DOC:	Wages Paid to I
Percentage of Sales from PIE: N/A	Wages Paid to I
Percentage of Sales from Other State Agencies: 30.7%	Wages Paid to I
Percentage of Sales from Local Government:	Wages Paid to I
Percentage of Sales from Non-profit:	Number of Civil
Percentage of Sales from State Employees: 0.0%	Annual Report
Percentage of Sales from Education:	Most Current B
Percentage of Sales from Other:	Most Current Lo
Number of Industry Facilities:	Type of Organiz
Number of Industries or Operations	Amount Spent
(including PIE and Services):	(including)

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,848,400
Wages Paid to Inmate Workers (PIE): N/A
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: November 2010
Most Current Business Plan: N/R
Most Current Long-term Plan: N/R
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):N/R

Sewing116,768	Food production
Furniture	Cleaning products
Optical laboratory	Other (sales center, warehouse)
Laundry/dry cleaning	2 pt. Color Alla Color State Color C

INDIANA

Industries

Michael Herron Director

PEN Products
2010 East New York Street
Indianapolis, IN 46201
Phone (317) 955-6800
Fax (317) 234-7635
Email: mherron@idoc.in.gov
Website: www.penproducts.com
Years in Industries: 6

Corrections

Bruce Lemmon Commissioner

Indiana Department of Correction 302 West Washington Street Indianapolis, IN 46204 Phone (317) 232-5715 Fax (317) 232-6798 Website: www.in.gov/indcorrection Years in Corrections: 35

Contacts

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PIE Program	
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Becky Deeb	.(317) 955-6800
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Mike Jones	.(317) 838-7090
Quality	.(317) 955-6800
Reentry	
Doug Evans	.(317) 955-6800
Sales/Marketing	
John Rardin	.(317) 955-6800

Industry	Location	Phone
Digital license plates, metal lockers and shelving, metal cabinets, security beds and detention furniture, security bars, outdoor grills	Indiana State Prison—Indianapolis	(219) 872-8062
Chairs, office furniture, modular furniture, lounge furniture, school and hospital furniture, chair and furniture refurbishing, laundry	Pendleton Correctional Facility—Pendleton	(765) 778-2107
Pallet repait, park and lodge furniture	Putnamville Correctional Facility—Putnamville	(765) 653-8441
Signs, pallet repairs, plastic recycling, work crew	Westville Correctional Facility—Westville	(219) 785-2511
Printing, temporary plates, wire harness, contract sewing	Wabash Valley Correctional Facility—Carlisle	(812) 398-5050
Auto parts repair, medical equipment repair, laundry	Correctional Industrial Facility—Pendleton	(765) 788-8011
Pallet repair, toilet paper packaging	Branchville Correctional Facility—Branchville	(812) 843-5921
Mattresses and pillows, offender clothing	Rockville Correctional Facility—Rockville	(765) 569-3178
Braille, accessible media, large print, wire harness, contract sewing, merchandise packaging, offender clothing, embroidery/silk screening, janitorial products, laundry products	Miami Correctional Facility—Bunker Hill	(765) 689-8920
Offender commissary, warehousing/distribution, fulfillment, GIS mapping, laundry	Plainfield Correctional Facility—Plainfield	(317) 839-2513
Sewing, design and manufacturing engineering	Indiana Women's Prison—Indianapolis	(317) 244-3387
Moving service, office service	PEN Central Office—Indianapolis	(317) 955-6800

Proposed Industries: Contract furniture component construction

New Industries: Plastic recycling/joint venture, Westville Correctional Facility

Closed Industries: None

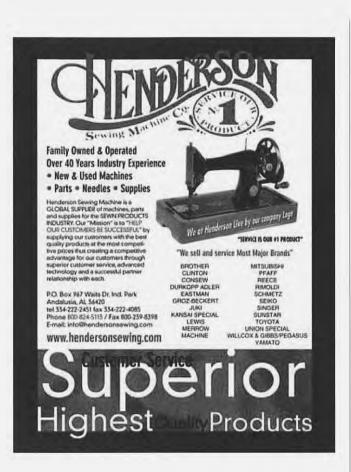
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$36,200,000
1 Year Growth:
5 Year Growth:23.63%
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 20%
Percentage of Sales from Local Government: >1%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees:>1%
Percentage of Sales from Education:>1%
Percentage of Sales from Commissary 52%,
private sector 8%, farms 2% 62%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional);
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: \$2,876,000
Wages Paid to Inmate Workers (Traditional):\$643,000
Wages Paid to Inmate Workers (PIE): \$1,800,000
Wages Paid to Inmate Workers (Other):\$433,000
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$17,500,000

Commissary non-PIE	Toilet paper non-PIE
Sewing non-PIE	Furniture non-PIE
Printing non-PIE197,000	Pallets non-PIE
Laundry non-PIE	Medical equipment repairs non-PIE111,000
Plates non-PIE	Auto parts repair non-PIE
Metal non-PIE	Plastic recycling non-PIE
Braille non-PIE	Small wire harness (PIECP)
Chemicals non-PIE	Contract sewing (PIECP)
Office services non-PIE	Air filters (PIECP)
Signs non-PIE	Large wire harness (PIECP)
Moving crew non-PIE	Repackaging
INDOT work crew non-PIE17,000	GIS non-PIE11,000



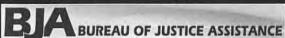


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Industries

Dan Clark **Director of Prison Industries**

Iowa Prison Industries 510 E 12th Street Des Moines, IA 50319 Phone (515) 725-5705 Fax (515) 725-5799 Email: dan.clark@iowa.gov Website: www.iaprisonind.com Years in Industries: 1

Corrections

John R. Baldwin Director

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Bob Fairfax (515) 242-5770
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Dan Clark (515) 725-5705
Reentry
Lettie Prell (515) 725-5718
Sales/Marketing
Bob Fairfax(515) 242-5770

Industry	Location	Phone
Metal furniture, custom wood, license plates, printing, awards and engraving, parks and recreation, chemicals and cleaning supplies, air filters	Anamosa State Penitentiary—Anamosa	(319) 462-3547
Dorm furniture, office furniture, cabinetry and countertops, furniture restoration, tourism call center, embroidery and garment printing, clothing and textiles	Iowa State Penitentiary—Fort Madison	(319) 372-1908
Seating, modular panel systems, reupholstery, US gravemarker flags, picture framing, jeans, plastic bags, chemicals and cleaning supplies	lowa Correctional Institution for Women— Mitchellville	(515) 967-7651
Canteen operation	Newton Correctional Facility—Newton	(641) 791-9242
Federal surplus, move and install	Des Moines Operation—Des Moines	(515) 281-0426
Metal furniture, file cabinets, parks and recreations	North Central Correctional Facility— Rockwell City	(712) 297-7717
Dorm furniture	Mt. Pleasant Correctional Facility—Mt. Pleasant	(319) 385-3706

Proposed Industries: Toilet paper operation, Anamosa

New Industries: None

Closed Industries: Green toner/ink products; Insufficient sales/external factors

P.I.E.: See page 125

Industry Profile

Management of the Parket of th	
Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional): 367 Number of Inmate Workers (PIE): 147 Number of Inmate Workers (Other): N/R Wages Paid to Inmate Workers Total: \$2,230,230 Wages Paid to Inmate Workers (Traditional): \$573,377 Wages Paid to Inmate Workers (PIE): \$1,656,853 Wages Paid to Inmate Workers (Other): N/R Number of Civilian Staff: 78
Percentage of Sales from State Employees:	Annual Report Published:
Percentage of Sales from Other:	Most Current Long-term Plan:
Number of Industries or Operations (including PIE and Services):	Amount Spent on Raw Materials, Supplies and Services (including PIE):

Metal stamping	Textile25,758
Sign	Tourism2,612
Graphic arts	RC operation49,639
Filters	Panels/seating
Housekeeping	MV chemical
Metal furniture	MV text
Custom wood	Plastics
Braille	Green ink products
Furniture119,347	Canteen
Recycled wood	Warehouse24,947





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· Braille Transcription

 School Furnishings Library Furnishings Residence Furnishings · Parks & Recreation + Clothing & Textiles

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KANSAS

Industries

Brad Jurgensen Director

Kansas Correctional Industries 4th and Kansas P.O. Box 2 Lansing, KS 66043-0002 Phone (913) 727-3249 Fax (913) 727-2331 Email: brad.jurgensen@doc.ks.gov Website: www.kancorind.com Years in Industries: 25

Corrections

Ray Roberts

Secretary of Corrections

Kansas Department of Corrections Landon State Office Building 900 SW Jackson Street, 4th Floor Topeka, KS 66612-1284 Phone (785) 296-3310 Fax (785) 296-0014 Email: rayr@doc.ks.gov Website: www.ink.org/public/kdoc Years in Corrections: 36

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Doug Friesz	
and the state of t	ext. 57570
Wayne Phelps	(620) 728-3294
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Thomas Vohs	(913) 727-3249
	ext. 57561
Public Informatio	n
Jan Lunsford	
manufactured to the second sec	STATE OF THE PARTY

Purchasing Bids/Contracts Jim Wolfe. (913) 727-3249

Sales/Marketing (913) 727-3249

ext. 57571

ext. 57551

Industry	Location	Phone
Traditional industries: chemical products, data entry, farm and metal products; private industries: food service, leather products, embroidered and screen printed clothing, computer assisted drafting, cabinet doors, heating elements, snow plows, metal fabrication	Lansing Correctional Facility— Lansing	(913) 727-3249
Traditional industries: clothing, furniture, office systems, wild horse training: private industries: food service, wire harnesses, cloth bags, transportation seating, auto salvage, egg production, steel components, livestock exhibition	Hutchinson Correctional Facility— Hutchinson	(620) 728-3296
Traditional industries: microfilm and digital imaging: private industries: food service	Norton Correctional Facility— Norton	(785) 877-3380
Private industries: food service, cabinet doors, mattresses	Topeka Correctional Facility— Topeka	(785) 296-7220
Private industries: food service, balloon packaging	Winfield Correctional Facility— Winfield	(620) 221-6660
Private industries: farm equipment, metal products	Ellsworth Correctional Facility— Ellsworth	(785) 472-5501
Private industries: food service, acrylic awards, balloon packaging	El Dorado Correctional Facility—El Dorado	(316) 321-7284
Private industries: furniture, hydraulic components	Larned Correctional Mental Health Facility—Larned	(620) 285-6249

Proposed Industries: None New Industries: None Closed Industries: None P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$10,090,179
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 6%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 41%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit: 0.5%
Percentage of Sales from State Employees:0.5%
Percentage of Sales from Education:
Percentage of Sales from Fed. Government,
KS residents & businesses, health care 5%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

A 1 1 1
Number of Inmate Workers (Traditional): 293
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: \$11,306,217
Wages Paid to Inmate Workers (Traditional):\$236,806
Wages Paid to Inmate Workers (PIE): \$6,245,874
Wages Paid to Inmate Workers (Other): \$4,823,537
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan: N/R
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

(continued on page 55)

KANSAS (continued)

(continued from page 54)

DAC (DICS)	MEI (Non DIE)
BAC (PIE)19,380	MFL (Non-PIE)
Aramark (Non-PIE)	Maico (Non-PIE)
PrimeWood (PIE)	Great Plains (PIE)14,430
Jensen (Non-PIE)845	Moly (Non-PIE)
Impact Embroidery (PIE)	LaCrosse (Non-PIE)19,146
Impact Screen Print (PIE)	Wilkens (Non-PIE)5,260
Zephyr (Non-PIE)	Hagen (PIE)
Heatron (Non-PiE)	Pioneer South (PIE)
Henke (Non-PIE)	Cross (Non-PIE)
Impact Warehouse (Non-PIE)	Microfilm/Digital Imaging (Traditional)21,346
Laser Apparel (Non-PIE)	Chemical Products (Traditional)
Hubco (PIE)22,519	Metal Products (Traditional)
Seat King (PIE)	Finishing
Electrex (PIE)	Data Entry (Traditional)
D&M (Non-PIE)	Farm (Traditional)
Cal-Maine (Non-PIE)	Warehouse I (Traditional)
Wifco (Non-PIE)	Furniture (Traditional)
RCCF (Non-PIE)3,020	Clothing (Traditional)87,609
Century (PIE)101,070	Warehouse II (Traditional)4,342
Pioneer (PIE)	Office Systems (Traditional)
Koch (PIE)24,974	Wild Horse Training (Traditional)
Heartland (Non-PIE)	Porters (Traditional)

KENTUCKY

Industries

Tom Cannady Director

Kentucky Correctional Industries 1041 Leestown Road Frankfort, KY 40601 Phone (502) 573-1040 Fax (502) 573-1045 Email: tom.cannady@ky.gov Website: www.kci.ky.gov Years in Industries: 3

Corrections

LaDonna Thompson Commissioner

Kentucky Department of Corrections 275 East Main Street Frankfort, KY 40601 Phone (502) 564-4726 Fax (502) 564-5037 Email: ladonna.thompson@ky.gov Website: www.corrections.ky.gov Years in Corrections: 21

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Main Office	. (502)	573-1040
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		ext. 222
Customer Service . ,	.(502)	573-1040
		ext. 251
Human Resources	(502)	573-1040
		ext. 231
Manufacturing/		
Operations	.(502)	573-1040
-		ext. 253
Public Information .	.(502)	564-4726
Purchasing Bids/		
Contracts	.(502)	573-1040
		ext. 235
Quality	.(502)	573-1040
Annie and and an annie and an		ext. 253
Reentry	.(502)	564-2220
A THE PARTY OF THE		ext. 316
Sales/Marketing	. (502)	573-1040
C. Carried Manual Control	4-3 64	ext 251

Industry	Location	Phone
Moving crew, office panel systems, farm, assembled office seating, institutional mattresses	Blackburn Correctional Complex—Lexington	(859) 246-2379
Coupon processing (joint venture), metal office furniture, metal fabrication refurbishing and painting, custom furniture and custom woodworking, furniture refurbishing and upholstery	Eastern Kentucky Correctional Complex— West Liberty	(606) 743-2800
Furniture manufacturing, upholstered office seating	Green River Correctional Complex—Central City	(270) 754-9022
Clothing, plastics recycling (joint venture)	Kentucky State Penitentiary—Eddyville	(270) 388-2211
Metal fabrication, licence plates, soap, plastics recycling (joint venture)	Kentucky State Reformatory—LaGrange	(502) 222-9441
Printing, braille transcription, screen printing, bulk mail services	Kentucky Correctional Institute for Women— PeWee Valley	(502) 251-8454
Printing	Luther Luckett Correctional Complex—LaGrange	(502) 222-0365
Farm	NorthPoint Training Center—Burgin	(859) 239-7012
Farm	Western Kentucky Correctional Complex— Fredonia	(270) 388-9781
Custom woodworking, plastics recycling (joint venture)	Little Sandy Correctional Complex—Sandy Hook	(606) 738-6133
Farm	Roederer Correctional Complex—LaGrange	(502) 222-0170

Installing/pulling Cat 5, Cat 6 and fiber optic cable for state agencies. Proposed Industries:

New Industries:

Closed Industries: Embroidery; Unprofitable

Industry Profile

Total Net Sales for the Current Year:	Numb
1 Year Growth:3.00%	Numb
5 Year Growth:27.07%	Numb
Percentage of Sales from State DOC:	Wages
Percentage of Sales from PIE: N/A	Wages
Percentage of Sales from Other State Agencies: 50%	Wages
Percentage of Sales from Local Government: 10%	Wages
Percentage of Sales from Non-profit:	Numb
Percentage of Sales from State Employees:	Annua
Percentage of Sales from Education:	Most (
Percentage of Sales from Private businesses	Most (
Number of Industry Facilities:	Type o
Number of Industries or Operations	Amou
(including PIE and Services):	(in

	The state of the s
Moving crew9,000	Panel systems
Farms149,400	Furniture re-finishing and upholstery
Coupon processing (joint venture)	Clothing
Metal office furniture and metal fabrication	Plastics recycling (joint venture)
Custom furniture and custom woodworking 129,600	License plates90,000

LOUISIANA

Industries

Michael J. Moore Director

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Years in Industries: 18

Corrections

James M. Le Blanc Secretary

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Email: jmleblanc@corrections.state.la.us Website: www.doc.louisiana.gov

Years in Corrections: 38

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Quality
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Reentry
Rhett Covington (225) 342-6942
Sales/Marketing
Tim Travis (225) 342-6577

Industry	Location	Phone
Mattress/mop/broom plant, silk screen, tag (license plate) plant, metal fabrication/powder coating, printing, canteen distribution center, rangeherd, row crops (including corn, wheat, milo, soybeans), tractor repair, transportation, flight bird, horse program	Louisiana State Penitentiary—Angola	(225) 655-2059
Wakefield meat plant, chair plant, embroidery, janitorial, rangeherd	Dixon Correctional Institute—Jackson	(225) 634-1200
Garment factory, CASI PIE program	Winn Correctional Center—Winnfield	(318) 628-3971
Furniture manufacturing and restoration, chair plant	Allen Correctional Center—Kinder	(337) 639-2943
Garment factory, rangeherd	C. Paul Phelps Correctional Center—DeQuincy	(337) 786-7963
Garment factory, janitorial	Louisiana Correctional Institute for Women— St. Gabriel	(225) 642-5721
Soap/chemical plant, janitorial, rangeherd	Elayn Hunt Correctional Center—St. Gabriel	(225) 642-3306
Rangeherd	Avoyelles Correctional Center—Cottonport	(318) 876-2891
Land and timber management, rangeherd	David Wade Correctional Center—Homer	(318) 927-0400

Proposed Industries: None New Industries: None

Closed Industries: CASI PIE program—disposable garments; Insufficient sales

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 65%
Percentage of Sales from PIE: 0%
Percentage of Sales from Other State Agencies: 21%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit 0%
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services): ,

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other): N/A
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,135,403
Wages Paid to Inmate Workers (PIE):\$20,097
Wages Paid to Inmate Workers (Other):\$0
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan: November 2009
Most Current Long-term Plan: December 2009
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

ANDROGRAM TO A RESIDENCE OF THE PARTY OF THE	•
Mattress/mop/broom	3
Silk screen51,01	0
Tag (license plate)	6
Metal fab/power coating82,09	2
Printing	
Canteen distribution center	
Rangeherd162, 56	
Row crops (corn, wheat, milo, soybeans)	7
Tractor repair	
Transportation13.22	

Flight birds				10,297
Wakefield meat plant		+++++		
Chair plant				23,770
Embroidery		****		17,514
Furniture manufacturing	and r	estorat	on	81,041
Soap/chemical plant				22,931
Garment factories				507,851
CASI PIE Program		++++		2,772
Janitoral program			*******	216,443

MAINE

Industries

Robert Walden Industries Manager

Maine Department of Corrections— Maine State Prison 807 Cushing Road Warren, ME 04864 Phone (207) 273-5470 Fax (207) 273-5474 Email: robert.walden@maine.gov Website: www.maine.gov/corrections

Corrections

Years in Industries: 10

Joseph Ponte Commissioner

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Years in Corrections: 40

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Jody Breton	(207) 287-2711
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The second second	(207) 624-7340

lmdustry	Location	Phone
Wood shop, finish shop, upholstery shop, machine shop, retail store	Maine State Prison—Warren	(207) 273-5470
License plate shop, wood shop	Bolduc Correctional Facility—Warren	(207) 273-5470
Upholstery shop, wood shop, textile and garments, laundry, retail store	Maine Correctional Center—Windham	(207) 893-7042
Logging, saw mill, kiln dry lumber, wood shop	Charleston Correctional Facility—Charleston	(207) 285-0803
Garment manufacturing, upholstery shop, wood shop	Downeast Correctional Facility—Machiasport	(207) 255-1100

Proposed Industries: None

New Industries: Cleaning agents program, Maine State Prison

Closed Industries: None
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
5 Year Growth:18.63%	Number of Inmate Workers (Other): N/R
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:\$500,000
Percentage of Sales from PIE:	Wages Paid to Inmate Workers (Traditional):\$470,000
Percentage of Sales from Other State Agencies: 15%	Wages Paid to Inmate Workers (PIE):
Percentage of Sales from Local Government: 2%	Wages Paid to Inmate Workers (Other):
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees:	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan: N/R
Percentage of Sales from Public retail	Most Current Long-term Plan: N/R
Number of Industry Facilities:	Type of Organization:
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services);	(including PIE):\$900,000

Wood shop140,000	Finish shop14,000
Upholstery18,000	Machine shop
Textiles/garments	Retail store operations14,500
License plates	Sewing (PIE)
Laundry	The second secon

MARYLAND

Industries

Stephen M. Shiloh Chief Executive Officer

Maryland Correctional Enterprises 7275 Waterloo Road Jessup, MD 20794 Phone (410) 540-5401 Fax (410) 540-5572 Email: sshiloh@dpscs.state.md.us

Website: www.mce.md.gov Years in Industries: 25

Corrections

J. Michael Stouffer Commissioner

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Reentry	
Dave Jenkins	. (410) 540-5472
Sales/Marketing	
Todd Deak	. (410) 540-5409
Lida Poole	

Industry	Location	Phone
Wood – office, lounge and dormitory urniture, tables, library shelving	Jessup Correctional Institution—Jessup	(410) 540-6380
Tag — metal motor vehicle license tags, picnic furniture	Jessup Correctional Institution—Jessup	(410) 540-6384
CI Sew – inmate uniform items	Jessup Correctional Institution—Jessup	(410) 540-6100 ext. 1537
sign – street signs, custom made signs to order, picture frames	Patuxent Institution—Jessup	(410) 799-5102
Graphics I – complete line of letterheads, forms, related special products, four color printing	MD Correctional Institution – Jessup—Jessup	(410) 540-6791
Graphics II – envelopes, plaques, business cards, name tags	MD Correctional Institution – Jessup—Jessup	(410) 540-6790
Quick copy center – black and white copies, color copies, collating, stapling, binding, linishing, packaging, shipping	MD Correctional Institution – Jessup—Jessup	(410) 540-6726
Sew/flag – shirts, gowns, bathrobes, flags, aprons	MD Correctional Institution – Women— Jessup	(410) 379-9280
Mailing and distribution – bulk mailing, distribution service, news clipping service	MD Correctional Institution – Women— Jessup	(410) 799-1240
Data entry – data keyed and verified, tape output, word processing, pick–up and delivery service available	MD Correctional Institution – Women— Jessup	(410) 379-9285
Design and planning — office design using CADD system	MD Correctional Institution – Women— Jessup	(410) 379-9281
Laundry – industrial cleaning of laundry for institutional and non-profit entities	Central MD Correctional Facility—Sykesville	(410) 781-4410
Cleaning products – all purpose and germicidal cleaners	Central MD Correctional Facility—Sykesville	(410) 781-4410
Metal I – shelving, beds, wastebaskets, lockers, storage	MD Correctional Institution – Hagerstown— Hagerstown	(240) 420-1000 ext. 225
Metal II – tables, chairs, benches, flexstation	MD Correctional Institution – Hagerstown— Hagerstown	(240) 420-1256
Upholstery – new sofas and chairs (fabric and vinyl)	MD Correctional Institution – Hagerstown— Hagerstown	(301) 733-2800
Meat – ground beef, chopped steaks, meat loaf, roasts, chops, ribs, hotdogs, lunch meat, sausage	MD Correctional Institution – Hagerstown— Hagerstown	(301) 739-1764
Hagerstown maintenance/services – maintenance services	MD Correctional Institution – Hagerstown— Hagerstown	(240) 420-1255
Hagerstown warehouse – backhaul operations, shipment of products produced in Hagerstown	MD Correctional Institution - Hagerstown— Hagerstown	(240) 420-1232
Laundry – industrial cleaning of laundry for institutional and nonprofit entities	MD Correctional Institution – Hagerstown— Hagerstown	(301) 733-2800
RCI graphics – file folders, interoffice envelopes, report covers, vinyl binders; production of MVA vehicle registrations and special orders	Roxbury Correctional Institution— Hagerstown	(240) 420-3096
Recycling – recycling of aluminum and steel cans, cardboard, paper, pallets and plastic	Roxbury Correctional Institution— Hagerstown	(240) 420-1255
Agriculture – apple orchard, field crops and greenhouse	Roxbury Correctional Institution - Hagerstown—Hagerstown	(240) 420-1255
WCI Furniture – laminated component parts and various furniture items	Western Correctional Institution— Cumberland	(301) 729-7261
Laundry – industrial cleaning of laundry for institutional and non–profit entities	Western Correctional Institution— Cumberland	(301)729-7157
Partition – work stations, office panels, sight screens	MD Correctional Training Center— Hagerstown	(240) 420-1611

(continued on page 60)

MARYLAND (continued)

(continued from page 59)

Brush and carton – utility brushes and corrugated cartons, furniture assembly	MD Correctional Training Center— Hagerstown	(240) 420-1433
Furniture restoration – refinishing/restoration of wood, metal, and upholstered furniture	Eastern Correctional Institution—Westover	(410) 651-9080
Textiles – towels, washcloths, hats, uniform clothing/shirts	Eastern Correctional Institution—Westover	(410) 651-9081
Laundry – industrial cleaning of laundry for institutional and nonprofit entities	Eastern Correctional Institution—Westover	(410) 845-4156
Upholstery – new and re-upholstered sofas and chairs (fabric and vinyl)	North Branch Correctional Institution— Cumberland	(301) 729-7400
Central Warehouse – shipment of all products produced at Baltimore metropolitan area prisons, moving, labor, and courier service	Maryland Correctional Enterprises—Jessup	(410) 540-5476

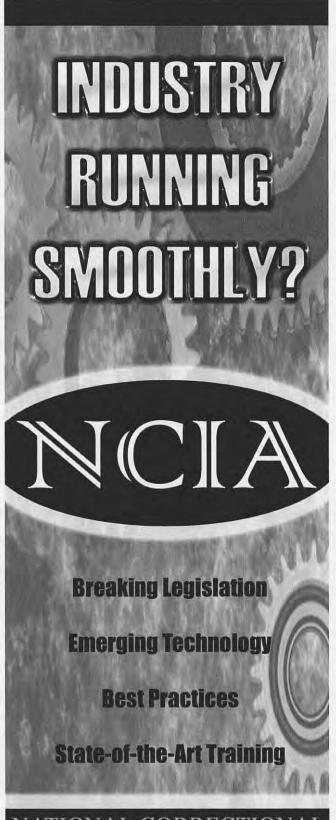
Proposed Industries: Braille, toner cartridge re-manufacturing, modular housing

New Industries: None
Closed Industries: None
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE): 6
5 Year Growth:	Number of Inmate Workers (Other):
Percentage of Sales from State DOC: 20%	Wages Paid to Inmate Workers Total: \$1,717,962
Percentage of Sales from PIE:	Wages Paid to Inmate Workers (Traditional): \$1,680,253
Percentage of Sales from Other State Agencies: 49%	Wages Paid to Inmate Workers (PIE):\$37,709
Percentage of Sales from Local Government: 2%	Wages Paid to Inmate Workers (Other):
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees: 0%	Annual Report Published: September 2011
Percentage of Sales from Education:	Most Current Business Plan: September 2011
Percentage of Sales from Other: 0%	Most Current Long-term Plan: September 2011
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Self-Supporting State Agency
(including PIE and Services):	Amount Spent on Raw Materials, Supplies and Services
French and Procedure dispositions are presented.	(including PIE):

Furniture	Meat processing
Sewing	Mailing and distribution
Laundry	Warehousing
Graphics	Data entry
Metal/tag	Miscellaneous



NATIONAL CORRECTIONAL INDUSTRIES ASSOCIATION

1202 North Charles Street Baltimore, MD 21201 (410) 230-3972

www.nationalcia.org



Department of Public Safety & Correctional Services Maryland Correctional Enterprises

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Shelving Storage Classroom Furniture Library Furniture Dorm Furniture Institutional Furniture Outdoor Furniture Signage
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Ice.mi.gov

Eumiture Restoration

Embroidery/Sitkscreening

Digital Color Copying

Printing & Binding

Mailing & Distribution

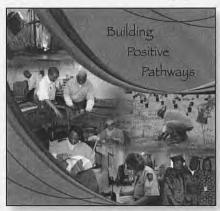
Data Entry

Laundry

Agriculture

Moving

Moving
Surplus Removal/Disposal
Office Planning/Design
Blueprint Duplication
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MASSACHUSETTS

Industries

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Corrections

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Industry	Location	Phone
Braille/book/transcription	Baystate—Norfolk	(508) 668-1687
License plates	Cedar Junction—Walpole	(508) 668-2100
Embroidery, name plates, tags, flags, accessories	Framingham—Framingham	(508) 532-5100
Optical lenses, frames, eye glass cases	North Central Correctional Institution—Gardner	(978) 630-6000
Upholstery, silk screening, furniture assembly, binders, padfolios, garments, metal beds, footlockers, recycle bins, mattresses, box springs	Norfolk—Norfolk	(508) 660-5900
Printing, banners	Old Colony Correctional Center—Bridgewater	(508) 279-6000
Silk screening, signs, decals	Massachusetts Treatment Center—Bridgewater	(508) 279-8100
Wood/laminate products	Souza Baranowski Correctional Center—Shirley	(978) 514-6500
Sewing	MCI Shirley Medium—Shirley	(978) 425-4341

Proposed Industries: None

New Industries: Janitorial, Norfolk

Closed Industries:

Industry Profile

Total Net Sales for the Current Year: \$10,453,525	Number of Inmate Workers (Traditional): 503
1 Year Growth:	Number of Inmate Workers (PIE): N/A
5 Year Growth:	Number of Inmate Workers (Other): N/R
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: N/A	Wages Paid to Inmate Workers (Traditional): \$526,316
Percentage of Sales from Other State Agencies: 51.1%	Wages Paid to Inmate Workers (PIE): N/A
Percentage of Sales from Local Government:	Wages Paid to Inmate Workers (Other):N/R
Percentage of Sales from Non-profit: N/A	Number of Civilian Staff:49
Percentage of Sales from State Employees:	Annual Report Published: N/R
Percentage of Sales from Education:	Most Current Business Plan: N/R
Percentage of Sales from Private7.4%	Most Current Long-term Plan:N/R
Number of Industry Facilities:	Type of Organization:
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):

Inmate Hours Worked Per Industry

Braille/book/transcription	Printing, banners
License plates	Silk screening, signs, decals
Embroidery, name plates, tags, flags, accessories 34,552	Wood/laminated products16,207
Optical lenses, frames, eye glass cases	Sewing65,742
Upholstery, silk screening, furniture assembly 279,562	a 1.750 \$ 100 House Parity Avenue Committee of the Commit

MICHIGAN

Industries

William D. Wilson, Jr. Administrator of Employment Readiness (includes MSI and MDOC Education)

Michigan State Industries dba Bureau of Correctional Industries/MDOC 5656 S. Cedar Street, Suite 100 Lansing, MI 48911 Phone (517) 335-0079 Fax (517) 373-6697 Email: wilsonw2@michigan.gov

Website: www.michigan.gov/msi Years in Industries: 4

Corrections

Daniel H. Heyns Director

Michigan Department of Corrections Grandview Plaza Building 206 E Michigan Avenue Lansing, MI 48933 Phone (517) 373-0720 Fax (517) 373-6883 Website: www.michigan.gov/corrections

Website: www.michigan.gov/corre Years in Corrections: 1

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Jay Ketcik	
PIE Program	The second
Michael Green	.(517) 241-6288
Purchasing Bids/Cor	
Luanne Peeper	
Quality	
Jay Ketcik	.(517) 373-4610
Reentry	Many and Jane
Bill Wilson	.(517) 335-0079
Sales/Marketing	
Michael Green	. (517) 241-6288

Industry	Location	Phone
License plates, optical	Gus Harrison—Adrian	(517) 373-4233
Laundry, vinyl products	Brooks—Muskegon Hts	(517) 373-4233
Garments - sock/mop	Carson City—Carson City	(517) 373-4233
Laundry	Chippewa—Kincheloe	(517) 373-4233
Mattress, garment	G. Robert Cotton—Jackson	(517) 373-4233
Garment	Ionia Maximum—Ionia	(517) 373-4233
Garment	Kinross—Kincheloe	(517) 373-4233
Garment	Marquette Branch—Marquette	(517) 373-4233
Dairy, meat, print shop, carton, distribution center, furniture	Parnall—Jackson	(517) 373-4233
Shoe, sign	Bellamy Creek—Ionia	(517) 373-4233
Janitorial products	Ryan—Detroit	(517) 373-4233
Dental, garment	Women's Huron Valley—Ypsilanti	(517) 373-4233
Laundry	Thumb—Lapeer	(517) 373-4233

Proposed Industries: None

New Industries: Reclamation – recycling of office panel systems, Parnell; assembly of hitches, Bellamy Creek

Closed Industries: Textile (Iooms) – weaving of cloth material; Unprofitable, Parnell Laundry; External Factors (due to

fire)

Industry Profile

Total Net Sales for the Current Year: \$37,304,295
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 86%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 8%
Percentage of Sales from Local Government: 0.7%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees:
Percentage of Sales from Education:
Percentage of Sales from Private Industry, surplus and
salvage, associations
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): 908
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$964,494
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):50
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan: June 2010
Most Current Long-term Plan: June 2010
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including P(E):\$20,759,152

Within the good of the control of	
Garment	License plate
Laundries	Sign16,486
Furniture	Vinyl products
Agribusiness	Janitorial12,918
Distribution center	Dental16,130
Carton3,898	Print shop
Shoe	Optical lab

MINNESOTA

Industries

Guy Piras CEO

MINNCOR Industries 1450 Energy Park Drive, Suite 110 St. Paul, MN 55108-5219 Phone (651) 361-7501 Fax (651) 603-0119 Email: guy.piras@state.mn.us Website: www.minncor.com Years in Industries: 29

Corrections

Tom Roy

Commissioner

Minnesota Department of Corrections 1450 Energy Park Drive, Suite 200 St. Paul, MN 55108-5219 Phone (651) 361-7226 Fax (651) 642-0414 Email: tom.roy@state.mn.us Website: www.doc.state.mn.us Years in Corrections: 37

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Rick Reichert	Debbi Larson	(651) 361-7538
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Brenda Chandler (651) 361-7505 Manufacturing/Operations Jeff Lonsky (651) 361-7507 PIE Program Denise Ehlenz (651) 361-7548 Public Information Sarah Berg (651) 361-7607 Purchasing Bids/Contracts Brenda Chandler (651) 361-7505 Quality Dennis Knutson (651) 361-7533 Reentry JoAnn Brown (651) 361-7518 Sales/Marketing	Rick Reichert	(651) 361-7500
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Jeff Lonsky	Brenda Chandler	(651) 361-7505
PIE Program Denise Ehlenz(651) 361-7548 Public Information Sarah Berg(651) 361-7607 Purchasing Bids/Contracts Brenda Chandler(651) 361-7505 Quality Dennis Knutson(651) 361-7533 Reentry JoAnn Brown(651) 361-7518 Sales/Marketing	Manufacturing/Op	erations
Denise Ehlenz(651) 361-7548 Public Information Sarah Berg(651) 361-7607 Purchasing Bids/Contracts Brenda Chandler(651) 361-7505 Quality Dennis Knutson(651) 361-7533 Reentry JoAnn Brown(651) 361-7518 Sales/Marketing	Jeff Lonsky	(651) 361-7507
Public Information Sarah Berg (651) 361-7607 Purchasing Bids/Contracts Brenda Chandler (651) 361-7505 Quality Dennis Knutson (651) 361-7533 Reentry JoAnn Brown (651) 361-7518 Sales/Marketing		
Sarah Berg(651) 361-7607 Purchasing Bids/Contracts Brenda Chandler(651) 361-7505 Quality Dennis Knutson(651) 361-7533 Reentry JoAnn Brown(651) 361-7518 Sales/Marketing		
Purchasing Bids/Contracts Brenda Chandler (651) 361-7505 Quality Dennis Knutson (651) 361-7533 Reentry JoAnn Brown (651) 361-7518 Sales/Marketing		
Brenda Chandler (651) 361-7505 Quality Dennis Knutson (651) 361-7533 Reentry JoAnn Brown (651) 361-7518 Sales/Marketing	Sarah Berg	(651) 361-7607
Quality Dennis Knutson(651) 361-7533 Reentry JoAnn Brown(651) 361-7518 Sales/Marketing	Purchasing Bids/Co	ntracts
Dennis Knutson (651) 361-7533 Reentry JoAnn Brown	Brenda Chandler	(651) 361-7505
Reentry JoAnn Brown(651) 361-7518 Sales/Marketing		
Reentry JoAnn Brown(651) 361-7518 Sales/Marketing	Dennis Knutson	(651) 361-7533
Sales/Marketing	Reentry	
	JoAnn Brown	(651) 361-7518
Mark Thompson (651) 361-7523	Sales/Marketing	
	Mark Thompson	(651) 361-7523

Industry	Location	Phone
Heavy and light metal fabrication, painting, docks and piers, picnic tables, upholstery, mattresses, subcontract labor services	MCF-Stillwater—Bayport	(612) 779-2789
Subcontract labor services	MCF-Fast Track—Plymouth	(612) 596-0149
Wood furniture, laminate furniture, laundry services, plastic thermoforming, cleaning products, subcontract labor services	MCF-Faribault—Faribault	(507) 334-0803
Textiles, printing, bindery, subcontract labor services	MCF-Moose Lake—Moose Lake	(218) 485-5028
Centralized canteen services	MCF-Oak Park Heights—Stillwater	(651) 779-1498
Textiles, safety products, subcontract labor services	MCF-Shakopee—Shakopee	(952) 496-4447
License plates, validation stickers, subcontract labor services	MCF-Rush City—Rush City	(320) 358-0417

Proposed Industries:

Residential metal bed, MINNCOR Stillwater; four color printing, MINNCOR Moose Lake; recycled park **New Industries:**

benches, MINNCOR Stillwater; fasttrack pilot program, Hennepin County Workhouse

Closed Industries:

P.I.E.: See page 125

Industry Profile	
Total Net Sales for the Current Year: \$38,012,922	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:1.13%	Number of Inmate Workers (Other):
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE:	Wages Paid to Inmate Workers (Traditional):\$678,539
Percentage of Sales from Other State Agencies; 29%	Wages Paid to Inmate Workers (PIE): \$3,530,752
Percentage of Sales from Local Government: 1%	Wages Paid to Inmate Workers (Other):\$436,795
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees:	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan:
Percentage of Sales from Other: Private sector 16%	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
Number of Industries or Operations (including PIE and Services):	(including PIE):

Sewing	License plates
Metal142,691	Chemicals
Upholstery30,210	Laundry
Canteen115,559	Print57,772
Furniture	Subcontract991,421

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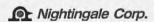
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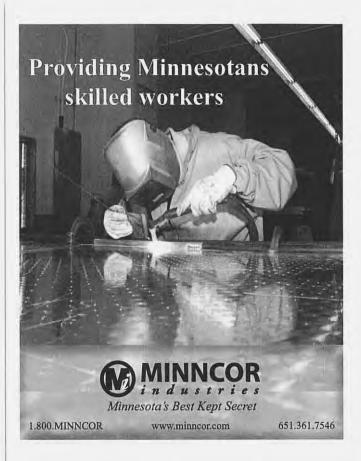
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Industries

John H. Miller CEO

Mississippi Prison Industries Corporation 663 North State Street Jackson, MS 39202 Phone (601) 969-5760 Fax (601) 969-5767 Email: jm-mpic@comcast.net Website: www.mpic.net Years in Industries: 22

Corrections

Christopher B. Epps Commissioner

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Industry	Location	Phone
Textiles, bedding	Mississippi State Penitentiary—Parchman	(662) 745-6611 ext. 4060, 4062
Metal fabrication, cement products, woodworking, tanks, service	Mississippi State Penitentiary—Parchman	(662) 745-6611 ext. 4063, 4056
Printing, signs	Central Mississippi Correctional Facility—Pearl	(601) 932-2880 ext. 6482, 6484
Furniture, recycling, service	Central Mississippi Correctional Facility—Pearl	(601) 932-2880 ext. 6373
Service	Central Mississippi Correctional Facility—Pearl	(601) 932-2880 ext. 6664
PIE	Mississippi State Penitentiary—Parchman	(662) 745-6611 ext. 4065
Resale	Head Office—Jackson	(662) 969-5750 ext. 3018

Proposed Industries: Tire retreading, recycling, novelty silk screening

Computer cartridge recycling, Central Mississippi Correctional Facility; safe rooms (storm), Mississippi New Industries:

State Penitentiary; wood novelty items, Central Mississippi Correctional Facility; adirondack wood chairs, Central Mississippi Correctional Facility

Closed Industries: None

P.I.E.: See page 125

HAROTE STATE OF THE STATE OF TH	
Total Net Sales for the Current Year:	Number of Inmate
1 Year Growth:	Number of Inmate
5 Year Growth:22.34%	Number of Inmat
Percentage of Sales from State DOC:	Wages Paid to Inn
Percentage of Sales from PIE:	Wages Paid to Inn
Percentage of Sales from Other State Agencies: 40%	Wages Paid to Inn
Percentage of Sales from Local Government: 10%	Wages Paid to Inn
Percentage of Sales from Non-profit: N/R	Number of Civilia
Percentage of Sales from State Employees:N/R	Annual Report Pu
Percentage of Sales from Education:	Most Current Bus
Percentage of Sales from Other: Aquaculture, storm	Most Current Lon
shelters, cement, wood, resale 10%	Type of Organizat
Number of Industry Facilities:	Amount Spent on
Number of Industries or Operations	(including PIE
(including PIE and Services):	1072000

Number of Inmate Workers (Traditional): 327
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$112,445
Wages Paid to Inmate Workers (PIE):\$21,205
Wages Paid to Inmate Workers (Other):\$10,000
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization: Government non-profit
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$4,995,000

Textiles	Cement products
Printing	Aquaculture products
Metal fabrication140,000	Service work
Furniture30,000	Woodworking
Signs	Recycling

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MISSOURI

Industries

John Scott

Assistant Division Director

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Corrections

George Lombardi Director

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Richard Eissinger (573) 522-2928

Industry	Location	Phone
Boxer shorts, female briefs, warehouse	Chillicothe Correctional Center—Chillicothe	(660) 646-4032
Cartridge recycling, wood furniture, officer uniforms, license plates, graphic arts, engraving, cloth cutting, embroidery, ink jet printing	Jefferson City Correctional Center—Jefferson City	(573) 751-3224
Toilet tissue, plastic bags, filtration	Crossroads Correctional Center—Cameron	(816) 632-2727
Clothing, mattresses, laundry	Farmington Correctional Center—Farmington	(573) 218-7100
Laundry, print, signs, sign reclamation, metal products, auto restoration	Moberly Correctional Center—Moberly	(660) 263-3778
Dorm furniture	South East Correctional Center—Charleston	(573) 683-4409
Modular office systems	North East Correctional Center—Bowling Green	(573) 324-9975
Tube bending, farm products, metal fabrication	Potosi Correctional Center—Potosi	(573) 438-6000
Component chairs, upholstery, shoes, duty belts, flags	Tipton Correctional Center—Tipton	(660) 433-2781
Clothing, screen printing, inkjet printing	Women's Eastern Reception, Diagnostic and Correctional Center—Vandalia	(573) 594-6686
Quick print, tire recycling	Central Missouri Correctional Center— Jefferson City	(573) 751-2053
Furniture restoration	South Central Correctional Center—Licking	(573) 674-4470
Chemical products	Eastern Reception and Diagnostic Correctional Center—Bonne Terre	(573) 358-5038

Proposed Industries: None New Industries: None

Closed Industries: Component assembly and painting factory at Missouri Correctional Center; External factors

(absorbed by other operations)

Industry Profile

Total Net Sales for the Current Year: \$30,579,007	Number of
1 Year Growth:11.87%	Number of
5 Year Growth:3.28%	Number of
Percentage of Sales from State DOC:	Wages Paid
Percentage of Sales from PIE:	Wages Paid
Percentage of Sales from Other State Agencies: 36%	Wages Paid
Percentage of Sales from Local Government:	Wages Paid
Percentage of Sales from Non-profit:	Number of
Percentage of Sales from State Employees:	Annual Rep
Percentage of Sales from Education:	Most Curre
Percentage of Sales from Out of state sales	Most Curre
Number of Industry Facilities:	Type of Org
Number of Industries or Operations	Amount Spi
(including PIF and Services): 25	(includ

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$1,382,182
Wages Paid to Inmate Workers (PIE): N/A
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Sewing (clothing, shoes)	Laundry
Furniture and furniture restoration	License plates, graphic arts, engraving
Consumables (cartridge recycling, chemicals)138,750	Print
Metal products	Tire recycling



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MONTANA

Industries

Gayle M. Lambert Administrator

Montana Correctional Enterprises 350 Conley Lake Road Deer Lodge, MT 59722 Phone (406) 846-1320; ext. 2373 Fax (406) 846-2957 Email: glambert@mt.gov Website: www.cor.mt.gov Years in Industries: 14

Corrections

Mike Ferriter Director

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ext. 2361
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Johnal Holst (406) 846-1320
ext. 2320
Reentry
Sam Casey(406) 846-1320
ext. 2564
Sales/Marketing
Jack Hinkle (406) 846-1320
ext. 2345

Industry	Location	Phone
Ranch - range cattle, crops, irrigation, feedlot, land management, rough-cut, sawmill, lumber processing, Inmate fire crew	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2322
Dairy - dairy milking parlor and milk processing plant. Cottage cheese, ice cream, skim and fat-free milk, yogurt, and heifer raising program.	Montana Correctional Enterprises — Deer Lodge	(406) 846-1320 ext. 2294
Furniture/upholstery/sewing - manufactures a standard line of furniture and custom furniture, upholstery and re-upholstery, and scrubs manufacturing	Montana Correctional Enterprises — Deer Lodge	(406) 846-1320 ext. 2320
Print and sign - produces custom plastic, metal, wood and magnetic street and highway signs and informational and recreational signs and decals. The print shop produces multi-part forms, business cards, booklets, letterhead, and carbonless snap-out forms	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2263
License plate factory - produces license plates and designs specialty organizational plates, while providing inmate training in digital graphic design, license plate production, packaging, shipping and inventory controls	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2263
Phillips Environmental (PIECP) - packaging biodegradeable waste bags	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2320
Quake Industries (PIECP) - sewing and packaging rifle slings	Montana Women's Prison/Montana Correctional Enterprises—Billings	(406) 247-5132
Sewing, embroidery, hygiene kits and screen printing - provides services in embroidery of uniforms, hats, shirts and custom items, garment printing using custom heat transfers, sewing offender clothing and costs and packaging and assembling inmate hygiene kits	Montana Women's Prison/Montana Correctional Enterprises—Billings	(406) 247-5132
Dog training program - Prison Paws for Humanity dog training program	Montana Women's Prison/Montana Correctional Enterprises—Billings	(406) 247-5132
Commercial laundry - provides laundry services to state and local governmental facilities	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2265
Motor Vehicle Maintenance (MVM) - provides service and repair for 450 vehicles and equipment for the Department of Corrections and other governmental agencies. It also provides vehicle restoration. MVM also produces Toyota T-TEN cutaway training aids for colleges and high schools throughout Montana	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2282
Vocational Education - offers classroom study and on-the- job training in a variety of vocational settings including welding and machining, auto mechanics, business skills, principles of accounting, introduction to computers, keyboarding, information processing and technology, ASE certification, Computer Aided Drafting (CAD) and post- secondary education	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320 ext. 2425
Cantéen	Montana State Prison/Montana Correctional Enterprises—Deer Lodge	(406) 846-1320 ext. 2252
Food factory - the food factory includes a bakery and a central food preparation facility	Montana State Prison/Montana Correctional Enterprises—Deer Lodge	(406) 846-1320 ext. 2122
Inmate hobby store	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320
Reentry services	Montana Department of Corrections/ Montana Correctional Enterprises— Deer Lodge	(406) 846-1320
Accounting and support program - provides budgeting and accounting services for MCE programs, ranchland public access and security clearance, new business development, policy development, and program coordination and support	Montana Correctional Enterprises— Deer Lodge	(406) 846-1320

Proposed Industries:

Simms Fishing, Inc. (PIECP) – sewing and embroidering various fishing gear and products, Asylum Hardware (PIECP) – sews ATV (all terrain vehicle) accessories such as covers, gags, pouches, etc. and fabricates and assembles fender extensions.

New Industries:

Catheze (PIECP) — sewing and packaging personal care products such as catheter bag covers, catheter webbing harness, smocks and aprons. Lowell Thomas Tool, Inc. (PIECP) — assembling and packaging specialized hand clamps

(continued on page 71)

MONTANA (continued)

(continued from page 70)

Closed Industries: Sutton's Sportswear (PIECP); External factors, Blackhawk (PIECP); External factors

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	\$14,607,366
1 Year Growth:	
5 Year Growth:	
Percentage of Sales from State DOC:	45%
Percentage of Sales from PIE:	1%
Percentage of Sales from Other State Agencie	S 21%
Percentage of Sales from Local Government: .	4%
Percentage of Sales from Non-profit:	N/F
Percentage of Sales from State Employees:	N/E
Percentage of Sales from Education:	
Percentage of Sales from Ranch 24%,	
dealer 1%, misc 4%	29%
Number of Industry Facilities:	
Number of Industries or Operations	
(including PIE and Services):	

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$453,834
Wages Paid to Inmate Workers (PIE):\$47,639
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan: N/R
Most Current Long-term Plan: N/R
Type of Organization: Program within DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Inmate Hours Worked Per Industry

property of the property of th	
Ranch	Commercial
Dairy	Motor vehic
Furniture, upholstery, sewing	Vocational e
Print and sign	Canteen
License plate factory	Food factory
Phillips Enivonmental (PIECP)	Inmate hobb
Quake Industries (PIECP)	Accounting
MWP embroidery, hygiene kits and screen printing7,920	Catheze (PIE
MWP dog training program	Lowell Thorn

Commercial laundry
Motor vehicle maintenance (MVM)
Vocational education
Canteen
Food factory
Inmate hobby store
Accounting and support program
Catheze (PIECP)
Lowell Thomas Tool, Inc. (PIECP)

Montana Correctional Enterprises

350 Conley Lake Road, Deer Lodge, MT 59722 (406-846-1320, extension 2373 Fax: 406-846-2957 www.cor.mt.gov/MCE

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NEBRASKA

Industries

John E. McGovern **Deputy Director for Industries**

Cornhusker State Industries (CSI) 800 Pioneers Boulevard Lincoln, NE 68502 Phone (402) 471-1255 Fax (402) 471-1236 Email: john.mcgovern@nebraska.gov Website: www.corrections.state.ne.us Years in Industries: 10

Corrections

Robert P. Houston Director

Nebraska Department of Correctional Services P.O. Box 94661 Lincoln, NE 68509 Phone (402) 471-2654 Fax (402) 479-5119 Email: robert.houston@nebraska.gov Website: www.corrections.nebraska.gov Years in Corrections: 39

Contacts

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Main Office	. (800) 348-7537
Fax	. (402) 471-1236
Accounting	
Mike Martin	(401) 471-1254
Customer Service	
Kate Severin	. (402) 471-1244
Human Resources	
Paul Norrid	. (402) 471-1604
Manufacturing/Ope	rations
Steve Neff	(402) 471-1232
PIE Program	
Melissa Slade	. (402) 471-1259
Public Information	
John McGovern	.(402) 471-1255
Purchasing Bids/Cor	
Karen Gilbert	.(402) 471-1468
Quality	
Scott Roberts	. (402) 471-1258
Reentry	
John McGovern	.(402) 471-1255
Sales/Marketing	
Kate Severin	(402) 471-1244

industry	Location	Phone
Wood products: stock and custom office furniture; seating: upholstery, assembly, modular panels, seating/furniture reupholstery and refurbishing, Braille, transcription, large print copying, ADA signage, janitorial chemicals, CAD, institutional/commercial laundry, laundry delivery; metal fabrication; digital licence plates, painting; modular home parts building; contract labor; 3 PIECP CACs	Nebraska State Penitentiary—Lincoln	(402) 471-1232
Custom/stock wood furniture, CNC wood routering; Institutional/agency printing, bindery, 2 PIECP CACs	Lincoln Correctional Center—Lincoln	(402) 471-1232
Custom/stock wood products; sewing, institutional mattresses, inmate clothing, 1 PIECP CAC	Omaha Correctional Center—Omaha	(402) 471-1232
Institutional/commercial laundry, laundry delivery, custom/stock wood furniture	Tecumseh State Correctional Institution— Tecumseh	(402) 471-1248
Sewing: inmate clothing, bedding; state agency medical transcription	Nebraska Correctional Center for Women— York	(402) 471-1232
Rawlfinished product storage; distribution services; moving services; modular panel installation, modular home building; KD file systems assembly; shop inventory control; school seating assembly	CSI Warehouse—Lincoln	(402) 471-1248
Meeting/conference room services; federal surplus property disposal center; administrative support of all production, sales, accounting, and administrative functions of the organization	CSI Administration—Lincoln	(800) 348-7537

Proposed Industries: Embroidery, toner cartridge remanufacturing

Steel polishing, NSP; laser engraving, LCC; legal book storage and shipping, OCC; road signs, NSP New Industries:

Data entry; external factors (Federal legislation regarding inmate access to SS#) Closed Industries:

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	55,949	Number
1 Year Growth:	8.34%	Number
5 Year Growth:		Number
Percentage of Sales from State DOC:		Wages Pa
Percentage of Sales from PIE:		Wages Pa
Percentage of Sales from Other State Agencies:		Wages Pa
Percentage of Sales from Local Government:	N/R	Wages Pa
Percentage of Sales from Non-profit:		Number
Percentage of Sales from State Employees:		Annual R
Percentage of Sales from Education:		Most Cur
Percentage of Sales from Other: Unspecified	11.9%	Most Cur
Number of Industry Facilities:		Type of (
Number of Industries or Operations		Ente
(including PIE and Services):	23	Amount

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,026,171
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):50
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization: Program within the DOC, State Agency Enterprise Fund
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Sewing	Printing29.254
Wood products, bar none, seating	License plates
Braille/large print	PIE
Metal fabrication	Support52,626
Laundry services	Data entry/transcription
Janitorial products	Section 2 Control (Section 1)

NEVADA

Industries

Brian Connett

Deputy Director Industrial Programs

Nevada Department of Corrections Silver State Industries 3955 W. Russell Road Las Vegas, NV 89118 Phone (702) 486-9997 Fax (702) 486-9908

Email: bconnett@doc.nv.gov Website: www.ssi.nv.gov Years in Industries: 22

Corrections

Greg Cox Director

Nevada Department of Corrections

PO Box 7011

Carson City, NV 89702 Phone (775) 887-3216 Fax (775) 887-3138 Email: gcox@doc.nv.gov Website: www.doc.nv.gov Years in Corrections: 30

Contacts

THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TW
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Manufacturing/Operations
William Quenga (775) 887-9247
PIE Program
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Public Information
Kevin Ingram(702) 486-9957
Purchasing Bids/Contracts
Jacque Cooper(702) 486-9994
Quality
William Quenga (775) 887-9247
Reentry
Bradford Glover(702) 486-9931
Sales/Marketing
William Quenga (775) 887-9331

industry	Location	Phone
Auto repair and restoration, re-upholstery, motorcycle manufacturing, card sorting, metal trusses	Southern Desert CC—Indian Springs	(702) 486-3510
Printing and book bindery, tag plant	Nevada State Prison—Carson City	(775) 887-3428
Ranch, dairy, livestock, crops, horse boarding and gentling, composting, wood furniture manufacturing, metal fabrication	Northern Nevada CC—Carson City	(775) 887-9331
Card sorting	Warm Springs CC—Carson City	(775) 887-3331
Clothing and mattress manufacturing	Lovelock CC—Lovelock	(775) 273-4284
Card sorting, metal fabrication	High Desert State Prison—Indian Springs	(702) 879-6789
Labeling and repackaging	Florence McClure Women's CC— North Las Vegas	(702) 668-7245

Proposed Industries: None
New Industries: None

Closed Industries: Drapery manufacturing: Unprofitable, vinyl waterbed products; External factors

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$5,641,000	Number of Inmate Workers (Traditional): N/R
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:5.98%	Number of Inmate Workers (Other): 48
Percentage of Sales from State DOC: 7%	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: N/R	Wages Paid to Inmate Workers (Traditional): N/R
Percentage of Sales from Other State Agencies: 5%	Wages Paid to Inmate Workers (PIE):
Percentage of Sales from Local Government: 1%	Wages Paid to Inmate Workers (Other): N/R
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees: N/R	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan:
Percentage of Sales from Other: 87%	Most Current Long-term Plan: N/R
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
Number of Industries or Operations (including PIE and Services):	(including PIE):

Auto repair and restoration	Sewing operation
Card sorting	Mattress manufacturing
Printing and book bindery19,005	Metal fabrication
Ranch/dairy operations	Labeling and repackaging
Horse pentling	Wood furniture manufacturing25.292

NEW HAMPSHIRE

Industries

Fred Nichols Administrator

GraniteCor-NH Correctional Industries PO Box 14 Concord, NH 03302

Phone (603) 271-1895 Fax (603) 271-1116

Email: fred.nichols@nhdoc.state.nh.us Website: www.nh.gov/nhdoc/nhci/

Years in Industries: 14

Corrections

William L. Wrenn Commissioner

NHDOC

PO Box 1806 Concord, NH 03302

Phone (603) 271-5643 Fax (603) 271-5643

Website: www.nh.gov/nhdoc

Contacts

Sales/Marketing

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Human Resources	
Fred Nichols	(603) 271-1875
Manufacturing/O	perations
Fred Nichols	(603) 271-1875
PIE Program	
Fred Nichols	(603) 271-1875
Public Informatio	n
Fred Nichols	(603) 271-1875
Purchasing Bids/C	ontracts
Fred Nichols	(603) 271-1875
Quality	
Fred Nichols	(603) 271-1875
Reentry	
Fred Nichols	(603) 271-1875
TO A SECURITY OF A RESIDENCE OF THE PARTY OF	

Fred Nichols.....(603) 271-1875

Industry	Location	Phone
Wood furniture	NHSP-M—Concord	(603) 271-1869
Signs, plates	NHSP-M—Concord	(603) 271-1874
Printing	NHSP-M—Concord	(603) 271-2857
Upholstery	NHSP-M—Concord	(603) 271-6587
IT development, systems, networking	NHSP-M—Concord	(603) 271-1875
Farm - hay, firewood, greenhouse, vegtables	MSU—Concord	(603) 271-3904
Refurbishing, upholstery	NCF—Berlin	(603) 752-0376
Wood furniture	NCF—Berlin	(603) 752-0375
Digital printing	NHSP-M—Goffstown	(603) 668-6137 ext. 305
Retail store	MSU—Concord	(603) 271-1933

Proposed Industries: Toner cartridge remanufacturing, janitorial chemicals, aqua farming, hydroponics, institutional

mattresses, building trades services, fulfillment, large format validation stickers

New Industries: Closed Industries: None

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE): N/A
5 Year Growth:	Number of Inmate Workers (Other): N/R
Percentage of Sales from State DOC: 6%	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: N/A	Wages Paid to Inmate Workers (Traditional):\$189,000
Percentage of Sales from Other State Agencies: 58%	Wages Paid to Inmate Workers (PIE): N/A
Percentage of Sales from Local Government:	Wages Paid to Inmate Workers (Other):
Percentage of Sales from Non-profit:	Number of Civilian Staff:24
Percentage of Sales from State Employees: 0%	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan:
Percentage of Sales from Individuals and businesses 17%	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):\$650,000

Upholstery43,000	Print
Wood19,000	Farm
Plate	Admin16,000
Sign28,000	Upholstery53,000

NEW JERSEY

Industries

John R. Muniz Division Director

Bureau of State Use Industries/DEPTCOR 163 North Olden Avenue P.O. Box 867 Trenton, NJ 08625-0867 Phone (609) 633-8100 ext. 2471 Fax (609) 633-2495 Email: John.Muniz@doc.state.nj.us Website: www.nj.gov/deptcor

Corrections

Gary M. Lanigan Commissioner

New Jersey Department of Corrections Whittlesey Road P.O. Box 863 Trenton, NJ 08625-0863 Phone (609) 633-2335 Fax (609) 777-0445 Website: www.state.nj.us/corrections

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ext. 2400
. (609) 633-2495
. (609) 292-6487
. (609) 633-8100
ext. 2437
. (609) 341-5381
. (609) 292-9340
ntracts
. (609) 984-7069
. (609) 633-8100
ext. 2435

Industry	Location	Phone
Veterans grave site flags and assorted clothing products	Adult Diagnostics & Treatment Center—Avenel	(732) 388-3451
Metal products	Albert C. Wagner Youth Correctional Facility— Bordentown	(609) 298-0500 ext. 1320
Bakery, auto tag (license plates), clothing products	Bayside State Prison—Leesburg	(856) 785-0400 ext. 5276
Shipping/receiving, storage, auto tag recycling, maintenance, mop shop, sewing machine repair products	DEPTCOR Central Warehouse—Trenton	(609) 633-8100 ext. 2400
Clothing, textiles, metal products, furniture/ work stations, office seating products	East Jersey State Prison—Rahway	(732) 499-5010 ext. 5283
Clothing, textile products	Edna Mahan Correctional Facility for Women— Clinton	(908) 735-7111 ext. 3341
Furniture/case goods, mattresses/pillow products	Mountainview Youth Correctional Facility— Annandale	(908) 638-7629
Textile, sheets, pillow cases, bedspread products	Northern State Prison—Newark	(973) 465-0068 ext. 4550
Clothing, shoes, printing, food services, distribution/consolidated warehouse products	South Woods State Prison—Bridgeton	(856) 459-7526
Concrete and modular wood structure products	Southern State Prison—Delmont	(856) 785-1300 ext. 6313

Proposed Industries: None
New Industries: None
Closed Industries: None

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:
5 Year Growth:5.58%
Percentage of Sales from State DOC:
Percentage of Sales from PIE: N/A
Percentage of Sales from Other State Agencies: 30%
Percentage of Sales from Local Government: 17%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$580,000
Wages Paid to Inmate Workers (PIE): N/A
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: September 2004
Most Current Business Plan:July 2009
Most Current Long-term Plan: N/R
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Textile/mop/mattress/clothing	Furniture/case goods
Metal	Shoes
Auto tag (license plates)	Wood5,314
Warehouse/ship/receiving/storage/auto tag/fdwrhse71,173	Concrete
Print29,647	

NEW MEXICO

Industries

David A. Bourger Director

New Mexico Corrections Industries 4337 State Road 14 Santa Fe, NM 87508 Phone (505) 827-8906 Fax (505) 827-8998 Email: david.bourger@state.nm.us Website: www.corrections.state.nm.us Years in Industries: 24

Corrections

Alfonso Solis Interim Secretary

New Mexico Corrections Department 4337 State Road 14 Santa Fe, NM 87508 Phone (505) 827-8884 Fax (505) 827-8220 Email: alfonso.solis@state.nm.us Website: www.corrections.state.nm.us Years in Corrections: 10

Contacts

Main Office	
Cordelia Chavez	(505) 827-8597
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Accounting	
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Bill Hartley	. (505) 827-8791
Human Resources	
Irene Mueller	.(505) 827-8819
Manufacturing/Ope	
Anna Martinez	.(505) 827-8819
PIE Program	
Anna Martinez	.(505) 827-8819
Public Information	
Anna Martinez	. (505) 827-8819
Purchasing Bids/Cor	itracts
Bill Hartley	. (505) 827-8791
Quality	
Anna Martinez	. (505) 827-8819
Reentry	
Anna Martinez	.(505) 827-8819
Sales/Marketing	
Bill Hartley	/ENE\ 037.0701

Industry	Location	Phone
Data entry and storage	Penitentiary of New Mexico—Santa Fe	(505) 827-8715
Furniture, distribution, farm operations, feedlot	Central New Mexico Correctional Facility— Los Lunas	(505) 670-8428
Cleaning supplies, plastic bags, textiles, boots	Western New Mexico Correctional Facility— Grants	(505) 876-8418
Telemarketing and textiles	New Mexico Women's Correctional Facility— Grants	(505) 876-2400
Print and graphics, textiles	Guadalupe County Correctional Facility— Santa Rosa	(575) 472-1001
Textiles, mattresses	Lea County Correctional Facility—Hobbs	(575) 392-1495

Proposed Industries: Solar panel program, K-9 training academy program, license plate production

New Industries: None Closed Industries: None P.I.E.: See page 125

Industry Profile

TORREST OF THE PROPERTY OF THE
Total Net Sales for the Current Year: \$2,720,565
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 40%
Percentage of Sales from Local Government: 15%
Percentage of Sales from Non-profit: 1%
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other:
Private prison contractors
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Telemarketing	Distribution960
Textiles	Farm operations
Cleaning products	Feedlot11,864
Plastic bags5,107	Print and graphics9,944
Furniture	Data entry



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NEW YORK

Industries

Michael J. Hurt **Director of Correctional Industries**

NYS Department of Corrections and Community Supervision 550 Broadway Albany, NY 12204

Phone (518) 436-6321 Fax (518) 434-7435

Email: michael.hurt@docs.state.ny.us Website: www.corcraft.org

Years in Industries: 1.5

Corrections

Brian Fischer Commissioner

NYS Department of Corrections and **Community Supervision** 1220 Washington Avenue Albany, NY 12226-2050 Phone (518) 457-8126 Fax (518) 457-0076 Website: www.docs.state.ny.us

Contacts

Years in Corrections: 36

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F	Robert Haskin (518) 436-6321
	ext. 2405
	Manufacturing/Operations

Manufacturing/Ope	erations
Fred Steup	(518) 436-6321
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A A	ext. 251
Quality	
Robert Miller	(518) 436-632

Robert Miller	(518) 436-6321
	ext. 2507
Sales/Marketing	

Michael Elmendorf (518) 436-6321 ext. 2605

Industry	Location	Phone
Metal shelving, metal baskets, engraved signs	Albion—Albion	(585) 589-5511
Abatement services	Hudson—Hudson	(518) 828-4311
License plates, office furniture, abatement services, ultra-frame panel systems, police barricades	Auburn—Auburn	(315) 253-8401
Garments, abatement services	Clinton—Dannamora	(518) 492-2511
Mattresses, pillows, wood furniture, signs, abatement services	Eastern—Napanoch	(845) 647-7400
Garments, flat goods, socks, abatement services	Coxsackie—West Coxsackie	(518) 731-2781
Printing, paint brushes, abatement services, aluminum foundry	Elmira—Elmira	(607) 734-3901
Security screens, beds, mess hall tables, custom steel fabrications, trash receptacles, abatement services	Fishkill—Beacon	(845) 831-4800
Cleaning products, personal care products, abatement services	Great Meadow—Comstock	(518) 639-5516
Furniture, school/institution furniture, excelsion panel systems, coffins, abatement services	Green Haven—Stormville	(845) 221-2711
Abatement services	Groveland—Sonya	(585) 658-2781
Abatement services, teleresponse program	Bedford Hills—Bedford	(845) 895-2081
Asbestos abatement	Woodbourne-Woodbourne	(845) 434-7730
Abatement services	Mt. McGregor—Wilton	(518) 387-3960
Optical.	Wallkill—Wallkill	(845) 895-2021
Abatement services	Sing Sing—Ossining	(914) 941-0108
Metal furniture, abatement services	Attica—Attica	(585) 591-2000
Inmate work crews, construction	Statewide	
Document conversion	Shawangunk—Wallkill	(845) 895-2081

Proposed Industries: None **New Industries:** Recycling, All

Closed Industries: Modular buildings; Population change/prison closure, construction; External factors

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:1.42%
5 Year Growth:11.48%
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 21%
Percentage of Sales from Local Government: 21%
Percentage of Sales from Non-profit: 0%
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other: Plates
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services): N/F

Number of Inmate Workers (Traditional);2,228
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,690,000
Wages Paid to Inmate Workers (PIE): N/A
Wages Paid to Inmate Workers (Other):N/R
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan:
Most Current Long-term Plan: N/R
Type of Organization: Program within DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

A.C. Furniture Company, Inc.

P.O. Box 200 Axton VA 24054 276-650-3356 phone 276-650-3747 fax



A.C. Furniture carries a complete line of wood frame chairs, office chairs, metal chairs, and fully upholstered seating. We can supply completed products or with our wood frame chairs, we can ship assembled or unassembled unfinished frames.





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Promotion – National trade show, public relations, advertising and marketing plan to promote the CorrectPac Program and support Industries' efforts.

Sales Strategy – Assistance in developing and implementing a sales strategy to build Industries' CorrectPac brand.

Learn more about our unique program, call us at 800-289-7725 or visit our website at www.portionpaccorp.com.

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NORTH CAROLINA

Industries

Karen A. Brown Director

North Carolina Correction Enterprises 2020 Yonkers Road, 4240 MSC Raleigh, NC 27699-4240 Phone (919) 716-3600 Fax (919) 716-3974 Email: Karen.Brown@doc.nc.gov Website: www.correctionenterprises.com Years in Industries: 8

Corrections

Alvin Keller Secretary of Corrections

North Carolina Department of Correction 214 West Jones Street, MSC 4201 Raleigh, NC 27699-4206 Phone (919) 716-3700 Fax (919) 716-3719 Email: Alvin.Keller@doc.nc.gov Website: www.doc.state.nc.us Years in Corrections: 2

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PIE Program
Walter Evans (919) 716-3634
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Keith Acree(919) 716-3700
Purchasing Bids/Contracts
Robert Stockwell (919) 716-3249
Quality
Andy Artola (919) 716-3602
Reentry
George Lipscomb (919) 716-3636
Sales/Marketing

Tony Jones (919) 716-3657

Industry	Location	Phone
Duplicating/digital printing	Quick Copy—Raleigh	(919) 733-0175
Printing, binding	Print—Nashville	(252) 459-6409
Highway, bridge, general purpose int./ext.	Paint—Smithfield	(919) 989-8696
Highway and roadway signage	Sign Plant—Bunn	(919) 496-3095
Recycle signage material	Sign Reclaiming—Carthage	(910) 947-2316
Cut and sew	Marion Sewing—Marion	(828) 659-6002
Cut and sew	Scotland Sewing—Laurinburg	(910) 844-5646
Cut and sew	Columbus Sewing—Whiteville	(910) 914-4182
Cut and sew	Pender Sewing—Burgaw	(910) 259-8073
Sewing, embroidery	Speciality Sewing—Elizabeth City	(252) 335-0514
Casegoods, furniture	Alexander Woodwork—Taylorsville	(828) 632-2971
Upholstered furniture	Alexander Upholstery—Taylorsville	(828) 832-2971
Janitorial products	Warren Janitorial—Norlina	(252) 456-1168
Metal product fabrication (mild and stainless steel)	Metal Products—Polkton	(704) 695-1400
Uphoistered furniture	Reupholstery—Salisbury	(704) 639-7647
Distribution of raw materials and finished goods	Warehouse Operations—Apex	(919) 387-1000
Eyeglasses/safety glasses	Optical—Nashville	(252) 459-6200
Laundry services	Central Prison Laundry—Raleigh	(919) 733-0800 ext. 453
Laundry services	Craggy Laundry—Asheville	(838) 232-2425
Laundry services	Broughton Laundry—Morgantown	(828) 433-2369
Laundry services	New Hanover Laundry—Wilmington	(910) 343-2494
Laundry services	Sampson Laundry—Clinton	(910) 592-7968
Laundry services	Umstead Laundry—Butner	(919) 575-7504
Laundry services	Chase Laundry—Goldsboro	(919) 581-1037
Canning of fruit and vegetables	Caledonia Cannery—Tillery	(252) 826-2263
Farming of vegetables	Fresh Vegetable Warehouse—Tillery	(252) 826-4038
Farming of livestock, poultry and produce	Caledonia Farm—Tillery	(252) 826-3821
Timber cutting and sales	Forestry—Smithfield	(919) 989-8696
Meat products and processing	Meat Processing—Lillington	(910) 893-4499
License tag manufacturing	Tag Plant—Raleigh	(919) 733-0867
Transcription of English print documents into Braille	Braille Plant—Laurinburg	(910) 844-5063
Packaging and distribution of petroleum products and school books	Warehouse P&D—Apex	(919) 387-1000
Framing and matting of pictures and documents	Quick Copy Plant—Raleigh	(919) 733-0175

Proposed Industries: Dental prosthetics manufacuring (PIE program), environmentally friendly cleaning products

Braille transcription, Scotland Correctional Inst.; framing and matting, NCCI for Women New Industries:

Closed Industries: None

P.I.E.: See page 125

(continued on page 81)

NORTH CAROLINA (continued)

(continued from page 80)

Industry Profile

Total Net Sales for the Current Year: \$90,200,000	Number of Ir
1 Year Growth:	Number of Ir
5 Year Growth:	Number of Ir
Percentage of Sales from State DOC:	Wages Paid t
Percentage of Sales from PIE:	Wages Paid t
Percentage of Sales from Other State Agencies: 45%	Wages Paid I
Percentage of Sales from Local Government: 2.8%	Wages Paid t
Percentage of Sales from Non-profit	Number of C
Percentage of Sales from State Employees: 0.3%	Annual Repo
Percentage of Sales from Education:	Most Curren
Percentage of Sales from Hospital	Most Curren
Number of Industry Facilities:	Type of Orga
Number of Industries or Operations	Amount Sper
(including PIE and Services):	(includir

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: \$1,125,270
Wages Paid to Inmate Workers (Traditional):\$1,125,270
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: January 2011
Most Current Business Plan: July 2011
Most Current Long-term Plan: N/R
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$46,000,000

Secretaria and section and designation of the second section of the section of the second section of the second section of the second section of the section of the second section of the s	-
Cannery152,000	R
Fresh produce warehouse	56
Farm operations316,000	Si
Janitorial products144,000	5
Laundries (7)	Ta
Meat processing ,	U
Optical plant	W
Paint plant129,000	W
Print plant246,000	B
Metal products	M
Quick copy (duplicating)	

Reupholstery
Sewing plants
Sign plant
Sign reclaiming
Tag plant
Upholstery plant
Warehouse operations
Woodworking plant
Braille transcription
Matte and frame plant2,000

NORTH DAKOTA

Industries

Rick L. Gardner **Director of Industries**

Rough Rider Industries P.O. Box 5521 Bismarck, ND 58506-5521 Phone (701) 328-6163 Fax (701) 328-6164

Email: rlgardner@nd.gov

Website: www.roughriderindustries.com

Corrections

Leann Bertsch Director

North Dakota Department of Corrections and Rehabilitation 3100 Railroad Avenue Bismarck, ND 58501 Phone (701) 328-6390

Fax (701) 328-6651 Email: lebertsc@nd.gov

Website: www.nd.gov/docr Years in Corrections: 7

Contacts

main onice	
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Fax	(701) 328-6164
Accounting	

Linda Trolliey (701) 328-6162 **Customer Service**

Jeff Zins.....(701) 328-6179 **Human Resources**

Carol Cristilli (701) 328-6150 Manufacturing/Operations

Pete Fried. (701) 328-6251 PIE Program

Carol Cristilli (701) 328-6150 **Public Information**

Rick Gardner (701) 328-6163 **Purchasing Bids/Contracts** Scott Davy (701) 328-6165

Quality Pete Fried. (701) 328-6150 Reentry Rick Gardner (701) 328-6163

Sales/Marketing Jeff Zins.....(701) 328-6179

Industry	Location	Phone
Furniture, upholstery, metal, signs, license plates, commissary	North Dakota State Penitentiary—Bismarck	(701) 328-6161
Light welding, agricultural products	Missouri River Correctional Center—Bismarck	(701) 328-9674
Industrial sewing, garments, seating	James River Correctional Center—Jamestown	(701) 253-3628

Proposed Industries: None

New Industries: Commissary, NDSP

Closed Industries: None

P.I.E.: See page 125

maustry Prome	
Total Net Sales for the Current Year:	Number of
1 Year Growth:	Number of
5 Year Growth:	Number of
Percentage of Sales from State DOC:	Wages Paid
Percentage of Sales from PIE:	Wages Paid
Percentage of Sales from Other State Agencies: 43%	Wages Paid
Percentage of Sales from Local Government: 1%	Wages Paid
Percentage of Sales from Non-profit:	Number of
Percentage of Sales from State Employees: 0%	Annual Rep
Percentage of Sales from Education:	Most Curre
Percentage of Sales from Other: Wholesale/retail sales 25%	Most Curre
Number of Industry Facilities:	Type of Org
Number of Industries or Operations	Amount Sp
(including PIE and Services):	(includ

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:\$353,263
Wages Paid to Inmate Workers (Traditional):\$339,590
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):50
Number of Civilian Staff:
Annual Report Published: N/F
Most Current Business Plan: N/F
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE): \$4.254.080

Furniture shop	License plate factory
Upholstery shop	Warehouse and shipping9,888
Sign shop	Garment factory
Metal shop	Commissary

Industries

Khelleh Konteh Chief

Ohio Penal Industries 1221 McKinley Ave Columbus, OH 43222 Phone (614) 752-1053 Fax (614) 752-0303

Email: khelleh.konteh@odrc.state.oh.us Website: www.opi.ohio.gov

Years in Industries: 8

Corrections

Gary C. Mohr

Director

Ohio Department of Rehabilitation and Correction

770 West Broad Street

Columbus, OH 43222

Phone (614) 752-1150

Fax (614) 752-0303

Website: www.odrc.ohio.gov Years in Corrections: 37

Contacts

	2.00
	as PPI
Main	Office

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Drew Hildebrand (614) 752-0286

Manufacturing/Operations

Mike Mouser (614) 752-0282

PIE Program

Drew Hildebrand (614) 752-0286

Public Information

Drew Hildebrand (614) 752-0286 **Purchasing Bids/Contracts**

Mike Eberhardt (614) 644-3460

Quality Drew Hildebrand (614) 752-0286

Reentry

Drew Hildebrand (614) 752-0286

Sales/Marketing

John Lyon (614) 374-3719

Industry	Location	Phone
Garments	Allen Correctional Institution—Lima	(419) 228-9265
Chair/mattress, vehicle modification	Chillicothe Correctional Institution— Chillicothe	(740) 774-7080
Braille, fragrances (oil and lotions)	Grafton Correctional Institution—Grafton	(440) 748-1161
License plates: BMV distribution and validation	Lebanon Correctional Institution— Lebanon	(513) 932-1211
Deburring and cleaning of automobile parts/ partnership, dental lab	London Correctional Institution—London	(740) 852-2454
Computer recycling, precious metals	Lake Erie Correctional Institution— Conneaut	(440) 599-6332
Modular office furniture and tables	Madison Correctional Institution— London	(740) 852-9777
Corrugated containers and rubber deflashing services/partnership	Mansfield Correctional Institution— Mansfield	(419) 526-2000
Institutional beds, wardrobes and foot lockers, metal container restoration	Marion Correctional Institution—Marion	(740) 382-6494
Optical laboratory, flag manufacturing	Ohio Reformatory for Women—Marysville	(937) 642-1065
Vehicle Service Center	McKinley Ave—Columbus	(614) 237-3454

Wood furniture manufacturing for hospitality suites as well as colleges and universities, deburring Proposed Industries:

services for Japanese manufacturing company, automobile detailing for dealerships, Tilapia farming,

steel pressing partnership with steel company/manufacturer

New Industries: None

Closed Industries: Shoes/footwear; external factors

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$32,017,585
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 19.1%
Percentage of Sales from Local Government: 1.4%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: N/A
Percentage of Sales from Education:<1%
Percentage of Sales from Other: Several customers 7.9%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services): N/R

Number of Inmate Workers (Traditional): 1,400
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: \$1,263,439
Wages Paid to Inmate Workers (Traditional): \$1,263,439
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff: 130
Annual Report Published: July 2011
Most Current Business Plan: N/R
Most Current Long-term Plan: N/R
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

OKLAHOMA

Industries

J. D. Colbert Administrator

Oklahoma Correctional Industries 3402 Martin Luther King Avenue Oklahoma City, OK 73111 Phone (405) 425-7544 Fax (405) 425-7502 Email: jd.colbert@doc.state.ok.us Website: www.ocisales.com Years in Industries: 13

Corrections

Edward L. Evans

Associate Director/Field Operations

Oklahoma Department of Corrections/ Field Operations 3400 Martin Luther King Avenue Oklahoma City, OK 73111 Phone (405) 425-2550 Fax (405) 425-2578 Email: ed.evans@doc.state.ok.us Website: www.doc.state.ok.us Years in Corrections: 30

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Quality
Ron Jackson (405) 425-7528
Reentry
J. D. Colbert (405) 425-7544
Sales/Marketing
Justin Farris (405) 425-7527

Industry	Location	Phone
Furniture, private partnership	JHCC—Lexington	(405) 527-4822
Records conversion, computer operations	JHCC—Lexington	(405) 527-4816
Private partnership	JCCC—Helena	(580) 852-3202
Modular office systems, modular construction, private partnership	LARC—Lexington	(405) 527-4822
Seating, signs, refurbishing	MACC—Stringtown	(580) 346-7814
Metal fabrication, tag, 3 private partnerships	DCCC—Hominy	(918) 885-2850
Garments	OSR—Granite	(580) 480-3819
Garments	LCF—Lawton	(580) 357-2488
Mattress, chemicals, janitorial products, corrugated boxes	JLCC—Boley	(918) 667-3334
Print	MBCC—McLoud	(405) 962-7011
Private partnership	EWCC—Taft	(405) 527-4822

Proposed Industries: None
New Industries: None
Closed Industries: None
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$15,899,900
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 16%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 32%
Percentage of Sales from Local Government: 20.1%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0.5%
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): 1,051
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$389,116
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: N/A
Most Current Business Plan:
Most Current Long-term Plan:July 2011
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$5,228,516

Furniture161,792
Seating
Sign
Metal fabrication
Tag
Modular furniture
Modular housing
Garments (2)203,829
Print
Mattress

Chemical12,05
Janitorial products
Corrugated boxes
Records conversion
Customer service bureau
Miscellaneous administration support functions 18,96
Inspection and sorting service
Telemarketing services
Clerical service

Oklahoma Correctional Industries

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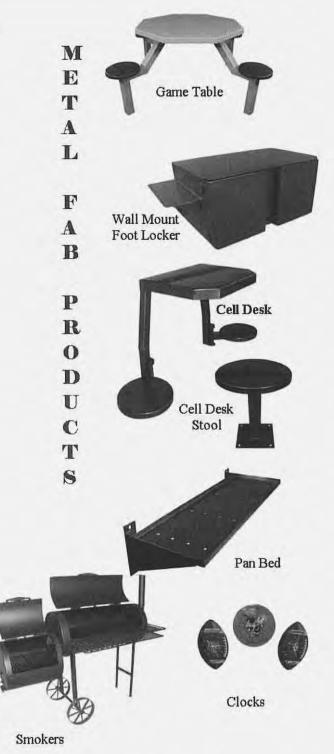
National Correctional Industries Association

STACKING CHAIR FRAMES



WOOD CHAIR FRAMES





OREGON

Industries

Robert D. Killgore Administrator

Oregon Corrections Enterprises P.O. Box 12849 Salem, OR 97309 Phone (503) 428-5500 Fax (503) 363-4170 Email: rkillgore@oce.oregon.gov Website: www.oce.oregon.gov Years in Industries: 11

Corrections

Max Williams Director

Oregon Department of Corrections 2575 Center Street, NE Salem, OR 97301 Phone (503) 945-9090 Fax (503) 373-1173 Email: doc.info@doc.state.or.us Website: www.doc.oregon.gov Years in Corrections: 8

Contacts

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PIE Program	
Katia Chernishoff	(503) 428-5513
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Quality	
Laura Osborn	. (503) 428-5512
Reentry	
Lisa Hall	(503) 378-4799
Sales/Marketing	
Barry Moss	(503) 428-5524

Industry	Location	Phone
Standard and custom wood products, dormitory furniture, custom metal products, commercial laundry service	Oregon State Penitentiary—Salem	(503) 373-1310
Custom printing, copying, contact centers, mail fulfillment services	Oregon State Correctional Institution—Salem	(503) 373-7812
Garment manufacturing, custom embroidery, commercial laundry service	Eastern Oregon Correctional Institution— Pendleton	(541) 278-3632
Institutional mattresses, custom wood products, upholstery, commercial laundry service	Two Rivers Correctional Institution—Umatilla	(541) 922-6168
Contact centers, sign manufacturing, laundry service	Snake River Correctional Institution—Ontario	(541) 881-5063
Contact center, custom printing, document scanning and digitizing	Coffee Creek Correctional Facility—Wilsonville	(503) 570-6834
Parks equipment, recreation equipment	Mill Creek Correctional Facility—Salem	(503) 763-1775

Proposed Industries:

Document scanning and digitizing, Coffee Creek Correctional Facility **New Industries:**

Closed Industries: Custom CAD work; Insufficient sales

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:	Number of Inmate Workers (Other):
Percentage of Sales from State DOC:	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE:	Wages Paid to Inmate Workers (Traditional): \$1,016,726
Percentage of Sales from Other State Agencies: 35.5%	Wages Paid to Inmate Workers (PIE):\$67,668
Percentage of Sales from Local Government: 1.4%	Wages Paid to Inmate Workers (Other):\$690,344
Percentage of Sales from Non-profit	Number of Civilian Staff
Percentage of Sales from State Employees:	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan:
Percentage of Sales from Other: Private sector 35.9%	Most Current Long-term Plan:
Number of Industry Facilities:	Type of Organization: Semi-Independent State Agency
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):\$8,190,180
	A Charles of the Control of the Cont

Inmate Hours Worked Per Industry

Laundry service	Sign manufacturing
Contact centers	Custom embroidery
Garments90,909	Custom sewing/upholstery
Custom wood products	Document scanning and digitizing
Custom metal products89,852	Printing services (including mail fulfillment)126,511

PENNSYLVANIA

Industries

Anthony Miller Director

Pennsylvania Correctional Industries 3 Ginkgo Drive Hilltop Bldg 52 Camp Hill, PA 17110 Phone (717) 425-7292 Fax (717) 221-6979 Email: anthomille@state.pa.us Website: www.pci.state.pa.us

Corrections

Years in Industries: 5

John Wetzel Secretary

Pennsylvania Department of Corrections 1920 Technology Parkway Mechanicsburg, PA 17050 Phone (717) 975-4918 Email: jowetzel@state.pa.us Website: www.cor.state.pa.us

Contacts

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Tracey Meyers	(717) 425-7292
Manufacturing/	Operations
Bill York	(717) 425-7292
Sales/Marketing	
Tracey Meyers	(717) 425-7292

Industry	Location	Phone
Commissary distribution center	SCI Houtzdale—Houtzdale	(814) 378-1000
Optical lab	SCI Cambridge Springs—Cambridge Springs	(814) 398-5400
Commissary distribution center	SCI Mahanoy—Mahanoy	(570) 773-2158
Commissary distribution center	SCI Albion—Albion	(814) 756-5778 ext. 51
Wood furniture, seating, upholstery, wood refinishing, engraving, freight	SCI Rockview—Bellfonte	(814) 355-4874
Mattresses, pillows, shower curtains, mattress covers, garments, embroidery	SCI Dallas—Dallas	(570) 675-1101
Garments, undergarments, shoes, weaving, hosiery, textiles	SCI Graterford—Graterford	(610) 489-4151
Garments, laundry bags	SCI Greene—Waynesburg	(724) 852-2902
Garments, soap, print, detergents	SCI Huntingdon—Huntingdon	(814) 643-2400
Garments	SCI Smithfield—Huntingdon	(814) 643-6520
Garments, personal care kits	SCI Waymart—Waymart	(570) 488-5811
Garments	SCI Muncy—Muncy	(570) 546-3171
Metal fabrications, license plates, signage, weight equipment	SO Fayette—Labelle	(724) 364-2200
Laundry service	SCI Retreat—Hunlock Creek	(570) 735-8754
Laundry service	SCI Frackville—Frackville	(570) 874-4516
Laundry service	SCI Somerset—Somerset	(814) 443-8100

Proposed Industries: Laundry

Commissary distribution center, SCI Albion; laundry, SCI Frackville **New Industries:**

Closed Industries: None

Industry Profile

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$2,177,770
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan: N/A
Most Current Long-term Plan: January 2011
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

WHITH HAVE AND THE PARTY OF THE	Carlo in the contract of the c
Optical19,376	Weaving
Mattress	Hosiery
Garments	Commissary
License plates	Soap
Undergarments	
Shops 73 211	

RHODE ISLAND

Industries

Joseph J. Flaherty **Associate Director**

Rhode Island Correctional Industries 33 Power Road Cranston, RI 02920 Phone (401) 462-1444 Fax (401) 462-2135 Email: jflaherty@doc.state.ri.us

Years in Industries: 18

Corrections

A. T. Wall III Director

Rhode Island Department of Corrections 40 Howard Ave Cranston, RI 02920 Phone (401) 462-2611 Years in Corrections: 23

Contacts

Main Office. (401) 462-2134 Fax (401) 462-2135 Accounting.....(401) 462-1456 Customer Service . . . (401) 462-2134 Manufacturing/Operations(401) 462-1443 Public Information . . (401) 462-1444 **Purchasing Bids/Contracts**

.....(401) 462-1456 Reentry (401) 462-1444 Sales/Marketing (401) 462-1441

Industry	Location	Phone
Autobody	Medium I—Cranston	(401) 462-3755
Upholstery	Medium I—Cranston	(401) 462-3769
Plate shop	Medium I—Cranston	(401) 462-3768
Garment	Medium I—Cranston	(401) 462-3789
Print	Maximum—Cranston	(401) 462-1403
Carpenter	Maximum—Cranston	(401) 462-1264
Carpenter	Medium II—Cranston	(401) 462-3351
Quick print	33 Power Rd—Cranston	(401) 462-0113
Lawn crew	State House—Providence	
Floor care 3rd shift	State House—Providence	
Lawn care	Water Place Park—Providence	
Floor care	Dept of Labor—Cranston	
Moving, painting, delivery, installation, general labor	Contract Services	(401) 462-1447

Proposed Industries: None **New Industries:** None Closed Industries: None

Industry Profile

Total Net Sales for the Current Year: \$3,932,878
1 Year Growth:27.93%
5 Year Growth:53.94%
Percentage of Sales from State DOC: 5%
Percentage of Sales from PIE: N/A%
Percentage of Sales from Other State Agencies: 44%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): 180
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other): N/A
Wages Paid to Inmate Workers Total:\$200,000
Wages Paid to Inmate Workers (Traditional):\$200,000
Wages Paid to Inmate Workers (PIE): N/A
Wages Paid to Inmate Workers (Other):N/A
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan: N/R
Most Current Long-term Plan: N/R
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Carpenter	Upholstery31,200
Print	Autobody
Garment	Outside and service crews84,000
Plate	



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Office Hours: 8:30 am to 4:30 pm Monday - Friday Quick Copy / Print Center Hours: 7:30 am to 3:00 pm Monday - Friday

Call: 401-462-2134







SOUTH CAROLINA

Industries

Phil Burckhalter Interim Director

SCDC Prison Industries
4444 Broad River Road
Columbia, SC 29210
Phone (803) 896-8516
Fax (803) 896-2173
Email: burckhalter.phil@doc.state.sc.us
Years in Industries: 22

Corrections

Judge William Byars Director

SC Department of Corrections 4444 Broad River Road Columbia, SC 29210 Phone (803) 896-1400

Contacts

Accounting	
Kathy Johnson	(803) 896-1941
Customer Service	
Anita Durham	. (803) 896-8516
Human Resources	
JoAnne Angrason	(803) 896-1400
Manufacturing/Op	
JeNeanne Adams	
PIE Program	The second second
JeNeanne Adams	(803) 896-1399
Purchasing Bids/Co	ntracts
Thelma Howdeshell	
Sales/Marketing	THE PARTY OF THE P

Phil Burckhalter.....(803) 896-8516

Industry	Location	Phone
Wood products	Perry CI—Pelzer	(864) 242-9071
Metal, modular	McCormick CI—McCormick	(803) 734-0330 ext. 5116
PIE	Allendale CI—Allendale	(803) 734-0653 ext. 1398
License tags, signs	Broad River CI—Columbia	(803) 896-2239
Uniform sewing	Camille Graham CI—Columbia	(803) 896-1803
PIE	Evans CI—Bennettsville	(803) 896-4952
PIE	Kershaw CI—Kershaw	(803) 896-3301
PIE	Leath CI—Greenwood	(803) 896-1095
Mattress, sewing	Lee CI—Bishopville	(803) 896-3723
PIE, tire retread	Lieber CI-Ridgeville	(803) 896-3723
Service program	Livesay—Spartanburg	(803) 896-4915
Frame shop	Manning CI—Columbia	(803) 896-8516
Seating	McCormick CI—McCormick	(803) 443-3746
PIE	MacDougall Cl—Charleston	(843) 875-0880
Service	Ridgeland CI—Ridgeland	(803) 896-3277
PIE	Trenton CI—Trenton	(803) 896-3056
PIE	Tyger River CI—Union	(803) 896-3626

Proposed Industries: Heavy duty trash and recycle cans, whiteboards, reentry into cleaning chemicals, ink and toner

cartridge refill

New Industries: None
Closed Industries: None
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$21,363,000
1 Year Growth: N/R
5 Year Growth: N/R
Percentage of Sales from State DOC: 32%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 5%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees:
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): 281
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total: N/R
Wages Paid to Inmate Workers (Traditional): N/R
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff:93
Annual Report Published: N/R
Most Current Business Plan:
Most Current Long-term Plan: N/R
Type of Organization: Program with in the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$9,069,163

Sewing operation	Signs and tags
Tire retread	Microfilm11,115
Wood products	Recycling314,925
Printing55,575	Upholstery
Framing and warehousing48,165	Transmissions
Wire harnesses	

SOUTH DAKOTA

Industries

Owen Spurrell Director

Pheasantland Industries 1600 North Drive Sioux Falls, SD 57104 Phone (605) 367-5143 Fax (605) 367-5102

Email: Owen.Spurrell@state.sd.us Website: www.doc.sd.gov/adult/industry Years in Industries: 3

Corrections

Denny Kaemingk Secretary of Corrections

Website: http://doc.sd.gov Years in Corrections: 9

South Dakota Department of Corrections 3200 E Highway 34 Pierre, 5D 57501 Phone (605) 773-3478 Fax (605) 773-3194 Email: Denny.Kaemingk@state.sd.us

Contacts

Main Office	
Deborah Thompson (60	5) 367-5111
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Deborah Thompson (60	5) 367-5111
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Owen Spurrell (60	5) 367-5143
PIE Program	
Terry Van Zanten (60	5) 367-5007
Public Information	
Michael Winder (60	5) 773-3478
Purchasing Bids/Contract	
Owen Spurrell(60	5) 367-5143
Quality	
Owen Spurrell (60	5) 367-5143
Reentry	
Ed Lightenburg(60	5) 367-3152
Sales/Marketing	
Owen Spurrell(60	5) 367-5143

Industry	Location	Phone
License plates	South Dakota State Penitentiary—Sloux Falls	(605) 367-5073
Garment/silk screening	Mike Durfee State Penitentiary—Springfield	(605) 369-4426
Data entry, scanning	South Dakota Women's Prison—Pierre	(605) 773-3478
Carpentry	South Dakota State Penitentiary—Sioux Falls	(605) 367-5065
Upholstery	South Dakota State Penitentiary—Sioux Falls	(605) 367-5082
Print/bookbindery	South Dakota State Penitentiary—Sioux Falls	(605) 367-5064
Braille/graphics	South Dakota State Penitentiary—Sioux Falls	(605) 367-5082
Signs	South Dakota State Penitentiary—Sioux Falls	(605) 367-5101
Machine	South Dakota State Penitentiary—Sloux Falls	(605) 367-5015
Metalcraft Industries	South Dakota State Penitentiary—Sioux Falls	(605) 367-5007
Hope haven wheelchairs	South Dakota State Penitentiary—Sioux Falls	(605) 367-5280

Proposed Industries: None New Industries: None Closed Industries: None P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:
5 Year Growth:58.22%
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 58%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit: 6%
Percentage of Sales from State Employees: 0.6%
Percentage of Sales from Education:
Percentage of Sales from Other: Public sector 1.4%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

BRIDGE STREET STREET	and although the Th
Licence plates	Machine
Carpentry	Print16,353
Upolstery10,296	Garment
Bookbindery	Data entry31,885
Braille	Metalcraft
Sign	

TENNESSEE

Industries

Patricia Weiland Chief Executive Officer

Tennessee Rehabilitative Initiative in Correction (TRICOR) 240 Great Circle Road, Suite 310 Nashville, TN 37228-1790 Phone (615) 741-5705 Fax (615) 741-2696 Email: patricia.weiland@tn.gov Website: www.tricor.org Years in Industries: 15

Corrections

Derrick D. Schofield Commissioner

Tennessee Department of Correction (TDOC) 320 Sixth Avenue N, 6th Floor Nashville, TN 37248-0465 Phone (615) 741-1000 ext. 8139 Fax (615) 532-8281 Email: derrick.schofield@tn.gov Website: www.tennnesse.gov/correction/ Years in Corrections: 20

Contacts	
Main Office	
Betty Ralston. (615) 7	41-5705 ext. 102
Fax	
Accounting	
Adrienne Brandon	.(615) 741-5705
	ext. 118
Customer Service	
Belinda Bolten	.(615) 741-5705
	ext. 134
Human Resources	
Adrienne Brandon	.(615) 741-5705
	ext. 118
Manufacturing/Open	rations
Jimmy Bivens	.(931) 306-9087
PIE Program	
Patsy Grooms	.(615) 741-5705
	ext. 147
Public Information	
Julie Perrey	.(615) 741-5705
	ext. 111
Purchasing Bids/Con	tracts
Mary Hall	. (615) 353-8811
	ext. 1013
Quality	

Industry	Location	Phone
Packaging operation	Mark Luttrell Correctional Center—Memphis	(901) 372-2080
Apparel, textiles	Morgan County Correctional Complex—Wartburg	(423) 346-6641
Data entry, PIE Program - wood flooring	Northeast Correctional Complex—Mountain City	(423) 727-7387
Packaging operation	Northwest Correctional Complex—Tiptonville	(731) 253-5000
Printing, data entry, document imaging	Riverbend Maximum Security Institution— Nashville	(615) 350-3100
Printing	South Central Correctional Facility—Clifton	(931) 676-3769
PIE Program - wood flooring, farm and dairy operations	SE Tennessee State Regional Correctional Facility—Pikeville	(423) 881-3251
Food production, packaging and distribution	Tennessee Cook Chill—Nashville	(615) 350-8599
Staff uniform distribution	Tennessee Correction Academy—Tullahoma	(931) 461-7729
Metal products, institutional cleaning products	Turney Center Industrial Complex—Only	(931) 729-5161
Test packaging and distribution center	Tennessee Prison for Women—Nashville	(615) 741-1255
Textiles (apparel), farm (beef and row crops), license plates	West Tennessee State Penitentiary—Henning	(731) 738-5044
Finished goods and test distribution warehouse, transportation, document management and storage	TRICOR Logistics Center—Nashville	(615) 253-8811

Proposed Industries: None New Industries: None

Closed Industries: Information call center; External factors, Wood furniture; Insufficient sales, Unprofitable

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year: \$34,567,800
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 42%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 31%
Percentage of Sales from Local Government:
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other: Other private, grants
and non-profits
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,039,246
Wages Paid to Inmate Workers (PIE): \$3,357,547
Wages Paid to Inmate Workers (Other):\$86,734
Number of Civilian Staff:
Annual Report Published: October 2010
Most Current Business Plan:July 2011
Most Current Long-term Plan:July 2011
Type of Organization:
Revenue funded, quasi-state entity governed by a Board
of Directors, independent from the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Immate Hours Worked Per Industry

Data entry18,242
Wood flooring (PIE)
Textiles
Agricultural products/farm operations
Printing40,187
Document imaging
Metal products
NA 1984

Institutional cleaning products .	
Packaging services	
License plates	
Call center	
Product warehousing/distribution	n33,957
Warehousing	13,745
Food production/packaging/dist	ribution

Susan Cunningham (615) 741-5705

.(615) 253-8811 ext. 1016

.(615) 741-5705

ext. 112

ext. 135

Don Goolsby

Sales/Marketing

Rip Young

Reentry

Performance Excellence

Creating a new future through continuous learning and improvement

Our organization partners with the National Correctional Industries Association and the National Institute of Corrections and utilizes "Thinking for a Change" and the Offender Workforce Development Career Series to enhance our services to ensure success after release.



TRICOR recognizes that it must operate as a learning organization to fully embrace our mission to prepare offenders for success after release.





Through the Tennessee Center for Performance Excellence and the Baldrige Criteria, TRICOR is constantly improving the quality and productivity of our organization. This benefits our offender programs, and through the context of work prepares offenders for success after release in a competitive work environment.

Tennessee
Center
For Performance
Excellence
2010
INTEREST AWARD

Industries

C. F. Hazlewood, Jr. **Director of Manufacturing** & Logistics

TDCJ Manufacturing & Logistics P.O. Box 4013 Huntsville, TX 77342-4013 Phone (936) 437-2188 Fax (936) 437-6096 Email: c.f.hazelwood@tdcj.state.tx.us Website: www.tci.tdcj.state.tx.us Years in Industries: 2

Corrections

Brad Livingston Executive Director

Texas Department of Criminal Justice P.O. Box 99 Huntsville, TX 77342-0099 Phone (936) 437-2101 Fax (936) 437-2123 Email: brad.livingston@tdcj.state.tx.us Website: www.tdcj.state.tx.us Years in Corrections: 12

Contacts

Main Office	
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Fax	
Accounting	
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Customer Service	
Beverly Phillips	(936) 437-6033
Human Resources	
Terry Carter	(936) 437-2187
Manufacturing/Oper	
Shawn Blair	(936) 437-6074
PIE Program	
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Public Information	
Kirstie Legerski	(936) 437-6956
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Paula Dotts	(936) 437-6927
Reentry	
Kevin vonRosenberg	(936) 437-8766
Sales/Marketing	
James Germany	(936) 437-8690

Industry	Location	Phone
Metal highway and street signage	Beto Unit—Tennessee Colony	(903) 928-2217 ext. 3462
Upholstered seating, ergonomic chairs	Briscoe Unit—Dilley	(830) 965-4444 ext. 370
Boots, canvas shoes	Clements Unit—Amarillo	(806) 381-7081 ext. 175
Security steel doors, lighting fixtures, metal park equipment, cell front, tables and bunks, atheletic lockers and benches, shelving	Coffield Unit—Tennessee Colony	(903) 928-2211 ext. 132
Computer recovery	Daniel Unit—Snyder	(325) 573-1114 ext. 152
Tire retreading, spill and protective kits	Darrington Unit—Rosharon	(281) 595-3465 ext. 226
Offender pants and shirts, towels and wash cloths	Eastham Unit—Lovelady	(936) 636-7321 ext. 275
Repair and renovate buses, mini buses, fire trucks and other vehicles	Ellis Unit—Huntsville	(936) 293-7401
Officer pants, bags, commissary mesh bays	Ellis Unit—Huntsville	(936) 295-5756 ext. 5338
Weaves materials for use in Texas Correctional Industries	Estelle Unit—Huntsville	(936) 291-4200 ext. 2330
Geographical information system (GIS) mapping	Ferguson Unit—Midway	(936) 348-3751 ext. 426
Brooms, brushes, wet mops, towels, saddles and other leather products	Ferguson Unit—Midway	(936) 348-3751 ext. 434
Officer shirts, polo shirts, shorts	Hightower Unit—Dayton	(936) 258-8013 ext. 379
Sheets, pillowcases, smocks, pajamas, gowns, shorts, aprons, employee vests, discharge clothes, Texas and US flags, safety flags, back support belts, safety vests, commissary items	Hilltop Unit—Gatesville	(254) 865-8901 ext. 254
Brochures, booklets, envelopes, forms, business cards and custom printing	Hobby Unit—Marlin	(254) 883-1536
Socks, officer and offender jackets, windbreakers, K-9 bite suits, thrust vests, elastic, quilting, drapery	Hughes Unit—Gatesville	(254) 865-6663 ext. 176
Yarn, patches, embroidery, screen printing	Huntsville Unit—Huntsville	(936) 437-1277
Podiums, flag poles, customers, rocking chairs, wooden case goods	Lewis Unit—Woodville	(409) 283-8181 ext. 291
Stainless steel combination sink and commode fixtures, bleachers, kitchen equipment, shower stalls, dining tables, work tables, aluminum items	Luther Unit—Navasota	(936) 825-7547 ext. 734
Sheets, offender thermal shirts, offender pullovers, jail clothes, shorts, diapers, commissary items	McConnell Unit—Beeville	(361) 362-2300 ext. 317
Braille	Mountain View Unit-Gatesville	(254) 865-7226 ext. 731
Corrugated cardboard boxes, silhouette targets, file boxes, file folders	Polunsky Unit—Livingston	(936) 967-8082 ext. 474
Metal fabrication, dump beds, trailers, tarps, picnic tables, water tanks, bike racks, metal park equipment, chain link, barbed wire and razor wire fencing	Powerledge Unit—Palestine	(903) 723-5074 ext. 630
Wood and metal furniture refinishing, auditorium refurnishing, dorm furniture, upholstery, gavels, constitutional chairs	Ramsey Unit—Rosharon	(281) 595-3491 ext. 122
Soaps, detergents	Roach Unit—Childress	(940) 937-6364 ext. 739
Offender shorts, shirts, thermal pants, caps, jail cloths, aprons	Robertson Unit—Abilene	(325) 548-9035 ext. 117
Blankets, mattresses, pillows, offender shorts	Smith Unit—Lamesa	(806) 872-6741 ext. 337
Modular office furniture	Stevenson Unit—Cuero	(361) 275-2075 ext. 409

(continued on page 95)

TEXAS (continued)

(continued from page 94)

Booklets, brochures, business cards, envelopes, stationary, custom printing	Torres Unit—Hondo	(830) 426-5325 ext. 4376
Offender pants and overalls, sheets, cloth napkins, hankerchiefs, clear plastic bags	Wallace Unit—Colorado City	(325) 728-2162 ext. 4376
Stickers, labels, decals, property ID and vehicle inspection stickers	Wynne Unit—Huntsville	(936) 291-5137
License plates	Wynne Unit—Huntsville	(936) 291-5138
Mattresses, box springs, pillows, windscreens, tarps	Wynne Unit—Huntsville	(936) 291-5135
Wood and plastic signage, plastic injection molding	Wynne Unit—Huntsville	(936) 291-5113
Computer recovery	Wynne Unit—Huntsville	(936) 291-5162

Proposed Industries: None New Industries: None

Stiles stainless steel factory; insufficient sales, Boyd stainless steel factory; insufficient sales, Central soap and detergent factory; external factors, Ellis wood furniture factory; unprofitable, Jester III garment factory; unprofitable, Jordan shoe factory; unprofitable Closed Industries:

P.I.E.:

SHOPPING A R. WINGHOUS
Total Net Sales for the Current Year:
1 Year Growth:23.02%
5 Year Growth:22.71%
Percentage of Sales from State DOC:
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies:
Percentage of Sales from Local Government: 6%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees:
Percentage of Sales from Education:
Percentage of Sales from Other:
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):50
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):50
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan: N/R
Most Current Long-term Plan:November 2007
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Industries

Alan James **UCI Division Director**

Utah Correctional Industries 14072 S Pony Express Drive P.O. Box 850 Draper, UT 84020 Phone (801) 576-7771 Fax (801) 576-0115 Email: alanjames@utah.gov Website: www.uci.utah.gov Years in Industries: 20

Corrections

Thomas E. Patterson **Executive Director**

Utah Department of Corrections PO Box 250 Draper, UT 84020 Phone (801) 545-5500 Email: tompatterson@utah.gov Website: UDC.utah.gov

Contacts

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	(801) 576-7745
Customer Service	
Dave Calder	(801) 576-7745
Manufacturing/Op	
Bryan Morris	(801) 576-7744
PIE Program	STORY SHOPE OF A
Susan Greenwood	(801) 576-7905
Public Information	1
Steve Gehrke	(801) 545-5536
Purchasing Bids/Co	
Suzanne Zorn	
Sales/Marketing	
Andy Jacona	(801) 576-7767

Industry	Location	Phone
Sign shop: interior and exterior office signs, standard and custom MUTCD signs, roll-up fabric and specialty signs, including banners, posters, magnets, decals, ADA compliant signage (Braille), stands, frames and bases for a variety of signs	Utah State Prison—Draper	(801) 576-7700
Furniture shop: freestanding custom modular to traditional and classic furniture	Utah State Prison—Draper	(801) 576-7700
Seating and upholstery: reupholstery of existing furniture	Utah State Prison—Draper	(801) 576-7700
UCI clothing/uniform store: clothing and uniforms for employees of the Utah State Department of Corrections including those working at UCI	Utah State Prison—Draper	(801) 576-7700
Draper embroidery: certified private sector Prison Industries Enhancement (PS/PIE) operation; digitized, embroidery service operation	Utah State Prison—Draper	(801) 576-7700
Print shop: typesetting, graphic design, offset printing, xerographic printing, embossing, business cards, envelopes or letterhead to carbonless forms, full-color flyers, posters or coil-bound books	Utah State Prison—Draper	(801) 576-7700
Data service/micrographics: high-contrast black and white or grayscale scanned raster images from original or blueprint drawings	Utah State Prison—Draper	(801) 576-7700
Asbestos abatement	Utah State Prison—Draper	(801) 576-7700
Crack seal/paving: road and street repair	Utah State Prison—Draper	(801) 576-7700
Commissary services: centralized canteen operation	Utah State Prison—Draper	(801) 576-7700
Construction services: construction and remodeling	Utah State Prison—Draper	(801) 576-7700
Horse gentling: provide boarding and training for BLM. Wild Horse program	Central Utah Correctional Facility—Gunnison	(435) 528-6600
Roofing: roof repair and replacement	Utah State Prison—Draper	(801) 576-7700
Meat plant: meat processing	Utah State Prison—Draper	(801) 576-7700
Milk processing	Utah State Prison—Draper	(801) 576-7700
Low income housing (REACH); new residential construction	Utah State Prison—Draper	(801) 576-7700
Serving Time Café: retail food outlet/restaurant	Utah State Prison—Draper	(801) 576-7700
PSPIE sewing/traditional sewing: contract sewing— inmate uniforms	Central Utah Correctional Facility—Gunnison	(435) 528-6600
Advance modular PSPIE shop: modular construction	Utah State Prison—Draper	(801) 576-7700
Damascus steel; steel fabrication	Utah State Prison—Draper	(801) 576-7700
Support services: office and clerical support	Utah State Prison—Draper	(801) 576-7700
Plate plant: standard vehicle plates, "apportioned" truck plates, "motorcycle" and "trailer" plates	Utah State Prison—Draper	(801) 576-7700

Proposed Industries: Offender employment service, welding fabrication, furniture refurbishing

New Industries: None

Closed Industries: Meat processing; External factors

P.I.E.: See page 125

(continued on page 97)

UTAH (continued)

(continued from page 96).

Industry Profile

Total Net Sales for the Current Year:	١
1 Year Growth:	1
5 Year Growth:	1
Percentage of Sales from State DOC:	V
Percentage of Sales from PIE:	V
Percentage of Sales from Other State Agencies: 69%	V
Percentage of Sales from Local Government:	V
Percentage of Sales from Non-profit: 1%	١
Percentage of Sales from State Employees: N/A	-
Percentage of Sales from Education:	٨
Percentage of Sales from Other: Miscellaneous 9%	٨
Number of Industry Facilities:	1
Number of Industries or Operations	1
(including PIE and Services):	

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$537,985
Wages Paid to Inmate Workers (PIE): \$1,070,272
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff:73
Annual Report Published:
Most Current Business Plan: N/R
Most Current Long-term Plan:
Type of Organization:
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$11,016,633

Immate Hours Worked P	er Industry
Case goods furniture seating and upholstery	Paving
Embroidery	Meat processing
Sign shop19,565	Milk processing
Print shop	Serving Times Café
Plate plant	Modular PSPIE
Data entry/micrographics	Sewing (PSPIE, traditional, inmates, clerks)
Construction	Horse gentling20,938
Asbestos removal	Commissary
Roofing15,292	Damascus steel PSPIE
Low income housing (REACH)14,059	Support services, admin clerks16,085

VERMONT

Industries

Wilhelmina Picard **Director of Corrections Education**

Vermont Correctional Industries/ Department of Corrections 103 South Main St Waterbury, VT 05671 Phone (802) 241-2310 Fax (802) 241-1930 Email: wilhelmina.picard@ahs.state.vt.us Years in Industries: 2

Corrections

Andrew Pallito Commisioner

Vermont Department of Corrections 103 South Main St Waterbury, VT 05671 Phone (802) 241-2442 Fax (802) 241-2565 Email: andrew.pallito@ahs.state.vt.us Years in Corrections: 20

Contacts

Sales/Marketing

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Human Resources	
Maureen McIntyre	(802) 241-2589
Manufacturing/Ope	
Jerry Schartner	
Public Information	
Jerry Schartner	(802) 334-8995
Purchasing Bids/Co	
Jerry Schartner	(802) 334-8995
Quality	
Jerry Schartner	(802) 334-8995

Steve Maxfield. (802) 241-4419 Mark Duquette (802) 241-1474

Industry	Location	Phone
Vermont license plates	Southeast Correctional Facility—Windsor	(802) 674-1136
Signs	Northern State Facility—Newport	(802) 334-8994
Furniture	Northern State Facility—Newport	(802) 334-8937
Print	Northern State Facility—Newport	(802) 334-8995

Garment industry/uniforms, linens, flash freezing/produce, envelope production Proposed Industries:

New Industries: None Closed Industries: None P.I.E.: See page 125

Industry Profile

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Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE): N/R
5 Year Growth:	Number of Inmate Workers (Other): N/R
Percentage of Sales from State DOC: 10%	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE:	Wages Paid to Inmate Workers (Traditional):\$94,000
Percentage of Sales from Other State Agencies: 50%	Wages Paid to Inmate Workers (PIE):
Percentage of Sales from Local Government:	Wages Paid to Inmate Workers (Other):
Percentage of Sales from Non-profit: 5%	Number of Civilian Staff:
Percentage of Sales from State Employees: 0%	Annual Report Published: N/R
Percentage of Sales from Education:	Most Current Business Plan: February 2011
Percentage of Sales from Other:	Most Current Long-term Plan: N/R
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIF and Services): 4	(including PIE): \$841,000

Inmate Hours Worked Per Industry

Furniture shop	DMV phone service5,63	
Print shop		

CORRECTIONAL INDUSTRIES WORKING to Build...

















VIRGINIA

Industries

Don Guillory **Chief Executive Officer**

Virginia Correctional Enterprises 8030 White Bark Terrace Richmond, VA 23237 Phone (804) 743-4101 Fax (804) 743-2252 Email: don.guillory@vadoc.virginia.gov Website: www.govce.net Years in Industries: 15

Corrections

Harold Clarke Director

Virginia Department of Corrections 6900 Atmore Drive Richmond, VA 23235 Phone (804) 674-3119 Fax (804) 674-3509 Email: Harold.Clarke@vadoc.virginia.gov Website: www.vadoc.state.va.us Years in Corrections: 37

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Wil Graves(804) 743-4108
Reentry
Don Guillory (804) 743-4101
Sales/Marketing
Sue Renaldi (804) 743-4143

Industry	Location	Phone
Clothing plant	Augusta Correctional Center—Craigsville	(540) 997-4041
Clothing and footwear plant	Augusta Correctional Center—Craigsville	(540) 997-7000
Metal products	Buckingham Correctional Center—Dillwyn	(434) 391-5980 ext. 5401
Metal products	Dillwyn Correctional Center—Dillwyn	(434) 983-4200 ext. 4930
Optical plant, braille plant, clothing plant	Fluvanna Correctional Center—Troy	(434) 984-3700 ext, 4090
Wood furniture products, laundry services	Greensville Correctional Center—Jaratt	(434) 535-7000 ext, 6635
Clothing plant	Halifax Correctional Unit—South Boston	(434) 575-5270
Clothing plant, embroidery plant	Haynesville Correctional Center—Haynesville	(804) 333-3577 ext. 4711
Janitorial cleaning products, plastic bag plants	Indian Creek Correctional Center—Chesapeake	(757) 421-0095 ext. 2500
Wood furniture and seating plant	Lunenburg Correctional Center—Victoria	(434) 696-2045 ext. 2292
Wood milling for furniture plant	Nottoway Correctional Center—Burkeville	(434) 767-5543 ext. 5234
Printing, tag, paper tag, silk screen	Powhatan Correctional—Powhatan	(804) 598-4251
Dental	Sussex I Correctional Center—Waverly	(804) 834-9967
Laundry services, microfilm, print	Virginia Correctional Center for Women— Goochland	(804) 784-3582
Print	VCE Southpark Digital Works—Richmond	(804) 714-2088
Distribution center	VCE Southpark Digital Works—Richmond	(804) 714-2011
Print	VCE Digital Works (SCC)—Richmond	(804) 225-3574
Vinyl binders, engraved products	White Bark Distribution Center—Richmond	(804) 743-4100

Proposed Industries:

New Industries: Remanufactured office systems, Greensville

Closed Industries: None P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	
1 Year Growth:	
5 Year Growth:	
Percentage of Sales from State DOC: 18.8%	
Percentage of Sales from PIE:	
Percentage of Sales from Other State Agencies: 32.7%	
Percentage of Sales from Local Government	
Percentage of Sales from Non-profit:	
Percentage of Sales from State Employees: 0%	
Percentage of Sales from Education:	
Percentage of Sales from Other:	
Number of Industry Facilities:	
Number of Industries or Operations	
(including PIE and Services):	

Number of Inmate Workers (Traditional): 1,301
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional): \$1,339,931
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan:
Most Current Long-term Plan:
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Warehousing services	License plates
Wood furniture and seating	Office systems furniture
Janitorial cleaning products	Laundry services
Print and copy services	Microfilm34,679
Clothing364,617	Dental9,886
Footwear94,699	Vinyl/silk screen
Metal furniture	Optical8,708



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- Engraving
- Footwear
- Furniture
- Laundry
- License Plates
- Optical
- Printing
- Silk Screening
- Textiles
- Vinyl Binders

8030 White Bark Terrace, Richmond, VA 23237 800-823-2823 www.govce.net

WASHINGTON

Industries

Lyle Morse

Director, Correctional Industries

Correctional Industries, Department of Corrections 801 88th Avenue, SE Tumwater, WA 98501 Phone (360) 725-9101 Fax (360) 753-0219 Email: lyle.morse@doc.wa.gov Website: www.washingtonci.com Years in Industries: 5

Corrections

Bernie Warner Secretary

Department of Corrections P.O. Box 41101 Olympia, WA 98504 Phone (360) 725-8810 Email: bernie.warner@doc.wa.gov Website: www.doc.wa.gov Years in Corrections: 31

Contacts

James Trogden.....(360) 725-9183

Industry	Location	Phone
License plates, metal fabrication, textiles, laundry, composting, signs, agriculture, flatgoods	Washington State Penitentiary—Walla Walla	(509) 526-6325
Laundry, TRAC (Trades Related Apprenticeship Program), asbestos abatement	Mission Creek Corrections Center for Women— Belfair	(360) 277-2400
Bindery, food factory, furniture restoration, textiles, optical lab, screen printing, laundry, offender commissary	Airway Heights Corrections Center— Airway Heights	(509) 244-6748
Textiles, laundry	Clallam Bay Corrections Center—Clallam Bay	(360) 963-3379
Customer service, offender clothing distribution, janitorial products, safetylemergency products	Washington Corrections Center—Shelton	(360) 426-4433
Furniture installation services, furntiure warranty, asbestos abatement, laundry	Cedar Creek Corrections Center—Littlerock	(360) 725-9100
Printing, engraving, validation tabs, interior signage, socks, asbestos abatement, laundry, mattress recycling, offender commissary	Monroe Correctional Complex—Monroe	(360) 794-2353
K12 furniture, metal fabrication, powder coating, chairs, laundry, panel production, furniture	Stafford Creek Corrections Center—Aberdeen	(360) 537-2357
Mattresses, flatgoods, food factory, textiles, laundry	Coyote Ridge Corrections Center—Connell	(509) 543-5818
Laundry	Larch Corrections Center—Yacolt	(360) 260-6300
ProCad design, screen printing, embroidery, textile distribution, laundry, Braille, TRAC (Trades Related Apprenticeship Coaching)	Washington Corrections Center for Women— Gig Harbor	(253) 858-4200 ext. 362

Proposed Industries:

New Industries: None

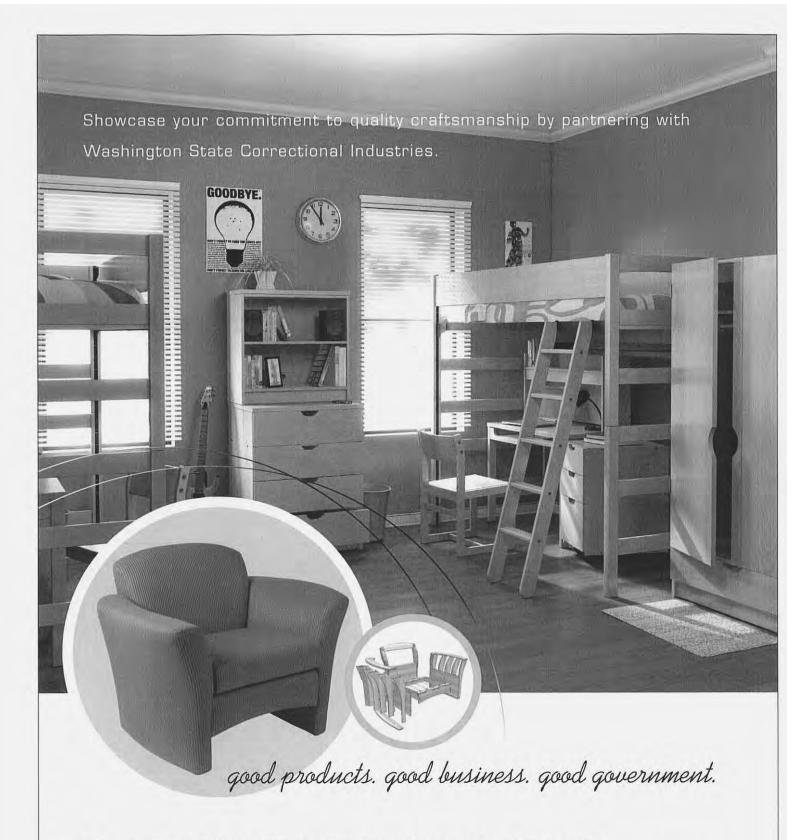
Closed Industries: Pheasant farm; Insufficient sales

P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:
5 Year Growth:3.83%
Percentage of Sales from State DOC:
Percentage of Sales from PIE: N/R
Percentage of Sales from Other State Agencies: 32.8%
Percentage of Sales from Local Government: 7.6%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees:
Percentage of Sales from Education: 6.4%
Percentage of Sales from Other: N/R
Number of Industry Facilities: N/R
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): N/F
Number of Inmate Workers (PIE): N/F
Number of Inmate Workers (Other): N/i
Wages Paid to Inmate Workers Total: N/F
Wages Paid to Inmate Workers (Traditional): N/F
Wages Paid to Inmate Workers (PIE): N/F
Wages Paid to Inmate Workers (Other): N/F
Number of Civilian Staff:
Annual Report Published:
Most Current Business Plan: N/I
Most Current Long-term Plan:
Type of Organization: Program within the DOG
Amount Spent on Raw Materials, Supplies and Services
(including PIE):N/i



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WEST VIRGINIA

Industries

Eddie N. Long Director

WV Correctional Industries 617 Leon Sullivan Way Charleston, WV 25301 Phone (304) 558-6054 Fax (304) 558-6056 Email: eddie.n.long@wv.gov Website: www.wvcorrectionalindustries.com Years in Industries: 1.5

Corrections

Jim Rubenstein Commissioner

WV Division of Corrections 1409 Greenbrier Street Charleston, WV 25311 Phone (304) 558-2036 Fax (304) 558-5934 Email: james.e.rubenstein@wv.gov Website: www.wvdoc.com Years in Corrections: 27

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Eddie Long (304) 558-6054
Purchasing Bids/Contracts
Betty Slack (304) 558-6054
Quality
Eddie Long (304) 558-6054
Reentry
Betty Slack (304) 558-6054
Sales/Marketing
was the same of th

Industry	Location	Phone
Inmate clothing	Denmar Correctional Center—Hillsboro	(304) 653-4724
Furniture, brailfe	Huttonsville Correctional Center—Huttonsville	(304) 335-2958
Tags, signs, engraving, welding, janitorial, recycling	Mt. Olive Correctional Complex—Mt. Olive	(304) 442-5958
Decals, mattresses, embroidery	St. Mary's Correctional Center—St. Mary's	(304) 684-5521
Offset printing	Northern Correctional Center—Moundsville	(304) 843-4079
Quick print	Quick Copy Center—Charleston	(304) 558-2136
Seating, CorrectPac, linens	Pruntytown Correctional Center—Grafton	(304) 265-6108
Inmate clothing, upholstery	Lakin Correctional Center—West Columbia	(304) 674-2440

Proposed Industries: None New Industries: None Closed Industries: None P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	8 1
1 Year Growth:	6 1
5 Year Growth:	6 1
Percentage of Sales from State DOC: 219	6 1
Percentage of Sales from PIE:	6 1
Percentage of Sales from Other State Agencies: 729	6 1
Percentage of Sales from Local Government: 59	6 1
Percentage of Sales from Non-profit:	6 1
Percentage of Sales from State Employees:	6 1
Percentage of Sales from Education:	6 1
Percentage of Sales from Other:	6 1
Number of Industry Facilities:	7 1
Number of Industries or Operations	1
(including PIE and Services):	8

Number of Inmate Workers (Traditional): 235
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other):
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):\$434,585
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff:
Annual Report Published: August 2011
Most Current Business Plan: September 2011
Most Current Long-term Plan: September 2011
Type of Organization: Program within the DOC
Amount Spent on Raw Materials, Supplies and Services
(including PIE):

Inmate Hours Worked Per Industry

Braille
Furniture/seating44,753
Linens
Inmate clothing
Printing113,100

(304) 637-0358

Paul Gabel..

WISCONSIN

Industries

Bernie Spiegel Industries Director

Bureau of Correctional Enterprises 3099 E Washington Avenue Madison, WI 53708-8990 Phone (608) 240-5221 Fax (608) 240-3872 Email: bernie.spiegel@wi.gov

Email: bernie.spiegel@wi.gov Website: www.buybsi.com Years in Industries: 10

Corrections

Gary Hamblin Secretary

Wisconsin Department of Corrections 3099 E Washington Avenue Madison, WI 53704 Phone (608) 240-5055 Email: Gary.Hamblin@wi.gov Website: www.wi-doc.com Years in Corrections: 1

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Bernie Spiegel	(608) 240-5221
Purchasing Bids/Co	
Robert Eilbes	(608) 240-5584
Quality	
Nancy Smith	(608) 240-5249
Reentry	
Kristi Buscemi	(608) 240-5166
Sales/Marketing	
Robert Smith (Sales) .	(608) 240-5166
Paula Tiruveedula (Ma	rketing)
	. (608) 240-5202

Industry	Location	Phone
Wood furniture	Fox Lake Correctional Institution—Fox Lake	(920) 928-6923
Textiles	Green Bay Correctional Institution—Green Bay	(920) 436-3318
Signage	Jackson Correctional Institution— Black River Falls	(715) 284-4550
Laundry	Oshkosh Correctional Institution—Oshkosh	(920) 231-4010
Uphoistery	Oakhill Correctional Institution—Oregon	(608) 835-6038
Wheelchair refurbishment/recycling	Redgranite Correctional Institution—Redgranite	(920) 566-2600
Printing	Columbia Correctional Institution—Portage	(608) 742-9136
Metal furniture, metal stamping	Waupun Correctional Institution—Waupun	(920) 324-7219
Hydrostripping (signage)	New Lisbon Correctional Institution—New Lisbon	(608) 562-7345
Signage	Stanley Correctional Institution—Stanley	(715) 644-3795
Laundry	Chippewa Valley Correctional Treatment Facility— Chippewa Falls	(715) 738-3234
Dairy, cash crops, beef catttle	Agribusiness—Waupun, Fox Lake, Oregon, Oneida	(920) 324-2759

Proposed Industries: None
New Industries: None
Closed Industries: None
P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:
1 Year Growth:
5 Year Growth:
Percentage of Sales from State DOC: 36%
Percentage of Sales from PIE:
Percentage of Sales from Other State Agencies: 33%
Percentage of Sales from Local Government: 1%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Other: Computer recycling
commodities, crop/beef sales
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):

Number of Inmate Workers (Traditional): 507
Number of Inmate Workers (PIE):
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:\$976,002
Wages Paid to Inmate Workers (Traditional): \$976,002
Wages Paid to Inmate Workers (PIE):
Wages Paid to Inmate Workers (Other): N/R
Number of Civilian Staff:
Annual Report Published: N/R
Most Current Business Plan: N/R
Most Current Long-term Plan:
Type of Organization: Program within the DOC Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$25,015,052

ign shops	105,000
aundry shops	
rint shop	
urniture shops	
Staffe about	40.000

۱	License plates
	Warehouse/distribution
	Computer recycling
	Farms and dairy203,000

WYOMING

Industries

Lynn McAuley **Correctional Industries Manager**

Wyoming Department of Corrections 1934 Wyott Drive, Suite 100 Cheyenne, WY 82002 Phone (307) 777-3438 Fax (307) 777-7476 Email: lynn.mcauley@wyo.gov Website: www.wybrandindustries.com Years in Industries: 31

Corrections

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Wyoming Department of Corrections 1934 Wyott Drive, Suite 100 Cheyenne, WY 82002 Phone (307) 777-7467 Fax (307) 777-7846 Email: bob.lampert@wyo.gov Website: www.doc.state.wy.us Years in Corrections: 33

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Purchasing Bids/C	ontracts
Perla Exinia	
Sales/Marketing	and the same of the same of

Chris Lansford (307) 777-3437

Industry	Location	Phone
Garment factory, print shop/engraving shop (PIECP garment factory)	Wyoming State Penitentiary—Rawlins	(307) 328-1441
Sewing shop and specialty products operation	Wyoming Conservation and Boot Camp— Newcastle	(307) 746-4436
Sewing shop, business support office, braille, janitorial supplies and embroidery shop	Wyoming Medium Correctional Facility— Torrington	(307) 532-6600
Warehouse, construction building projects	Wyoming Hono Farm—Riverton	(307) 856-9578
Aquaculture, sewing shop, green cartridge, laundry, furniture refurbishing	Wyoming Women's Center—Lusk	(307) 334-3693

Proposed Industries: None **New Industries:** None Closed Industries: None P.I.E.: See page 125

Industry Profile

Total Net Sales for the Current Year:	Number of Inmate Workers (Traditional):
1 Year Growth:	Number of Inmate Workers (PIE):
5 Year Growth:	Number of Inmate Workers (Other):
Percentage of Sales from State DOC: 59%	Wages Paid to Inmate Workers Total:
Percentage of Sales from PIE: 1%	Wages Paid to Inmate Workers (Traditional):\$100,103
Percentage of Sales from Other State Agencies: 29%	Wages Paid to Inmate Workers (PIE): \$4,387
Percentage of Sales from Local Government: 4%	Wages Paid to Inmate Workers (Other):50
Percentage of Sales from Non-profit:	Number of Civilian Staff:
Percentage of Sales from State Employees:<1%	Annual Report Published:
Percentage of Sales from Education:	Most Current Business Plan: June 2011
Percentage of Sales from Wholesale/private	Most Current Long-term Plan: N/R
Number of Industry Facilities:	Type of Organization: Program within the DOC
Number of Industries or Operations	Amount Spent on Raw Materials, Supplies and Services
(including PIE and Services):	(including PIE):\$542,485

Inmate Hours Worked Per Industry

Specialty products	Janitorial
Sewing operation/embroidery	Data entry3,816
Print shop	Green ink
Business office	Furniture
Braille	Aquaculture

FEDERAL BUREAU OF PRISONS

Industries

Paul Laird

Chief Operating Officer

Federal Prison Industries—UNICOR 320 First Street, NW Washington, DC 20534 Phone (202) 305-3501 Fax (202) 305-7340 Email: plaird@central.unicor.gov Website: www.unicor.gov Years in Industries: 5

Corrections

Thomas R. Kane

Director (Acting) Federal Bureau of Prisons 320 First Street, NW Washington, DC 20534 Phone (202) 307-3250 Fax (202) 514-6878 Website: www.bop.gov Years in Corrections: 34

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Garrett Hurd (202) 305-3978

Reentry

DonaLee Breazzano. . . . (202) 353-3605

Sales/Marketing

Robert Grieser (202) 305-3570

Industry	Location	Phone
Office furniture, upholstery	FCC Allenwood—Allenwood, PA	(570) 547-7950
Office furniture	FCI Ashland—Ashland, KY	(606) 928-6414
Apparel, mattresses, box springs, draperies	USP Atlanta—Atlanta, GA	(404) 635-5639
Recycling	USP Atwater—Atwater, CA	(209) 386-4870
Vehicular upfit	FCI Bastrop—Bastrop, TX	(512) 321-3903
Apparel	FCC Beaumont—Beaumont, TX	(409) 727-8188
	The second secon	2000
Upholstery	FCI Beckley—Beckley, WV	(304) 252-9758
Fleet management, remanufacturing	FCI Bennettsville—Bennettsville, SC	(843) 454-8200
Apparel	USP Big Sandy—Big Sandy, KY	(606) 433-2493
Call center, distribution center	FPC Bryan—Bryan, TX	(979) 823-1879
Optics, apparel	FCC Butner—Butner, NC	(919) 575-5000
Bindery services	USP Cannaan—Canaan, PA	(570) 488-8000
Call center	FMC Carswell—Carswell, TX	(817) 782-4000
Systems furniture	FCC Coleman—Coleman, FL	(352) 689-6090
Promotional products, license plates, signs	FCI Cumberland—Cumberland, MD	(301) 784-1000
Electronics	FCI Danbury—Danbury, CT	(203) 746-6515
A. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.		100 mm and 100 mm
Call center	FCI Dublin—Dublin, CA	(925) 833-7500
Apparel	FCI Edgefield—Edgefield, SC	(803) 637-1500
Laundry	FPC Eglin—Eglin AFB, FL	(850) 882-5462
Data services	FCI Elkton—Elkton, OH	(330) 424-7448
Metals	FCI El Reno—El Reno, OK	(405) 319-7462
Cut and sew, product support center, electronic test lab	FCI Englewood—Englewood, CO	(303) 763-2571
Electronic cable assemblies	FCI Fairton—Fairton, NJ	(856) 453-4133
Upholstery	FCC Florence—Florence, CO	(719) 784-5023
Office furniture	FCC Forrest City—Forrest City, AR	(870) 630-6000
Recycling, apparel	FCI Fort Dix—Fort Dix, NJ	(609) 723-1100
Vehicle remanufacturing	FCI Gilmer—Gilmer, WV	(304) 462-0395
Apparel	FCI Greenville—Greenville, IL	(618) 664-6200
Apparel	USP Hazelton—Hazelton, WV	(304) 379-5000
Apparel, textile printing and embroidery	FCI Jesup—Jesup, GA	(912) 427-0870
Vehicular retrofit	FCI La Tuna—La Tuna, TX	(915) 886-6887
Printing, recycling, apparel	USP Leavenworth—Leavenworth, KS	(913) 682-8700
Apparel	USP Lee County—Lee County, VA	(276) 546-9101
Recycling	USP Lewisburg—Lewisburg, PA	(570) 522-7604
Electronics, customer service	FMC Lexington—Lexington, KY	(859) 255-6812
Signs, electronic cable assemblies	FCI Lompoc—Lompoc, CA	(805) 735-2771
Electronic cable assemblies	FCI Loretto—Loretto, PA	(814) 472-4140
Apparel	FCI Manchester—Manchester, KY	(606) 598-1900
Recycling Electronic cable assemblies	FCI Marianna—Marianna, FL	(850) 526-2313
Electronic cable assemblies Laundry	FCI Marion—Marion, IL Maxwell AFB—Montgomery, AL	(618) 964-2102 (334) 953-6626
	USP McCreary—McCreary, KY	(606) 354-7000
DVD recycling Plastics electronic cable assemblies	FCI McKean—McKean, PA	
Plastics, electronic cable assemblies Electronic cable assemblies	FCI McKean—McKean, PA FCI Memphis—Memphis, TN	(814) 362-8900 (901) 372-2269
Textiles	FCI Miami—Miami, FL	(305) 259-2100
Metals	FCI Milan—Milan, MI	(734) 439-1511
7.75	FCC Oakdale—Oakdale, LA	(318) 335-4070
Apparel Solar panels	FCI Otisville—Otisville, NY	(845) 386-5855

(continued on page 108)

FEDERAL BUREAU OF PRISONS

(continued from page 107)

Industry	Location	Phone
Metals	FCI Pekin—Pekin, IL	(309) 346-8588
Printing, distribution	FCC Petersburg—Petersburg, VA	(804) 773-7881
Electronics	FCI Phoenix—Phoenix, AZ	(623) 465-9757
Apparel	USP Pollock—Pollock, LA	(318) 561-5419
Textiles	FCI Ray Brook—Ray Brook, NY	(518) 891-4000
Textiles	FCI Safford—Safford, AZ	(928) 428-6600
Gloves, printing	FCI Sandstone—Sandstone, MN	(320) 245-2262
Upholstery, systems furniture	FCI Schuylkill—Schuylkill, PA	(570) 544-7100
Apparel	FCI Seagoville—Seagoville, TX	(972) 287-2911
Solar panels	FCI Sheridan—Sheridan, OR	(503) 843-4442
Apparel	FCI Talladega—Talladega, AL	(256) 315-4100
Call center	FCI Tallahassee—Tallahassee, FL	(850) 878-2173
Metals	FCI Terminal Island—Terminal Island, CA	(310) 831-8961
Textile mill, textiles, vehicular repair/retrofit	FCC Terre Haute—Terre Haute, IN	(812) 238-1531
Recycling, fifters	FCI Texarkana—Texarkana, TX	(903) 838-4587
Vehicular maintenance center	FCI Three Rivers—Three Rivers, TX	(361) 786-3576
Recycling	FCC Tucson—Tucson, AZ	(520) 574-7100
Vehicular repair/retrofit	FCC Victorville—Victorville, CA	(760) 246-2400
Apparel	FCI Waseca—Waseca, MN	(507) 835-8972
Apparel	FCC Yazoo City-Yazoo City, MS	(662) 751-4800

Proposed Industries: None **New Industries:** None Closed Industries: None

Industry Profile

Total Net Sales for the Current Year: \$776,983,759
1 Year Growth:12.23%
5 Year Growth: 8.28%
Percentage of Sales from State DOC: 5%
Percentage of Sales from PIE: N/A
Percentage of Sales from Other State Agencies: 87%
Percentage of Sales from Local Government: N/A
Percentage of Sales from Non-profit: N/A
Percentage of Sales from State Employees: N/A
Percentage of Sales from Education: N/A
Percentage of Sales from Other: Commercial market services,
recycling sales and sub contracting 8%
Number of Industry Facilities:
Number of Industries or Operations
(including PIE and Services):92
And the second s

Number of Inmate Workers (PIE): N/A Wages Paid to Inmate Workers Total: \$30,917,830 Wages Paid to Inmate Workers (Traditional):....\$28,783,255 Wages Paid to Inmate Workers (Other):...... \$2,134,575 Most Current Business Plan: October 2010 Type of Organization: . . . Program within the DOC and Wholly owned government corporation Amount Spent on Raw Materials, Supplies and Services

Inmate Hours Worked Per Industry

Clothing and textiles	10,858,176
Office furniture	5,420,520
Services	2,842,560
Fleet solutions	1,829,520

Electronics	2,559,060
	1,821,960
Industrial products	2,001,510

CANADA FEDERAL

Industries

John Sargent Chief Executive Officer, CORCAN

Correctional Services of Canada 340 Laurier Avenue West Ottawa, ON K1A 0P9 Phone (613) 996-4530 Fax (613) 947-9864 Email: sargentjo@csc-scc.gc.ca Website: www.corcan.ca

Corrections

Years in Industries: 6

Don Head Commissioner

Correctional Services of Canada 340 Laurier Avenue West Ottawa, ON K1A 0P9 Phone (613) 995-5781 Fax (613) 943-1630 Email: headda@csc-scc.gc.ca

Contacts Main Office

Main Office	
Ellen Henderson	(913) 947-7313
Fax	(613) 947-9864
Accounting	
Jeff Stapledon	(613) 947-4382
Customer Service	
Bill Raven	(613) 996-3322
Manufacturing/O	
Bill Raven	(613) 996-3322
Public Informatio	
Ellen Henderson	(613) 947-7313
Purchasing Bids/0	Contracts
Bill Raven	(613) 996-3322
Quality	

Bill Raven (613) 996-3322 Sales/Marketing (800) 267-0354

Industry	Location	Phone
Mattresses, textiles	Atlantic—Renous, NB	(506) 851-2019
Cabinet shop	Community Industries—Moncton, NB	(506) 851-2019
Renovations and new construction	Construction—Amherest, NS	(506) 851-2019
Wood, metal, upholstery shops	Dorchester—Dorchester, NB	(506) 851-2019
Wood, cabinet shop	Springhill—Dorchester, NB	(506) 851-2019
Laundry, leather fabrication	Archambault—Ste-Anne-des-Plaines, QC	(450) 664-6654
Laundry collection and sorting	Centre de tri—Laval, QC	(450) 664-6654
Renovations and new construction	Construction— Laval, QC	(450) 664-6654
Wood, metal, upholstery shops, vehicle refurbishment	Cowansville—Cowanville, QC	(450) 664-6654
Textiles and metal shops, vehicle refurbishment	Donnacona—Donnacona, QC	(450) 664-6654
Garments, clothing label and name tag manufacturing	Drummond—Drummondville, QC	(450) 664-6654
Undergarments, aprons	Joliette-Joliette, QC	(450) 664-6654
File folders and form printing, storage and distribution of a wide range of forms and file folders	LaMacaza—La Macaza, QC	(450) 664-6654
Laundry, metal product manufacturing, chair manufacturing	Leclerc—Laval, QC	(450) 664-6654
Sheets, pillowcases, t-shirts, mattress covers	Port Cartier—Port Cartier, QC	(450) 664-6654
Cabinet shop	Bath—Bath, ON	(613) 634-3417
Vehicle refurbishment	Collins Bay—Kingston, ON	(613) 634-3417
Miscellaneous fabrication	Fenbrook—Gravenhurst, ON	(613) 634-3417
Upholstery	Kingston—Kingston, ON	(613) 634-3417
Metal shop	Joyceville—Kingston, ON	(613) 634-3417
Agribusiness, vehicle body repair, vehicle refurbishment	Pittsburg—Kingston, ON	(613) 634-3417
Metal and wood shops, vehicle refurbishment	Warkworth—Campbellford, ON	(613) 634-3417
Cabinet, metal, paint, upholstery, catnip, compost	Bowden—Innisfail, AB	(306) 975-8932
Cabinet shop, metal shop	Stony Mountain—Winnipeg, M8	(306) 975-8932
Cabinet shop, paint shop, tailor shop	Saskatchewan—Prince Albert, SK	(306) 975-8932
Metal shop, mattresses shop, vehicle refurbishment, paint shop	Drumheller—Drumheller, AB	(306) 975-8932
Graphics shop	Edmonton Institution for Women— Edmonton, AB	(306) 975-8932
Metal shop, welding shop, paint shop	Edmonton Max—Edmonton, AB	(306) 975-8932
Mixed agriculture	William Head-Victoria, BC	(604) 870-6854
Vehicle refurbishment	Matsqui—Abbotsford, BC	(604) 870-6854
Textiles shop	Ferndale—Mission, BC	(604) 870-6854
Cabinet shop, metal shop, paint shop	Mission—Mission, BC	(604) 870-6854

Proposed Industries: None New Industries: None

Closed Industries: Agribusiness; Unprofitable

(continued on page 110)

CANADA FEDERAL (continued)

(continued from page 109)

Industry Profile

Total Net Sales for the Current Year: \$60,700,000
1 Year Growth:3.04%
5 Year Growth:
Percentage of Sales from State DOC: 38%
Percentage of Sales from PIE: N/A%
Percentage of Sales from Other State Agencies: 48%
Percentage of Sales from Local Government: 1%
Percentage of Sales from Non-profit:
Percentage of Sales from State Employees: 0%
Percentage of Sales from Education:
Percentage of Sales from Private sector 4%
Number of Industry Facilities:
Number of Industries or Operations
(Including PIE and Services):

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other): N/R
Wages Paid to Inmate Workers Total:
Wages Paid to Inmate Workers (Traditional):50
Wages Paid to Inmate Workers (PIE): N/A
Wages Paid to Inmate Workers (Other):
Number of Civilian Staff:
Annual Report Published: May 2011
Most Current Business Plan: March 2011
Most Current Long-term Plan:
Type of Organization: Special Operating Agency
Amount Spent on Raw Materials, Supplies and Services
(including PIE):\$45,197,433

Inmate Hours Worked Per Industry

Manufacturing	Services
Textiles	Agribusiness
Construction	

INDUSTRY CONTACTS

Sinte	Name	Title	Email	Phone	Ext	Pak
Alabama	Andy Farquhar	Director	Andy.Farquhar@doc.alabama.gov	(334) 261-3636		(334) 240-3162
laska	Leslie Houston	Director, Administrative Services	leslie.houston@alaska.gov	(907) 465-3339		(907) 465-3315
rizona	Brian Radecki	CEO/General Manager	bradecki@azcorrections.gov	(602) 272-7600		(602) 278-6931
rkansas	Jerry Campbell	Industry Administrator	jerry.campbell@arkansas.gov	(870) 850-8430		(870) 850-8440
alifornia	Charles L. Pattillo	General Manager	Phyllisguare@pia.ca.gov	(916) 358-2677		(916) 358-1498
olorado	Steve Smith	Director	steve.smith@doc.state.co.us	(719) 226-4208		(719) 226-4220
Connecticut	David A. Brown	Director	davida.brown@po.state.ct.us	(860) 263-6839		(860) 263-6838
Delaware	Carl Barker	Director	carl.barker@state.de.us	(302) 857-5491		(302) 739-1608
Florida	Jack Edgemon	President	info@pride-enterprises.org	(727) 556-3300		(727) 570-3366
Georgia	Norman Wilson	Executive Director	newilson@gci-ga.com	(404) 244-5107		(404) 244-5180
ławali	Deanna Espinas	Division Administrator	deanna.l.espinas@hawaii.gov	(808) 485-5163		(808) 485-3581
daho	Martin Thomas	General Manager	mathomas@ci.idaho.gov	(208) 577-5550		(208) 577-5545
Ilinois	Tim Gleason	Chief Executive Officer	tim.gleason@doc.illinois.gov	(217) 558-2200	7001	(217) 522-9642
ndiana	Michael Herron	Director	mherron@idoc.in.gov	(317) 955-6800		(317) 234-7635
owa	Dan Clark	Director of Prison Industries	dan.clark@iowa.gov	(515) 725-5705		(515) 725-5799
Cansas	Brad Jurgensen	Director	brad.jurgensen@doc.ks.gov	(913) 727-3249		(913) 727-2331
Centucky	Tom Cannady	Director	tom.cannady@ky.gov	(502) 573-1040		(502) 573-1045
ouisiana	Michael J. Moore	Director	micmoore@corrections.state.la.us	(225) 342-6633		(225) 342-5556
Maine	Robert Walden	Industries Manager	robert.walden@maine.gov	(207) 273-5470		(207) 273-5474
Maryland	Stephen M. Shiloh	Chief Executive Officer	sshiloh@dpscs.state.md.us	(410) 540-5401		(410) 540-5572
Massachusetts	James F. Karr	Director	jfkarr@doc.state.ma.us	(508) 850-1070		(508) 850-1028
Michigan	William D. Wilson, Jr.	Administrator of Employment Readiness	wilsonw2@michigan.gov	(517) 335-0079		(517) 373-6697
Minnesota	Guy Piras	CEO	guy.piras@state.mn.us	(651) 361-7501		(651) 603-0119
Mississippi	John H. Miller	CEO	jm-mpic@comcast.net	(601) 969-5760		(601) 969-576
Missouri	John Scott	Assistant Division Director	John.Scott@doc.mo.gov	(573) 522-2905		(573) 522-2923
Viontana	Gayle M. Lambert	Administrator	glambert@mt.gov	(406) 846-1320	2373	(406) 846-295
Vebraska	John E. McGovern	Deputy Director for Industries	john.mcgovern@nebraska.gov	(402) 471-1255	27.72	(402) 471-1236
Vevada	Brian Connett	Deputy Director Industrial Programs	bconnett@doc.nv.gov	(702) 486-9997		(702) 486-9908
New Hampshire	Fred Nichols	Administrator	fred.nichols@nhdoc.state.nh.us	(603) 271-1895		(603) 271-1116
New Jersey	John R. Muniz	Division Director	John.Muniz@doc.state.nj.us	(609) 633-8100	2471	(609) 633-2495
New Mexico	David A. Bourger	Director	david.bourger@state.nm.us	(505) 827-8906	2000	(505) 827-8998
New York	Michael J. Hurt	Director of Correctional Industries	michael.hurt@docs.state.ny.us	(518) 436-6321		(518) 434-7435
North Carolina	Karen A. Brown	Director	Karen.Brown@doc.nc.gov	(919) 716-3600		(919) 716-3974
North Dakota	Rick L. Gardner	Director of Industries	rlgardner@nd.gov	(701) 328-6163		(701) 328-6164
Ohio	Khelleh Konteh	Chief	khelleh.konteh@odrc.state.oh.us	(614) 752-1053		(614) 752-030
Oklahoma	J. D. Colbert	Administrator	jd.colbert@doc.state.ok.us	(405) 425-7544		(405) 425-7502
Oregon	Robert D. Killgore	Administrator	rkillgore@oce.oregon.gov	(503) 428-5500		(503) 363-4170
Pennsylvania	Anthony Miller	Director	anthomille@state.pa.us	(717) 425-7292		(717) 221-6979
Rhode Island	Joseph J. Flaherty	Associate Director	iflaherty@doc.state.ri.us	(401) 462-1444		(401) 462-213
South Carolina	Phil Burckhalter	Interim Director	burckhalter.phil@doc.state.sc.us	(803) 896-8516		(803) 896-2173
South Calonna South Dakota		Director	Owen.Spurrell@state.sd.us	(605) 367-5143		(605) 367-5102
Tennessee	Owen Spurrell Patricia Weiland	Chief Executive Officer	patricia.weiland@tn.gov	(615) 741-5705		(615) 741-269
- distribution of the second	C. F. Hazlewood, Jr.	To the state of the second	c.f.hazelwood@tdcj.state.tx.us	(936) 437-2188		(936) 437-609
lexas Itah	Alan James	Director of Manufacturing & Logistics UCI Division Director	alanjames@utah.gov	(801) 576-7771		(801) 576-011
Jtah Jarmant		and the state of t	wilhelmina.picard@ahs.state.vt.us	(802) 241-2310		(802) 241-193
/ermont	Wilhelmina Picard	Director of Corrections Education		The same of the same of the		(804) 743-2252
/irginia	Don Guillory	Chief Executive Officer	don.guillory@vadoc.virginia.gov	(804) 743-4101		See all the sections
Washington	Lyle Morse	Director, Correctional Industries	lyle.morse@doc.wa.gov	(360) 725-9101		(360) 753-021
West Virginia	Eddie N. Long	Director	eddie.n.long@wv.gov	(304) 558-6054		(304) 558-605
Afficiant	Bernie Spiegel	Industries Director	bernie.spiegel@wi.gov	(608) 240-5221		(608) 240-387
	The second second second	Considered to be a first	Lance makes the Microsophers	(SAN 333 3436		/2010 222 222
Wisconsin Wyoming FBOP UNICOR	Lynn McAuley Paul Laird	Correctional Industries Manager Chief Operating Officer	lynn.mcauley@wyo.gov plaird@central.unicor.gov	(307) 777-3438 (202) 305-3501		(202) 305-734



SIMPLFIND

Tap into the incredible network of the **National Correctional Industries Association**

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JAIL INDUSTRY PROFILES

LOUISIANA—LAFAYETTE PARISH

Agency Administrator

Michael W. Neustrom Sheriff

Lafayette Parish Sheriff's Office 316 West Main St Lafayette, LA 70501 Phone (337) 232-9211 Website: www.lafayettesheriff.com

Jail Administrator

Robert Reardon

Director of Corrections

Lafayette Parish Sheriff's Office 316 West Main St Lafayette, LA 70501 Phone (337) 236-5488 Email: rob.reardon@lafayettesheriff.com Website: www.lafayettesheriff.com

Jail Work Program Office/Staff

Main Office

Industry	Location	(337) 236-5856		
Can liners, institutional mattresses, specialty bags	LAPCORR Industries—Lafayette			
Grounds maintenance, manual labor, contract services	Outside Work Crews—Lafayette	(337) 236-5480		

Proposed Industries: Embroidery, graffiti removal, laundry

Industry Profile

Number of Inmate Workers (Traditional):	150
Number of Inmate Workers (PIE):	N/A
Number of Inmate Workers (Other):	N/R

Industry Hours

LAPCORR In	lustries	10,000
Outside inm	te work crews	86.200

Truck Load/Unload

Services Offered:

Sei Aires Olici	Cu.
Food Service	Maintenance — Facilities
Garden Produce	Maintenance — Grounds
General Labor	Maintenance — Litter Pickup
Janitorial	Maintenance — Other
Laundry	Maintenance — Parks
Maintenance — Building	Maintenance — Firing Range
Maintenance — Courthouse	Maintenance — Vehicle

Products and Other Services Offered:

Bags (garbage/plastic) Embroidery
Boxes/cartons Laundry services
Construction Pillows
Contract labor Refurbishing

Upholstery Vehicle repair & refurbishing Vinyl products

Services — Vehicle Washing/Detailing Sewing — Inmate Property Bags Sewing — Other Staffing — Animal Care

MAINE—TWO BRIDGES

Agency Administrator

Naomi Bonang

Industries Supervisor Two Bridges Regional Jail 522 Bath Rd Wiscasset, ME 04578 Phone (207) 882-2610 Fax (207) 882-4638

Email: nbonang@tbrj.org Website: www.tbrj.org Years in Industries: 9

Jail Administrator

Mark Westrum

Colonel/Jail Administrator

Two Bridges Regional Jail 522 Bath Rd Wiscasset, ME 04578 Phone (207) 882-4268 Fax (207) 882-4638

Email: mwestrum@tbrj.org

Website: www.tbrj.org

Jail Work Program Office/Staff

Main Office

Naomi Bonang (207) 882-2610 Fax. (207) 882-4638

Industry	Location	Phone
Wood products - furniture/novelties	Two Bridges Regional Jail—Wiscasset	(207) 882-2610
Commissary	Two Bridges Regional Jail—Wiscasset	(207) 882-2610
Garden for local food pantries	Two Bridges Regional Jail—Wiscasset	(207) 882-2610

Proposed Industries: None

Industry Profile

Number o	f Inmate Workers	(Traditional):	********	48
Number o	f Inmate Workers	(PIE):		. N/A
Number o	f Inmate Workers	(Other):		N/R

Industry Hours Worked

Wood shop .	 	 	 	 	+++	 	 7,800
Commissary							
Garden							

Services Offered:

Garden Produce
Maintenance — Courthouse

Products and Other Services Offered:

Cabinet making/mill work Canteen/commissary Farms/agriculture

MASSACHUSETTS—HAMPDEN COUNTY

Agency Administrator

Michael J. Ashe Jr. Sheriff

Hampden County Sheriff's Department 627 Randall Rd Ludlow, MA 01056 Phone (413) 547-8000 Fax (413) 547-8353 Email: mike.ashe@sdh.state.ma.us Website: hcsdmass.org Years in Corrections: 36

Jail Administrator

John J. Ashe Superintendent

Hampden County Sheriff's Department 627 Randall Rd Ludlow, MA 01056 Phone (413) 547-8000 Fax (413) 547-8353 Email: jay.ashe@sdh.state.ma.us Website: hcsdmass.org Years in Corrections: 36

Jail Work Program Office/Staff

Main Office

Michael Mastriani (413)	547-8349
Fax (413)	547-8353

Industry	Location	Phone		
Office furniture, inmate uniforms, mattresses, laundry bags, hygiene kits, upholstery, embroidery, silkscreening, work crews	Hampden County House of Corrections— Ludlow	(413) 547-8349		
Full service restaurant and catering	Olde Armory Grille—Springfield	(413) 731-7867		

Proposed Industries: Transitional construction program

Industry Profile

Handade of B
Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other):

Industry Hours Worked

Sewing 13,000 Packaging 2,600 Upholstery 15,600 Embroidering 2,600	Screen printing .5,200 Work crews .65,000 Food service .16,640
Packaging	Work crews

Services Offered:

services offeren.	
Building Refurbishment	Maintenance — Road
Food Service	Maintenance — Trail
General Labor	Maintenance — Vehicle
Janitorial	Natural Resources — Brush Removal
Landscaping	Natural Resources — Conservation
Laundry	Natural Resources — Weed Control
Maintenance/Setup — Fairgrounds	Services — Grafitti Removal
Maintenance/Setup — Playing Field	Sewing — Inmate Property Bags
Maintenance — Building	Sewing — Inmate Uniform Repair
Maintenance — Facilities	Sewing — Other
Maintenance — Grounds	Staffing — Barber (Jail)
Maintenance — Museum	Staffing — Food Bank
Maintenance — Parks	Truck Load/Unload

Products and Other Services Offered:

The second secon
Athletic products/recreational equipment
Bakery
Construction
Desktop publishing
Embroidery
Engraving
Food processing
Garments/apparel
Graphics
Landscaping
Laundry services

Mattresses
Painting
Printing
Profuct assembly
Refurbishing
Screen printing
Signs
Textile sewing & assembly
Upholstery
Wood production/carpentry

NEW HAMPSHIRE—STRAFFORD COUNTY

Agency Administrator

Marilyn Allen Jail Industry Director

Strafford County Department of
Corrections
266 County Farm Rd
Dover, NH 03820
Phone (603) 749-3289
Fax (603) 516-5165
Email: mallen@co.strafford.nh.us
Website:
www.co.strafford.nh.us/jail/industries
Years in Industries: 25

Jail Administrator

Raymond Bower County Administrator

Strafford County Department of Corrections 266 County Farm Rd Dover, NH 03820 Phone (603) 742-1348 Email: rbower@co.strafford.nh.us Website: www.co.strafford.nh.us/jail

Jail Work Program Office/Staff

Main Office
Marilyn Allen (603) 749-3289
Fax. (603) 516-5165

Industry

Location

Phone

Diaphrams/gaskets: tear/trim and inspect; marine equipment: solder, package, heat seal and light assembly; mixing tubes: packaging, heat seal, light assembly; cancer pillow: cut out per pattern and sew; survival bracelets: weave paracord; laundry operations for DOC, rest home, Hospice and Humane Society

Strafford County DOC-Dover

(603) 749-3289

Proposed Industries: None

industry Profile	
Number of Inmate Workers (Traditional):	1
Number of Inmate Workers (PIE): 6	6
Number of Inmate Workers (Other):	R

Industry Hours Worked

Tear trim and inspection .			-		.,	+			,				.4	,140	
Assembly and packaging															
Sewing														136	
Laundry	i.	i			d			è				. 2	10	.238	t

Services Offered:

Laundry Sewing — Inmate Uniform Repair Truck Load/Unload

Products and Other Services Offered:

Customized packaging Electronics & assembly Laundry services Pillows Product assembly

PENNSYLVANIA—PHILACOR

Agency Administrator

Steven Brooks Director

Philacor

8301 State Rd

Philadelphia, PA 19136

Phone (215) 685-7257

Fax (215) 338-3673

Email: steven.brooks@prisons.phila.gov

Years in Industries: 18

Jail Administrator

Louis Giorla

Commissioner

Philadelphia Prison System

7901 State Rd

Philadelphia, PA 19136

Phone (215) 685-8201

Fax (215) 685-8577

Email: louis.giorla@prisons.phila.gov

www.phila.gov/prisons/index.htm

Years in Corrections: 30

Jail Work Program Office/Staff

Main Office

Steven	Brooks	 (215)	685-7257
Fax		 (215)	338-3673

Industry	Location	Phone
Carpentry	Philadelphia Industrial Correctional Center— Philadelphia	(215) 685-7135
Finishing	Philadelphia Industrial Correctional Center— Philadelphia	(215) 685-7137
Printing	Curran-Fromhold Correctional Facility— Philadelphia	(215) 685-7963
Upholstery	Curran-Fromhold Correctional Facility— Philadelphia	(215) 685-7928
Dry cleaners	House of Correction—Philadelphia	(215) 685-8251
Laundry	House of Correction—Philadelphia	(215) 685-8260
General products	House of Correction—Philadelphia	(215) 685-8261
Textiles	Philadelphia Industrial Correctional Center— Philadelphia	(215) 685-7215
Barricades	Holmesburg Prison—Philadelphia	(215) 685-8336
Culinary arts	Philadelphia Industrial Correctional Center— Philadelphia	(215) 685-7122

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional):	138
Number of Inmate Workers (PIE):	N/A
Number of Inmate Workers (Other):	N/R

Services Offered:

Food Service	Sewing — Inmate Uniform Repair
General Labor	Sewing — Other
Janitorial	Truck Load/Unload
Laundry	Tutoring (Peer)
Maintenance — Building	Warehousing

Products and Other Services Offered:

Bindery

Cabinet making/mill work

Collating Embroidery Engraving

Furniture & assembly Graphics

Laundry services Mattresses

Pillows

Plaques/awards/recognition products

Printing Product assembly Refurbishing Screen printing Sheet and towel finishing

Signs

Textile sewing & assembly

Uphoistery

Wood production/carpentry

UTAH—UTAH COUNTY

Agency Administrator

Jim Tracy **County Sheriff**

Utah County Sheriff's Office 3075 N Main St Spanish Fork, UT 84660 Phone (801) 851-4001 Fax (801) 851-4009 Email: jimtr.ucso@state.ut.us

Jail Administrator

Darin Durfey Chief Deputy

Utah County Jail Administration 3075 N Main St Spanish Fork, UT 84660 Phone (801) 851-4003 Fax (801) 851-4009 Email: darind.ucso@state.ut.us

Jail Work Program Office/Staff

Main Office

Dennis Harris (801) 851-4201 Fax. (801) 851-4007

Industry	Location	Phone		
Intermountain staffing - PIECP	Utah County Jail Industries—Spanish Fork	(801) 851-4163		
Work diversion	Utah County Jail—Spanish Fork	(801) 851-4237		
Motor pool	Utah County Jail—Spanish Fork	(801) 851-4163		
Kitchen work	Utah County Jail—Spanish Fork	(801) 851-4165		
Laundry	Utah County Jail—Spanish Fork	(801) 851-4263		

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional): 0	
Number of Inmate Workers (PIE):	
Number of Inmate Workers (Other): N/R	

Industry Hours Worked

Services Offered:

Food Service Garden Produce General Labor Landscaping

Laundry Maintenance - Grounds

WASHINGTON—CLALLAM COUNTY

Agency Administrator

W. L. Bill Benedict Sheriff

Clallam County Sheriff's Office 223 E 4th St Port Angeles, WA 98362 Phone (360) 417-2464 Fax (360) 417-2498 Email: bbenedict@co.clallam.wa.us Years in Industries: 5

Jail Administrator

Ronald D. Sukert

Chief Corrections Deputy

Clallam County Corrections Facility 223 E 4th St, Ste 12 Port Angeles, WA 98362 Phone (360) 417-2356 Fax (360) 417-2499 Email: rsukert@co.clallam.wa.us Years in Corrections: 32

Jail Work Program Office/Staff

Main Office

Matt Blore (360) 417-2566 Fax. (360) 417-2499

Industry	Location	Phone
Chain gang	CCCF—Port Angeles	(360) 417-2566
Kitchen food services	CCCF—Port Angeles	(360) 417-2409

Proposed Industries: None

Number of Inmate Workers (PIE): N/A Number of Inmate Workers (Other): N/R

Industry Hours Worked

Services Offered:

Food Service General Labor Landscaping Laundry Maintenance/Setup — Fairgrounds Maintenance — Facilities Maintenance - Grounds Maintenance - Litter Pickup Maintenance — Parks

Maintenance - Firing Range Maintenance - Road Maintenance - Trail Natural Resources — Brush Removal Natural Resources — Conservation

Natural Resources - Weed Control Natural Resources - Erosion/Flood Control

Recycling — General Services - Snow Removal

WASHINGTON—CLARK COUNTY

Agency Administrator

Garry Lucas Sheriff

Clark County Sheriff's Office 707 West 13th St PO Box 410 Vancouver, WA 98666 Phone (360) 397-2236 Fax (360) 397-2367 Email: garry.lucas@clark.wa.gov Website: www.clark.wa.gov/sheriff Years in Corrections: 20

Jail Administrator

Jackie Batties Chief Jail Administrator

Clark County Sheriff's Office 707 West 13th St PO Box 410 Vancouver, WA 98666 Phone (360) 397-2471 Fax (360) 397-6010 Email: jackie.batties@clark.wa.gov Website: www.clark.wa.gov/sheriff Years in Corrections: 30

Jail Work Program Office/Staff

Main Office

Ric Bishop		٠	. ,	÷	i	.(360)	397-6043
Fax						(360)	397-6493

Industry Location

Food, laundry and labor for community Clark County Jail Work Center—Vancouver service projects

(360) 397-6043

Proposed Industries:

Mattress recycling-land fill diversion

Industry Profile

Number of Inmate Workers (Traditional):	N/R
Number of Inmate Workers (PIE):	N/R
Number of Inmate Workers (Other):	N/R

Industry Hours Worked

Food service	.102,883
Laundry	23,935
Facility grounds crew	5,184
Buffing/floors crew	

Trash/maintenance crew	2,879
Car wash/outside trusties	2,525
Jail dayroom trusty workers	362

Services Offered:

Food Service General Labor Janitorial Landscaping Laundry Maintenance — Grounds Maintenance — Firing Range Services — Vehicle Washing/Detailing Sewing — Inmate Uniform Repair

WASHINGTON—COWLITZ COUNTY

Agency Administrator

Marin Fox-Hight Director

Cowlitz County Corrections 1935 SW 1st Ave Longview, WA 98632 Phone (360) 577-3088 Fax (360) 501-6245 Email: foxhightm@co.cowlitz.wa.us Website: cowlitz.co.wa.us Years in Corrections: 12

Jail Administrator

Blain Lux Captain

Cowlitz County Corrections 1935 SW 1st Ave Longview, WA 98632 Phone (360) 577-3088 Fax (360) 501-6245 Email: luxb@co.cowlitz.wa.us Website: cowlitz.co.wa.us Years in Corrections: 20

Jail Work Program Office/Staff

Main Office

Chad Williams	(360) 57	7-3088
Fax	(360) 50	1-6245

Industry	Location	Phone	
Inmate kitchen and custodial help	Cowlitz County Jail—Longview	(360) 577-3088	
In custody and out of custody work crew	Cowlitz County Jail—Longview	(360) 577-3088	

Proposed Industries: Kitchen and housing area inmate workers, Supervised in-custody and out of custody work crew

Industry Profile

Number of Inmate Workers (Traditional):	30
Number of Inmate Workers (PIE):	VA.
Number of Inmate Workers (Other):	WR.

Industry Hours Worked

Kitchen	29,200
Work crew	39,420

Services Offered:

Food Service	
General Labor	
Landscaping	
Maintenance/Setup — Fairgrounds	
Maintenance — Building	
Maintenance — Courthouse	
Maintenance — Facilities	
Maintenance — Grounds	
Maintenance — Litter Pickun	

Maintenance - Museum Maintenance - Other Maintenance - Parks Maintenance - Road Maintenance — Trail Natural Resources — Brush Removal Natural Resources — Weed Control Services - Snow Removal

Products and Other Services Offered:

Landscaping

WASHINGTON—GRANT COUNTY

Agency Administrator

Tom Jones Sheriff

Grant County Sheriff's Office PO Box 37 Ephrata, WA 98823 Phone (509) 754-2011 ext. 468 Fax (509) 754-2058 Email: tjones@co.grant.wa.us Website; www.co.grant.wa.us

Jail Administrator

Joe Kriete Chief Deputy

Grant County Sheriff's Office PO Box 37 Ephrata, WA 98823 Phone (509) 754-2011 ext. 468 Fax (509) 754-2058 Email: jkriete@co.grant.wa.us Website: www.co.grant.wa.us

Jail Work Program Office/Staff

Main Office

Dan Durand.	 ,	 479		(509)	754-6523
Fax		5.7	9.	(509)	754-6525

Industry

Location

Phone

Food prep and serving, laundry, janitorial

Jail related services: litter abatement, grounds keeping; government services: (building maintenance, janitorial, grounds keeping, light maintenance, minor construction, mechanical), community event set up, removal and clean up; police services: (pistolfrifle range clean up, emergency vehicle course set up, vehicle detail), government agencies: moving furniture and Grant County Jail—Ephrata Grant County Work Release—Ephrata (509) 754-2011 ext. 485 (509) 754-6523

supplies, brochure folding

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional):	0
Number of Inmate Workers (PIE): N//	A
Number of Inmate Workers (Other):	0

Industry Hours Worked

Food prep and service.	 	 				 31,500)
Laundry	 	 .,		.,,	***	 20,700	٥
Inmate uniform repair	 .,	 				 100)

Government building/grounds maintenance	11,500
Litter crew	4,000
Assist government/non-profit agencies	1,000

Services Offered:

Building Refurbishment
Food Service
Garden Produce
General Labor
Janitorial
Landscaping
Laundry
Maintenance/Setup - Fair

Maintenance/Setup — Fairgrounds
Maintenance — Building
Maintenance — Courthouse
Maintenance — Facilities
Maintenance — Grounds
Maintenance — Litter Pickup

Maintenance — Museum
Maintenance — Parks
Maintenance — Firing Range
Recycling — General
Services — Grafitti Removal
Services — Snow Removal
Services — Vehicle Washing/Detailing
Sewing — Inmate Uniform Repair
Staffing — Barber (Jail)
Staffing — Event
Staffing — Library
Truck Load/Unload

WASHINGTON—KENT POLICE DEPT

Agency Administrator

Ken Thomas Police Chief

Kent Police Department 220 4th Ave South Kent, WA 98032 Phone (253) 856-5819 Email: kthomas@ci.kent.wa.us Website: www.ci.kent.wa.us

Jail Administrator

Curt Lutz

Corrections Lieutenant

Kent Police Department 1230 Central Ave South Kent, WA 98032 Phone (253) 856-5964 Fax (253) 856-6961 Email: clutz@ci.kent.wa.us Website: www.ci.kent.wa.us Years in Corrections: 28

Jail Work Program Office/Staff

Main Office

Diane McCuistion	100	 (253)	856-5978
Fax		 (253)	856-6972

Industry	Location	Phone
Wash police cars	Kent Police Department—Kent	(253) 856-5810
Facility grounds maintenance	City of Kent Jail—Kent	(253) 856-5960
Loading, unloading and sorting of donations	Kent Food Bank—Kent	(253) 520-3581
Loading, unloading and sorting of donations	Auburn Food Bank—Auburn	(253) 833-8925
Janitorial service	Kent Senior Center—Kent	(253) 856-5150
Landscaping	Tahoma National Cemetery—Kent	(425) 413-9614
Janitorial and landscaping	Criminal Justice Training Center—Kent	(206) 835-7306
Litter control	City of Kent Street Department—Kent	(253) 856-5672
Occasional projects	City of Kent Parks Department—Kent	(253) 856-5120
In-custody work program	City of Kent Jail—Kent	(253) 856-5960

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional): 28
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other); 8

Industry Hours Worked

Car wash	1,920
Food banks	11,520
Landscaping/maintenance	17,280
Litter control	6,912

Janitorial	
Laundry	4,032
Food service	24,192

Services Offered:

Food Service General Labor Janitorial Landscaping Laundry Maintenance - Grounds

Maintenance - Litter Pickup Services - Grafitti Removal Services - Vehicle Washing/Detailing Staffing — Food Bank Staffing — Senior Center

WASHINGTON—LEWIS COUNT

Agency Administrator

Steve Mansfield Sheriff

Lewis County Sheriff 345 W Main St Chehalis, WA 98532 Phone (360) 740-1266 Fax (360) 740-1476

steve.mansfield@lewiscountywa.gov Website: www.lewiscountywa.gov Years in Corrections: 26

Jail Administrator

Kevin Hanson Corrections Chief

Lewis County Sheriff 28 SW Chehalis Ave Chehalis, WA 98532 Phone (360) 740-1344

Fax (360) 740-2770 Email: kevin.hanson@lewiscountywa.gov Website: www.lewiscountywa.gov

Years in Corrections: 20

Jail Work Program Office/Staff

Main Office

Julie Frase (360) 740-1386 Fax.....(360) 740-2770

Industry

Location

Phone

Community service labor

Lewis County Jail-Chehalis

(360) 740-1344

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other):

Industry Hours Worked

Facility labor	 45,167
Outside communit	

Services Offered:

Food Service General Labor Janitorial Laundry

Maintenance/Setup — Fairgrounds

Maintenance — Facilities Maintenance — Grounds

Maintenance — Litter Pickup

Maintenance — Parks Maintenance — Firing Range Natural Resources - Brush Removal

Recycling — General Staffing - Food Bank

WASHINGTON—MASON COUNT

Agency Administrator

Casey Salisbury Sheriff

Mason County Sheriff's Office 322 N 3rd St Shelton, WA 98584

Phone (360) 427-9670 ext. 313

Jail Administrator

Tom Haugen **Chief Deputy**

Mason County Sheriff's Office Jail Division 411 N 4th St Shelton, WA 98584

Phone (360) 427-9670 ext. 369 Email: thaugen@co.mason.wa.us

Years in Corrections: 29

Jail Work Program Office/Staff

Main Office

Bruce Bennett (360) 427-9670

ext. 372

Industry

Location

Phone

Inmate litter crew

Mason County Jail-Shelton

(360) 427-9670 ext. 372

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional):	3
Number of Inmate Workers (PIE):	N/A
Number of Inmate Workers (Other):	N/R

Industry Hours Worked

Services Offered:

Food Service General Labor

Janitorial Landscaping

Laundry Maintenance — Building

Maintenance — Courthouse Maintenance — Facilities

Maintenance — Grounds

Maintenance - Litter Pickup

Maintenance - Trail

Natural Resources — Brush Removal Natural Resources — Conservation

Natural Resources - Weed Control

Recycling — General Services — Vehicle Washing/Detailing Truck Load/Unload

WASHINGTON—YAKIMA COUNTY

Agency Administrator

Karen L. Kelley **Administrative Chief**

Yakima County Department of Corrections 111 North Front St Yakima, WA 98908 Phone (509) 574-1628 Fax (509) 574-1701 Email: karen.kelley@co.yakima.wa.us Website: www.yakimacounty.us/doc Years in Corrections: 20

Jail Administrator

Ed Campbell Director

Yakima County Department of Corrections 111 North Front St Yakima, WA 98908 Phone (509) 574-1758 Fax (509) 574-1701 Email: ed.campbell@co.yakima.wa.us Website: www.yakimacounty.us/doc Years in Corrections: 4

Jail Work Program Office/Staff

Main Office

Pete VanKuelen	.(509)	574-2906
Fax	. (509)	574-1701

Industry	Location	Phone	
Work crew/roadside litter pick up	Main Facility—Yakima	(509) 574-2906	
Print shop inmate worker	Main Facility—Yakima	(509) 574-2906	
Sheriff department janitorial	Main Facility—Yakima	(509) 574-2906	
Janitorial/all facilities	Main Facility—Yakima	(509) 574-2906	
Painting/interior of units	Main Facility—Yakima	(509) 574-2906	
Laundry	Main Facility—Yakima	(509) 574-2906	
Kitchen work	Main Facility—Yakima	(509) 574-2906	
Lawn care	Main Facility—Yakima	(509) 574-2906	
County surplus removal	Main Facility—Yakima	(509) 574-2906	
Sewing	Main Facility—Yakima	(509) 574-2906	
Commissary	Main Facility—Yakima	(509) 574-2906	

Proposed Industries: None

Industry Profile

Number of Inmate Workers (Traditional):
Number of Inmate Workers (PIE): N/A
Number of Inmate Workers (Other):

Industry Hours Worked

Work crew/litter pick up	7,33
Print shop	68
Sheriff department janitorial	58
Janitorial/all facilities	17,12
Painting/inside units	1,16
Laundry	14,48

Kitchen work	122,6	59
Lawn care/grounds	9,6	63
County surplus removal	6	77
Sewing	4	50
Commissary		

Services Offered:

Food Service General Labor Janitorial Landscaping Laundry Maintenance — Facilities

Maintenance - Grounds Maintenance - Litter Pickup Natural Resources — Conservation Services - Snow Removal Sewing — Inmate Uniform Repair Staffing — Commissary (Jail)

Products and Other Services Offered:

Canteen/commissary Painting Printing

Prison Industry Enhancement Certification Program

Prison Industry Enhancement Certification Program

The Prison Industry Enhancement (PIE) Certification Program exempts certified state and local departments of correction and other eligible entities from federal restrictions on the sale of prisoner-made goods in interstate commerce. In addition, the program lifts restrictions on these certified entities permitting them to sell prisoner-made goods to the Federal Government in amounts exceeding the \$10,000 per contract maximum normally imposed on such transactions.

The PIE Certification Program was created by Congress in 1979 to encourage states and units of local government to establish employment opportunities for offenders that approximate private sector work opportunities. The program is designed to place inmates in a realistic work environment, pay them the prevailing local wage for similar work, and enable them to acquire marketable skills to increase their potential for successful rehabilitation and meaningful employment upon release. A total of 50 jurisdictions may be certified under the PIE Certification Program. To become certified, each program must demonstrate to the Director of the Bureau of Justice Assistance (BJA), U.S. Department of Justice, that it meets statutory and guideline requirements as listed under Mandatory Criteria for Program Participation. The statute and guidelines are designed to create a level playing field with the private sector.

The National Correctional Industries Association (NCIA), the professional organization for correctional industry employees, provides training and technical assistance for this program. Under a grant from BJA, the NCIA staff of volunteer correctional industry professionals assess program participants for compliance with program requirements and provide assistance to programs that are not in compliance. NCIA provides additional assistance by:

- Responding to specific requests for substantive help from participating jurisdictions
- Providing program information to government agencies, private-sector companies, journalists, professional business and labor organizations, and others interested in the program
- Offering periodic training to program participants
- Helping to shape program policy through development of program guidelines, quarterly program data summaries, and other documents in response to program needs

The PIE Certification Program has two primary objectives:

- Generate products and services that enable offenders to make a contribution to society, help offset the cost of their incarceration, compensate crime victims, and support their families
- Reduce inmate idleness, increase their job skills, and improve the prospects for successful offender reentry to the community upon release

Authority

The PIE Certification Program was first authorized under the Justice System Improvement Act of 1979 (Public Law 96-157, Sec. 827) and later expanded under the Justice Assistance Act of 1984 (Public Law 98-473, Sec. 819). The Crime Control Act of 1990 (Public Law 101-647) authorizes continuation of the program indefinitely.

Program Benefits

The PIE Certification Program allows private industry to establish joint ventures with state and local correctional agencies and other eligible entities to produce goods using inmate labor, and to sell inmate-produced goods to the Federal government in amounts over \$10,000. The program benefits:

- Corrections administrators. The program is a cost-effective way to reduce idleness and productively occupy a
 portion of the ever-growing correctional population.
- Crime victims. The program provides a means of partial repayment for harm sustained.
- The private sector. The program provides a stable and readily available workforce. In addition, many correctional
 agencies provide lower cost manufacturing space to private sector companies involved in the program.
- The public. Because of inmate worker contributions to room and board, family support, crime victim
 compensation and taxes, the program provides a way to reduce the escalating cost of crime.
- Inmates. The program offers a chance to work, meet financial obligations, increase job skills, and increase the likelihood of meaningful employment upon release from incarceration.

Mandatory Criteria for Program Participation

Eligible jurisdictions that apply to participate in the PIE Certification Program must meet all nine of the following criteria:

- Legislative authority to involve the private sector in the production and sale of inmate-produced goods, and administrative authority to ensure that mandatory program criteria will be met through internal policies and procedures.
- Legislative authority to pay wages at a rate not less than that paid for similar work in the same locality's private sector.
- Written assurances that the PIE Certification Program will not result in the displacement of workers employed prior to program implementation.
- 4. Authority to provide inmate worker benefits, including workers' compensation or its equivalent.
- 5. Legislative or administrative authority to take deductions not to exceed 80 percent of gross wages for room and board; taxes (federal, state, local); allocations for support of family pursuant to state statute, court order, or agreement by offender; and contributions of not more than 20 percent, but not less than 5 percent of gross wages to any fund established by law to compensate the victims of crime.
- Written assurances that inmate participation is voluntary.
- Written proof of consultation with related organized labor prior to establishing joint ventures with the private sector under PIE.
- Written proof of consultation with related local private industry prior to establishing joint ventures with the private sector under PIE.
- 9. Compliance with the National Environmental Policy Act and related federal environmental review requirements.

Allowable Wage Deductions

Certified jurisdictions may take a series of deductions from wages earned by inmates. Permissible deductions are limited to room and board, taxes (such as federal, state, FICA), family support, and crime victim compensation/assistance. Deductions must not exceed 80 percent of the inmate's gross wages.

Total wages earned and deductions collected:

During the period December 1979 through June 30, 2011, jurisdictions participating in the program have paid the following wages and collected the following amounts:

\$576 A7A 822

\$374,474,022
\$ 56,758,577
\$171,094,345
\$ 36,529,578
\$ 73,508,700
\$337,891,200

Program Certification Process

Interested jurisdictions may request a PIE Certification Program Application from BJA or the National Correctional Industries Association. Applicants must provide written proof that they meet all mandatory program criteria (including copies of legislation and/or administrative rulings, as appropriate). After reviewing and approving an application, BJA will formally notify the jurisdiction that it has been certified to participate in the program. Certified jurisdictions must agree to enforce program requirements. Certification may be terminated if a jurisdiction is found to be out of compliance with any of the mandatory program criteria or if the certification is unused for six months or longer.

Eligibility

All states, the District of Columbia, the Commonwealth of Puerto Rico, the Virgin Islands, and all units of local government or other eligible entities authorized by law to administer prison industry programs are eligible to apply for program certification.

As of June 30, 2011, 44 jurisdictions were certified with a total of 190 active cost accounting centers and 4,897 inmates employed.

For a complete listing of certified jurisdictions, designated projects, and other quarterly data, please visit our website at www.nationalcia.org and select *Prison Industry Enhancement Certification Program overview* from the Homepage.

PRISON INDUSTRY ENHANCEMENT CERTIFICATION PROGRAM CUMULATIVE DATA

1979 through 2nd Quarter 2011

Agency	Gross Wages	Victims Programs	Room and Board	Family Support	Taxes	Total Deductions	Net Wages	Mandatory Savings
Alaska	310,534	15,761	110,294	8,986	40,051	175,092	135,442	0
Arizona	10,803,495	1,114,135	2,905,468	94,302	1,505,783	5,619,690	5,183,806	1,665,090
Arkansas	3,742,344	174,396	1,395,536	192,340	500,311	2,262,582	1,479,762	420,442
California	34,979,544	5,746,976	5,923,118	3,483,125	5,489,917	20,643,137	14,336,407	2,634,366
CO, Denver	0	0	0	0	0	0	.0	0
Colorado	4,171,355	812,911	800,820	259,340	218,301	2,091,371	2,079,984	506,872
Connecticut	2,272,845	114,941	460,008	33,496	261,838	870,283	1,402,562	0
Delaware	0	0	0	0	0	-0	0	0
Florida (PRIDE)	11,382,731	1,717,314	4,551,535	426,316	886,684	7,581,849	3,800,883	11,459
Georgia	179,332	20,681	36,297	0	9,790	66,767	112,565	36,297
Hawaii	1,784,163	142,594	355,653	58,974	314,044	871,265	912,898	115,628
Idaho	17,194,155	878,799	5,119,509	425,452	2,493,968	8,917,729	8,276,427	1,255,200
Indiana	26,808,588	2,681,969	10,734,131	321	4,190,109	17,606,529	9,202,059	6,255,224
lowa	31,529,918	3,720,862	12,325,980	2,791,315	6,267,743	25,105,900	6,424,018	2,833,771
Kansas	69,459,248	3,233,291	16,727,237	209,816	11,391,787	31,562,131	37,897,117	2,578,199
Louisiana	1,736,179	157,246	471,618	0	264,948	893,812	842,367	187,237
Maine	1,068,588	53,392	204,450	30,069	55,125	343,036	725,552	240
Maryland	731,499	72,466	219,454	8,827	51,874	352,620	378,879	0
MN, Hennepin Co.	1,226,902	0	490,092	25,091	9,243	524,427	702,475	.0
Minnesota	40,961,939	2,853,489	17,850,958	2,246,252	3,713,179	26,663,879	14,298,060	0
Mississippi	533,718	58,564	195,455	311	25	254,355	279,363	0
Missouri	785,341	39,267	196,338	59,229	91,963	386,797	398,544	0
Montana	662,260	79,865	250,803	56,913	75,345	462,927	199,333	15,488
Nebraska	16,295,069	820,926	3,722,407	2,221,084	2,196,569	8,960,986	73,34,084	1,287,926
Nevada	25,647,014	1,278,323	6,966,970	472,111	2,183,705	10,901,110	14,745,904	96,550
NH, Belknap Co.	121,555	5,811	41,317	906	15,922	63,957	57,598	0
NH, Strafford Co.	1,577,289	78,727	881,823	8,606	16,611	985,767	591,522	84,898
New Mexico	64,358	10,203	0	2,696	5,381	18,280	46,078	0
North Carolina	9,657,890	506,207	2,576,048	456,050	1,707,162	5,245,466	4,412,424	0
North Dakota	1,256,988	62,917	551,022	207,925	125,942	947,805	309,183	45,365
Ohio	83,075	16,598	21,786	93	15,432	53,909	29,166	0
Oklahoma	3,847,711	179,014	1,033,573	188,543	567,789	1,968,918	1,878,792	10,392
Oregon	11,252,783	557,638	6,677,986	562,708	1,127,818	8,926,150	2,326,633	0
South Carolina	105,547,581	18,611,997	15,816,079	12,597,102	13,312,014	60,337,193	45,210,389	8,651,806
South Dakota	7,232,080	433,714	2,157,415	433,714	1,075,761	4,100,604	3,131,476	0
Tennessee	13,054,251	653,894	5,492,945	0	30,164	6,177,003	6,877,247	642,663
TX, Red River Co.	43,565	2,178	7,908	4,726	7,909	22,721	20,844	0
Texas	48,521,978	4,421,874	19,854,338	6,660,725	6,181,889	37,118,826	11,403,152	581,493
Utah County	7,438,266	387,275	4,904,805	0	735,809	6,027,889	1,410,377	662,063
Utah	21,482,518	1,780,056	9,390,249	136,245	352,575	11,659,125	9,823,393	66,491
Vermont	695,017	136,000	211,447	119,494	72,949	539,889	155,128	0
Virginia	701,344	69,325	344,581	8,288	78,345	500,539	200,805	0
WA, Jail Industries Bd.	0	0	0	0	0	0	0	0
Washington	35,859,750	2,827,609	7,405,345	1,843,743	5,525,641	17,602,338	18,257,412	465,207
West Virginia	0	0	0	0	0	0	0	0
Wisconsin	2,833,676	148,362	1,410,446	99,665	223,980	1,882,453	951,223	0
Wyoming	936,386	81,010	301,099	94,679	117,305	594,094	342,292	126,828
	576,474,822	56,758,577	171,094,345	36,529,578	73,508,700	337,891,200	238,583,623	31,237,194

Industry Data

The data contained in this section is self-reported by each state.

Population Statistics

			State Requires Minimum	2011 Employ	ed in Industries	2001 Employ	ed in Industries	10 Year Increase in	
urisdiction	Population	Population Eligible for Employment	Percentage of Inmates Employed	Total Employed	Percent Employed	Total Employed	Percent Employed	Number Employed	
AL	25,400	5,500	No	525	9.5%	605	3.0%	-13.2%	
AK	N/R	N/R	N/R	N/R	N/R	147	5.2%	N/R	
AZ	40,181	N/A	No	2,041	N/A	1634	8.6%	24.9%	
AR	13,903	1,251	No	533	42.6%	550	6.0%	-3.1%	
CA	168,830	109,740	No	5,251	4.8%	7,295	4.5%	-28.0%	
CO	21,989	14,858	No	1,544	10.4%	1,564	12.0%	-1.3%	
CT	18,538	4,500	No	407	9.1%	430	2.2%	-5.1%	
DE	5,543	800	No	279	34.9%	196	3.6%	42.3%	
FL	102,232	N/R	No	2,238	N/R	4,160	5.8%	-46.2%	
GA	57,000	N/R	No	1,063	N/R	1,459	4.0%	-27.1%	
HI	5,746	N/R	No	81	N/R	394	10.0%	-79.4%	
ID	7,578	N/R	No	314	N/R	367	6.0%	-14.4%	
IL	48,978	N/R	No	945	N/R	1,190	2.7%	-20.6%	
IN	24,106	23,056	No	1,942	8.4%	1,898	8.6%	2.3%	
IA	8,782	N/R	No	514	N/R	573	7.0%	-10.3%	
KS	9,186	6,500	No	1,049	16.1%	953	10.9%	10.1%	
KY	13,111	917	No	917	100.0%	709	7.7%	29.3%	
LA	17,980	17,897	No	962	5.4%	1,063	5.8%	-9.5%	
ME	2,100	1,500	No	238	15.9%	184	12.0%	29.3%	
MD	22,388	15,710	No	1,861	11.8%	1,377	5.8%	35.1%	
MA	11,276	7,893	No	503	6,4%	384	4.0%	31.0%	
MI	43,082	N/R	No	908	N/R	3,111	8.0%	-70.8%	
MN	9,338	N/R	No	1,337	N/R	874	13.0%	53.0%	
MS	24,816	5,500	No	362	6.6%	450	2.4%	-19.3%	
MO	30,771	21,000	No	1,336	6.4%	1,381	4.5%	-3.3%	
MT	2,570	1,503	No	447	29.7%	400	16.0%	11.8%	
NE	4,438	4,438	No	513	11.6%	548	14.0%	-6.4%	
NV	12,748	N/R	No	170	N/R	725	7.3%	-76.6%	
NH	2,500	N/R	Yes	299	N/R	300	12.9%	-0.3%	
NJ	24,763	N/R	No	977	N/R	2,167	9.4%	-54.9%	
NM	6,596	4,740	Yes	150	3.2%	382	6.9%	-60.7%	
NY	55,913	N/R	No	2,228	N/R	2,579	3.8%	-13.6%	
NC	41,069	16,428	No	2,092	12.7%	2,194	6.6%	-4.6%	
ND.	N/R	N/R	N/R	180	N/R	134	11.0%	34.3%	
OH	50,000	15,000	No	1,400	9.3%	2,300	5.1%	-39.1%	
OK	25,634	N/A	No	1,499	N/A	1,029	4.4%	45.7%	
OR	13,983	10,487	No	1,157	11.0%	725	6.0%	59.6%	
PA	49,074	30,000	No	1,478	4.9%	1,678	4.3%	-11.9%	
RI	3,500	2,500	No	180	7.2%	360	11.0%	-50.0%	
SC	23,306	4,583	No	1,754	38.3%	2,000	10.0%	-12.3%	
SD	3,455	2,000	No	335	16.8%	202	20.0%	65.8%	
TN	20,428	N/R	Yes	1,072	N/R	960	9.0%	11.7%	
TX	156,469	N/R	Yes	5,978	N/R	7,398	5.3%	-19.2%	
UT	6,797	3,271	No	442	13.5%	580	11.0%	-23.8%	
VT	2,100	500	No	95	19.0%	107	7.9%	-11.2%	
VA	31,427	N/R	No	1,301	N/R	1,289	4.0%	0.9%	
WA	18,483	2,772	No	N/R	N/R	2,367	16.0%	N/R	
WV	6,500	650	No	238	36.6%	271	7.6%	-12.2%	
WI	21,200	14,840	No	507	3.4%	632	4.5%	-19.8%	
WY	2,010	N/R	No	127	N/R	N/R	0.0%	N/R	
FBOP	217,110	178,896	No	14,679	8.2%	22,560	14.4%	-34.9%	
CanFed	14,995	N/A	No	4,059	N/A	2,817	23.5%	44.1%	
Total	1,549,922	529,230	Y4/N46	70,507	13.3%	89,652	7.7%	-21.4%	

Inmate Employment

Jurisdiction	Number of Employed Inmates—Traditional			Number	of Employed Inm	ates—PIE	Number o	es—Other		
	Males	Females	Total	Male	Female	Total	Male	Female	Total	Total Employed Inmates
AL	435	90	525	N/A	N/A	N/A	0	0	0	525
AK	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
AZ	639	113	752	18	0	18	849	422	1,271	2,041
AR	448	13	461	48	24	72	0	0	0	533
CA	4,667	526	5,193	40	18	58	0	0	0	5,251
CO	1,346	88	1,434	52	0	52	0	58	58	1,544
СТ	380	12	392	0	15	15	0	0	0	407
DE	279	0	279	N/A	N/A	N/A	0	0	0	279
FL	1,577	96	1,673	516	49	565	0	0	0	2,238
GA	865	165	1,030	28	0	28	5	0	5	1,063
HI	65	10	75	6	N/R	6	N/R	N/R	N/R	81
ID	167	20	187	127	0	127	N/A	N/A	N/A	314
IL	824	121	945	N/A	N/A	N/A	0	0	0	945
IN	999	80	1,079	207	0	207	656	0	656	1,942
IA	320	47	367	147	0	147	N/R	N/R	N/R	514
K5	290	3	293	472	13	485	250	21	271	1,049
KY	847	70	917	N/A	N/A	N/A	0	0	0	917
LA	873	77	950	12	N/A	12	N/A	N/A	N/A	962
ME	220	15	235	3	N/A	3	N/R	N/R	N/R	238
MD	1,578	277	1,855	6	0	6	0	0	0	1,861
MA	473	- 30	503	N/A	N/A	N/A	N/R	N/R	N/R	503
MI	895	13	908	N/A	N/A	N/A	0	0	0	908
MN	442	9	451	353	26	379	423	84	507	1,337
MS	313	14	327	17	0	17	10	8	18	362
MO	1,192	144	1,336	N/A	N/A	N/A	0	0	0	1,336
MT	390	42	432	11	4	15	N/R	N/R	N/R	447
NE	432	37	469	44	0	44	0	0	0	513
NV	N/R	0	N/R	86	36	122	12	36	48	170
NH	293	6	299	N/A	N/A	N/A	N/R	N/R	N/R	299
NJ	917	60	977	N/A	N/A	N/A	N/R	N/R	N/R	977
NM	123	27	150	0	0	0	N/A	N/A	N/A	150
NY	2,178	50	2,228	N/A	N/A	N/A	N/R	N/R	N/R	2,228
NC	1,996	96	2,092	0	0	0	0	0	0	2,092
ND:	175	0	175	5	0	5	0	0	0	180
OH	1,320	80	1,400	0	0	0	0	0	0	1,400
OK	1,010	41	1,051	30	0	30	321	97	418	1,499
OR	550	39	589	16	0	16	552	0	552	1,157
PA	1,429	49	1,478	N/A	N/A	N/A	N/R	N/R	N/R	1,478
RI	180	0	180	N/A	N/A	N/A	N/A	N/A	N/A	180
SC	224	57	281	1,013	29	1,042	431	0	431	1,754
SD	263	27	290	45	0	45	0	0	0	335
TN	415	55	470	528	0	528	59	15	74	1,072
TX	5,489	317	5,806	162	10	172	0	0	.0	5,978
UT	269	25	294	148	N/R	148	N/R	N/R	N/R	442
VT	85	10	95	N/R	N/R	N/R	N/R	N/R	N/R	95
VA	917	384	1,301	0	0	0	N/R	N/R	N/R	1,301
WA	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
WV	210	25	235	0	0	0	3	0	3	238
WI	464	43	507	0	0	0	N/R	N/R	N/R	507
WY	82	33	115	12	0	12	0	0	0	127
FBOP	13,431	679	14,110	N/A	N/A	N/A	134	435	569	14,679
CanFed	3,960	99	4,059	N/A	N/A	N/A	N/R	N/R	N/R	4,059
Total	56,936	4,314	61,250	4,152	224	4,376	3,705	1,176	4,881	70,507

General Statistics/Sales Overview/Distribution

	Number of	Number of	Average Number of Inmate Hours			1	_		Percent Sale	s From:	
Jurisdiction	Industries (PIE & Non-PIE)	Civilian Staff	Worked per Day (PIE & Non-PIE)	State DOC	PIE	Other State Agencies	Local Gov't	Non-Profits	State Employees	Education	Other
44	14	88	6.5	49.0%	N/A	39.0%	9.0%	0.0%	0.0%	3.0%	0.0%
4K	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
4Z	34	143.5	8	11.7%	<1.0%	14.0%	1.0%	0.2%	0.0%	1,1%	72.0% Private
AR	9	57	8	37.0%	4.0%	29.0%	3.0%	1.0%	1.0%	27.0%	0.0%
CA	65	65	8	60.0%	<3.0%	37.0%	<3.0%	0.0%	0.0%	1.0%	N/A
						-				and the said	Agri-business, manufacturing, and services
CO	74	169	6	13.5%	2.0%	43.7%	5.0%	<1.0%	<1.0%	32.3%	9.3% sectors
CT .	11	28	6	72.0%	2.0%	13.0%	10.0%	3.0%	0.0%	0.0%	0.0%
DE	10	28	7	40.0%	N/A	28.0%	10.0%	2.0%	0.0%	8.0%	12.0%
FL	41	198	6.6	24.0%	N/R	16.0%	14.6%	2.6%	N/A	8.8%	34.0% Private sector
GA.	16	142	9	42.0%	1.0%	25.0%	16.0%	0.0%	0.0%	5.0%	11.0% Contractors
HI	6	30	6,5	40.0%	1.0%	30.0%	5.0%	1.0%	0.0%	23.0%	N/R
D	10	36	7.5	3.0%	17.0%	43.0%	4.0%	2.0%	0.0%	6.0%	25.0% Vendors & wholesalers
L	29	134	6	66.2%	N/A	30.7%	0.5%	1.2%	0.0%	0.3%	1.1%
IN	28	104	5	12.0%	5.0%	20.0%	>1.0%	>1.0%	>1.0%	>1.0%	62.0% Commissary 52%, private 8%, farms 2%
A	28	78	8	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
KS	43	50	8	6.0%	30.0%	41.0%	12.0%	0.5%	0.5%	5.0%	5.0% Fed. Govt., KS residents & businesses, health ca
KY	N/R	67	6.5	23.0%	N/A	50.0%	10.0%	N/A	1.0%	5.0%	11.0% Private businesses
LA	31	72	8	65.0%	0.0%	21.0%	14.0%	0.0%	0.0%	0.0%	0.0%
ME	12	24	6	20.0%	9.0%	15.0%	2.0%	1.0%	2.0%	2.0%	49.0% Public retail
MD	31	171	6.1	20.0%	0.1%	49.0%	2.0%	1.0%	0.0%	28.0%	0.0%
MA	17	49	6.5	34.6%	N/A	51.1%	4.6%	N/A	N/A	2.3%	7.4% Private
MI	26	137	7	86.0%	N/A	8.0%	0.7%	3.0%	0.0%	0.5%	Private Industry, surplus and salvage, associations, 1.8% out of state & federal
MN	13	123	6	36.0%	5.0%	29.0%	1.0%	1.0%	0.0%	12.0%	16.0% Private sector
MS	12	31	7	34.0%	1.0%	40.0%	10.0%	N/R	N/R	5.0%	10.0% Aquaculture, storm shelters, cerrent, wood, resale
MO	25	187	6.5	37.0%	N/A	36.0%	1.0%	16.0%	1.0%	5.0%	4.0% Out of state sales
MT	19	73	6.68	45.0%	1.0%	21.0%	4.0%	N/R	N/R	N/R	29,0% Ranch 24%, dealer 1%, misc 4%
NE	23	74	7.8	16.6%	0.8%	70.7%	N/R	N/R	0.0%	N/R	11.9% Unspecified
NV	18	20	3	7.0%	N/R	5.0%	1.0%	0.0%	N/R	N/R	87.0%
NH	10	24	3	6.0%	N/A	58.0%	19.0%	0.0%	0.0%	0.0%	17.0% Individuals and businesses
NJ	11	129	5.5	48.0%	N/A	30.0%	17.0%	0.0%	0.0%	5.0%	0.0%
NM	12	18	6	40.0%	0.0%	40.0%	15.0%	1.0%	0.0%	1.0%	3.0% Private prison contractors
NY	N/R	291	6.5	36.0%	N/A	21.0%	21.0%	0.0%	0.0%	3.0%	19.0% Plates
NC	33	332	8	42.0%	0.0%	45.0%	2.8%	0.3%	0.3%	3.6%	6.0% Hospital
ND	2	30	7.75	20.0%	1.0%	43.0%	1.0%	2.0%	0.0%	3.0%	25.0% Wholesale/retail sales
OH	N/R	130	6	71.3%	0.0%	19.1%	1.4%	N/A	N/A	<1.0%	7.9% Several customers
OK	27	56	7.5	16.0%	0.8%	32.0%	20.1%	0.5%	0.5%	12.0%	N/A
OR	22	105	7	16.4%	1.5%	35.5%	1.4%	0.5%	0.0%	8.8%	35.9% Private sector
PA	27	175	5	70.0%	N/A	20.0%	5.0%	2.5%	0.0%	2.5%	N/R
RI	7	15	4.5	5.0%	N/A	44.0%	2.0%	>1.0%	0.0%	45.0%	0.0%
SC	8	93	N/R	32.0%	38.0%	5.0%	0.0%	5.0%	0.0%	20.0%	0.0%
SD	11	14	7	29.0%	0.0%	58.0%	3.0%	6.0%	0.6%	2.0%	1.4% Public sector
TN	13	110	6.5	42.0%	23.6%	31.0%	2.1%	0.0%	0.0%	0.1%	1.2% Other private, grants and non-profits
TX	39	403	5	49.0%	0.0%	44.0%	6.0%	0.0%	0.3%	0.7%	0.0%
UT	20	73	7	3.0%	5.0%	69.0%	3.0%	1.0%	N/A	10.0%	9.0% Miscellaneous
VT	4	12	7	10.0%	0.0%	50.0%	35.0%	5.0%	0.0%	0.0%	0.0%
VA.	N/R	188	6	18.8%	0.0%	32.7%	1.2%	0.9%	0.0%	46.0%	0.0%
WA	N/R	N/R	6.5	41.7%	N/R	32.8%	7.6%	11.2%	N/R	6.4%	N/R
WV	18	35	7	21.0%	0.0%	72.0%	5.0%	2.0%	0.0%	0.0%	0.0%
		33		21.0%			3.070			0.070	Computer recycling commodities, cropbeef sales
WI	0	114	7.15	36.0%	0.0%	33.0%	1.0%	1.0%	0.0%	25.0%	4.0% from farms
WY	17	14	7	59.0%	1.0%	29.0%	4.0%	1.0%	<1.0%	1.0%	5.0% Wholesale/private
FBOP	92	1,379	7.5	5.0%	N/A	87.0%	N/A	N/A	N/A	N/A	Commercial market services, recycling sales and 8.0% subcontracting
CanFed	4	493	6.5	38.0%	N/A	48.0%	1.0%	7.0%	0.0%	0.1%	4.0% Private sector
Total	1,022	6,612	6.6	33.1%	4.6%	35.8%	6.6%	2.1%	0.2%	12.2%	13.4%

Sales Overview

Jurisdiction	Net Sales	Amount Spent on Raw Materials, Supplies, and Svc. (PIE & Non-PIE)	2001 Sales	10-year increase
AL	16,938,000	3,384,000	N/R	N/R
4K	N/R	N/R	3,726,964	N/R
NZ	34,173,722	12,416,915	18,287,846	86.9%
VR.	6,246,000	3,349,800	6,100,000	2.4%
A	164,000,000	124,449,000	163,896,585	0.1%
.0	66,493,765	32,560,573	37,540,896	77.1%
T	6,711,974	4,211,000	8,817,997	-23.9%
DE 3	2,068,953	1,482,540	1,162,000	78.1%
1	64,391,116	29,371,000	62,093,958	3.7%
SA	25,913,854	14,245,811	32,500,000	-20.3%
1	5,364,606	3,180,811	5,201,518	3.1%
D	7,512,588	4,355,648	5,772,770	30.1%
L	47,196,300	N/R	49,000,000	N/R
N	36,200,000	17,500,000	28,562,407	26.7%
A	20,792,652	15,269,681	13,333,300	55.9%
5	10,090,179	5,328,937	10,749,258	-6.1%
(Y	9,700,000	5,000,000	11,000,000	-11.8%
LA.	27,203,018	16,165,886	23,454,158	16.0%
ME.	1,900,000	900,000	2,269,732	-16.3%
MD	50,549,517	33,170,439	38,020,211	33.0%
	tellalicitettes a second and a second	The state of the s		N/R
MA AM	10,453,525	5,993,477	N/R	
MI	37,304,295	20,759,152	43,542,913	-14.3%
MN	38,012,922	16,555,773	21,400,802	77.6%
MS	7,298,704	4,995,000	5,453,388	33.8%
MO ON	30,579,007	12,607,938	27,831,771	9.9%
MT	14,607,366	8,001,925	6,500,000	124.7%
VE.	16,955,949	12,892,932	8,500,000	99.5%
٧V	5,641,000	1,872,000	4,000,000	41.0%
VH:	2,000,000	650,000	2,845,022	-29.7%
11	17,800,000	6,000,000	17,940,410	-0.8%
MM	2,720,565	1,378,527	4,056,696	-32.9%
NY	56,147,344	27,000,000	78,988,354	-28.9%
NC	90,200,000	46,000,000	66,250,000	36.2%
VD.	7,255,670	4,254,080	3,396,972	113.6%
OH	32,017,585	15,499,318	29,973,613	6.8%
OK	15,899,908	5,228,516	16,283,195	-2.4%
ÒR	24,200,000	8,190,180	16,050,178	50.8%
PA	65,065,750	37,218,581	44,092,688	47.6%
RI	3,932,878	1,000,000	6,200,000	-36.6%
SC	21,363,000	9,069,163	21,347,443	0.1%
D	2,402,787	1,526,839	2,643,707	-9.1%
IN	34,567,800	13,509,400	19,800,000	74.6%
ΙΧ	64,306,465	40,313,000	73,075,732	-12.0%
IT	20,180,764	11,016,633	12,358,577	63.3%
П	2,724,428	841,000	2,902,000	-6.1%
/A	54,328,101	32,613,901	35,403,787	53.5%
NA	55,988,559	N/R	34,700,000	61.4%
W	7,762,318	5,093,255	8,803,046	-11.8%
WL	34,166,433	25,015,052	24,890,051	37.3%
WY	705,570	542,485	N/R	N/R
FBOP	776,983,759	576,000,000	583,500,000	33.2%
CanFed	60,700,000	45,197,433	34,761,200	74.6%
Total	2,217,718,696	1,323,177,601	1,778,981,145	24.7%

Inmate Worker Statistics and Programs

	Inmate Workers Have	Cert Inmate Training		Cert Civilian Training		Pre-employment Education	Pre-release i Services	imployment Provided
Jurisdiction	Job Desc	Program	Name of Program	Program	Name of Program	Required	by CI	by DOC
AL.	Yes	No		No		No	No	Yes
K	N/R	N/R		N/R		N/R	N/R	N/R
Z	Yes	No		Yes	Green Belt 6-sigma	Yes	No	No
AR	Yes	Yes		No		No	No	No
CA.			Optician, science of baking, welding, linen mgt., food/agriculture, electronics tech, rehigeration, FEMA, forklift, Braille, metalworking.					
	Yes	Yes	food handling, HVAC, printing, dental tech, machining	No		No	Yes	No
10	Yes	Yes	Job safety apprenticiships	Yes	Civilian DOC training academy	Yes	No	Yes
T	Yes	No		No		No	No	Yes
DE	Yes	Yes		Yes		No	No	Yes
FL	Yes	Yes	Dept of Ed, other universities and trade organization	Yes	OSHA	No	Yes	Yes
GA	Yes	Yes		No		No	Yes	Yes
Н	No	No		No		No	No	No
D	No	Yes		No		No	No	Yes
L	Yes	Yes	Optical Program	Yes	Optical Program	Yes	No	Yes
N	Yes	Yes	US Department of Labor	Yes	NIC Offender Workforce Devel Specialist Training Prog	No	Yes	Yes
A	Yes	Yes	Braille, welding, TPC program	Yes	Braile, welding	Yes	Yes	Yes
CS	Yes	Yes		Yes		No	No	No
CY	Yes	No		No		Yes	No	Yes
LA			Corrections Education Assoc, National Center for Construction		Commence of the Commence of th			
	Yes	Yes	Education Research, Automotive Service Excellence	Yes	Comprehensive Public Training Program (CPTP)	No	No	Yes
ME	Yes	No		No		Yes	No	Yes
MD	Yes	Yes	Meat cutting apprenticeship	Yes	DDC Academy	Yes	Yes	Yes
MA	Yes	Yes		Yes		No	No	Yes
М	Yes	No		No		Yes	No	Yes
MN	Yes	Yes	Forklift certification, welding, CAD	No		No	Yes	Yes
MS	Yes	No		No		No	Yes	Yes
MO	Yes	No		No		Yes	No	No
MT	Yes	Yes	ASE (Automotive Service Excellence)	No		Yes	No	No
NE	Yes	No		Yes	Pre-service 166 hrs; inservice 40 hrs annually	No	No	No
NV	Yes	Yes	Forklift, welding	No		Yes	No	Yes
NH	Yes	Yes		Yes		No	No	Yes
NJ	Yes	Yes		No		No	No	No
NM.	Yes	No		No		Yes	No	Yes
NY	Yes	Yes	Abatement	No		Yes	No	Yes
NC.	Yes	Yes	Apprenticeship, Com. Col. Certificate, HAACP, ALM	No		Yes	No	Yes
ND	Yes	Yes		No		Yes	No	Yes
OH	Yes	Yes		No		Yes	No	Yes
OK	Yes	Yes		No		Yes	No	Yes
OR	Yes	Yes		No		Yes	Yes	Yes
PA	Yes	Yes	Optical and Laundry	Yes	Laundry	Yes	No	Yes
RI	Yes	No	The state of the s	No		No	No	Yes
SC	Yes	Yes		No		Yes	Yes	Yes
SD	Yes	Yes	Transcription/graphics	No		No	No	Yes
TN	0.002		Natl Ctr Construction Education and Research bidg trades certification					7
	Yes	Yes	programs—carpentry, plumbing, HVAC, masonry, weatherbration	Yes	NIC Offender Workforce Development	Yes	Yes	Yes
TX	Yes	Yes	On-the-Job Training Certification Program	No		No	No	Yes
JT	No	No		No		Yes	No	Yes
VT	Yes	Yes	Selidworks	No		Yes	No	Yes
VA.	Yes	Yes	Welding, Braille, forklift training, upholstery	Yes		No	No	No
WA	Yes	Yes	Certificate of Proficiency in certain SOC codes	Yes		Yes	No	Yes
WV	Yes	No		No		No	No	No
WI	Yes	Yes	Forklift, wheelchair recycling	No		Yes	Yes	Yes
WY	Yes	Yes	The second secon	Yes		Yes	No	Yes
FBOP	Yes	Yes	Vocational training at numerous facilities	Yes	Employee development offers multiple training	Yes	No	Yes
CanFed	Yes	Yes	WHMIS, welding, construction/trades, forklift, etc	Yes		Yes	Yes	Yes
Total	Y48/N3	Y37/N14	The same and the same same same same same same same sam	Y20/N31		Y28/N23	Y13/N38	Y40/N

Inmate Worker Statistics and Programs

haledfalls	Post-release Employment Services Provided		Legislative Statute CI Work is Law Allows Inmate Reg Inmates to Work Voluntary Labor for Construction		CI Program	CI Program ISO Certified	CI Uses Lean Manufacturing	
Jurisdiction	by CI	by DOC	Req Inmates to Work		Labor for Construction	ACA Accredited		
AL.	No	No	Yes	Yes	Yes	No	No	No
AK.	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
NZ.	No	No	Yes	Yes	Yes	No	No	Yes
AR .	No	No	No	Yes	Yes	Yes	No	No
ZA .	Yes	No	No	Yes	Yes	No	Yes	Yes
0.0	No	Yes	Yes	Yes	Yes	Yes	No	No
CT	No	Yes	No	Yes	No	Yes	No	No
DE	No	No	No	Yes	Yes	No	No	No
1	Yes	No	Yes	Yes	Yes	No	Yes	Yes
āA	No	No	No	Yes	Yes	No	No	No
11	Yes	No	No	Yes	No	No	No	No
D	No	Yes	No	Yes	No	No	No	No
L	No	Yes	No	Yes	No	No	No	No
N	Yes	No	No	Yes	No	No	No	Yes
A	Yes	Yes	Yes	Yes	No	No	No	No
(5	No	Yes	No	Yes	Yes	No	No	No
KY	No	Yes	No	Yes	No	Yes	No	No
A	No	Yes	Yes	Yes	Yes	Yes	No	No
ME	No	No	Yes	Yes	No	Yes	No	No
MD	Yes	Yes	No	Yes	Yes	Yes	No	No
MA	No	Yes	No	Yes	Yes	Yes	No	No
MI	No	Yes	No	Yes	No	No	No	No
MN	Yes	No	Yes	Yes	Yes	Yes	No	Yes
MS	Yes	No	Yes	Yes	No	Yes	No	Yes
MO	No	Yes	No	Yes	No	No	No	No
MT	No	No	No	Yes	Yes	No	No	No
NE	No	No	Yes	Yes	No	Yes	No	No
W	No	Yes	No	Yes	No	No	No	No
NH	No	Yes	No	Yes	Yes	No	No	Yes
NJ.	No	No	Yes	No	No	No	No	No
NM.	No	Yes	No	Yes	No	Yes	No	No
NY	No	Yes	No	Yes	Yes	Yes	No	No
NC	No	Yes	No	Yes	Yes	No	No	No
ND	No	No	Yes	Yes	No	Yes	No	No
OH	No	Yes	Yes	Yes	No	Yes	No	No
OK	No	No	No	Yes	No	Yes	No	No
OR	Yes	Yes	Yes	Yes	Yes	No	No	No
PA	No	No	No	Yes	No	Yes	No	No
RI	No	No	Yes	Yes	No	No	No	No
SC	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No
SD	No	Yes	No	Yes	No	No	No	No
TN	Yes	No	Yes	Yes	Yes	No	No	Yes
TX	No	Yes	Yes	No	No	Yes	No	Yes
UT	No	Yes	No	Yes	No	No	No	No
/T	No	No	No	Yes	No	No	No	Yes
VA	No	No	Yes	Yes	Yes	Yes	No	Yes
WA	No	Yes	No	Yes	No	No	No	Yes
WV	No	No	No	Yes	No	No	No	Yes
WI	Yes	Yes	No	Yes	No	No	No	No
WY	No	Yes	No	Yes	No	No	No	No
FBOP	No	Yes	Yes	Yes	Yes	No	Yes	Yes
CanFed	Yes	Yes	No	Yes	Yes	No	Yes	No

Fiscal Management

		Hourly Pay Range of Inmate Workers (in dollars)		WC Insurance (Non-PIE) Provided by:			
urisdiction	Traditional	PIE	Other	CI	200	Priv Sect	Other
L	\$0.15 - \$1.00	N/A	N/R	No	No	No	No
K	N/R	N/R	N/R	N/R	N/R	N/R	N/E
Z	\$.4080	\$7.46 - 8.57	\$2.00 - 6.00	No	No	No	No
R	\$0	\$7.25	\$0	No	No	No	No
A	\$.3595	\$8.00 - 11.25	\$.3595	Yes	No	No	No
0	\$.60	\$7.25 - 7.75	\$5.00/day	No	No	No	No
T	\$.30 - 1,30	\$8.74	N/R	No	Yes	No	No
DE	\$.25 - 2.00	N/A	\$0.25 - 2.00	No	No	No	No
1	5.2055	\$7.25 - 17.37	\$0	No	No	No	No
5A	50	\$7.25	\$0	No	No	No	No
H	5.2550	\$7.25	\$.2550	No	No	No	No
D	\$.22 - 1,75	\$7.25 - 9.65	N/A	No	No	No	No
L	\$.35 - 1.25	N/A	N/A	No	No	No	No
N	\$.35 - 1.25	\$7.25 - 11.58	\$.35 - 1.25	No	No	No	No
A	\$.55 - 1.41	\$7.50 - 12.61	N/R	No	No	No	Ye
KS	\$.2560	\$7.25 - 12.52	\$7.25 - 12.50	No	No	Yes	No
KY	\$.4385	N/A	50	No	No	No	No
LA:	\$.0020	\$7.25	N/A	No	No	No	No
ME	\$.35-3.00	\$8.13	N/A	No	No	No	N
MD	5.1648	\$8.81 - 11.81	N/R	No	No	No	Ye
MA	\$.50 - 1.00	N/A	N/R	Yes	No	No	N
MI	\$.3590	N/A	so	No	No	No	N
MN	\$.50 - 2.00	58.24	\$.50 - 2.00	No	No	No	N
MS	5.2046	\$7.25 - 11.29	\$.35 - 1.30	No	No	No	N
MO	\$.1571, \$7.50 per day (work release)	N/A	N/R	No	No	No	N
mo	2.13 171, 27.50 per day (mark resease)	3464	\$4.50/day plus longevity inactive duty	1			-
MT	5.3185 plus longevity	\$7.35 - 7.65	\$24/day active duty	No	No	No	N
NE	5.38 - 1.08	\$7.25 - 11.57	N/R	No	Yes	No	N
NV	\$.50 - 7.25	\$7.45 - 12.84	\$7.25 - 8.38	Yes	No	No	N
NH	\$2.00 - 3.00	N/A	N/R	No	No	No	N
NJ	5.2888	N/A	N/R	No	No	No	N
NM	\$.40 - 1.00	N/R	N/A	No	No	No	N
NY	\$.1665	N/A	N/R	No	No	No	N
NC	\$.1326	57.42 - 10.91	N/R	No	No	No	N
ND	5.45 - 1.67	58.18 - 10.68	N/R	No	No	No	N
OH	5.21 - 1.23	N/A	N/A	No	No	No	N
OK	5.2060	\$7.52 - 10.65	\$1.45	No	No	No	N
OR	\$.60 - 1.06	\$8.66 - 13.78	N/R	No	No	No	Ye
PA	5.42 - 1.12	N/A	N/A	No	No	No	N
RI	\$1.00 - 3.00 per day	N/A	N/A	No	No	No	N
SC	\$.0050	57.25 - 10.58	\$.35 - 1.00	No	Yes	No	N
SD	\$.25 - 1.00	\$9.65	N/R	No	No	No	N
TN	\$.50 - 7.25	\$7.25 - 19.86	5.50 - 1.25	No	No	No	N
TX	50	\$7.25 - 9.75	\$0	No	No	No	N
UT	\$.60 - 1.75	\$7.25 - 13.05	N/R	No	No	No	N
VT	5.25 - 1.25	N/R	N/R	No	Yes	No	N
VA	\$.5580	N/R	N/R	No	No	No	N
WA	\$.55 - 1.60	N/R	N/R	Yes	No	No	N
WV	\$.25 - 1.15	N/R	N/R	No	No	No	N
Wi	\$.20 - 1.60	N/R	N/A	No	No	No	Ye
WY	\$.30 - 1.30	\$7.25	N/A	No	Yes	No	N
FBOP	\$.23 - 1.15	N/A	5.23 - 1.15	Yes	No	No	N
CanFed	\$0 - 3.00	N/A	\$0 - 3.00	No	No	No	N
Total	70 - 3.00	n/A	44 3/44	the state of the s	Y5/N46		

Fiscal Management

		Incentives Given for Production						A CONTRACTOR OF THE PARTY OF TH	Can Forrow from State
wisdiction	Rad	PE	Other	Industry Program Self-Sufficient	Legislatively Mandated	Admir. Mandated	Receive State Approp.	Receive Grant Funds	or Other
u.	No	N/R	N/R	Yes	Yes	No	No	No	No
K	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Z	No	No	Yes	Yes	No	Yes	No	No	No
R	Yes	Yes	No	Yes	Yes	No	No	No	No
Α	No	No	No	Yes	Yes	No	No	No	Yes
0	Yes	No	Yes	Yes	Yes	No	No	No	Yes
T	No	No	No	Yes	Yes	No	No	No	Yes
E	No	No	No	No	No	No	Yes	No	Yes
L	Yes	Yes	N/R	Yes	Yes	No	No	Yes	Yes
iA	No	No	No	Yes	Yes	No	No	No	Yes
1	No	Yes	Yes	Yes	Yes	No	No	No	No
D	No	No	N/R	Yes	Yes	No	No	No	No
	No	N/R	N/R	Yes	Yes	No	No	No	No
N	No	No	Yes	Yes	No	Yes	No	Yes	No
A	No	No	No	Yes	Yes	No	No	No	No
S	No	No	No	Yes	Yes	No	No	No	No
CY	Yes	No	No	Yes	Yes	No	No	No	Yes
A	No	No	No	Yes	Yes	No	No	No	No
ΛE	No	No	N/R	No	No	No	Yes	No	Yes
AD.	Yes	No	Yes	Yes	Yes	No	No	No	Yes
/A	No	No	No	Yes	No	Yes	No	No	Yes
Al .	No	No	No	Yes	Yes	No	No	No	Yes
AN.	No	No	No	Yes	Yes	No	No	No	No.
AS .	Yes	No	Yes	Yes	Yes	No	No	Yes	Yes
MO	No	No	No	Yes	Yes	No	No	No	No
AT	No	No	No	Yes	Yes	No	Yes	Yes	No
VE .	Yes	No	N/R	Yes	Yes	No	No	No	No
N	Yes	No	No	Yes	Yes	No	No	No	Yes
4H	No	No	No	No	No	Yes	No	No	Yes
Ш	No	No	No	Yes	Yes	No	Yes	No	No
MI.	No	N/R	N/R	Yes	Yes	No	No	No	Yes
IY.	Yes	N/R	N/R	Yes	No	Yes	Yes	No	Yes
VC.	Yes	N/R	N/R	Yes	Yes	No	No	Yes	No
VD.	No	No	N/R	Yes	No	Yes	No	No	Yes
H	No	No	No	Yes	Yes	No	No	No	No
)K	Yes	No	Yes	Yes	Yes	No	No	No	No
OR	Yes	No	Yes	Yes	Yes	No	No	No	Yes
A	Yes	No	No	Yes	Yes	No	No	No	No
11	Yes	N/R	N/R	Yes	Yes	No	No	No	No
c	Yes	Yes	Yes	Yes	No	Yes	No	No	Yes
D	No	Yes	No.	Yes	No	Yes	No	No	No
N.	Yes	Yes	No	Yes	Yes	Yes	No	Yes	Yes
χ	No	No	No	Yes	Yes	Yes	Yes	No	No
П	No	No	No	Yes	Yes	No	No	No	No
П	Yes	N/R	N/R	Yes	Yes	No	No	No	Yes
A	No	No	No	Yes	Yes	No	No	No	Yes
WA	No	No	No	Yes	N/R	N/R	Yes	No	No
W	No	N/R	N/R	Yes.	Yes	No	No	No	No
VI	Yes	No	No	Yes	Yes	No	Yes	Yes	No
W	Yes	Yes	N/R	No	No	No	Yes	No	No
ВОР	Yes	N/A	Yes	Yes	Yes	No	No	No	Yes
CanFed	Yes	N/A	Yes	No	No	No	Yes	No	Yes

Automated Systems

Aurisdiction	Accounting	Canteen	Cost Containment	Inventory	Job Costing	Offender Mgmt	Payroll	Property Mgmt	Sales	Scheduling	Other
AL .	Yes	No	No	Yes	Yes	No	No	Yes	Yes	No	
K	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	
Z	Yes	No	Yes	Yes	Yes	No	Yes	No	Yes	No	
AR .	Yes	No	No	Yes	No	No	Yes	No	No	No	
A	Yes	No	Yes	Yes	Yes	No	Yes	No	No	Yes	
0	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	No	Yes	
T	Yes	No	No	Yes	No	No	Yes	No	No	Na	Fixed assets
E	Yes	No	No	Yes	Yes	No	Yes	No	Yes	No:	
L	Yes	No	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	
5A	Yes	No.	No	Yes	Yes	No	Yes	No	Yes	Yes	
11	Yes	No	No	No	No	No	No	No	No	No	
D	Yes	No	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	
L	Yes	No	No	No	No	No	No	No	No	No	
N	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
A	Yes	Yes	No	Yes	No	No	Yes	No	Yes	No	
KS	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	
CY	Yes	No	No	No	No	No	No	No	No	No	
LA	Yes	Yes	No	Yes	No	No	Yes	Yes	No	No	Distribution, reporting
ME	Yes	No	No	Yes	Yes	No	Yes	No	Yes	No	
MD	Yes	No	No	Yes	Yes	No	Yes	Yes	No	No	
MA	Yes	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	and the tree had been been a
M	Yes	No	Yes	Yes	Yes	No	Yes	Yes	No	No	
MN	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	
VIS.	Yes	No	No	Yes	No	No	Yes	Yes	Yes	No	
ON	Yes	No	Yes	Yes	Yes	No	No	No	Yes	No	
TN	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
VE	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes	No	Procurement
W	Yes	No	No	No	No	No	No	No	No	No	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -
H	Yes	No	No	Yes	Yes	Yes	No	No	No	No	71010
NJ.	Yes	No	No	Yes	Yes	No	No	No	Yes	No	Order entry receivables
MM	Yes	No	No	No	No	No	Yes	No	No	No	
VY	Yes	No	No	Yes	Yes	No	Yes	No	Yes	Yes	
VC	Yes	Yes	No	Yes	No	Yes	Yes	No	Yes	No	
ND	Yes	No	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Tool control and CAD
DH	Yes	No	No	Yes	No	No	Yes	No	No	No	
DK	Yes	No	No	Yes	Yes	No	Yes	No	Yes	No	
OR	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
PA	Yes	Yes	No	No	No	No	Yes	No	Yes	No	
RI	No	No	No	No	No	No	No	No	No	No	
SC .	Yes	No	No	No	No	No	No	No	No	No	
SD	Yes	No	No	Yes	Yes	No	Yes	No	Yes	No	
TN.	Yes	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	ERP/MRP system; marketing research
TX	Yes	No	No	No	No	Yes	Yes	Yes	Yes	No	
JT	Yes	Yes	No	Yes	Yes	No	Yes	No	Yes	No	
/T	No	No	No	No	No	No	No	No	No	No	
/A	Yes	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes	
NA	Yes	No	No	No	No	No	Yes	No	Yes	Yes	
WV	Yes	No	No	No	No	No	No	No	No	No	
WI	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
WY	Yes	No	No	No	No	No	No	No	Yes	No	
FBOP	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	
CanFed	Yes	No	No	Yes	Yes	Yes	Yes	No	Yes	No	

Deductions Withheld from Non-PIE Inmate Wages

Jurisdiction	Court Fines	Educational Programs	Family Support	Inmate Savings	Medical Co-payments	Restitution	Room & Board	Taxes	Victims' Program
L.	No	No	No	No	No	No	No	No	No
K	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Z	Yes	No	Yes	Yes	Yes	Yes	Yes	No	No
R	No	No	No	No	No	No	No	No.	No
A	Yes	No	No	Yes	No	Yes	No	Yes	Yes
0	Yes	No	No	No	Yes	Yes	No	No	No
T	No	No	No	Yes	No	No	No	No	No
DE	No	No	No	No	No	No	No	No	No
L	No	No	No	No	No	No	No	No	No
iΑ	No	No	No	No	No	No	No	No	No
11	No	No	No	No	No	Yes	No	No	No
D	Yes	No	Yes	Yes	No	Yes	Yes	No	Yes
L	No	No	No	No	No	Yes	No	No	No
N	No	No	No	Yes	No	No	No	No	No
A	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes
(S	No	No	Yes	Yes	No	Yes	Yes	Yes	Yes
CY	No	No	No	No	No	No	No	No	No
A	Yes	No	No	Yes	Yes	Yes	No	No	No
ME	Yes	No	Yes	Yes	No	Yes	Yes	No	No
MD	No	No	No	No	No	No	No	No	No
MA	No	No	No	No	No	No	No	No	No
Al .	No	No	No	No	No	No	No	No	No
MN	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes
NS	Na	No	Yes	No	No	Yes	Yes	Yes	Yes
MO.	Yes	No	Yes	Yes	No	No	No	No	Yes
MT	Yes	No	Yes	Yes	No	Yes	No	Yes	Yes
VE.	No	No	No	No	No	No	No	No	No
VV	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes
NH	No	No	No	No	No	No	No	No	No
NJ.	Yes	No	No	No	No	Yes	No	No	Yes
NM	Yes	Yes	No	Yes	No	Yes	No	No	Yes
NY	Yes	No	No	No	No	Yes	No	No	Yes
NC	No	No	No	No	No	No	No	No	No
ND	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes
HC	Yes	No	Yes	No	Yes	Yes	No	No	Yes
DK	Yes	No	No	Yes	Yes	Yes	No	No	No
OR	No	No	No	No	No	No	No	No	Yes
PA	No	No	No	No	No	No	No	No	No
RI	No	No	No	No	No	No	No	No	No
5C	No	No	No	No	No	No	No	No	No
SD .	No	No	No	No	No	No	No	No	No
IN	No	Yes	No	Yes	No	No	Yes	No	No
ľΧ	No	No	No	No	No	No	No	No	No
JT	No	No	No	No	No	No	No	No	No
VT .	No	No	No	Yes	No	No	No	No	No
/A	Yes	No	No	Yes	Yes	Yes	No	No	Yes
WA	Yes	No	Yes	Yes	No	Yes	Yes	No	Yes
WV	No	No	No	No	No	No	No	No	No
WI	Yes	Yes	Yes	Yes	Yes	Yes	No	No	Yes
NY	Yes	No	Yes	No	No	Yes	No	No	Yes
FBOP	Yes	No	No	No	No	Yes	No	No	Yes
CanFed	No	No	No	Yes	No	No	Yes	No	No
Total	Y22/N29	Y3/N48	Y15/N36	Y22/N29	Y9/N42	Y25/N26	Y11/N40	Y7/N44	Y20/N31

Board Policy

	Correctional						Composition	of Board			1	Board App		
Jurisdiction	Industry Board	Policy Setting	Advisory	Size of Board	Customers	Labor Reps	Legislators	Employee Assoc	Private Industry	Other	Governor	DOC	Industries Director	Legislature
AL.	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
AK	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
AZ	Yes	No	Yes	7	No	No	No	No	Yes	Yes	No	Yes	No	No
AR	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CA	Yes	Yes	No	11	Yes	Yes	No	No	Yes	Yes	Yes	No	No	Yes
00	Yes	No	Yes	13	No	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
CT	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
DE	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
L	Yes	Yes	Yes	11	No	No	No	No	Yes	Yes	Yes	No	No	No
AE	Yes	Yes	Yes	5	Yes	No	No	No	Yes	No	Yes	No	No	No
11	Yes	No	Yes	5	No	Yes	No	No	Yes	No	Yes	No	No	No
D	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
L	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
N	Yes	No	Yes	9	Yes	No	No	No	Yes	Yes	No	Yes	No	No
A	Yes	No	Yes	7	No	Yes	No	No	Yes	No	Yes	Yes	No	No
(5	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
(Y	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
A	Yes	No	Yes	7	No	Yes	No	No	Yes	Yes	Yes	No	No	No
ME	Yes	No	Yes	6 to 12	No	Yes	No	No	Yes	No	No	Yes	No	Yes
MD	Yes	No	Yes	15	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No.	No	Yes
MA	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
/II	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
MN	Yes	No	Yes	12	No	No	No	No	No	Yes	No	Yes	No:	No
AS	Yes	Yes	No	13	No	Yes	No	No	Yes	Yes	Yes	No	No	No
ON	Yes	No	Yes	3 to 6	No	Yes	No	No	Yes	No	No	Yes	No	No
MT	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
VE.	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
W	Yes	No	Yes	N/R	No	Yes	Yes	No	Yes	No	No	No	No	Yes
NH	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
U	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
MM	Yes	Yes	No	N/R	No	No	No	No	Yes	No	Yes	No	No	No
NY	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
NC	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
ND	Yes	No	Yes	8	No	No	Yes	No	Yes	Yes	Yes	No	No	No
DH	Yes	No	Yes	6	No	No	No	No	Yes	Yes	Yes	No	No	No
OK	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
DR	Yes	No	Yes	6	No	Yes	No	No	Yes.	Yes	No	No	Yes	No
PA	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RI	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
SC	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
SD	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
TN	Yes	Yes	No	9	No	Yes	No	Yes	Yes	Yes	Yes	No	No	No
X	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
JT	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Л	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
/A	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
WA.	Yes	No	Yes	9	No	Yes	Yes	No	Yes	No	No	Yes	No	No
W	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
WI.	Yes	Yes	No	9	No	Yes	Yes	No	Yes	No	Yes	No	No	No
NY	Yes	No	Yes	7	No	Yes	No	No	Yes	No	Yes	No	No	No
BOP	Yes	Yes	No	6	Yes	Yes	No	No	Yes	Yes	No	No	No	No
CanFed	Yes	No	Yes	10	No	Yes	No	No	Yes	Yes	No	No	No	No
Total	Y25/N26	Y8/N17	Y19/N6	8.8	Y5/N20	Y17/N8	Y6/N19	Y2/N23	Y24/N1	Y15/N10	Y15/N10	Y7/N18	Y1/N24	Y5/N2

Industry Appropriations

urisdiction	Receive General Appropriation	Daily Operating Expenses	Capital Equipment	Construction	Operated By Revolving Fund
L	No	No	No	No	Yes
K	N/R	N/R	N/R	N/R	N/R
Z	No	No	No	No	Yes
R	No	No	No	No	Yes
Α.	No	No	No	No	Yes
0	No	No	No	No	No
T	No	No	No	No	Yes
E	Yes	No	No	No	Yes
	No	No	No	No	No
A	No	No	No	No	No
1	No	No	No	No	Yes
)	No	No	No	No	No
	No	No	No	No	Yes
V	No	No	No	No	Yes
1	No	No	No	No	Yes
S	No	No	No	No	Yes
Y	No	No	No	No	No
A	No	No	No	No	Yes
1E	Yes	No	No	No	Yes
AD .	No	No	No	Yes	Yes
ΛA	No	No	Yes	Yes	No
41	No	No	No	Yes	Yes
AN	No	No	No	No	Yes
15	No	No	No	No	No
10	No	No	No	No	Yes
AT	Yes	Yes	Yes	Yes	Yes
E	No	No	No	No	Yes
V	No	No	No	No	Yes
IH.	No	No	No	No	No
U	Yes	No	No	No	Yes
M	No	No	No	No	Yes
IY .	No	Yes	Yes	Yes	Yes
IC	No	No	No	No	Yes
ID	No	No	No	No .	No
H	No	No	No	No	No
OK	No	No	No	No	Yes
OR	No	No	No	No	No
A	No	No	No	No	Yes
RI.	No	No.	No	No	Yes
iC.	No	No	No	No	Yes
D.	No	No	No	No	Yes
N	No	No	No	No	Yes
X	Yes	Yes	Yes	Yes	No
JT.	No	No	No	No	No
π	No	No	No	No	Yes
Α	No	No	No	No	No
VA	Yes	No	Yes	Yes	Yes
W.	No	No	No	No	No
VI.	No	No	Yes	Yes	Yes
WY	No	Yes	Yes	Yes	No
ВОР	No	No	No	Yes	Yes
CanFed	Yes	Yes	No	No	Yes

Markets and Sales Restrictions

Jurisdiction	Sales Market Restricted to State/Local Government	Sell to State/Local Gov't Employees	Law Allowing Sale of Items To Other States, Jurisdictions, or Provinces	Agency Receives Preference in State Procurement Process	State Preference Law is Enforced	Open Market Law Allowing Sales to Private Sector Within State	State Legal Restrictions On Other Entities Selling Prison-made Goods in State	May Sell to Private Contractors on Gov't Contracts	Product Liability Insurance
AL	Yes	No	No	Yes	No	No	Yes	No	No
W.	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Z	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes
AR .	Yes	Yes	Yes	No	No	No	No	Yes	Yes
A	Yes	No	Yes	Yes	Yes	No	Yes	No	No
0.0	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes
CT	Yes	No	No	Yes	No	No	Yes	No	Yes
DE	No	Yes	N/A	No	N/A	Yes	No	N/A	Yes
FL	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes
GA	Yes	No	Yes	Yes	Yes	No	No	Yes	Yes
н	Yes	No	No	Yes	No	No	No	Yes	No
D	Yes	No	Yes	No	N/A	Yes	No	Yes	Yes
L	No	Yes	No	Yes	Yes	No	No	No	Yes
IN	No	Yes	Yes	Yes	No	Yes	No	Yes	No
IA	No	Yes	Yes	Yes	No	No	No	No	No
KS	No	Yes	Yes	Yes	No	Yes	No	Yes	No
KY	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes
LA	Yes	No	No	Yes	No	No	Yes	Yes	Yes
ME	No	N/A	No	No	N/A	Yes	Yes	Yes	No
MD	Yes	No	Yes	Yes	No	No	No	Yes	Yes
MA	No	Yes	Yes	Yes	No	Yes	N/A	Yes	No
MI	Yes	No	Yes	Yes	No	No	No	Yes	No
MN	No	N/A	Yes	Yes	No	Yes	No	Yes	Yes
MS	N/A	Yes	N/A	Yes	No	N/A	Yes	N/R	Yes
MO	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	No
MT	Yes	No	Yes	No	N/A	No	No	Yes	Yes
NE	Yes	No	No	Yes	No	No	No	No	Yes
NV	No	Yes	N/A	Yes	No	N/A	No	Yes	Yes
NH	No	Yes	Yes	No	No	Yes	Yes	Yes	No
NI	Yes	No	Yes	Yes	No	No	No	No	Yes
NM	Yes	No	Yes	Yes	No	No	No	Yes	Yes
NY	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes
NC	Yes	Yes	No	Yes	No	No	No	No	No
ND	Yes	No	Yes	No	N/A	No	N/A	N/A	Yes
OH	No	Yes	N/A	Yes	No	Yes	N/A	N/A	Yes
OK	Yes	Yes	Yes	Yes	No	No	No	Yes	Yes
OR	No.	No	Yes	No	N/A	Yes	No	Yes	Yes
PA	Yes	No	No	No	N/A	No	N/A	Yes	No
RI	Yes	No	Yes	Yes	No	No	No	No	Yes
SC	Yes	No	No	Yes	No	No	Yes	No	Yes
SD	No	Yes	Yes	No	N/A	No	No	No	No
TN	Yes	No	Yes	N/A	N/A	No	Yes	Yes	Yes
TX	Yes	No	Yes	Yes	Yes	No	No	No	No
UT	No	No	No	Yes	No	No	No	N/A	Yes
VŤ	Yes	No	No	Yes	No	No	No	Yes	Yes
VA	Yes	No	Yes	Yes	No	No	Yes	Yes	No
WA	Yes	Yes	Yes	Yes	No	No	No	Yes	Yes
WV	N/A	No	Yes	Yes	Yes	No	No	Yes	Yes
WI	Yes	No	Yes	Yes	No	No	No	Yes	No
WY	No	No	Yes	No	No	Yes	Yes	Yes	Yes
FBOP	Yes	No	No	Yes	No	No	N/A	Yes	No
Canfed	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	No
Total	Y30/N18	Y20/N28	Y33/N13	Y38/N11	Y8/N33	Y15/N33	Y13/N32	Y33/N12	Y32/N1

Marketing and Sales

								P	actors Co	asidered	in Cost Pr	ding	4.11		_					
Installation	Competitive	Officer Salary	Equipment & Tools	labor Labor	language of	Overhead	Ondraine	% for Profit	Rawi	Reentry	Renti	Shipping! Trans.	Staff Salary& Benefits	Supplies	Support Services	Orientes	Vocational Education	Warehousing	Other	Number Sales Re
Jurisdiction	Prices	324		Costs	Insurance		7	1000	Materials	-	447	Yes	-0.0	Yes	No	Yes	No	No	No	4
N.	Yes N/R	No N/R	No.	Yes N/R	No N/R	Yes N/R	Yes N/R	Yes N/R	Yes N/R	No N/R	No N/R	N/R	Yes N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Z	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	7
AR.	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	No	4
A.	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	7
0.0	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	4
T	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	No	Yes	No	3
E	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	No	Yes	No	2
1	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	21
āA	Yes	Yes	Ves	No	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	4
11	Yes	No	No	No	No	No	No	No	No	No	No	Yes	No	No	No	No	No	No	No	t
D	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	5
L	Yes	No	No	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No	Yes	No	No	No	No	Yes	No	4
N	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	4
A	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	5
S	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes	No	Yes	No	3
(Y	Yes	No	Yes	Yes	No	No	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes	Yes	No	Yes	No	4
A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	4
ME	Yes	No	No	Yes	No	Yes	Yes	Yes	Yes	No	No	No	No	No	No	No	No	No	No	0
MD	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	7
MA	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	No	Yes	No	2
A)	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	3
AN.	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	7
MS	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	- 3
MO.	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	7
MT	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No:	Yes	No	1
NE	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	3
VV	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No	2
NH.	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	0
U	Yes	No	No	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	2
NM:	Yes	No	No	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	No	No.	No.	No	No	1
Y	Yes	No	No	Yes	No	Yes	Yes	No	Yes	No	No	Yes	Yes	Yes	Yes	Yes	No	Yes	No	9
VC	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes	No	Yes	No	6
ND	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	3.5
OH	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	No	No	No	Yes	No	3
DK.	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No	6
DR	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	3
A	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	6
RI	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No.	No	No	No	No	No	1
SC C	Yes	No	Yes	Yes	No	Yes	Yes	No	Yes	No	No	Yes	Yes	Yes	No	Yes	No	Yes	No	2
SD	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	0
TN.	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	5
ΓX	Yes	No	Yes	No	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	5
IT	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	No	No	Yes	No	3
Л	Yes	No	Yes	Yes	No	Yes	No	No	Yes	No	No	Yes	Yes	Yes	No	No	No	No	No	2
/A	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	12
VA	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	No	Yes	No	9
W	Yes	No	Yes	Yes	No	Yes	No	Yes	Yes	No	No	Yes	Yes	No	No	No	No	No	No	2
M	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	7
WY	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	No	Yes	No	1
FBOP	Yes	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	No	20
CanFed	Yes	No	No	Yes	No	No	Yes	Yes	Yes	No	Yes	Yes	Yes.	Yes	No	No	No	Yes	No	13

Joint Ventures

		oint Ventures Wi	200					n(s) For Not	Co.					tures With Other	
usocie	Purchase End Product from Other Cl	Comp Parts Moletring	Comp Parts Asmbly	Joint Purch Raw Mtris	Joint Bidding On Contracts	Distance/ Border Prob.	Legislative Restro	No Opport. Yet	Purch/proc Restrc	Staff/time Unavailable	Other	Comp Parts Morctring	Comp Parts Asmily	Joint Purch of Raw Mirls	On Contract
AL	No	No	No	No	No	No	No	No	Yes	No	No	Yes	Yes	Yes	Yes
AK	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
AZ	Yes	No	No	No	No	No	No	Yes	No	Yes	No	Yes	Yes	Yes	Yes
AR	Yes	No	No	No	No	Yes	Yes	No	Yes	Yes	No	No	No	No	No
CA	No	No	No	No	No	Yes	No	Yes	No	No	No	Yes	Yes	Yes	Yes
CO	Yes	No	No	No	No	Yes	No	No	No	No	No	Yes	Yes	No	Yes
CT	Yes	No	No	No	No	No	No	Yes	No	No	No	N/R	N/R	Yes	N/R
DE	No	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
FL	No	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
GA	Yes	No	No	No	No	No	No	Yes	No	No	No	Yes	N/R	Yes	N/R
HI	No	No	No	No	No.	Yes	No	No	No	No	No	No	No	No	No
ID	Yes	Yes	Yes	No	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes
IL	No	No	No	No	No	No	No	No	Yes	No	No	N/R	N/R	N/R	N/R
IN	Yes	Yes	No	No	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes
IA	Yes	Yes	Yes	No	No	No	No	No	Na	No	No	Yes	Yes	Yes	Yes
KS	Yes	No	No	No	No	No	No	Yes	No	No	No	Yes	No	Yes	Yes
KY	No	No	No	No	No	No	No	No	No	No	Yes	No	No	Yes	Yes
LA	Yes	No	No	No	No	No	No	Yes	No	No	Yes	Yes	Yes	Yes	Yes
ME	No	No	No	No	No	No	No	Yes	No	No	No	Yes	No	No	Yes
MD	No	No	No	No	No	No	No	Yes	No	No	No	Yes	No	Yes	No
MA	Yes	Yes	Yes	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes	Yes
MI	No	No	Yes	N/R	No	No	No	Yes	No	No	No	Yes	Yes	No	No
MN	No	No	No	No	No	No	No	No	No	No	Yes	No	No	No	No
MS	Yes	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
MO	Yes	Yes	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
MT	No	No	No	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes	Yes
NE	No	No	No	No	No	No	Yes	Yes	Yes	No	No	No	No	Yes	No
NV	No	No	No	No	No	No	No	No	Yes	Yes	No	Yes	Yes	Yes	Yes
NH	No	No	No	No	No	No	No	Yes	No	No	No	Yes	N/R	Yes	Yes
NJ	Yes	No	No	No	No	No	Yes	Yes	No	No	No	No	No	No	No
NM	Yes	No	No	No	No	Yes	No	Yes	No	Yes	No	No	No	Yes	Yes
NY	No	No	No	No	No	No	No	No	No	No	Yes	Yes	Yes	No	No
NC:	No	No	No	No.	No	No	Yes	No	Yes	No	No	No	No	Yes	No
ND	Yes	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
OH	No	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
OK	No	No	No	No	No	Yes	No	No	Yes	No	No	Yes	Yes	N/R	N/R
OR	No	No	No	No	No	No	No	Yes	No	No	No	No	No	Yes	No
PA	No	No	No	No	No	No	No	No	No	No	Yes	No	No	No	No
RI	Yes	No	No	No	No	No	No	Yes	No	No	No	Yes V	Yes	Yes	Yes
SC	No	Yes No.	No	No	No	No	No	No	Yes	No	No	Yes	Yes	Yes	No
SD	No	No	N/R	N/R	N/R	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
TN	Yes	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes No	Yes No	Yes No
TX UT	No	No	No	No	No	Yes	No No	No Yes	Yes No	Yes No	No No	No Yes	Yes	No	Yes
	No	No	No.	No	No	Na		No			No	Yes	Yes	Yes	Yes
VT	No.	No No	No	No	No No	Yes	No No	Yes	Yes No	Yes No	No	Yes	Yes	Yes	Yes
VA WA	No.	No No	No.	No No	No	Yes No	No	No	No	No	Yes	Yes	N/R	Yes	NÆ
WV	Yes No	No.	No.	No	No	No	No	Yes	Yes	No	No	N/R	N/R	Yes	Yes
WI	No	Yes	No	Yes	No	No	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes
WY	Yes	Yes	Yes	No	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes
FBOP	No	No	No	No	No	No	Yes	No	No	No	No	No	No	No	No
CanFed	No	No	No	No	No	No	No	Yes	No	No	No	Yes	Yes	Yes	Yes
Total	Y20/N31	Y8/N43	Y5/N45	Y1/N48	Y0/N50	Y9/N42	Y6/N45	Y28/N23	-	Y6/N45	Y8/N43	Y36/N12	Y30/N15	Y37/N12	Y32/N14

Private Sector Involvement

Planning

Jurisdiction	Industries Involved in Privately-run Prison(s)	Products/Services Purchased By Private Sector Companies Operating Privately-run Prisons	Perform Service Work for the Private Sector
AL	No	No	No
AK	N/R	N/R	N/R
AZ	Yes	Yes	Yes
AR	No	No	No
CA	No	No	No
CO	Yes	Yes	Yes
СТ	No	No	No
DE	No	No	Yes
FL	Yes	Yes	Yes
GA	No	Yes	No
HI	No	No	Yes
ID	No	No	No
IL	No	No	No
IN	No	Yes	Yes
IA.	No	No	No
KS	No	No	Yes
KY	No	No	Yes
LA	Yes	Yes	No
ME	No	No	Yes
MD	No	No	No
MA	No	Yes	No
MI	No	No	Yes
MN	No	No	Yes
MS	No	Yes	Yes
MO	No	No No	No
MT	No	No	Yes
	100000	No.	101.50
NE NV	No	No	No
NH	No No	No.	Yes No
group D	-	No	No
NJ	No		No
NM	Yes	Yes	147
NY	No	No	No
NC	No	No	No
ND	No	No	Yes
OH	Yes	Yes	Yes
OK	Yes	Yes	Yes
OR	No	No	Yes
PA	No	No	No
Ri	No	No	No
SC	No	No	No
SD	No	No	No
TN	Yes	Yes	Yes
TX	Yes	No	No
UT	No	No	Yes
VT	No	No	No
VA	No	Yes	Yes
WA	No	No	No
WV	No	No	No
WI	No	No	No
WY	No	No	Yes
FBOP	No	No	Yes
CanFed	No	No	Yes
Total	Y9/N42	Y13/N38	Y24/N27

		,	tudies Conduc	Dea On Confection	nai mousu y ri	Ogranis	1
Aurisdiction	Recidivism Study	Date of Recidivism Study	State Recidivism Rate	CI Recid Rate	Economic Impact	Date of Economic Study	Reentry Study/ Program Planner
AL	No	N/A	N/A	N/A	No	N/A	No
AK	N/R	N/R	N/R	N/R	N/R	N/R	N/R
AZ	Yes	2008	24.80%	N/A	Yes	N/R	No:
AR	No	N/A	N/A	N/A	No	N/A	No
CA	Yes	N/R	62.51%	43.63%	Yes	N/R	Yes
CO	No	N/A	N/A	N/A	No	N/A	Yes
CT	No	N/A	N/A	N/A	No	N/A	No
DE	No	N/A	N/A	N/A	No	N/A	Yes
FL	Yes	Jun-10	33.10%	13.50%	No	N/A	Yes
GA	No	N/A	N/A	N/A	No	N/A	No
Н	No	N/A	N/A	N/A	No	N/A	No
ID	No	N/A	N/A	N/A	No	N/A	No
L	No	N/A	N/A	N/A	No	N/A	No
IN	No	N/A	N/A	N/A	No	N/A	Yes
IA	Yes	2005	8.80%	4,50%	No	N/A	No
KS	No	N/A	N/A	N/A	No	N/A	No
KY	No	N/A	N/A	N/A	No	N/A	Yes
LA	Yes	Sep-10	49%	22.30%	No	N/A	Yes
ME	No	N/A	N/A	N/A	No	N/A	No
MD	Yes	1993-2007	50%	25%	Yes	2002	Yes
	No	N/A	N/A	N/A	No	N/A	Yes
MA				The bearing	No	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Yes
MI	No	N/A	N/A	N/A	100	N/A	The Control of the Line of the
MN	Yes	2010	N/R	N/R	No	N/A	Yes
MS	No	N/A	N/A	N/A	No	N/A	Yes
MO	No	N/A	N/A	N/A	No	N/A	Yes
MT	Yes	6/30/11	38.40%	34.90%	No	N/A	Yes
NE	No	N/A	N/A	N/A	No	N/A	No
NV	No	N/A	N/A	N/A	Yes	N/R	No
NH	No	N/A	N/A	N/A	No	N/A	Yes
NJ	No	N/A	N/A	N/A	No	N/A	Yes
NM	No	N/A	N/A	N/A	No	N/A	No
NY	No	N/A	N/A	N/A	No	N/A	N/R
NC	Yes	Apr-10	50%	48%	No	N/A	Yes
ND.	No	N/A	N/A	N/A	No	N/A	Yes
OH	No	N/A	N/A	N/A	No	N/A	Yes
OK	Yes	May-11	24%	13%	No	N/A	No
OR	No	N/A	N/A	N/A	No	N/A	Yes
PA	No	N/A	N/A	N/A	N/R	N/R	N/R
RI	No	N/A	N/A	N/A	No	N/A	No
SC	No	N/A	N/A	N/A	No	N/A	No
SD	No	N/A	N/A	N/A	No	N/A	No
TN	Yes	N/R	N/R	N/R	No	N/A	Yes
TX	No	N/A	N/A	N/A	No	N/A	Yes
UT	No	N/A	N/A	N/A	No	N/A	Yes
VT	Yes	2007	N/R	N/R	Yes	N/R	Yes
VA	No	N/A	N/A	N/A	No	N/A	No
WA	Yes	N/R	N/R	N/R	Yes	N/A	Yes
WV.	No	N/A	N/A	N/A	No	N/A	No
WI	Yes	Oct-10	38%	10%	No	N/A	Yes
WY	No	N/A	N/A	N/A	No	N/A	Yes
FBOP	Yes	Sep-96	30%	24%	Yes	Jul-06	Yes
CanFed	No	N/A	N/A	N/A	No	N/A	Yes
Total	Y15/N36		71 111-	10000	Y7/N43		Y29/N20

Jurisdiction	Air Filters	Animal Training	Architectural/ Engineering	Asbestos Abatement	Athletic Products/ Recreational Equipment	Bags	Bakery	Beef Cattle	Beverages	Blindery
AL	No	No	No	No	No	No	No	No	No	Yes
\K	No	No	No	No	No	No	No	No	No	No
Z	No	No	No	No	No	Yes	Yes	No	No	No
R	No	No	No	No	Yes	No	No	No	No	Yes
CA	No	No	No	Yes	No	No	Yes	No	Yes	Yes
00	Yes	Yes	No	No	No	Yes	No	Yes	No	No
ST.	No	No	No	No	No	Yes	No	No	No	No
DE	No	No	No	No	No	No	No	No	No	Yes
FL	No	No	No	No	No	Yes	No	Yes	No	Yes
GA	No	No	No	No	No	No	No	Yes	Yes	No
HI	No	No	No	No	No	No	No	No	No	Yes
ID	No	No	No	No	No	No	No	No	No	Yes
L	No	Yes	No	No	No	No	Yes	No	Yes	No
IN	No	No	No	No	No	No	No	No	No	Yes
IA	Yes	No	No	No	No	Yes	No	Yes	No	Yes
KS	No	Yes	No	No	No	No	No	Yes	No	No
KY	No	No	No	No	No	No	No	Yes	No	Yes
LA	No	Yes	No	No	No	No	No	Yes	Yes	No
ME	No	No	No	No	No	No	No	No	No	No
MD	No	No	No	No	No	No	No	No	No	Yes
MA	No	No	No	No	No	No	No	No	No	Yes
MI	No	No	No	No	No	No	No	No	Yes	No
MN	No	No	No	No	No	No	No	No	No	Yes
MS	No	No	No	No	No	No	No	No	No	No
MO	Yes	No	No	No	No	Yes	No	No	No.	No
MT	No	Yes	No	No	No	No	Yes	Yes	No	No
NE	No	No	No	No	No	No	No	No	No	Yes
NV	No	Yes	No	No	No	No	No	Yes	No	Yes
NH	No	No	No	No	No	No	No	No	No	Yes
NJ	No	No	No	No	No	No	Yes	No	No	No.
NM	No	No	No	No	No	Yes	No	No	No	Yes
NY	No	No	No	Yes	No	No	No	No	No	No
NC	No	No	No	No	Yes	Yes	No	No	Yes	Yes
ND	No	No	No	No	Yes	No	No	No	No	No
OH	No	Yes	No	Yes	No	Yes	No	Yes	Yes	Yes
OK	No	No	No	No	No	No	No	No	No	No
OR	No	No	No	No	Yes	No	No	No	No	Yes
PA.	No	No	No	No	Yes	No	No	No	No	No
RI	No	No	No	No	No	No	No	No	No	No
SC	No	No	No	No	No	No	No	No	No	No
SD	No	No	No	No	Yes	No	No	No	No.	Yes
TN	No	No	No	No	No	Yes	No	Yes	Yes	No
TX	No	No	No	No	Yes	No	No	No	No	Yes
UT	No	No	No	Yes	No	No	No	No	Yes	Yes
VT	No	No	No	No	No	No	No	No	No	Yes
VA	No	No	No	No	No	Yes	No	No	No	Yes
WA	No	No	No	Yes	Yes	No	Yes	No	No	Yes
wv	No	No	No	No	No	No	No	No	No	Yes
Wi	No	No	No	No	No	No	No	Yes	No	No
WY	No	No	No	No	No	No	No	No	No	No
FBOP	Yes	No	Yes	No	No.	No	No	No	No	Yes
CanFed	No	No	Yes	No	No	No	No	No	No	No
Total	Y4/N48	Y7/N45	Y2/N50	Y5/N47	Y8/N44	Y11/N41	Y6/N46	Y12/N40	Y9/N43	Y28/N

Jurisdiction	Boxes/Cartons	Braille	Brooms/Brushes/ Mops	Cabinet Making/ Mill Work	Canteen/ Commissary	Chemical Products (Non-Janitorial)	Collating	Computer Recycling/Repair	Concrete Modular Construction	Concret
AL	No	No	No	Yes	No	No	Yes	No	No	No
AK	No	No	No	No	No	No	No	No	No	No
Z	Yes	No	No	Yes	No	No	No	No	No	No
AR .	No	No	No	Yes	No	Yes	Yes	No	No	No
A	No	Yes	No	No	Yes	Yes	No	Yes	Yes	No
:0	No	No	No	Yes	Yes	No	No	Yes	No	No
T	No	No	No	No	No	No	No	No	No	No
E	No	Yes	No	Yes	No	No	Yes	No	Yes	Yes
L	Yes	No	Yes	Yes	No	No	Yes	No	No	No
3A	No	No	No	Yes	No	Yes	No	No	No	No
11	No	No	No	No	Yes	No	No	No	No	No
D	No	No	No	Yes	No	No	Yes	No	No	No
L	Yes	No	Yes	Yes	Yes	No	No	No	No	No
N	No	Yes	No	No	Yes	Yes	No	No	No	No
A	No	Yes	No	Yes	Yes	Yes	No	No	No	No
(S	No	No	Yes	Yes	No	Yes	No	No	No	No
(Y	No	Yes	Yes	Yes	No	No	Yes	No	No	No
A	No	No	Yes	Yes	Yes	Yes	Yes	No	No	No
ME	No	No	No	Yes	No	No	No	No	No	No
MD	Yes	No	Yes	Yes	No	Yes	Yes	No	No	No
MA	No	Yes	No	Yes	No	Yes	No	No	No	No
MI	Yes	No	Yes	No	No	No	No	No	No	No
MN	No	No	No	Yes	Yes	No	Yes	No	No	No
MS	No	No	No	No	No	No	No	Yes	Yes	Yes
МО	Yes	No	Yes	No	No	Yes	No	No	No	No
MT	No	No	No	Yes	Yes	No	No	No	No	No
NE	No	Yes	No	Yes	No	No	No	No	No	No
NV	No	No	No	Yes	No	No	No	No	No	No
NH	Yes	Yes	No	Yes	No	No	No	No	No	No
NJ	No	No	Yes	Yes	No	No	No	No	Yes	Yes
NM	No	No	Yes	Yes	No	No	No	No	No	No
NY	No	No	No	Yes	No	No	No	No	No	No
NC	No	Yes	No	Yes	No	No	Yes	No	No	No
ND	No	No	No	Yes	Yes	No	No	No	No	No
OH	Yes	Yes	Yes	No	Yes	Yes	No	Yes	No	No
OK	Yes	No	Yes	Yes	No	Yes	No	No	No	No
OR	No	No	No	Yes	No	No	No	No	No	No
PA	No	No	No	Yes	Yes	No	No	No	No	No
RI	No	No	No	Yes	No	No	Yes	No	No	No
SC	No	No	No	No	No	No	No	No	No	No
SD	No	Yes	Yes	Yes	No	No	No	No	No	No
TN	No	No	No	No	No	No	No	No	No	No
					No	No	Yes	Yes	No	No
TX UT	Yes	Yes	Yes	Yes	Yes	No	Yes	No	No	No
VT	No	No	No	Yes	No	No	Yes	No	No	No
	No	No	No	Yes				No	No	No
VA	No	Yes	No	Yes	No	No	Yes	1467111		No
WA	Yes	Yes	No	Yes	Yes	No	Yes	No	No	
WV	No	Yes	No	No	No	No	No	No	No	No
WI	No	No	No	Yes	No	No	No	No	No	No
WY	No	Yes	No	No	No	No	No	No	No	No
FBOP	No	No	No	Yes	No	No	Yes	Yes	No	No
CanFed	Yes Y12/N40	No Y16/N36	No Y14/N38	Yes Y39/N13	No Y14/N38	No Y12/N40	Yes Y18/N34	No Y6/N46	No Y4/N48	Yes Y4/N4

Jurisdiction	Construction	Contract Labor	Customized Packaging	Dairy	Data Entry/ Processing/ Scanning	Database Management	Decals	Dental	Desktop Publishing	Document/Fil Managemen
AL	Yes	No	No	No	No	No	Yes	No	No	No
AK	No	No	No	No	No	No	No	No	No	No
Z	No	Yes	No	No	Yes	No	Yes	No	No	No
AR	No	No	No	No	Yes	No	Yes	No	Yes	Yes
CA .	Yes	Yes	No	Yes	No	No	Yes	Yes	No	Yes
0	Yes	Yes	No	Yes	No	No	Yes	No	Yes	Yes
CT	No	No	No	No	Yes	No	Yes	No	No	Yes
DE	Yes	No	No	No	No	No	Yes	No	No	No
FL	No	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes
GA	No	No	No	Yes	No	No	Yes	No	No	No
HI	No	Yes	No	No	No	No	No	No	No	No
D	No	Yes	No	No	No	No	Yes	No	No	No
L	No	No	No	No	No	Yes	No	No	No	No
N	No	No	Yes	No	No	No	No	No	No	No
IA	No	No	No	No	Yes	No	Yes	No	No	No
KS	No	No	No	No	Yes	No	Yes	No	No	Yes
KY	No	No	No	No	No	No	Yes	No	No	No
LA	No	No	Yes	No	No	No	Yes	No	No	No
ME	No	No	No	No	No	No	No	No	No	No
MD	Yes	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
MA	No	No	No	No	No	No	Yes	No	Yes	No
MI	No	No	No	Yes	No	No	Yes	Yes	No	No
MN	No	Yes	No	No	No	No	No	No	No	No
MS	No	Yes	No	No	No	No	Yes	No	No	No
MO	No	No	No	Na	No	No	Yes	No	No	No
MT	No	No	Yes	Yes	No	No	Yes	No	No	No
NE	No	Yes	No	No	No	No	Yes	No	Yes	No
NV	No	No	No	Yes	No	No	No	No	No	No
NH	No	Yes	No	No	Yes	Yes	Yes	No	Yes	No
NJ	Yes	No	No	No	No	No	Yes	No	Yes	No
NM	No	No	No	No	Yes	No	No	No	Yes	No
NY	No	No	No	No	Yes	No	No	No	No	Yes
NC.	No	No	No	No	No	No	Yes	No	No	No
ND	No	No	No	No	No	No	No	No	No	No
OH	Yes	Yes	No	Yes	No	No	No	Yes	No	No
OK	Yes	No	No	No	Yes	No	Yes	No	No	No
OR	No	No	No	No.	No	No	No	No	No	No
PA.	No	No	No	No	No	No	Yes	No	No	No
RI	No	Yes	No	No	No	No	No	No	Yes	No
SC	No	Na	No	No	Yes	No	Yes	No	No	No
SD	No	No	No	No	Yes	No	Yes	No	No	No
TN.	No	Yes	No	Yes	Yes	No	Yes	No	No	Yes
TX	No	No	No	No	No	No	Yes	No	No	No
UT	Yes	No	No	No	Yes	No	Yes	No	Yes	Yes
VT	No	No	No	No	No	No	Yes	No	No	No
VA	No	No	No	No	Yes	Yes	Yes	Yes	No	Yes
WA	No	No	No	No	No	No	Yes	No	No	No
WV	No	No	No	No	No	No	Yes	No	No	No
WI	No	No	No	Yes	No	No	No	No	No	No
WY	No	Yes	No	No	Yes	No	No	No	No	No
FBOP	No	No	No	No	Yes	No	Yes	No	No	No
CanFed	Yes	No	No	No	No	No	Yes	No	No	No
Total	Y10/N42	Y14/N38	Y4/N48	Y9/N43	Y18/N34	Y5/N47	Y37/N15	Y5/N47	Y10/N42	Y11/N4

Jurisdiction	Electronics & Assembly	Embroidery	Emergency/ Safety Products	Engraving	Equine Tack	Farms/ Agriculture	Fencing	Fish Forming/ Aquaculture	Flags	Flat Good
AL.	No	No	No	Yes	No	No	No	No	No	Yes
4K	No	No	No	No	No	No	No	No	No	No
Z	No	No	No	Yes	No	Yes	No	No	No	No
4R	No	Yes	No	Yes	No	No	No	No	Yes	No
CA .	Yes	Yes	Yes	No	No	Yes	No	No	Yes	No
0.0	No	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes
J	No	Yes	No	Yes	No	No	No	No	No	No
DE	No	Yes	No	No	No	No	No	No	No	Yes
1	No	Yes	No	Yes	No	Yes	No	No	No	Yes
GA	No	Yes	No	Yes	No	Yes	No	No	No	Yes
H	No	Yes	No	No	No	No	No	No	No	No
D	No	Yes	No	No	No	No	No	No	No	No
L	No	Yes	Yes	Yes	No	No	No	No	No	No
N	No	Yes	No	No	No	No	No	No	No	No
A	No	Yes	No	Yes	No	Yes	No	No	Yes	No
(S	No	No	No	Yes	No	Yes	No	No	No	Yes
KY	No	No	No	No	No	Yes	No	Yes	No	No
LA	No	Yes	No	Yes	No	Yes	Yes	No	No	Yes
ME	No	No	No	Yes	No	No	No	No	No	No
MD	Yes	Yes	No	Yes	No	Yes	No	No	Yes	Yes
MA	No	Yes	No	Yes	No	No	No	No	No	No
MI	No	Yes	No	Yes	No	No	No	No	Yes	Yes
MN	No	No	Yes	No	No	No	No	No	No	No
MS	No	Yes	No	No	No	No	No	No	No	Yes
MO	No	Yes	Yes	Yes	No	No	No	No	Yes	Yes
MT	No	Yes	Yes	No	No	Yes	Yes	No	No	No
NE	Yes	No	No	Yes	No	No	No	No	No	Yes
NV	No	Yes	No	No	No	Yes	No	No	No	No
NH	No	No	No	Yes	No	Yes	No	No	Yes	No
NJ	No	No	No	Yes	No	No	No	No	Yes	Yes
NM	No	Yes	No	No	No	Yes	No	No	No	No
NY	No	No	No	Yes	No	No	No	No	No	Yes
NC	No	Yes	Yes	Yes	No	Yes	No	No	No	No
ND	No	No	No	No	No	No.	No	No	No	No
OH	No	Yes	No	Yes	No	Yes	No	No	Yes	Yes
OK	No	Yes	No	Yes	No	No	Yes	No	Yes	No
OR	No	Yes	No	Yes	No	No	No	No	No	No
PA	No	Yes	No	Yes	No	No	No	No	Yes	No
RI	No	No	No	No	No	No	No	No	No	Yes
SC	No	No	No	No	No	No	No	No	No	No
SD	Yes	No	Yes	No	No	No	Yes	No	No	Yes
TN	No	Yes	No	No	No	Yes	No	No	No	No
TX	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No
UT	No	Yes	No	Yes	No	No	No	Na	No	No
VT	No	No	No	Yes	No	No	No	No	No	No
VA.	No	Yes	No	Yes	No	No	No	No	No	Yes
WA	No	Yes	Yes	Yes	No	Yes	No	Yes	No	Yes
WV	No	Yes	No	Yes	No	No	No	No	No	Yes
Wi	No	Yes	No	No	No	Yes	No	No	No	Yes
WY	No	Yes	No	Yes	No	No.	No	Yes	No	Yes
FBOP						No.	Yes	No	No.	Yes
	Yes	Yes Yes	Yes	Yes	No No	No	No	No	No	No
CanFed	No	162	No	ies	Y2/N50	Y19/N33	IVU	IVU	Y13/N39	Y23/N2

Jurisdiction	Food Processing	Food Warehousing & Distribution	Footwear/Shoes	Furniture & Assembly	Garbage Bags	Garments/Apparel	GIS/CADD	Graphics	Healthcare Products	Inventory Management Storage
AL	No	No	No	Yes	No	Yes	No	No	No	No
AK	No	No	No	No	No	No	No	No	No	No
AZ	No	No	No	Yes	Yes	Yes	No	Yes	No	No
AR	No	No	No	Yes	No	Yes	Yes	Yes	No	No
CA	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No
CO	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	No	No
CT	No	No	No	Yes	Yes	Yes	No	Yes	No	No
DE	No	No	No	Yes	No	Yes	No	Yes	No	No
FL	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes
GA	Yes	Yes	Yes	Yes	No	Yes	No	No	No	No
HI	No	Yes	No	Yes	No	Yes	No	No	Yes	No
ID	No	No	No	Yes	No	Yes	No	Yes	No	No
IL	Yes	No	No	Yes	No	Yes	Yes	Yes	No	No
IN	No	No	No	Yes	No	Yes	Yes	No	No	No
IA	No	No	No	Yes	Yes	Yes	No	Yes	No	No
KS	No	No	No	Yes	No	Yes	Yes	Yes	No	No
KY	No	No	No	Yes	No	Yes	No	No	No	No
LA	Yes	Yes	Yes	Yes	No	Yes	No	No	Yes	No
ME	No	No	No	Yes	No	No	No	No	No	No
MD	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	No	No
MA	No	No	No.	Yes	No	Yes	No	Yes	No	No
MI	Yes	Yes	Yes	Yes	No	Yes	No	No	No	Yes
MN	No	Yes	No	Yes	No	Yes	Yes	Yes	No	No
MS	No	No	No	Yes	No	Yes	No	No	No	No
MO	No	No	Yes	Yes	Yes	Yes	Yes	Yes	No	No
MT	No	No	No	Yes	No	Yes	No	Yes	Yes	Yes
NE	No	No	No	Yes	No	Yes	Yes	No	No	Yes
NV	No	No	No	Yes	No	Yes	No	Yes	No	No
NH	No	No	No	Yes	No	No	No	No	No	No
NJ	Yes	Yes	Yes	Yes	No	Yes	No	Yes	No	Yes
NM	No	No	Yes	Yes	Yes	Yes	No	Yes	No	Yes
NY	No	No	No	Yes	No	Yes	No	No	No	No
NC	Yes	Yes	No	Yes	Yes	Yes	No	Yes	No	No
ND	No	No	No	Yes	No	Yes	No	No	No	No
OH	No	No	No	Yes	Yes	Yes	Yes	No	No	No
OK.	No	No	No	Yes	No	Yes	No	No	No	No
OR	No	No	No	Yes	No	Yes	No	No	No	No
PA	No	No	Yes	Yes	No	Yes	No	No	No	No
RI	No	No	No	Yes	No	Yes	No	Yes	No	No
SC	No	No	No	Yes	No	Yes	No	No	No	No
SD	No	No	No	Yes	Na	Yes	No	Yes	No	No
TN	Yes	Yes	Yes	No	Yes	Yes	No	No	No	Yes
TX	No	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No.
UT	Yes	Yes	No	Yes	No	Yes	Yes	Yes	No	No
VT	No	No	No	Yes	No	No	No	No	No	No
VA	No	No	Yes	Yes	Yes	Yes	No	No	No	Yes
WA	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	No	Yes
W/	No	No	No	Yes	No	No	No	No	No	No
Wi	No	No	No	Yes	No	Yes	Yes	Yes	No	Yes
WY	No	No	No	Yes	No	Yes	No	No	No	No
FBOp.	No	No	No	Yes	No	Yes	Yes	Yes	No	Yes
CanFed	No	No	Yes	Yes	No	Yes	No	Yes	No	Yes
Total	Y13/N39	Y14/N38	Y15/N37	Y50/N2	Y11/N41	Y47/N5	Y17/N35	Y28/N24	Y5/N47	Y12/N40

Jurisdiction	Janitorial/ Cleaning/Soap Products	Landscaping	ink Toner Recycling	Laundry Services	License Plates	Literature/ Publication Fulfiliment	Lumber	Machine Shop Services	Mattresses	Metal Product
AL	Yes	No	No	No	Yes	No	No	No	Yes	No
AK.	No	No	No	No	No	No	No	No	No	No
Z	No	No	No	No	Yes	Yes	No	Yes	Yes	Yes
AR	Yes	No	No	No	No	No	No	Yes	Yes	Yes
A	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes
0	No	No	Yes	No	Yes	Yes	No	No	Yes	Yes
T.	No	No	No	Yes	Yes	No	No	No	Yes	Yes
DE	No	No	No	No	No	No	No	No	No	No
1	Yes	No	No	No	Yes	Yes	Yes	No	Yes	Yes
SA	Yes	No	No	No	Yes	No	No	No	Yes	Yes
HI	Yes	Yes	No	No	No	No	No	No	Yes	No
D	No	No	No	No	Yes	Yes	No	No	Yes	Yes
L	Yes	No	No	Yes	No	No	No	No	Yes	Yes
N	Yes	No	No	Yes	Yes	Yes	No	No	Yes.	Yes
A	Yes	No	No	No	Yes	No	No	No	No	Yes
CS	Yes	No	No	No	No	No	Yes	Yes	Yes	Yes
CY	Yes	No	No	No	Yes	No	No	No	Yes	Yes
LA	Yes	Yes	No	No	Yes	No	No	Yes	Yes	Yes
ME	Yes	No	No	Yes	Yes	No-	Yes	Yes	No	No-
MD	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes	Yes
MA	Yes	Na	No	No	Yes	No	No	No	Yes	Yes
MI	Yes	No	No	Yes	Yes	No	No	No	Yes	Yes
MN	Yes	No	No	Yes	Yes	Yes	No	Yes	Yes	Yes
MS	No	No	Yes	No	No	No	No	No	Yes	Yes
MO	Yes	No	Yes	Yes	Yes	No	No	No	Yes	Yes
MT	No	No	No	Yes	Yes	No	Yes	Yes	Yes	Yes
NE	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes
NV	No	No	No	No	Yes	No	No	No	Yes	Yes
NH	No	No	No	No	Yes	No	No	Yes	Yes	No
NJ	No	No	No	No	Yes	No	No	No	Yes	Yes
NM	Yes	No	No	No	No	Yes	No	No	Yes	No
NY	Yes	No	No	No	Yes	No	No	No	Yes	Yes
NC	Yes	No	No	Yes	Yes	No	No	No	Yes	Yes
ND	No	No	No	No	Yes	No	No	Yes	Yes	Yes
OH	Yes	No	No	No	Yes	No	No	Yes	Yes	Yes
OK	Yes	No	Yes	No	Yes	No	No	No	Yes	Yes
OR	No	No	No	Yes	No	No	No	Yes	Yes	Yes
PA	Yes	No	No	Yes	Yes	Yes	No	No	Yes	Yes
RI	No	No	No	No	Yes	No	No	No	No	No
SC	No	No	No	No	Yes	No	No	No	Yes	No
SD	No	No	No	Na	Yes	No	No	Yes	Yes	Yes
TN	Yes	No	No	No	Yes	Yes	No	No	Yes	Yes
TX	Yes	No	No	No	Yes	No	No	No	Yes	Yes
UT	No	No	No	No	Yes	Yes	No	No	Yes	No
VT	No	No	No	No	Yes	No	No	No	No	No
VA	Yes	No	No	Yes	Yes	No	No	No	No	Yes
WA.	Yes	No	No	Yes	Yes	No	No	No	Yes	Yes
WV	Yes	No	No	No	Yes	No	No	No	Yes	Yes
WI	No	No	No	Yes	Yes	No	No	No	Yes	Yes
WY	Yes	No	Yes	Yes	No	No	No	No	Yes	No
FBOP	No	No	No	Yes	Yes	Yes	No	No	Yes	Yes
CanFed	No	No	No	Yes	No	No	Yes	Yes	Yes	Yes

Jurisdiction	Modular Housing	Modular Office Systems & Furniture	Moving	Optical/Eyewear	Painting	Pillows	Plaques/Awards/ Recognition Products	Plastics	Poultry	Printing
AL	No	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
AK	No	No	No	No	No	No	No	No	No	No
AZ	No	Yes	Yes	No	No	Yes	Yes	No	No	Yes
AR	No	Yes	Yes	No	No	Yes	Yes	No	No	Yes
A	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes
00	No	Yes	Yes	No	Yes	Yes	Yes	No	Yes	Yes
a	No	No	No	Yes	No	No	Yes	No	No	Yes
DE	No	Yes	Yes	No	Yes	No	No	No	No	Yes
FL	No	Yes	No	Yes	Yes	Yes	Yes	No	No	Yes
GA	No	Yes	Yes	Yes	No	Yes	Yes	No	Yes	Yes
41	No	No	Yes	No	Yes	No	No	No	No	Yes
D	No	Yes	Yes	No	No	No	Yes	No	No	Yes
L	No	Yes	No	Yes	No	Yes	Yes	No	No	No
N-	No	Yes	Yes	No	No	Yes	No	No	No	Yes
A	No	No	Yes	No	No	No	Yes	Yes	No	Yes
(S	No	Yes	No	No	No	Yes	Yes	No	No	No
KY.	No	Yes	Yes	No	No	No	No	No	No	Yes
LA	No	No	No	No	No	No	No	No	No	Yes
ME	No	No	No	No	No	No	No	No	No	No
MD	No	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
MA	No	Yes	No	Yes	No	Yes	Yes	No	No	Yes
MI	No	Yes	Yes	Yes	No	Yes	Yes	No	No	Yes
MN	No	No	No	No	Yes	Yes	No	Yes	No	Yes
MS	No	Yes	No	No	No	Yes	No	No	No	Yes
MO	No	Yes	No	No	Yes	Yes	Yes	No	No	Yes
MT	No	Yes	No	No	No	No	Yes	No	No	Yes
NE	Yes	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
NV	No	Yes	No	No	No	Yes	Yes	No	No	Yes
NH	No	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
NI	No	Yes	No	No	No	Yes	Yes	No	No	Yes
NM	No	Yes	Yes	No	No	Yes	Yes	No	No	Yes
NY	No	Yes	Yes	Yes	No	Yes	Yes	No	No	Yes
NC	No	No	Yes	Yes	No	Yes	Yes	No	Yes	Yes
ND	No	No	Yes	No-	Yes	No	No	No	No	No
OH	No	Yes	Yes	Yes	No	Yes	Yes	No	No	Yes
OK	Yes	Yes	Yes	No	No	No	No	No	No	Yes
OR	No	Yes	Yes	No	No	No	No	No	No	Yes
PA	No	Yes	No	Yes	No	Yes	Yes	No	No	Yes
RI	No	Yes	Yes	No	Yes	Yes	Yes	No	No	Yes
SC	No	Yes	No	No	No	Yes	No	No	No	Yes
SD	No	No	No	No	No	Yes	Yes	No	No	Yes
TN	No	Yes	No	No	No	Yes	No	No	No	Yes
TX	No	Yes	No	No	No	Yes	Yes	Yes	No	Yes
UT	Yes	Yes	Yes	No	Yes	No	Yes	No	No	Yes
VT	No	No	No	No	No	No	Yes	No	No	Yes
VA	No	Yes	No	Yes	No	No	Yes	No	No	Yes
WA	No	Yes	No	Yes	No	Yes	Yes	No	No	Yes
wv	No	Yes	No	No	No	Yes	Yes	No	No	Yes
WI	No	Yes	No	No	No	Yes	Yes	No	No	Yes
WY	No	No	No	No	No	Yes	Yes	No	No	Yes
FBOP	No	Yes	No	Yes	No	No	Yes	Yes	No	Yes
CanFed	Yes	Yes	No	No	Yes	Yes	Yes	No	No	Yes
Total	Y5/N47	Y40/N12	Y24/N28	Y14/N38	Y15/N37	Y35/N17	Y38/N14	Y4/N48	Y4/N48	Y47/N

Jurisdiction	Product Assembly	Recycled Products	Refurbishing	Sanitary/ Janitorial Maintenance	Screen Printing	Security Products	Sheet & Towel Finishing	Signs	Telemarketing/ Call Center	Textile Sewing & Assembly
AL	No	No	Yes	No	No	No	No	Yes	No	Yes
AK	No	No	No	No	No	No	No	No	No	No
AZ	Yes	No	Yes	No	Yes	No	Yes	Yes	Yes	No
AR	No	No	Yes	No	Yes	No	Yes	Yes	No	Yes
CA	Yes	Yes	No	Yes	Yes	Yes	No	Yes	No	Yes
co	No	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes
CT	No	No	Yes	No	No	No	Yes	Yes	No	Yes
DE	No	No	Yes	No	Yes	No	Yes	Yes	No	Yes
FL	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes
GA	No	No	No	No	Yes	Yes	No	Yes	No	Yes
HI	No	No	Yes	Yes	No	No	No	No	No	Yes
ID	Yes	Yes	Yes	No	No	No	No	Yes	No	Yes
IL	No	Yes	Yes	No	Yes	No	Yes	No	No	Yes
IN	No	Yes	Yes	Yes	Yes	Yes	No	Yes	No	Yes
IA	Yes	Yes	Yes	No	No	No	No	Yes	Yes	Yes
KS	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No	Yes
KY	Yes	Yes	Yes	No	Yes	No	Yes	No	No	Yes
LA	Yes	No	Yes	Yes	Yes	No	Yes	Yes	No	Yes
ME	No	No	Yes	No	No	No	No	No	No	No
MD	Yes	Yes	No	No	Yes	No	Yes	Yes	No	Yes
MA	Yes	No	No	No	Yes	No	Yes	Yes	No	Yes
MI	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No	Yes
MN	Yes	No	No	No	No	Yes	Yes	No	No	Yes
MS	Yes	Yes	Yes	No	No	Yes	Yes	Yes	No	Yes
MO	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes
MT	Yes	No	Yes	No	Yes	No	No	Yes	No	Yes
NE	Yes	No	Yes	No	No	No	Yes	Yes	No	Yes
NV	No	No	Yes	No	Yes	No	Yes	Yes	No	No
NH	No	No	Yes	No	No	No	No	Yes	No	No
NJ	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No	Yes
NM	No	No	No	No	Yes	No	Yes	Yes	Yes	Yes
NY	Yes	Yes	No	Yes	Yes	Yes	No	Yes	Yes	Yes
NC	No	No	No	No	No	No	No	Yes	No	Yes
ND:	Yes	No	Yes	No	No	No	No	Yes	No	Yes
ОН	No	No	Yes	No	No	No	Yes	Yes	No	Yes
OK	No	No	Yes	No	Yes	No	Yes	Yes	Yes	No
OR	Yes	No	No	No	Yes	No	No	Yes	Yes	Yes
PA	No	No	No	No	Yes	No	Yes	Yes	No	Yes
RI	Yes	No	Yes	Yes	No	No	Yes	No	No	Yes
SC	No	Yes	No	No	No	No	Yes	Yes	No	Yes
SD	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes
TN	Yes	Yes	No	No	Yes	No	Yes	No	No	Yes
TX	Yes	No	Yes	No	Yes	Yes	Yes	Yes	No	Yes
UT	Yes	No	Yes	No	Yes	No	Yes	Yes	No	Yes
VT	No	No	No	No	No	No	No	Yes	No	No
VA	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes
WA	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	No	Yes
WV	No	Yes	No	No	Yes	No	Yes	Yes	No	Yes
WI	No	No	No	No	No	No	Yes	Yes	No	Yes
WY	Yes	No	Yes	No	No	No	Yes	Yes	No	Yes
FBOP	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes	Yes
CanFed	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No	Yes
Total	Y30/N22	Y22/N30	Y36/N16	Y8/N44	Y33/N19	Y11/N41	Y36/N16	Y44/N8	Y9/N43	Y45/N7

Jurisdiction	Tires	Titration & Chemical Formula Blending	Upholstery	Validation Stickers	Vehicle Repair & Refurbishing	Vinyl Products	Welding	Wood Production/ Carpentry	Other
AL	No	No	Yes	Yes	Yes	No	No	Yes	No
.K	No	No	No	No	No	No	No	No	No
Z	Yes	No	Yes	No	Yes	No	Yes	Yes	No
AR	No	No	Yes	No	Yes	Yes	Yes	Yes	No
ZA	No	No	No	Yes	Yes	Yes	Yes	Yes	No
00	No	No	Yes	Yes	Yes	No	Yes	Yes	Yes
Ţ	No	No	Yes	No	No	No	Yes	Yes	No
DE	No	No	Yes	No	Yes	No	Yes	Yes	No
FL	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No
GA	No	No	Yes	Yes	No	Yes	Yes	Yes	No
11	No	No	No	No	No	No	No	No	No
D	No	No	Yes	Yes	No	No	Yes	Yes	No
L	No	No	Yes	No	No	No	No	Yes	Yes
N	No	No	Yes	No	No	No	No	No	No
A	No	No	Yes	No	No	No	Yes	No	No
KS	No	Yes	Yes	No	No	No	Yes	Yes	No
KY	No	No	Yes	Yes	No	No	Yes	Yes	No
LA	No	Yes	Yes	No	No	No	Yes	Yes	Yes
ME	No	No	Yes	No	No	No	No	Yes	No
MD	No	No	Yes	Yes	No	Yes	Yes	Yes	No
MA	No	No	Yes	Yes	No	Yes	Yes	Yes	No
MI	No	No	No	No	No	Yes	Yes	Yes	No
MN	No	No	Yes	Yes	No	No	Yes	Yes	No
MS	No	No	Yes	No	No	No	Yes	Yes	Yes
MO	Yes	No	Yes	Yes	Yes	No	No	No	No
MT	No	No	Yes	No	Yes	No	Yes	Yes	Yes
NE	No	Yes	Yes	Yes	No	No	Yes	Yes	No
NV	No	No	Yes	No	Yes	No	Yes	Yes	Yes
NH	No	No	Yes	Yes	No	No	No	Yes	No
NJ.	No	No	No	No	No	No	No	Yes	No
NM	No	No	Yes	No	No	No	No	Yes	Yes
NY	No	No	Yes	No	No	No	No	Yes	No
NC	No	No	Yes	No	No	No	Yes	Yes	No
ND	No	No	Yes	No	No	No	Yes	Yes	No
OH	No	No	Yes	Yes	Yes	No	Yes	No	No
OK	No	No	Yes	No	No	Yes	Yes	No	No
OR	No	No	Yes	No	No	No	Yes	Yes	Yes
PA	No	No	Yes	Yes	No	No	Yes	Yes	No
RI	No	No	Yes	Yes	Yes	Yes	No	Yes	No
SC	Yes	No	Yes	No	No	Yes	No	Yes	No
SD	No	No	Yes	Yes	No	No	Yes	Yes	Yes
TN	No	No	No	No	No	No	Yes	No	No
TX	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes
UT	No	No	Yes	No	No	No	No	Yes	No
VT	No	No	No	No	No	No	No	No	No
VA	No	No	Yes	No	No	Yes	No	No	No
WA	No	No	Yes	Yes	No	No	Yes	Yes	No
WV	No	No	Yes	Yes	No	No	Yes	No	No
WI	No	No	Yes	Yes	No	No	Yes	Yes	No
WY	No	No	Yes	No	No	No	No	No	No
FBOP	No	No	Yes	No	Yes	No	Yes	Yes	Yes
CanFed	No	No	Yes	No	Yes	No	Yes	Yes	No
Total	Y5/N47	Y4/N48	Y45/N7	Y21/N31	Y15/N37	Y12/N40	Y35/N17	Y40/N12	Y11/N

Jails Industry Data

Inmate Employment

			Population Committee	Jurisdiction Requires		nber of Emple ates—Traditi			nber of Emplo Inmates—PIE		Nun Ir	nber of Emplo	oyed er	Total
Jurisdiction	State	Population	Eligible for Employment	Minimum Employment	Male	Female	Total	Male	Female	Total	Male	Female	Total	Employer Inmates
Lafayette Parish	LA	1,200	450	No	140	10	150	N/A	N/A	N/A	N/R	N/R	N/R	150
Two Bridges	ME	150	50	No	40	8	48	N/A	N/A	N/A	N/R	N/R	N/R	48
Hampden Co	MA	1,800	425	No	30	6	36	N/A	N/A	N/A	70	15	85	121
Strafford Co	NH	400	60	No	26	45	71	62	4	66	N/R	N/R	N/R	137
PhilaCor	PA	7,935	184	Yes	107	31	138	N/A	N/A	N/A	N/R	N/R	N/R	138
Utah Co	UT	802	160	No	0	0	0	38	0	38	N/R	N/R	N/R	38
Clallam Co	WA	127	20	No	20	0	20	N/A	N/A	N/A	N/R	N/R	N/R	20
Clark Co	WA	710	125	No	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Cowlitz Co	WA	300	30	No	25	5	30	N/A	N/A	N/A	N/R	N/R	N/R	30
Grant Co	WA	187	67	No	27	3	30	N/A	N/A	N/A	0	0	0	30
Kent Police Dept	WA	143	56	No	26	2	28	N/A	N/A	N/A	8	0	8	36
Lewis Co	WA	213	34	No	21	0	21	N/A	N/A	N/A	9	4	13	34
Mason Co	WA	104	6	No	3	0	3	N/A	N/A	N/A	N/R	N/R	N/R	3
Yakima Co	WA	646	90	No	70	12	82	N/A	N/A	N/A	10	0	10	92
Total		14,717	1757	Y1/N13	535	122	657	100	4	104	97	19	116	877

Inmate Worker Statistics and Programs

		Average Number of Inmate Hours Worked	Inmate	Cert Inmate		Cert Civilian		Pre-employment Education		Pre-release Emp Services Pro	
Jurisdiction	State	(PIE & Non-PIE)	Workers Have Job Desc	Formal Training Program	Name of Program	Training Program	Name of Program	Required .	by tail	by Other	Other Providers
Lafayette Parish	LA	7.5	Yes	Yes	Forklift Certification, Custodial Management	Yes	Forklift Certification, Custodial Management	No	Yes	No	
Two Bridges	ME	5	No	No		No		N/R	N/R	No	
Hampden Co	MA	6	No	Yes		No		Yes	Yes	No	
Strafford Co	NH	7–8	Yes	Yes	Hand soldering, laundry operations certificate	No		No	Yes	No	
PhilaCor	PA	6	Yes	Yes	In2work program - Culinary Arts	No		No	No	No	
Utah Co	UT	8	No	No		No		No	No	No	
Clallam Co	WA	8	No	Yes	Food handlers permits	No		No	No	No	
Clark Co	WA	10	No	No		No		No	No	No	
Cowlitz Co	WA	5	No	Yes	Food handlers card, blood borne pathogens	No		No	Yes	No	
Grant Co	WA	7.8	No	No		No		N/R	No	No	
Kent Police Dept	WA.	6	Yes	No		No		No	No	No	
Lewis Co	WA	7	No	No		No		No	No	No	
Mason Co	WA	N/R	Yes	Yes	Food handlers and traffic safety	No		No	No	No	
Yakima Co	WA	6.5	Yes	Yes	Flagging, forklift and food handler cards	No		No	No	Yes	Work Source
Total		6.9	Y6/N8	Y8/N6		Y1/N13		Y1/N11	Y4/N9	Y1/N13	

Inmate Worker Statistics and Programs

		Landalastica Contrata	Jail Work Program	Law Allows Inmate	Post-relea: Service	se Employmen es Provided	t			
Jurisdiction	State	Legislative Statute Reg Inmates to Work	is Voluntary	Labor for Construction	by tail	by Other	Other Provider	ACA Accredited	150 Certified	Lean Manufacturing
Lafayette Parish	LA	Yes	Yes	Yes	Yes	No		No	No	Yes
Two Bridges	MÉ	No	Yes	No	No	No		No	N/R	No
Hampden Co	MA	No	Yes	No	Yes	No		No	No	No
Strafford Co	NH	No	Yes	No	Yes	No		No	Yes	No
PhilaCor	PA	Yes	Yes	No	No	Yes	R.I.S.E.— Re-integration Services for Ex-offender	Yes	Yes	No
Utah Co	UT	No	Yes	No	No	No		Yes	N/R	No
Clallam Co	WA	Yes	Yes	No	No	No		No	No	No
Clark Co	WA	No	Yes	No	No	No		No	No	No
Cowlitz Co	WA	No	Yes	N/R	No	Yes	Goodwill, ready to work program	N/R	N/R	No
Grant Co	WA	Yes	No	No	No	No		No	No	No
Kent Police Dept	WA.	N/R	Yes	N/R	No	No		Yes	N/R	No
Lewis Co	WA	No	Yes	No	No	No		No	No	No
Mason Co	WA	No	Yes	Yes	No	No		Yes	N/R	No
Yakima Co	WA	Yes	Yes	No	No	Yes	Work Source	Yes	No	No
Total		Y5/N8	Y13/N1	Y2/N10	Y3/N11	Y3/N11		Y5/N8	Y2/N7	Y1/N13

Fiscal Management

		Hou	rly Pay Range of Inmate Workers (in	dollars)		Worker's Comper (Non-PIE) P	reation Insurance revided by:	
holylictica	State	Traditional	PIE	Other	County, City	Agency	M	Private Sector
Lafayette Parish	LA	\$.2547	N/A	N/R.	No	No	No	No
Two Bridges	ME	\$1.50	N/A	N/R	No	No	No	No
Hampden Co	MA	\$.50 - 1.00	N/A	\$5.00 per day	No	No	No	No
Strafford Co	NH	\$1.50 - 3.00	\$7.84 - 11.07	N/R	No	No	No	No
PhilaCor	PA	\$0.60	N/A	N/R	N/R	N/R	N/R	N/R
Utah Co	UT	N/R	\$8.20	N/R	No	No	Yes	No
Clallam Co	WA	0	N/A	N/R	Yes	No	No	No
Clark Co	WA	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Cowlitz Co	WA	0	N/A	N/R	No	No	No	No
Grant Co	WA	0	N/A	N/R	Yes	No	No	No
Kent Police Dept	WA	0	N/A	0	Yes	Na	No	No
Lewis Co	WA	0	N/A	0	Yes	No	No	No
Mason Co	WA	0	N/A	N/R	N/R	N/R	N/R	N/R
Yakima Co	WA	0	N/A	0	No	No	Yes	No
Total					Y4/N7	Y0/N11	Y2/N9	Y0/N11

Fiscal Management

		Incent	ives Given for Pr	oduction	Industry Program	Legislatively	Administratively	Receive County or City	Receive	Can Borrow from County, City, State or
Arrisdiction	State	Traditional	PIE	Other	Self-Sufficient	Mandated	Mandated	Appropriations	Grant Funds	Other Source
Lafayette Parish,	LA	Yes	N/R	Yes	Yes	No	Yes	No	No	No
Two Bridges	ME	Yes	N/R	N/R	Yes	No	No	No	No	No
Hampden Co	MA	No	N/R	N/R	Yes	Yes	Yes	No	No	No
Strafford Co	NH	Yes	Yes	N/R	No	No	No	Yes	No	No
PhilaCor	PA	Yes	N/R	N/R	Yes	Yes	No	No	No	No
Utah Co	UT	No	No	No	Yes	No	Yes	Yes	Yes	Yes
Clallam Co.	WA	Yes	N/R	N/R	No	No	No	Yes	Yes	No
Clark Co	WA.	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Cowlitz Co	WA	No	No	No	Yes	No	Yes	N/R	Yes	No
Grant Co	WA	Yes	No	No	No	No	No	Yes	Yes	No
Kent Police Dept	WA	No	No	No	No	No	No	No	Yes	No
Lewis Co	WA	No	No	No	No	No	No	No	No	No
Mason Co	WA	No	N/A	No	No	No	No	Yes	Yes	No
Yakima Co	WA	No	No	No	Yes	No	Yes	No	Yes	No
Total		Y6/N7	Y1/N6	Y1/N7	Y7/N6	Y2/N11	Y5/N8	Y5/N7	Y7/N6	Y1/N12

Automated Systems

Jurisdiction	State	Accounting	Canteen	Cost Containment	Inventory	Job Costing	Offender Management	Payroll	Property Management	Sales	Scheduling
Lafayette Parish	LA	Yes	No	No	No	No	Yes	Yes	Yes	Yes	Yes
Two Bridges	ME	No	No	No	No	No	No	No	No	No	No
Hampden Co	MA	Yes	No	No	No	No	Yes	Yes	No	No	No
Strafford Co	NH	Yes	No	No	No	No	No	Yes	No	No	No
PhilaCor	PA	No	No	No	Yes	No	No	Yes	No	No	No
Utah Co	UT	No	Yes	No	No	No	Yes	No	No	No	No
Clallam Co	WA	No	No	No	No	No	No	No	No	No	No
Clark Co	WA	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Cowlitz Co	WA	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Grant Co	WA	No	No	No	No	No	No	No	No	No	No
Kent Police Dept	WA	No	No	No	No	No	No	No	No	No	No
Lewis Co	WA	Na	No	No	No	No	No	No	No	No	No
Mason Co	WA-	No	No	No	No	No	No	No	No	No	No
Yakima Co	WA	No	No	No	No	No	No	No	No	No	No
Total		Y3/N9	Y1/N11	Y0/N12	Y1/N11	Y0/N12	Y3/N9	Y4/N8	Y1/N11	Y1/N11	Y1/N11

Deductions Withheld from Non-PIE Inmate Wages

Jurisdiction	State	Court Fines	Educational Programs	Family Support	Inmate Savings	Medical Co-payments	Restitution	Room & Board	Taxes	Victims' Programs
Lafayette Parish	LA	No	No	No	No	No	No	No	No	No
Two Bridges	ME	Yes	No	No	No	No	Yes	Yes	No	No
Hampden Co	MA	No	No	No	No	No	No	No	No	No
Strafford Co	NH	No	No	No	No	No	No	No	No	No
PhilaCor	PA	No	No	No.	No	No	No	No	No	No
Utah Co	UT	No	No	No	Yes	No	No	Yes	Yes	Yes
Clallam Co	WA	No	No	No	No	No	No	No	No	No
Clark Co	WA	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R	N/R
Cowlitz Co	WA	No	No	No	No	No	No	No	No	No
Grant Co	WA	No	No	No	No	No	No	No	No	No
Kent Police Dept	t WA	No	No	No	No	No	No	No	No	No
Lewis Co	WA	No	No	No	No	No	No	No	No	No
Mason Co	WA	No	No	No	No	No	No	No	No	No
Yakima Co	WA	No	No	No	No	No	No	No	No	No
Total		Y1/N12	Y0/N13	Y0/N13	Y1/N12	Y0/N13	Y1/N12	Y2/N11	Y1/N12	Y1/N12

Board Policy

			8.0							Co	mposition of Bo	ard	1	
lurisdiction	State	Industry Board	Local Industry Board	State Industry Board	Policy Setting	Advisory	Size of Board	Customers	Labor Reps	Lėgislators	Local Government	State Government	Employee Association	Private Industry
Lafayette Parish	LA	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Two Bridges	ME	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Hampden Co	MA	Yes	Yes	No	No	Yes	10	Yes	Yes	No	No	No	No	Yes
Strafford Co	NH	Yes	Yes	No	No	Yes	12	No	No	Yes	Yes	Yes	No	Yes
PhilaCor	PA	Yes	Yes	No	No	Yes	11	No	Yes	No	Yes	No	Yes	Yes
Utah Co	UT	No	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Clallam Co	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Clark Co	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Cowlitz Co	WA	Yes	No	Yes	No	Yes	21	No.	Yes	No	Yes	Yes	No	No
Grant Co	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Kent Police Dept	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Lewis Co	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Mason Co	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Yakima Co	WA	Yes	No	Yes	No	Yes	21	No	Yes	No	Yes	Yes	No	No
Total		Y11/N3	Y3/N8	Y8/N3	Y0/N11	Y11/N0		Y1/N10	Y10/N1	Y1/N10	Y10/N1	Y9/N2	Y1/N10	Y3/N8

Board Appointment

Jurisdiction	State	Board Member Appointed by							
		City/County Commissioner	City/County Council	Mayor	Sheriff/ Police Chief	Governor	Legislature	Other	
Lafayette Parish	LA	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Two Bridges	ME	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Hampden Co	MA	No	No	No	No	No	No	Yes	
Strafford Co	NH	Yes	No	No	No	No	No	No	
PhilaCor	PA	Yes	No	No	No	No	No	Yes	
Utah Co	UT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Clallam Co	WA	No	No	No	No	No	No	Yes	
Clark Co	WA	No	No	No	No	No	No	Yes	
Cowlitz Co	WA	No	No	No	No	No	No	Yes	
Grant Co	WA	No	No	No	No	No	No	Yes	
Kent Police Dept	WA	No	No	No	No	No	No	Yes	
Lewis Co	WA	No	No	No	No	No	No	Yes	
Mason Co	WA	No	No	No	No	No	No	Yes	
Yakima Co	WA	No	No	No	No	No	No	Yes	
Total		Y2/N9	Y0/N11	Y0/N11	Y0/N11	Y0/N11	Y0/N11	Y10/N1	

Industry Appropriations

Jurisdiction 5		Funds Appropriated							
	State	Receive General Appropriation	Daily Operating Expenses	Capital Equipment	Construction	Operated By Revolving Fund			
Lafayette Parish	LA	No	No	No	No	Yes			
Two Bridges	ME	No	No	No	No	No			
Hampden Co	MA	No	No	No	No	No			
Strafford Co	NH	No	Yes	Yes	Yes	No			
PhilaCor	PA	No	No	No	No	Yes			
Utah Co	UT	Yes	Yes	Yes	No	Yes			
Clallam Co	WA	No	Yes	Yes	No	No			
Clark Co	WA	N/R	N/R	N/R	N/R	N/R			
Cowlitz Co	WA	N/R	Yes	Yes	N/R	N/R			
Grant Co	WA	Yes	Yes	Yes	Yes	No			
Kent Police Dep	WA	No	No	No	No	No			
Lewis Co	WA	Yes	Yes	No	No	No			
Mason Co	WA	No	No	No	No	No			
Yakima Co	WA	No	No	No	No	Yes			
Total		Y3/N9	Y6/N7	Y5/N8	Y2/N10	Y4/N8			

Planning

Jurisdiction	State	Studies Conducted On Correctional Industry Programs							
		Recidivism Study	Date of Recidivism Study	Total Jurisdiction Recidivism Rate	Work Program/Industry Recidivism Rate	Economic Impact Study	Date of Economic Impact Study	Reentry Study/Program Planned	
Lafayette Parish	LA	No	N/A	N/A	N/A	No	N/A	Yes	
Two Bridges	ME	No	N/A	N/A	N/A	N/R	N/R	N/R	
Hampden Co	MA	No	N/A	N/A	N/A	No	N/A	Yes	
Strafford Co	NH	No	N/A	N/A	N/A	No	N/A	Yes	
PhilaCor	PA	No	N/A	N/A	N/A	No	N/A	Yes	
Utah Co	UT	No	N/A	N/A	N/A	No	N/A	Yes	
Clallam Co	WA	No	N/A	N/A	N/A	No	N/A	No	
Clark Co	WA	No	N/A	N/A	N/A	No	N/A	Yes	
Cowlitz Co	WA	No	N/A	N/A	N/A	No	N/A	Yes	
Grant Co	WA	No	N/A	N/A	N/A	No	N/A	No	
Kent Police Dept	WA	No	N/A	N/A	N/A	No	N/A	No	
Lewis Co	WA	No	N/A	N/A	N/A	No	N/A	Yes	
Mason Co	WA	No.	N/A	N/A	N/A	No	N/A	N/R	
Yakima Co	WA	No	N/A	N/A	N/A	No	N/A	Yes	
Total		Y0/N14				Y0/N13		Y9/N3	

Buyers' Guide

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ALUMINUM

QUALITY METALS, INC.

2575 Doswell Avenue St. Paul, Minnesota 55108 Toll Free: (800) 328-4893 Phone: (651) 645-5875 Fax: (651) 645-0893

Website: www.qualitymetalsinc.com

E-mail: mark.silverberg@qualitymetalsinc.com

Mark Silverberg, VP Government Sales

For over 25 years Quality Metals has built a reputation for satisfying the metal requirements of the most demanding purchasing agents in the sign industry. We provide quality aluminum to commercial and governmental sign shops. Quality Metals is recognized in the sign industry as a company that can be relied upon to consistently deliver quality, on time, and to specification. With an average inventory of over 1,000,000 pounds dedicated to the sign industry, our customers are assured of guick turnaround on their orders and prices that are always competitive.

APPAREL

BODEK AND RHODES

2951 Grant Avenue Philadelphia, Pennsylvania 19114 Phone: (215) 673-6767, ext.1219

Fax: (215) 673-9173

Website: www.bodekandrhodes.com Email: mseiler@bodekandrhodes.com

Marc Seiler, National Account Specialist

Bodek and Rhodes is a leading wholesaler of imprintable activewear and accessories. With deep inventory and more than thirty brands to choose from, including big names like Adidas, Anvil, Bayside, Champion, Dri Duck, Fruit of the Loom, Gildan, Hanes, Izod, Jerzees and Next Level, Bodek and Rhodes continues its commitment to helping their customers build their businesses with personal service and attention.

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov

Email: dallas.blevins@calpia.ca.gov

Dallas Blevins, Chief, Marketing Services

California Prison Industry Authority (CALPIA) provides productive work assignments for approximately 7,000 inmates in California's adult correctional institutions. CALPIA operates over 60 service, manufacturing, and agricultural industries at 23 prisons in California. The training and job skills acquired while working in CALPIA industries assists inmates in obtaining employment upon parole.

APPAREL (continued)

KEEFE GROUP

10880 Lin Page Place St. Louis, Missouri 63132-1008 Phone: (800) 325-8998 Fax: (800) 848-5545

Website: www.keefegroup.com Email: customerfirst@keefegroup.com

Missy Tobias, Marketing Manager

Keefe Group, through its affiliates, Keefe Supply, Keefe Commissary Network, Access Catalog, Access Securepak®, Access Corrections™ and ICSolutions, is the nation's leading supplier of food products, personal care products, electronics, clothing, technology and telecommunications to the correctional market. The industry leader since 1975, Keefe serves the correctional market exclusively and has pioneered the evolution of products, packaging and technology services to fit the needs of commissaries and correctional facilities nationwide. We currently offer more than 5,000 name brand and private label products, ranging from snack food items to personal care products, tennis shoes, radios and TV's. Keefe Group continues its dedication to quality products and high customer satisfaction with locations nationwide offering next day service to most of the United States. Focusing on security, flexibility and convenience, Keefe Group has become the benchmark by which other correctional service providers are measured.

BEDS

MODUFORM, INC.

172 Industrial Road Fitchburg, Massachusetts 01420 Toll Free: (800) 221-6638 Phone: (978) 345-7942 Fax: (978) 345-0188 Website: www.moduform.com

Website: www.moduform.com Email: rkushnir@moduform.com

Robert Kushnir, National Sales Manager

ModuForm's Seclusion Bed features a seamless roto-molded vinyl covering with high-resilient pressure-molded polyurethane foam interior. Zinc plated steel security rings facilitate restraints. CAL 133 compliant. Withstands bleach-based cleaners aiding in control of blood borne pathogens and other infectious diseases. Cell beds—bunk or single—feature steel frame construction with or without ladders. Solid oak bunk, platform and secure steel frame beds are ideal for juvenile detention applications. Cross-reference Furniture/ Components, Recreational Products/Equipment, and Seating.

WASHINGTON STATE CORRECTIONAL INDUSTRIES

801 88th Avenue SE Tumwater, Washington 98501 Phone: (360) 725-9183 Fax: (360) 753-0219 Website: www.washingtonci.com Email: james.trogden@doc.wa.gov

James Trogden, Sales Manager

Washington State Correctional Industries has extensive experience in the development and manufacture of metal detention and institutional furniture. Our products are highly resistant to wear and intentional damage and have been specially designed to minimize potential contraband areas. All of our beds have welded steel joints and tube ends are capped off for safety. Our metal products are engineered to be tough and long lasting for maintenance free use and are finished in an environmentally friendly powder coat finish. For your wood furniture needs, please see our listing under Dormitory.

COMMISSARY/CANTEEN SUPPLIES

KEEFE GROUP

10880 Lin Page Place St. Louis, Missouri 63132-1008 Phone: (800) 325-8998 Fax: (800) 848-5545 Website: www.keefegroup.com

Email: customerfirst@keefegroup.com

Missy Tobias, Marketing Manager

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CRYPTON FABRICS

MAYER FABRICS

321 S. Alabama Street Indianapolis, Indiana 46204 Toll Free: (800) 428-4415 Phone: (317) 267-2626 Fax: (317) 267-2629 Website: www.mayerfabrics.com Email: rick@mayerfabrics.com

Rick Mayer, Vice President

For over 100 years, Mayer Fabrics has understood our customers deserve to receive quality textiles at excellent prices. Our product line is ever expanding and changing, utilizing the latest performance technology and incorporating great design, sustainable fibers and fresh colors. What has remained constant throughout our history is a commitment to value and service for those who specify our products.

DECALS/TAGS/LICENSE PLATES

3 N

Bldg 235-3A-09 St. Paul, Minnesota 55144 Phone: (800) 558-1380 Fax: (651) 733-5012 Website: 3M.com/tss Email: jmbogdan@mmm.com

Joline Bogdan, Communications Manager

3M provides solutions for the Correctional Industry to mutually serve the needs of the Department of Motor Vehicle agencies. These solutions include materials, software, systems and services. Visit us at www.3m.com/tss/cibq to learn about our solutions.

DECALS/TAGS/LICENSE PLATES (continued)

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov Email: dallas.blevins@calpia.ca.gov

Dallas Blevins, Chief, Marketing Services

California Prison Industry Authority (CALPIA) provides productive work assignments for approximately 7,000 inmates in California's adult correctional institutions. CALPIA operates over 60 service, manufacturing, and agricultural industries at 23 prisons in California. The training and job skills acquired while working in CALPIA industries assists inmates in obtaining employment upon parole.

DORMITORY FURNITURE

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov Email: dallas.blevins@calpia.ca.gov

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DCI INC.

265 South Main Street Lisbon, New Hampshire 03585 Phone: (603) 838-6544, ext.614 Fax: (603) 838-6826 Website: www.dcifurn.com Email: dkober@dcifurn.com

David Kober, Sales Manager

DCI is a leading manufacturer of high quality, FSC certified, American Made furniture for residence halls. Our products have been used by colleges and universities across the country for over 35 years. We have a robust product line and the ability to manufacture to a variety of specifications. Kits are available in the form that fits best with your facility's experience, schedule, and machinery.

DORMITORY FURNITURE (continued)

WASHINGTON STATE CORRECTIONAL INDUSTRIES

801 88th Avenue SE Turnwater, Washington 98501 Phone: (360) 725-9183 Fax: (360) 753-0219 Website: www.washingtonci.com

Email: james.trogden@doc.wa.gov

James Trogden, Sales Manager

Under our Residential Living product line, Washington State Correctional Industries offers everything you need for a residential look with rugged construction. Our products are constructed from solid wood, 9 layer veneer plywood, while desk and dresser tops consist of NAUF industrial particle board core/high pressure laminate. Wood components are finished using our state of the art UV finishing system. UV finish combined with water based stains allows for little or no VOC emissions, and results in a harder and more durable finish. Our products are also component repairable making repair quick, easy, and economical. We round out our offering with dual foam core or innerspring mattresses to fit each of our beds. Please see our listing under Beds for your metal detention/institutional needs.

ELECTRONICS/ENTERTAINMENT

KEEFE GROUP

10880 Lin Page Place St. Louis, Missouri 63132-1008 Toll Free: (800) 325-8998 Fax: (800) 848-5545 Website: www.keefegroup.com Email: customerfirst@keefegroup.com

Missy Tobias, Marketing Manager

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ERP MANUFACTURING SOFTWARE

GLOBAL SHOP SOLUTIONS

975 Evergreen Circle The Woodlands, Texas 77380 Toll Free: (800) 364-5958 Phone: (281) 681-1959 Fax: (281) 681-2663

Website: www.globalshopsolutions.com Email: kalexander@gssmail.com

Kathie Alexander, VP Marketing

Global Shop Solutions provides One-System ERP Solutions™ specifically designed to streamline manufacturing operations and position your company for growth. We provide easy-to-use software, systems and training you need to organize every department—the results are increased sales, lower costs and improved on-time delivery. Over the past three decades, Global Shop has built the largest base of successful implementations in the industry.

EYEGLASSES

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov Email: dallas.blevins@calpia.ca.gov

Dallas Blevins, Chief, Marketing Services

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CAPRI OPTICS/WELLING EYEWEAR

1421 38th Street Brooklyn, New York 11218 Toll Free: (800) 221-3544, ext. 219 Phone: (718) 663-0656 Fax: (718) 663-0657

Website: www.caprioptics.com Email: marcus@caprioptics.com

Marcus Tavares, Key Account Executive

Frame discounts will range from 75%–90% off list price * One year warranty * Diverse frame selection of 800+ sku's * Multiple OLA Achievement In Excellence Awards * Specialize in supplying optical retail chains, distributors and labs * Positioned to supply large volume programs * Appointment or a sampling can be arranged.

EYEGLASSES (continued)

WASHINGTON STATE CORRECTIONAL INDUSTRIES

801 88th Avenue SE Tumwater, Washington 98501 Phone: (360) 725-9183 Fax: (360) 753-0219

Website: www.washingtonci.com Email: james.trogden@doc.wa.gov

James Trogden, Sales Manager

Since 1997, the Washington State Correctional Industries Optical Program has been training their offenders to produce high quality, cost effective prescription eyewear. Our high capacity optical production facility is designed to supply large volume contracts as well as small entities. Our state of the art production facility is complemented by a highly experienced civilian supervisory staff ready to serve your vision hardware needs. In addition to our prescription eyewear services, we also offer a line of premade reading glasses designed specifically for the correctional/institutional environment. If you are looking to initiate your own optical manufacturing operation, we offer interim production as well as consultation services.

FABRICS

BRUIN PLASTICS COMPANY INC.

PO Box 700, 61 Joslin Road Glendale, Rhode Island 02826 Toll Free: (800) 556-7764 Phone: (401) 568-3081 Fax: (401) 568-568-0019

Website: www.bruinplastics.com Email: sales@bruinplastics.com

Steve Angelone, VP/Co-owner

Since 1964, Bruin Plastics has been manufacturing a diverse line of vinyl reinforced fabrics. Our fabrics are ideally suited for mattress ticking, high visibility safety vests, banners and all types of protective covers, including gym mats. They feature flame retardancy, a high tear and tensile strength and are waterproof. Bruin Plastics has been in the corrections market for over ten years. Please call or write for our product literature and sample yardage.

DAF PRODUCTS, INC.

420 Braen Avenue Wyckoff, New Jersey 07481 Toll Free: (800) 228-9837 Phone: (201) 251-1222 Fax: (201) 251-1221

Website: www.dafproducts.com Email: apalmer@dafproducts.com

Alice Palmer, Controller

DAF Products, Inc. is a design originator and high quality manufacturer of Flexible Laminated Films and Various Coated Fabrics. Product applications include: mattresses, pads, cushions, shower/privacy curtains, cart covers, gym mats and wall pads, banners & more. Our versatile product line offers the very best protection from moisture, heat and cold, UV light, flame, static electricity, stains and tears, mold and mildew, allergies, and other destructive elements. In addition to a readily available line of standard films and fabrics, DAF can combine endless variations of laminated films, foils, and fabrics customized to fit your every need. From vinyl/non-woven combinations which mimic the look and feel of leather to aluminum foll/fabric combinations used as flame barriers. DAF fabrics can be designed to have the properties that you need: flame retardant, antibacterial, water resistant, mildew resistant, heat sealable, sewable, etc. DAF's design experts can produce outstanding results, where others have failed.

FABRICS (continued)

HERCULITE PRODUCTS, INC.

P.O. Box 435 Emigsville, Pennsylvania 17318 Phone: (717) 764-1192 Fax: (717) 764-5211

Website: www.herculite.com Email: customercare@herculite.com

Leslie Haddad, Sales Manager—Healthcare Fabrics

Herculite Products, Inc. manufactures the number one selling healthcare fabric—Sure-Chek®. Established in 1949, Herculite is located in Emigsville, PA USA. All Sure-Chek healthcare fabrics are constructed with Herculite's patented controlled release system, allowing the continuous migration of an active antimicrobial agent to the fabric surface, which lasts for the life of the fabric. Sure-Chek applications include prison mattresses, pillows and cubical and shower curtains. Herculite's newest fabrics include Clear-Check and fabrics designed to work in conjunction with the Federal Open Flame Fire Standard 16 CFR Part 1633: Sure-Check FR Shield 1633, FR Shield 1633 210D and BlazeBlocker.

MAYER FABRICS

321 S. Alabama Street Indianapolis, Indiana 46204 Toll Free: (800) 428-4415 Phone: (317) 267-2626 Fax: (317) 267-2629

Website: www.mayerfabrics.com Email: rick@mayerfabrics.com

Rick Mayer, Vice President

For over 100 years, Mayer Fabrics has understood our customers deserve to receive quality textiles at excellent prices. Our product line is ever expanding and changing, utilizing the latest performance technology and incorporating great design, sustainable fibers and fresh colors. What has remained constant throughout our history is a commitment to value and service for those who specify our products.

MOMENTUM GROUP

17811 Fitch Street Irvine, California 92614 Phone: (800) 366-6839 Fax: (949) 833-9233

Website: www.memosamples.com Email: kwehner@momtex.com

Karen Wehner, Sales Representative

Momentum Group is a leading supplier of commercial upholstery textiles and panel fabrics. With our expertise in serving the furniture manufacturing market, we know fabric selection can increase furniture sales. To achieve this, we develop products that meet the needs of manufacturers for price, style, quality, sustainability, and delivery. Warehouse locations are Archdale, NC; Holland, MI; Anaheim, CA; and Mississauga, Canada. Momentum Group is dedicated to Continuous Quality Improvement and committed to superior customer service and operational excellence. Our textiles are Greenguard Children & Schools certified and we hold an ISO 14001 certification for our corporate headquarters.

FAUX LEATHER AND VINYLS

MAYER FABRICS

321 S. Alabama Street Indianapolis, Indiana 46204 Toll Free: (800) 428-4415 Phone: (317) 267-2626 Fax: (317) 267-2629

Website: www.mayerfabrics.com Email: rlck@mayerfabrics.com

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FLAME RESISTANT MATERIALS

BRUIN PLASTICS COMPANY INC.

PO Box 700, 61 Joslin Road Glendale, Rhode Island 02826 Toll Free: (800) 556-7764 Phone: (401) 568-3081 Fax: (401) 568-3081

Website: www.bruinplastics.com Email: sales@bruinplastics.com

Steve Angelone, VP/Co-owner

Since 1964, Bruin Plastics has been manufacturing a diverse line of vinyl reinforced fabrics. Our fabrics are ideally suited for mattress ticking, high visibility safety vests, banners and all types of protective covers, including gym mats. They feature flame retardancy, a high tear and tensile strength and are waterproof. Bruin Plastics has been in the corrections market for over ten years. Please call or write for our product literature and sample yardage.

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184

Website: www.calpia.ca.gov Email: dallas.blevins@calpia.ca.gov

Dallas Blevins, Chief, Marketing Services

California Prison Industry Authority (CALPIA) provides productive work assignments for approximately 7,000 inmates in California's adult correctional institutions. CALPIA operates over 60 service, manufacturing, and agricultural industries at 23 prisons in California. The training and job skills acquired while working in CALPIA industries assists inmates in obtaining employment upon parole.

FLAME RESISTANT MATERIALS (continued)

DAF PRODUCTS, INC.

420 Braen Avenue Wyckoff, New Jersey 07481 Toll Free: (800) 228-9837 Phone: (201) 251-1222 Fax: (201) 251-1221

Website: www.dafproducts.com Email: apalmer@dafproducts.com

Alice Palmer, Controller

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Email: rick@mayerfabrics.com

Rick Mayer, Vice President

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SPEC-TEX, INC.

PO Box 8636 Coral Springs, Florida 33075-8636 Phone: (954) 796-7641 Fax: (954) 796-7643 Website: www.spectexinc.com Email: info@spectexinc.com

Howard Goldberg, President

Spec-Tex, Inc. is the leading supplier of mattress and pillow covering materials in the correctional market today. In addition to mattress and pillow surface fabrics, we offer a complete selection of fire retardant knit barriers, highloft barriers, and needlepunched barriers for the production of FR mattresses and pillows. Many of these products can be used in the production of furniture and seat cushions, as well.

FOOD SERVICE SANITATION

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184

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PLASCON WORK PROGRAMS

P.O. Box 6231

Traverse City, Michigan 49696 Phone: (231) 935-1580, ext. 35

Fax: (231) 935-1581

Website: www.plascongroup.com Email: kdilks@plascongroup.com

Katie Dilks, Vice President of Sales

Packaging, equipment and expertise to implement or improve cook chill processes in your foodservice operation. Steam-jacketed kettles to tumble chillers, food pouches to aluminum clips. Make cook chill packaging in-house with our turn-key work program.

FOOTWEAR

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184

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FOOTWEAR (continued)

KEEFE GROUP

10880 Lin Page Place St. Louis, Missouri 63132-1008 Phone: (800) 325-8998 Fax: (800) 848-5545 Website: www.keefegroup.com

Website: www.keefegroup.com Email: customerfirst@keefegroup.com

Missy Tobias, Marketing Manager

Keefe Group, through its affiliates, Keefe Supply, Keefe Commissary Network, Access Catalog, Access Securepak®, Access Corrections® and ICSolutions, is the nation's leading supplier of food products, personal care products, electronics, clothing, technology and telecommunications to the correctional market. The industry leader since 1975, Keefe serves the correctional market exclusively and has pioneered the evolution of products, packaging and technology services to fit the needs of commissaries and correctional facilities nationwide. We currently offer more than 5,000 name brand and private label products, ranging from snack food items to personal care products, tennis shoes, radios and TV's. Keefe Group continues its dedication to quality products and high customer satisfaction with locations nationwide offering next day service to most of the United States. Focusing on security, flexibility and convenience, Keefe Group has become the benchmark by which other correctional service providers are measured.

FURNITURE/COMPONENTS

A.C. FURNITURE COMPANY, INC.

P.O. Box 200 Axton, Virginia 24054 Phone: (276) 650-3356 Fax: (800) 404-9590 Website: www.acfurgitus

Website: www.acfurniture.com Email: chale@acfurnitureco.com

Van Whitlow, Vice President Corporate Accounts

A.C. Furniture carries a complete line of wood frame chairs, office chairs and fully upholstered seating. We are a primary supplier to Hospitality, Healthcare and Restaurant markets. We can supply completed products. With the wood frames, we can supply unassembled or assembled frames. Catalogs with photos and fabric swatch cards available.

CALIFORNIA PRISON INDUSTRY AUTHORITY

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FURNITURE/COMPONENTS (continued)

CFS (CONTRACT FURNITURE SUPPLIER) A Division of Dauphin North America

300 Myrtle Avenue Boonton, New Jersey 07005 Phone: (973) 263-1100 Fax: (973) 263-3551 Website: www.cfsupplier.com Email: carl.rosin@dauphin.com

Carl Rosin, Vice President/Sales

CFS provides turnkey contract furniture solutions for the Correctional Industries Programs. As a Dauphin company, CFS offers a full range of products that includes task and lounge seating as well as tables and much more. In contract furnishings, we are your single source for quality, value, service and support.

JOHN R. WALD COMPANY, INC.

10576 Fairgrounds Road Huntingdon, Pennsylvania 16652 Toll Free: (800) 221-WALD Phone: (814) 643-3908 Fax: (814) 643-5300 Website: www.jnwald.com Email: jrwald@jrwald.com

Michael E. Rodli, President

In addition to being the leading manufacturer of license plate production systems in the U.S., John R. Wald Company is also one of the leading suppliers of Ergonomic Furniture Components to Correctional Industries. Representing Weber Knapp, Humanscale, ISE and SmartDesks, we offer a wide array of components to complement and add margin to your furniture production program. Articulating Keyboard Arms and Trays, CPU Holders, Adjustable Work Surface and Table Systems, LCD Monitor Holders, FlipIT Integrated LCD and Laptop Safe Kits and the Line-Of-Sight classroom desks and tables are just a sampling of what John R. Wald Company offers to "Make It Work" for you.

MODUFORM, INC.

172 Industrial Road Fitchburg, Massachusetts 01420 Toll Free: (800) 221-6638 Phone: (978) 345-7942 Fax: (978) 345-0188 Website: www.moduform.com Email: rkushnir@moduform.com

Robert Kushnir, National Sales Manager

ModuForm offers solid oak components for assembly into shelving, casegoods and library furniture for education, college and university, library, military and mental health markets. All wood components receive flat line/roll-coat, UV cured resin. This finish is unmatched in its durability and environmentally friendly, producing ZERO emissions at time of application and for life of product. Component programs are excellent value-added opportunities, supported by experienced sales, customer service and marketing specialists.

ModuForm has achieved an unequaled reputation from time-proven performance providing furniture solutions for over a dozen state prison industry programs.

FURNITURE/COMPONENTS (continued)

WASHINGTON STATE CORRECTIONAL INDUSTRIES

801 88TH Avenue SE Tumwater, Washington 98501 Phone: (360) 725-9183 Fax: (360) 753-0219

Website: www.washingtonci.com Email: james.trogden@doc.wa.gov

James Trogden, Sales Manager

Washington State Correctional Industries presents a strong value proposition by offering highly desirable, precision milled, component based products that allow Industries programs to incorporate maximum value by performing the finishing manufacturing processes. This manufacturing model creates meaningful offender employment. We offer three complete lines of soft seating, each comprised of an arm chair, settee, and sofa. All kits contain 7-ply China Birch frame parts, hardware, HR foam, Dacron, and a no-sag spring system. Frame pieces are precision CNC milled to strict tolerances with locator holes for interlocking assembly. Part numbers are engraved on wood components for easy identification and assembly. The finished product is component repairable making repair quick, easy, and economical. Assembly instruction manual and patterns provided.

GARMENT PRINTERS

BROTHER INTERNATIONAL CORPORATION

100 Somerset Corporate Boulevard Bridgewater, New Jersey 08807 Phone: (800) 432-3532 Fax: (908) 575-3810 Website: www.brother.com Email: ipdinfo@brother.com

Nick Santopietro, Sales Director

When it comes to designing and manufacturing the most innovative and technology-driven industrial sewing and garment decorating machines, Brother International Corporation is one of the leaders. The company is recognized for its high-quality, state-of-the-art machines and accessories offering ease-of-use and flexibility at competitive prices. We offer commercial sewing and embroidery machines and Digital Direct to Garment Inkjet Printers. The GT-541 printer is flexible for shops of any size, while the dual platen, white ink capabilities of the GT-782 offer high productivity for high-volume printers. In addition to expert technical support, we also offer a fully stocked parts and supplies store (PAS) for all your business needs. Brother is at your side today, tomorrow and into the future.

INDUSTRIAL EMBROIDERY MACHINES

BROTHER INTERNATIONAL CORPORATION

100 Somerset Corporate Boulevard Bridgewater, New Jersey 08807 Phone: (800) 432-3532 Fax: (908) 575-3810

Website: www.brother.com Email: ipdinfo@brother.com

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INDUSTRIAL SEWING MACHINE PARTS & SUPPLIES

BROTHER INTERNATIONAL CORPORATION

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GROZ-BECKERT USA, INC.

P.O. Box 7131

Charlotte, North Carolina 28241

Phone: (800) 438-4567 Fax: (800) 354-8880

Website: www.grozbeckert.com Email: ron.russell@groz-beckert.com

Ron Russell, National Sales Manager

Distinguished World-Wide for Precision Sewing Machine Needles. Wherever textiles are manufactured and processed, our products guarantee an efficient and smooth production process. The secret behind this is more than 150 years of experience, well over 60,000 product types, and the expectation we have of ourselves to produce ultimate precision. All this has made Groz-Beckert a reliable partner to machine constructors and the textile industry.

INDUSTRIAL SEWING MACHINE PARTS & SUPPLIES (continued)

HENDERSON SEWING MACHINE CO., INC.

P.O. Box 966 #1 Waits Drive Industrial Park Andalusia, Alabama 36421 Phone: (334) 222-2451

Fax: (800) 511-3935/(334) 222-4085 Website: www.hendersonsewing.com Email: ricky@hendersonsewing.com

Ricky Smith, Sales Manager

We are the distributor of all major lines of sewing machines, parts, fusing equipment, pressing equipment, strip cutting equipment, cutting room equipment and supplies. We have an R&D department for customized attachments for all types of machines. We also have technical service available. Service is our #1 Product.

INDUSTRIAL SEWING MACHINES

BROTHER INTERNATIONAL CORPORATION

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JANITORIAL SUPPLIES

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JANITORIAL SUPPLIES (continued)

J. TECH SALES, L.L.C.

Email: joan@jtechsales.com

6531 Park of Commerce Boulevard, Suite 170 Boca Raton, Florida 33487 Phone: (561) 995-0070 Fax: (561) 995-0112 Website: www.jtechsales.com

Joan Bunyan, Sales and Marketing Specialist

J. Tech Sales is a specialty chemical distributor with several warehouses throughout the United States and headquartered in Boca Raton, Florida. J.Tech Sales distributes raw materials for the industrial, institutional, and household markets including, but not limited to: dyes & pigments, fragrances, surfactants, bacteria based products, enzymes, quaternary disinfectants, polymers & waxes for floor care and graphic arts, D-limonene, Soy Methyl Ester and much more. J.Tech Sales offers competitive pricing, quality products, outstanding technical and customer support and is a certified member of the National Association of Chemical Distributors.

PORTIONPAC CHEMICAL CORPORATION

400 N. Ashland Avenue Chicago, Illinois 60622 Phone: (312) 226-0400 Fax: (312) 226-5400 Website: www.portionpaccorp.com Email: info@portionpaccorp.com

Buster Adams, Division Manager

PortionPac's CorrectPac cleaning system is the premier sanitation and safety program for corrections. Our Sustainable Solutions® for Cleaning are built on a foundation of environmentally responsible, maximum concentrate, pre-measured cleaning products. This color-coded system with reusable bottles helps minimize waste, and with our education programs in place, helps correctional facilities maintain secure, healthy and green facilities.

LAUNDRY EQUIPMENT

BRAUN

P.O. Box 3029 Syracuse, New York 13320-3029 Phone: (800) 432-7286, ext.217 Fax: (315) 475-4130 Website: www.gabraun.com Email: psimonetti@gabraun.com

Pamela Simonetti, Director of Marketing

For over 60 years, Braun laundry equipment, both stand-alone products and fully automated systems have been designed to meet and exceed the high quality standards, productivity, and capacity requirements of correctional laundry facilities throughout the United States. Braun's philosophy is an uncompromising commitment to quality throughout its manufacturing, service, and project management processes. In addition to next day replacement parts availability, Braun offers a host of service, support, and training programs. Braun is the only laundry equipment manufacturer that provides Free 24/7 telephone technical support for the life of the equipment! All Braun equipment is proudly manufactured in the U.S.A.

LOCKERS/STORAGE

CALIFORNIA PRISON INDUSTRY AUTHORITY

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MACHINERY/EQUIPMENT

JOHN R. WALD COMPANY, INC.

10576 Fairgrounds Road Huntingdon, Pennsylvania 16652 Toll Free: (800) 221-WALD Phone: (814) 643-3908 Fax: (814) 643-5300 Website: www.jrwald.com Email: irwald@irwald.com

Michael E. Rodli, President

You know us as the leading license plate production system manufacturer in the U.S. In addition to license plate manufacturing expertise, we proudly offer in-house manufacturing capabilities for custom equipment and accessories (ovens, washers, tooling, etc.). The John R. Wald Co. also represents a broad range of commercial manufacturers whose product lines have proven themselves over time and are selected to meet specified performance objectives. We also offer supplementary services to assist industries with equipment needs such as: Budgeting Assistance, Engineering, Installation, Training, Parts and Service.

PLASCON WORK PROGRAMS

P.O. Box 6231 Traverse City, Michigan 49696 Phone: (231) 935-1580, ext. 35 Fax: (231) 935-1581 Website: www.plascongroup.com Email: kdilks@plascongroup.com

Katie Dilks, Vice President of Sales

Turn Key Work programs for the manufacture of plastic bags and toilet tissue. We provide the equipment, installation, training and marketing support to create jobs and generate revenue for your correctional industries program.

MATTRESSES

CALIFORNIA PRISON INDUSTRY AUTHORITY

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CHESTNUT RIDGE FOAM, INC.

P.O. Box 781
Latrobe, Pennsylvanía 15650
Phone: (800) 234-2734
Fax: (724) 537-9003
Website: www.chestnutridgefoam.com
E-mail: jmcmanamy@chestnutridgefoam.com

John McManamy, Sales Manager, Facility Furnishings

CR SAFGUARD fire-resistant cushioning for "high-risk" mattresses and pillows. Provides lowest cost per inmate. Excellent results for the "real world" correctional fire tests listed in ASTM F 1870. CR SAFGUARD avoids the potential fire hazard associated with polyester fiber mattresses. We offer assistance to help capture additional mattress sales, including local detention, juvenile, university, and state or county hospitals and nursing home healthcare markets. Evaluate for your D.O.C. or additional applications. Please call for performance based bid specifications, marketing assistance, and our DVD of product performance.

DAF PRODUCTS, INC.

420 Braen Avenue Wyckoff, New Jersey 07481 Toll Free: (800) 228-9837 Phone: (201) 251-1222 Fax: (201) 251-1221

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Alice Palmer, Controller

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MATTRESSES (continued)

MITJ AMERICAN

4276 Helena Street Granite Falls, North Carolina 28630 Phone: (828) 396-1537 Fax: (828) 313-0612 Website: www.mtjamerican.com Email: sales@mtjamerican.com

Rick A. Detter, VP Sales and Operations

MTJ American is a manufacturer of high quality mattresses for the detention, university, military, and medical sectors. MTJ mattresses feature 100% RF welded seams and a patented breather system. Mattresses are available in several fabric options as well as optional integrated patent pending pillows. All MTJ mattresses meet applicable fire retardant regulations and are available in any size. MTJ mattresses are Buy American Compliant.

OPTICAL EQUIPMENT

COBURN TECHNOLOGIES

55 Gerber Road South Windsor, Connecticut 06074 Toll Free: (800) 843-1479 Phone: (860) 648-6600 Fax: (860) 648-6601 Website: www.coburntechnologies.com Email: curtis.brey@coburntechnologies.com

Curtis Brey, VP of Marketing & Business Development

Coburn Technologies is a leading supplier of computer integrated optical lens processing systems. The company designs, produces, markets, and supports equipment, software and supplies used in surfacing prescriptions in lens blanks, coating lenses, and finishing lenses for patient eyewear. Coburn Technologies is committed to providing new, innovative products and superb service to our customers.

PILLOWS

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov Email: dallas.blevins@calpia.ca.gov

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PILLOWS (continued)

CHESTNUT RIDGE FOAM, INC.

P.O. Box 781

Latrobe, Pennsylvania 15650 Phone: (800) 234-2734 Fax: (724) 537-9003

Website: www.chestnutridgefoam.com Email: jmcmanamy@chestnutridgefoam.com

John McManamy, Sales Manager, Facility Furnishings

New visil/polyester blend pillow batting for an economical solution to lower priced pillows having suitable fire-performance characteristics. Three alternative sizes to satisfy all of your pillow customer needs. Please see the photo in our ad within this publication. This new fire-resistant fiber blend is being offered in addition to our shredded CR SAFGUARD pillow interior. Please call for samples, pricing, and performance based on bid specifications.

PLASTIC BAGMAKING MACHINERY

PLASCON WORK PROGRAMS

P.O. Box 6231

Traverse City, Michigan 49696 Phone: (231) 935-1580, ext. 35

Fax: (231) 935-1581

Website: www.plascongroup.com Email: kdilks@plascongroup.com

Katie Dilks, Vice President of Sales

Turn Key Work programs for the manufacture of plastic bags and toilet tissue. We provide the equipment, installation, training and marketing support to create jobs and generate revenue for your correctional industries program.

PRIVACY/CUBICAL CURTAIN FABRIC

MAYER FABRICS

321 S. Alabama Street Indianapolis, Indiana 46204 Toll Free: (800) 428-4415 Phone: (317) 267-2626 Fax: (317) 267-2629 Website: www.mayerfabrics.com Email: rick@mayerfabrics.com

Rick Mayer, Vice President

For over 100 years, Mayer Fabrics has understood our customers deserve to receive quality textiles at excellent prices. Our product line is ever expanding and changing, utilizing the latest performance technology and incorporating great design, sustainable fibers and fresh colors. What has remained constant throughout our history is a commitment to value and service for those who specify our products.

RECREATIONAL PRODUCTS/EQUIPMENT

MODUFORM, INC.

172 Industrial Road Fitchburg, Massachusetts 01420 Toll Free: (800) 221-6638 Phone: (978) 345-7942 Fax: (978) 345-0188

Website: www.moduform.com Email: rkushnir@moduform.com

Robert Kushnir, National Sales Manager

ModuForm offers game top table options for checkers, backgammon and solitaire. All are available in 4, 6, or 8 seat tables, with or without attached seating, with octagonal, round and square tops. Tops available in stainless steel, solid resin, laminate and butcher block. ModuMaxx™ X-Base Tables feature one piece, molded construction base of fire-retardant, high impact polyethylene. Special assemblies and anchoring options make tables tamper-resistant and contraband proof. Visit us at www.moduform.com or call 800-221-6638. Cross-reference Beds, Furniture Components, and Seating.

REFURBISHING/UPHOLSTERY

MOMENTUM GROUP

17811 Fitch Street Irvine, California 92614 Phone: (800) 366-6839 Fax: (949) 833-9233

Website: www.memosamples.com Email: kwehner@momtex.com

Karen Wehner, Sales Representative

Momentum Group is a leading supplier of commercial upholstery textiles and panel fabrics. With our expertise in serving the furniture manufacturing market, we know fabric selection can increase furniture sales. To achieve this, we develop products that meet the needs of manufacturers for price, style, quality, sustainability, and delivery. Warehouse locations are Archdale, NC; Holland, MI; Anaheim, CA; and Mississauga, Canada. Momentum Group is dedicated to Continuous Quality Improvement and committed to superior customer service and operational excellence. Our textiles are Greenguard Children & Schools certified and we hold an ISO 14001 certification for our corporate headquarters.

SEATING

A.C. FURNITURE COMPANY, INC.

P.O. Box 200 Axton, Virginia 24054 Phone: (276) 650-3356 Fax: (800) 404-9590

Website: www.acfurniture.com Email: chale@acfurnitureco.com

Van Whitlow, Vice President Corporate Accounts

A.C. Furniture carries a complete line of wood frame chairs, office chairs and fully upholstered seating. We are a primary supplier to Hospitality, Healthcare and Restaurant markets. We can supply completed products. With the wood frames, we can supply unassembled or assembled frames. Catalogs with photos and fabric swatch cards available.

SEATING (continued)

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov

Email: dallas.blevins@calpia.ca.gov

Dallas Blevins, Chief, Marketing Services

California Prison Industry Authority (CALPIA) provides productive work assignments for approximately 7,000 inmates in California's adult correctional institutions. CALPIA operates over 60 service, manufacturing, and agricultural industries at 23 prisons in California. The training and job skills acquired while working in CALPIA industries assists inmates in obtaining employment upon parole.

CFS (CONTRACT FURNITURE SUPPLIER) A Division of Dauphin North America

300 Myrtle Avenue Boonton, New Jersey 07005 Phone: (973) 263-1100 Fax: (973) 263-3551 Website: www.cfsupplier.com Email: carl.rosin@dauphin.com

Carl Rosin, Vice President/Sales

CFS provides turnkey contract furniture solutions for the Correctional Industries Programs. As a Dauphin company, CFS offers a full range of products that includes task and lounge seating as well as tables and much more. In contract furnishings, we are your single source for quality, value, service and support.

MODUFORM, INC.

172 Industrial Road Fitchburg, Massachusetts 01420 Toll Free: (800) 221-6638 Phone: (978) 345-7942 Fax: (978) 345-0188 Website: www.moduform.com Email: rkushnir@moduform.com

Robert Kushnir, National Sales Manager

ModuForm is the leading manufacturer of high abuse furnishings for critical environments, currently engaged in component programs with over a dozen state prison industries. Seating is engineered to be safe, secure and contraband proof. The 3000 Series tubular steel seating features roto-molded cushions, ganging and mounting capabilities. Coordinating attached tables are available. Product programs with kit type components are excellent value-added opportunities. Visit www.moduform.com to view the new 24/7 Task Chair and Stool. Cross-reference Beds, Furniture Components and Recreational Products/Equipment.

SEATING (continued)

NIGHTINGALE CORPORATION

2301 Dixie Road
Mississauga, Ontario L4Y 1Z9
Phone: (905) 896-3434
Fax: (905) 896-7011
Website: www.nightingalechairs.com
Email: gadam@nightingalechairs.com

Gerry Adam, VP of Accounts and Customer Relations

For more than 84 years, Nightingale has designed and developed leading edge seating products for the contract seating market with products such as: Ergonomic Task, Executive, Management, Conference, Stacking, Guest, Lounge, Nesting, 24 hour and Specialty seating. Nightingale has worked with correctional industries for over 29 years and is proud of our association with this important program. Our dedication to quality excellence is clearly demonstrated through our ISO 9001-2000 certification as well as having our own inhouse, independently certified testing lab. For more information about Nightingale and our current product offering, please visit our continuously updated website at www.nightingalechairs.com.

SECURITY PRODUCTS

AUTOCLEAR

2 Gardner Road Fairfield, New Jersey 07004-2206 Toll Free: (800) 231-6414 Phone: (973) 276-6161 Fax: (973) 276-6162 Website: www.a-clear.com Email: info@a-clear.com

Sales

Autoclear® manufactures screening solutions for mail, parcels, checked baggage, cargo and people, delivering unprecedented value through solid engineering, smart design, great pricing and top-notch support. Our state-of-the-art solutions help you find explosives, narcotics, concealed weapons, contraband and other insidious threats. Our family of brands includes Autoclear X-ray inspection systems, all-clear™ X-ray inspection and trace detection systems, Scintrex™ trace detection systems and Federal Labs/Checkgate checkpoint security systems. No other security systems company comes close to our 75 years of experience and installed base of over 66,000 in 170 countries and counting. See us in action at www.a-clear.com.

SEWING/CUTTING/SPREADING

HENDERSON SEWING MACHINE CO., INC.

P.O. Box 966 #1 Waits Drive Industrial Park Andalusia, Alabama 36421 Phone: (334) 222-2451 Fax: (800) 511-3935/(334) 222-4085 Website: www.hendersonsewing.com Email:ricky@hendersonsewing.com

Ricky Smith, Sales Manager

We are the distributor of all major lines of sewing machines, parts, fusing equipment, pressing equipment, strip cutting equipment, cutting room equipment and supplies. We have an R&D department for customized attachments for all types of machines. We also have technical service available. Service is our #1 product.

SHELVING

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.gov

Email: dallas.blevins@calpia.ca.gov

Dallas Blevins, Chief, Marketing Services

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SIGNS

CALIFORNIA PRISON INDUSTRY AUTHORITY

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QUALITY METALS, INC.

2575 Doswell Avenue St. Paul, Minnesota 55108 Toll Free: (800) 328-4893 Phone: (651) 645-5875 Fax: (651) 645-0893

Website: www.qualitymetalsinc.com

Email: mark.silverberg@qualitymetalsinc.com

Mark Silverberg, V.P. Government Sales

For over 25 years Quality Metals has built a reputation for satisfying the metal requirements of the most demanding purchasing agents in the sign industry. We provide quality aluminum to commercial and governmental sign shops. Quality Metals is recognized in the sign industry as a company that can be relied upon to consistently deliver quality, on time, and to specification. With an average inventory of over 1,000,000 pounds dedicated to the sign industry, our customers are assured of quick turnaround on their orders and prices that are always competitive.

TABLES

CALIFORNIA PRISON INDUSTRY AUTHORITY

560 East Natoma Street Folsom, California 95630 Phone: (916) 323-2419 Fax: (916) 322-1184 Website: www.calpia.ca.go

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Website: www.cfsupplier.com Email: carl.rosin@dauphin.com

Carl Rosin, Vice President/Sales

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TEXTILES

BRUIN PLASTICS COMPANY INC.

PO Box 700, 61 Joslin Road Glendale, Rhode Island 02826 Toll Free: (800) 556-7764 Phone: (401) 568-3081 Fax: (401) 568-3081

Website: www.bruinplastics.com Email: sales@bruinplastics.com

Steve Angelone, VP/Co-owner

Since 1964, Bruin Plastics has been manufacturing a diverse line of vinyl reinforced fabrics. Our fabrics are ideally suited for mattress ticking, high visibility safety vests, banners and all types of protective covers, including gym mats. They feature flame retardancy, a high tear and tensile strength and are waterproof. Bruin Plastics has been in the corrections market for over ten years. Please call or write for our product literature and sample yardage.

TEXTILES (continued)

DAF PRODUCTS, INC.

420 Braen Avenue Wyckoff, New Jersey 07481 Toll Free: (800) 228-9837 Phone: (201) 251-1222 Fax: (201) 251-1221

Website: www.dafproducts.com Email: apalmer@dafproducts.com

Alice Palmer, Controller

DAF Products, Inc. is a design originator and high quality manufacturer of Flexible Laminated Films and Various Coated Fabrics. Product applications include: mattresses, pads, cushions, shower/privacy curtains, cart covers, gym mats and wall pads, banners & more. Our versatile product line offers the very best protection from moisture, heat and cold, UV light, flame, static electricity, stains and tears, mold and mildew, allergies, and other destructive elements. In addition to a readily available line of standard films and fabrics, DAF can combine endless variations of laminated films, foils, and fabrics customized to fit your every need. From vinyl/non-woven combinations which mimic the look and feel of leather to aluminum foil/fabric combinations used as flame barriers. DAF fabrics can be designed to have the properties that you need: flame retardant, antibacterial, water resistant, mildew resistant, heat sealable, sewable, etc. DAF's design experts can produce outstanding results, where others have failed.

MOMENTUM GROUP

17811 Fitch Street Irvine, California 92614 Phone: (800) 366-6839 Fax: (949) 833-9233

Website: www.memosamples.com Email: kwehner@momtex.com

Karen Wehner, Sales Representative

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RAYTEX INDUSTRIES INC.

130 Crossways Park Drive Woodbury, New York 11797 Phone: (516) 584-1118 Fax: (516) 584-1119 Website: www.raytexindustries.com

Email: jhellegers@raytexindustries.com

Jay Hellegers, Senior V.P., Sales and Marketing

A quality supplier of correctional industries for over 20 years. Manufacturer and distributor of twills, poplins, broadcloth, denim, blanketing, nylons, quilted packages and mesh. Also can supply cut parts that meet your garment specifications. Supplier of terry toweling, sheets and blankets both finished and in yard goods. Free consultation on any problems regarding specifications or new products.

TEXTILES (continued)

SPEC-TEX, INC.

PO Box 8636 Coral Springs, Florida 33075-8636 Phone: (954) 796-7641 Fax: (954) 796-7643 Website: www.spectexinc.com

Website: www.spectexinc.cor Email: info@spectexinc.com

Howard Goldberg, President

Spec-tex, Inc. produces and distributes a wide variety of specialty and commodity textiles designed for the correctional, healthcare and dormitory markets. Spec-tex has become the current leading supplier to the Federal and State Correctional Industries for mattress covering materials. Spec-tex continues to develop and distribute new and innovative textiles. Spec-tex is currently the only supplier producing these PVC/vinyl textiles 100% formulated in North America. This allows for 100% certification of Phthalate free products.

TOILET TISSUE MACHINERY

PLASCON WORK PROGRAMS

P.O. Box 6231 Traverse City, Michigan 49696 Phone: (231) 935-1580, ext. 35 Fax: (231) 935-1581

Website: www.plascongroup.com Email: kdilks@plascongroup.com

Katie Dilks, Vice President of Sales

Turn Key Work programs for the manufacture of plastic bags and toilet tissue. We provide the equipment, installation, training and marketing support to create jobs and generate revenue for your correctional industries program.

UPHOLSTERY SUPPLIES/FOAMS

FABRIC SUPPLY, INC.

3434 2nd Street North Minneapolis, Minnesota 55412 Phone: (800) 645-9998 Fax: (612) 588-2706 Website: www.fabricsupply.com

Website: www.fabricsupply.com Email: sales@fabricsupply.com

Rich Heineman, President

Fabric Supply, Inc. is a foam fabricator, upholstery supply, and vinyl distributor to the Commercial, Residential, Correctional, Automotive and Marine Industries. FSI has capabilities to custom fabricate any of our 37 various densities and firmnesses of urethane foam to our customer's specifications. Our inventory of upholstery supplies and tools is one of the most comprehensive in the industry. We also stock a wide selection of upholstery vinyl from multiple manufacturers, which may be ordered in quantities of a few yards to multiple rolls. Fabric Supply has been serving and supplying our customers for nearly 70 years. We continually strive to be the best at what we do.

VEHICLE REGISTRATION SYSTEMS

3IVI

Bldg 235-3A-09 St. Paul, Minnesota 55144 Phone: (800) 558-1380 Fax: (651) 733-5012 Website: 3M.com/tss Email: jmbogdan@mmm.com

Joline Bogdan, Communications Manager

3M provides solutions for the Correctional Industry to mutually serve the needs of the Department of Motor Vehicle agencies. These solutions include materials, software, systems and services. Visit us at www.3m.com/tss/cibg to learn about our solutions.

WEBBING

MAYER FABRICS

321 S. Alabama Street Indianapolis, Indiana 46204 Toll Free: (800) 428-4415 Phone: (317) 267-2626 Fax: (317) 267-2629 Website: www.mayerfabrics.com Email: rick@mayerfabrics.com

Rick Mayer, Vice President

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VARN/FIBER

RAYTEX INDUSTRIES INC.

130 Crossways Park Drive Woodbury, New York 11797 Phone: (516) 584-1118 Fax: (516) 584-1119 Website: www.raytexindustries.com Email: jhellegers@raytexindustries.com

Jay Hellegers, Senior VP Sales and Marketing

Raytex is a major supplier of polyester fiber suitable for use as fill in such items as bed pillows, comforters, quilted packages and mattress pads. We also offer a variety of yarn both spun and textured for weaving and knitting of fabrics and socks.

ZIPPERS

IDEAL FASTENER CORPORATION

P.O. Box 548, 603 W. Industry Drive Oxford, North Carolina 27565 Phone: (919) 693-3445, ext.108 Fax: (919) 693-3118

Website: www.idealfastener.com Email: ccritcher@idealfastener.com

Carol Critcher, Sales/Logistics

IDEAL Fastener Corporation, established in 1936 manufactures a complete line of brass, polyester coil, and delrin molded zippers. We are a certified manufacturer supporting all Military zipper specifications. We also manufacture zippers for the healthcare, hospitality and furniture industry.

MAYER FABRICS

321 S. Alabama Street Indianapolis, Indiana 46204 Toll Free: (800) 428-4415 Phone: (317) 267-2626 Fax: (317) 267-2629 Website: www.mayerfabrics.

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The California Prison Industry Authority (CALPIA) is a State-operated agency providing productive work assignments for approximately 6,000 inmates in California's adult correctional institutions. CALPIA operates over 60 service, manufacturing, and agricultural industries at 23 prisons throughout California. CALPIA is self-supporting from the sale of its products and services and does not receive and annual appropriation from the Legislature.



CALPIA programs reduce recidivism.

Recent independent studies have shown the rate at which CALPIA inmate parolees return to prison is at least 25% lower than California's general population.

CALPIA inmates pay back society.

CALPIA inmates contribute 40% of their wages (\$.30 to \$.95 per hour) to pay court-ordered restitution and fees. This helps the crime victims as well as reducing the cost of the process.

Working inmates help make prisons safer for staff.

Reducing inmate idleness has been shown to reduce violence against staff and inmates. CALPIA inmate workers must have no disciplinary actions against them in order to keep their jobs.

CALPIA supports California Business.

CALPIA purchases raw materials from California owned businesses that employ California workers and pay California taxes.



JOINT VENTURE PROGRAM

The Joint Venture Program (JVP) employs people within California's correctional system who have a strong desire to work and learn valuable skills. It offers businesses attractive benefits for employing inmates, while providing inmates with employment and enhanced job skills within prison operations — allowing them to return more successfully to society as productive citizens after serving their time.

http://jointventureprogram.ca.gov





CALPIA has received the International Standards Organization (ISO) certification for implementing quality practices and procedures in its design and manufacturing of modular office furniture and fabric enterprises.

www.iso.org



calPla's Inmate Employability Program encompasses a comprehensive approach in preparing inmates to obtain employment upon parole. www.calpia.ca.gov/IEP.html

For a full description of all our products and services, go to: www.calpia.ca.gov Please send questions and comments to: info@calpia.ca.gov



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